

Primus[©] Service Manual

Primus[©], Primus[©] XP, Everest[©] Primus[©] and Everest[©] Primus[©] XP

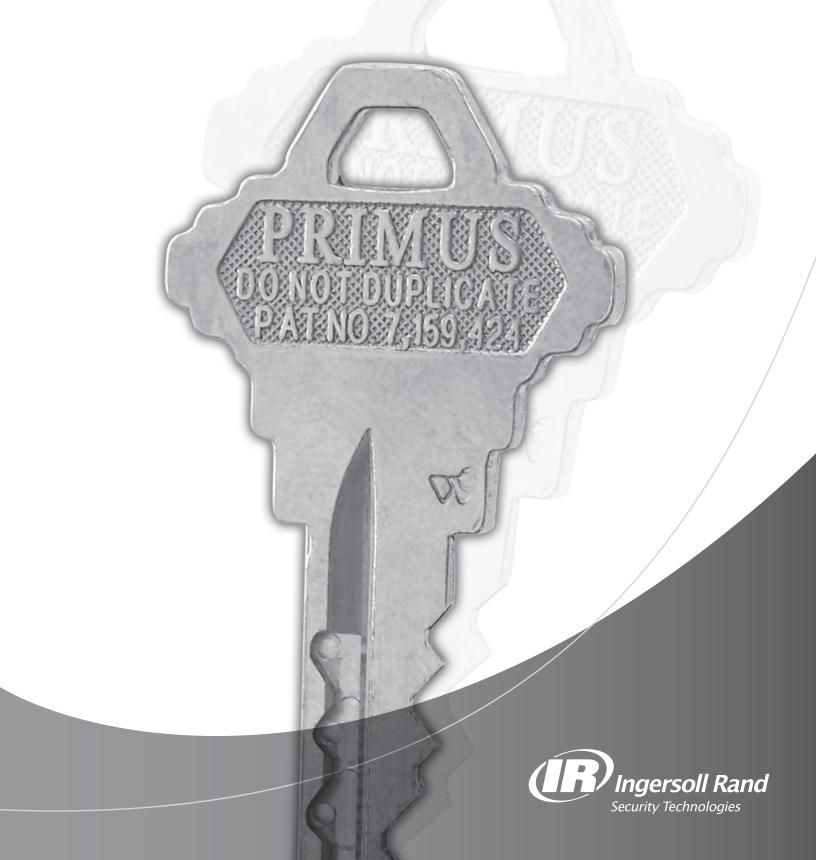


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Introduction

Key Systems

Schlage offers two distinct key systems with six different cylinder styles.

Classic is the original Schlage key system including the Classic, Primus and Primus XP cylinder styles and offers two levels of key duplication restrictions.

Everest is the newer security key system including Everest, Everest Restricted, Everest Primus and Everest Primus XP cylinder styles and offers 3 levels of key duplication restrictions.

Conversion Cylinders

Primus cylinders are available to retrofit most popular commercial locks by Corbin Russwin, Sargent and Yale making it more simple to convert to a Primus key system.

The newest key system is the "XP" family. These cylinders have a #7 side pin added to provide more combinating options as well as added security.		Patented until 2014	Patented until 2024	Commercial Applications	Maximum Key Duplication Restrictions	Some Key Duplication Restrictions	No Key Duplication Restrictions	SFIC Available	Check Pin	Finger Pins/Side Bar Configuration	#7 finger pin used for added security	Bulk Pack Available	Master keying available for Levels 2,3 and 4	Master keying available for Levels 1+, 2,3 and 4	Master keying available for all Levels
Ag.	CLASSIC			•			•					•			•
Classic Keyway	PRIMUS.			•	•					•		•	•		
Clas	PRIMUS. XP		•	•	•					•	•	•		•	
ay	▲EVEREST ®	•		•	• (D, B)	• (C)		•	•			•			•
Everest Keyway	EVEREST° PRIMUS	•		•	•					•		•			•
Eve	A EVEREST XP		•	•	•					•	•	•			•



Introduction

Primus and Primus XP Compatibility

Primus and Primus XP cylinders can be incorporated into any system using classic keyways including master keyed systems with no adverse effects on the system's expansion.

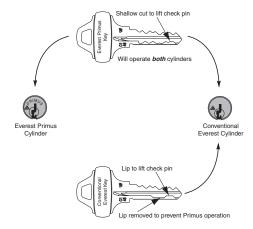
Everest Primus and Everest Primus XP Compatibility

Everest Primus and Everest Primus XP cylinders can be incorporated into any system using the Everest keyway including master keyed systems with no adverse effects on the system's expansion. This would include use with Everest Open cylinders and Everest Restricted cylinders.

Serviceability

It is unnecessary to invest in any additional servicing equipment for pinning than what is needed to service conventional cylinders. The side bitting is cut into the key blanks at the factory and the keys are able to be combinated using standard key cutting equipment

Everest Compatibility



Operates only coventional Everest Cylinder

Cylinder Differences

	PRIMUS.	PRIMUS XP	A EVEREST° PRIMUS	A EVEREST XP
Keys and Key Bows	The word "Primus" is stamped on the back of the key bow. Standard key is embossed on both sides. Available embossed on only one side. Same shape as Classic Keys with limited stamping space.	The word "Primus" is stamped on the back of the key bow. Standard key is embossed on both sides. Available embossed on only one side. Same shape as Classic Keys with limited stamping space.	The word "Primus" is stamped on the front of the key bow. Standard key is embossed on one sides. Plain bow available. 20% larger than Classic Primus keys with a larger stamping area on key bow.	The word "Primus" is stamped on the front of the key bow. Standard key is embossed on one sides. Plain bow available. 20% larger than Classic Primus keys with a larger stamping area on key bow.
U.S. Patents	None	U.S. 7,159,424	US 5,715,717, 5,809,816	US 5,715,717, 5,809,816, 7,159,424
ID Numbers	Locksmith ID stamped on Level 1+ Keys.	Locksmith ID stamped on Level 1+ keys.	ID numbers stamped on every key.	ID numbers stamped on every key.
Key Sections Stamping	Optional	Optional	Standard. Key sections stamped on all keys and plugs.	Standard. Key sections stamped on all keys and plugs
Master Keying*	Available for Level 2, 3, and 4 keying systems.	Available for Level 1+, 2, 3, and 4 keying systems.	Available for all sections and all levels.	Available for all sections and all levels.
(Nominal) Key Thickness	.092"	.092"	.106"	.106"
#7 Finger Pin Available	No	Yes	No	Yes

^{*}Ordering Primus master keyed products is similar to ordering any other Schlage master keyed products with the one addition of the necessary Primus forms (Face sheet and signature form as needed).



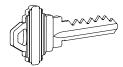
Terminology

Keyways

Classic

Schlage pin tumbler keyways which existed before Everest keyways. Obverse is the name of the open family of keyways (C, E, etc.) and there are three other families of restricted keyways: Reverse, Numbered, and Quad.

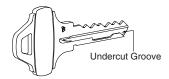
Classic



Everest

Cylinders and keys which incorporate all new keyways with the patented undercut groove on the right side of the key section. C Family is the name of the open family of keyways. B Family (for SFIC) and D Family keyways are restricted.

Everest



Cylinder Mechanisms Conventional Cylinders

Standard cylinders. Cylinders which incorporate a series of locking top pins.

Classic Everest Classic Primus Classic Primus

Primus Cylinders

Schlage's high security sidebar cylinder mechanism. Key control, geographical exclusivity, and pick resistance are standard. UL437 drill resistance is optional. Primus keys operate conventional cylinders.

Key Control

Restricted Keyways

Special non-stock keyways set aside for limited use and a higher degree of key control.

A letter of authorization from the end user is required to process orders for these keys, blanks, and cylinders.

Open Keyways

Standard keyways available without any ordering formalities. C Family (Everest) and Obverse (Classic) keyways are open.

Cylinder Category

Full Size

Pertaining to cylinders (including interchangeable cores), keys, and keyways based on the industry standard plug diameter of about 1/2". All Schlage cylinders except SFIC are full size.

Small Format Interchangeable Core (SFIC)

A core completely interchangeable with Best and its other clones. No Primus version exists.

Pins, springs, keys and keyways are based on a plug diameter smaller than the standard 1/2".

Full Size Examples

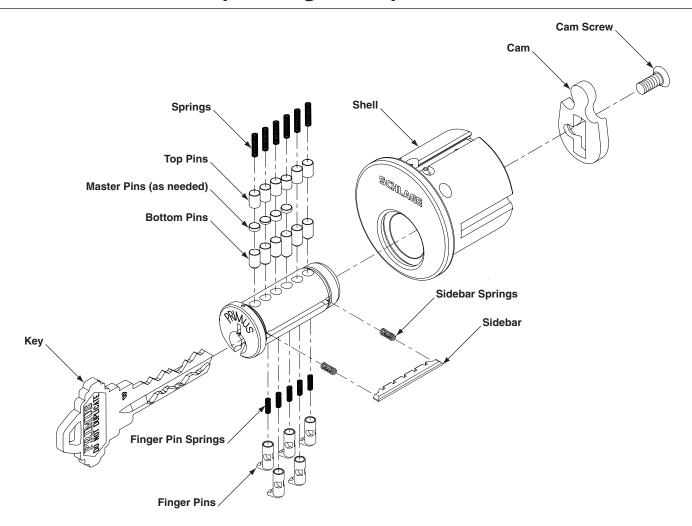
SFIC Example







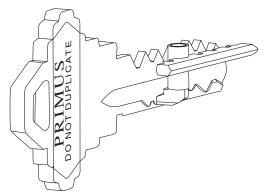
Construction and Operating Principles



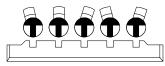
Construction and Operating Principles

The Primus/Primus XP cylinder is a conventional Schlage cylinder with a few modifications. A sidebar and finger pins are added to the conventional cylinder to provide additional security.

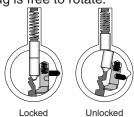
The Primus/Primus XP key has a secondary bitting on the side of the blade to accommodate the finger pins.



When the key is inserted, each of the side bit cuts lifts the finger pin and rotates it so that the notches in the side bar align with the notches in the back of the finger pins.



When all notches on the side bar and back of the finger pins are aligned and the regular pins are aligned at the shear line the plug is free to rotate.



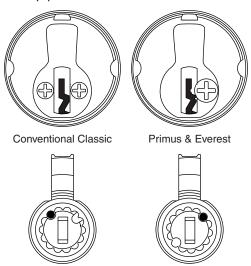


Construction and Operating Principles

Cam and Tailpiece Differences

The cams and tailpieces used in the Primus/ PrimusXP cylinders are different than conventional cams and tailpieces because of the location of the sidebar and finger pins.

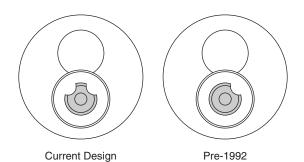
The illustrations below are rear views of the mortise cylinder as well as the key-in-knob/key-in-lever cylinders showing the differences in screw and cap pin locations. All Everest keyway cylinders use the Primus/ PrimusXP screw and cap pin location.



Full Size Interchangeable Core (FSIC)

Schlage introduced its Full Size Interchangeable Core (FSIC) in 1984. Like the key-in-knob/key-in-lever cylinders, the core uses a cap pin and spring mechanism, but the cap pin also serves to drive the cam or tailpiece.

Housings and tailpieces manufactured before the Primus core was introduced only had clearance for the conventional cap pin. Now, all FSIC housings and tailpieces are made to accommodate both cap pin locations.





UL437

Each Schlage cylinder is available in a standard configuration as well as with a UL437 option. The catalog numbers associated with a standard cylinder are 20-7XX while the catalog numbers associated with the UL437 cylinder are 20-5XX.

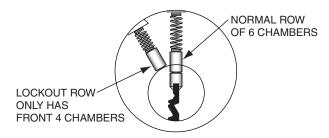
The UL437 Primus/ PrimusXP cylinders incorporate drill resistant components for additional security.

Lockout Cylinder

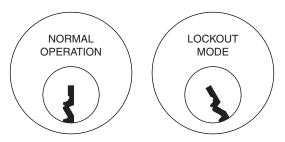
Lockout Cylinder

The Primus/Primus XP lockout cylinder is for use in applications in which it is necessary to temporarily disable the cylinder. It is essentially a very basic access control device.

The lockout cylinder utilized a standard 6-pin chamber row as well as a 4-pin chamber row with a special key.



When the plug is in its standard operating position all keys will operate the lock. To temporarily disable to regular operating keys, the plug can be turned with the special key to align the bottom pins with the lockout row of pins.

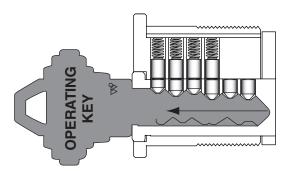


Pinning Rules

- The fifth cut must be at least a #3 depth and the sixth cut must be equal to or deeper than the fifth cut.
- Lockout cylinders must NOT be master keyed. When keys are inserted quickly, master pins may remain in the shell. This could cause a lockout, trap an operating key, or just prevent further operation of the cylinder.

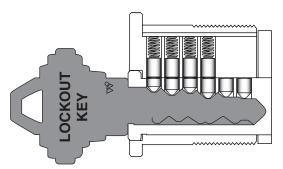
How it works

Operating key turned to the Lockout Position



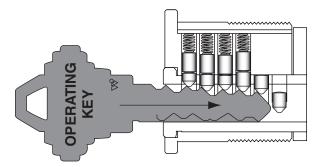
The operating key cannot be removed in the lockout position because the back two pins are unable to disengage from the key

Lockout Key Turned to the Lockout Position



The last two notches in the key are removed allowing the key to exit the cylinder.

Operating Key Entering in Lockout Position

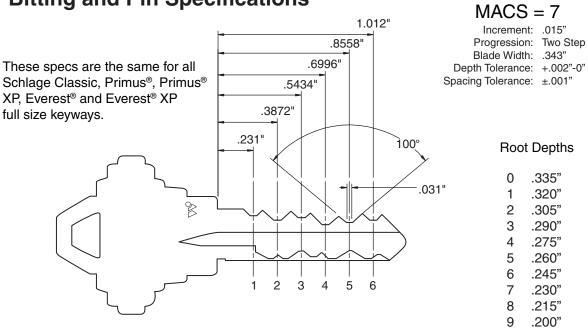


The operating key cannot enter the cylinder because the back two pins are not able to settle into their bitting spaces on the key.



Key Bitting and Pin Specifications

Key Bitting and Pin Specifications



Cuts are read and written bow to tip.

The Primus side bitting is a patented process done at the Schlage factory. Key blanks come with the side bitting already milled.

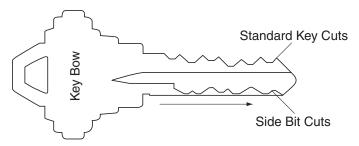
	Pins, Springs, etc.									
В	Bottom Pins			laster P	ins	Top Pins				
Size 0 1 2 3 4 5 6 7	Length .165" .180" .195" .210" .225" .240" .255" .270"	Part No. 34-300 34-301 34-302 34-303 34-304 34-305 34-306 34-307	Size 2 3 4 5 6 7 8 9	Length .030" .045" .060" .075" .090" .105" .120"	Part No. 34-202 34-203 34-204 34-205 34-206 34-207 34-208 34-209	Size 1 2 3	Application Plug total = 0, 1, 2, 3 Plug total = 4, 5, 6 Plug total = 7, 8, 9			
8	.285"	34-308					Other	Pins and	Springs	
9	.300"	34-309	F	inger P	ins		Descriptio Tumbler spr		Part No. C503-113	
				1 2 3 4 5 6	Part No. 34-001 34-002 34-003 34-004 34-005 34-058	(Finger pin s Cap pin Cap pin spr Sidebar Sidebar spr	ing	C603-951 C503-116 C503-115 C603-950 C603-952	



Reading Keys

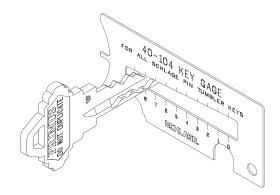
Reading Keys

All keys will have exactly six Standard cuts and five Side Bit cuts, which should be read from the bow of the key to the tip.



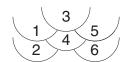
Standard Cuts

Standard key cuts should be read using the Schlage Key Gage (40-104). Insert key into widest end and slide until key stops. The nearest number is the key cut depth.

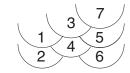


Side Bit Cuts

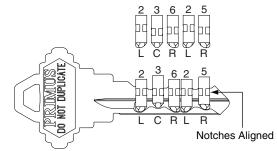
There are six side bit cut possibilities for Primus and Everest Primus and seven side bit cut possibilities for Primus XP and Everest Primus XP.



Primus® and Everest® Primus®

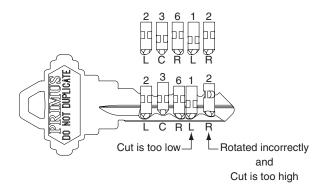


Primus®XP and Everest® Primus®XP



Each of the side cuts raise and swivel the finger pin in order to align the notch in the pin to the notch in the side bar.

If a side cut is misread, the pin will misalign with the side bar by being too high, too low or rotated in the wrong direction.



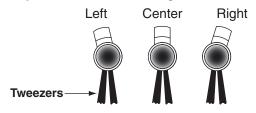


Reading Finger Pins

Learning to read finger pins is useful because pins can get spilled or mixed in with other size finger pins.

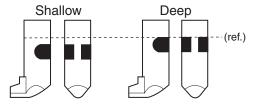
In 1998 the bottom of the finger pin was redesigned. This does not affect the functionality of the pins or the technique used for reading the pins.

Step 1: Determine the Angle

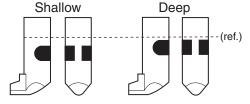


Step 2: Determine the Depth

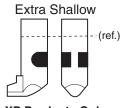
Left and Right



Center



Right



XP Products Only

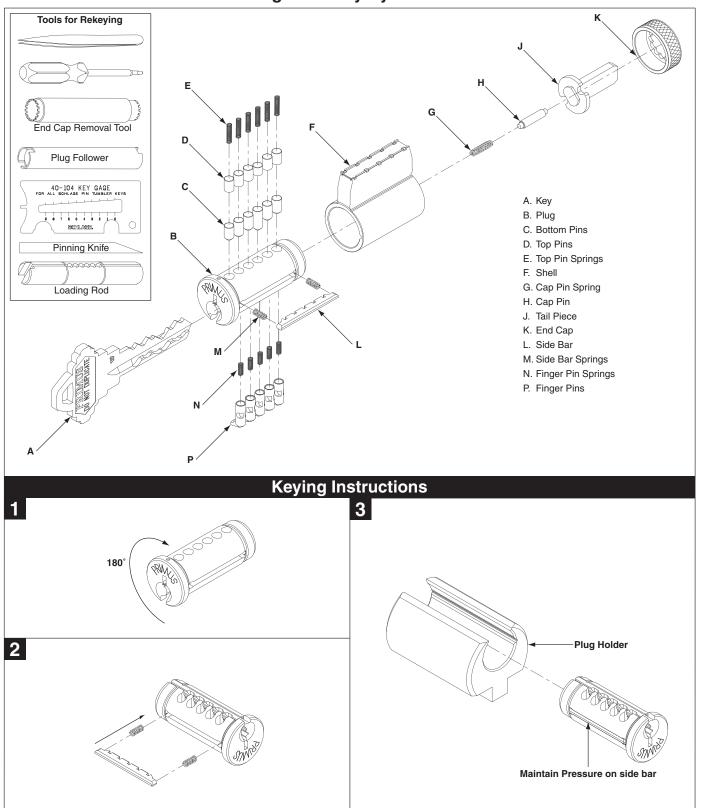
Step 3: Convert Angle and Depth to Numbers

	Left	Right	Center
Deep	2	6	4
Shallow	1	5	3
Extra Shallow		7	

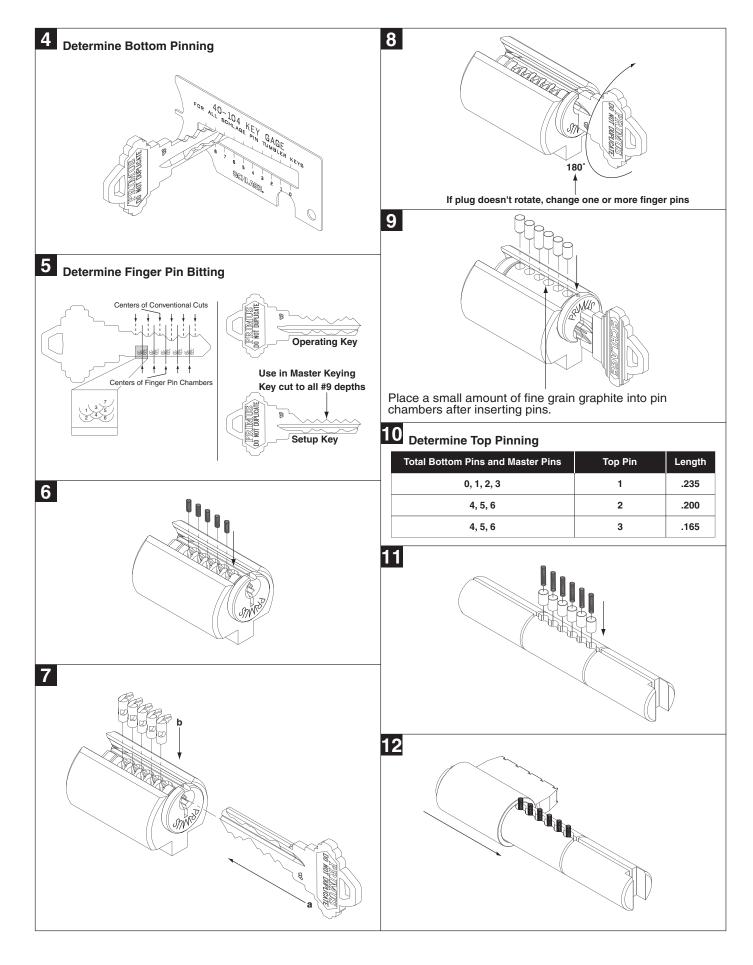


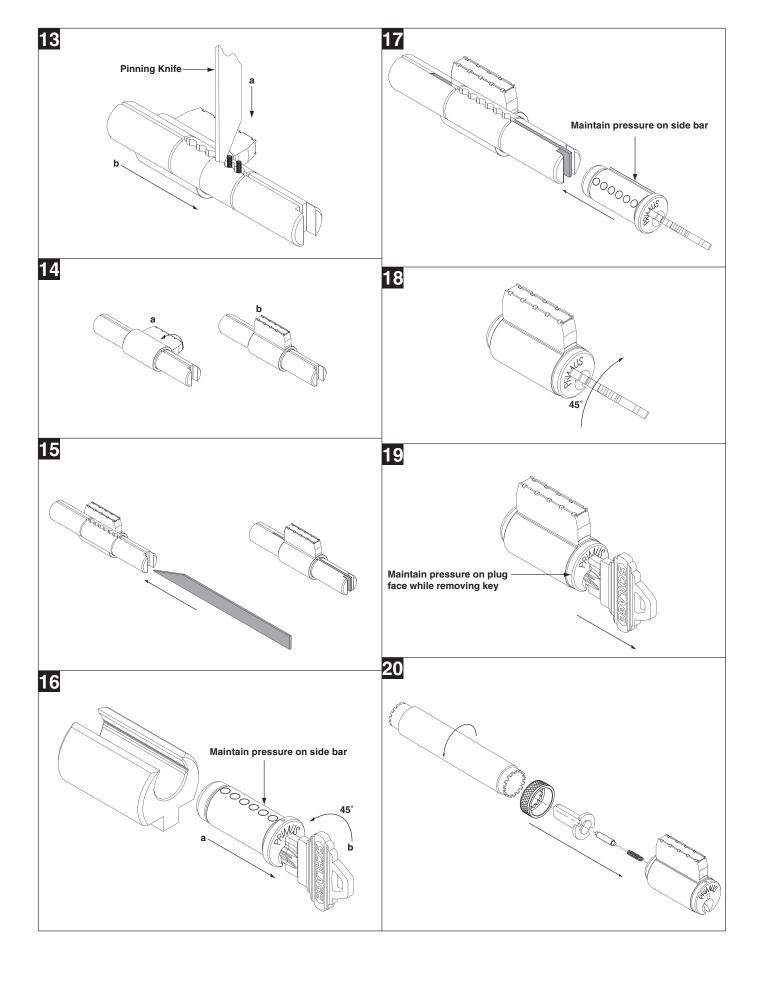


Keying Instructions High Security Cylinders











Overview of Levels

Below is a chart that provides an overview and comparison of the different Key Control levels. In-depth information is covered in the pages following.

Dealer Controlled Systems

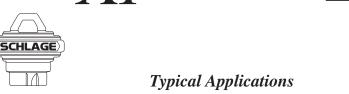
Dealer controlled systems are sold and serviced by the locksmith or dealer who sold the system. End users must order keys and request servicing through the original dealer.

End User Exclusive Systems

End User Exclusive Systems are sold directly to and controlled by the end user. The systems are generally sold to larger businesses or those that need a very high level of security. Side bit milling is exclusive to the end user based on either random assignment, the first 2 digits of the zip code, time zone or on a nationwide basis.

PRIMUS. PRIMUS. XP





LEVEL

LEVEL

National Non-Exclusive

Stocked by distributors and resold to end users via commercial locksmiths; All Level 1 Locksmiths have the same side bittings.

Primus Wholesaler/ Locksmith **Exclusive**

Locksmiths resell wholesaaler's side bitting to end users; keys bear locksmith ID number

Controlled Systems

ealer (

XP Dealer Exclusive

Owned and stocked by dealers then resold to end users. Keys bear unique ID based upon first three digits zip-code exclusivity of side bitting.

Strip Mall Shops

- Small Businesses
- Upscale Homes
- Small Businesses
- Restaurants
- Doctor's Offices

 Office Buildings Banks

Private Schools

Educational Facilities

Healthcare Facilities

Large Office Complexes

Government Buildings

Detention Centers

Franchises

Consider Everest Open for Commercial Exclusivity

Primus Wholesaler/ Locksmith **Exclusive**

Locksmiths resell wholesaaler's side bitting to end users; keys bear locksmith ID number

XP Dealer **Exclusive**

Owned and stocked by dealers then resold to end users. Keys bear unique ID based upon first three digits zip-code exclusivity of side bittina.

Dealer Controlled Systems

Dealer Exclusive

Owned and stocked by dealers then resold to end users. Keys bear a unique ID based upon time-zone exclusivity of side-bitting.

Healthcare Residences

End User Exclusive

Exclusivity is based on either random

LEVEL

LEVEL

LEVEL

Dealer Exclusive

Owned and stocked by dealers then resold to end users. Keys bear a unique ID based upon time-zone exclusivity of side-bitting.

End User Exclusive

Exclusivity is based on either random assignment or on the first 2 digits of the zip code, depending on end user commitment.

End User Exclusive

Exclusivity is based on either a time zone or nationwide basis, depending on end user commitment.

assignment, on the first 2 digits of the zip code, on time zone, or on a nationwide basis, depending on end user commitment.

End User Exclusive **LEVEL**

LEVEL

LEVEL



Primus and Primus XP Level 1

Overview for End User

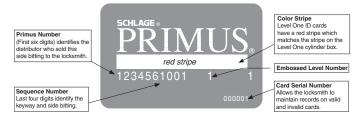
- Level 1 is designed for small to medium size businesses.
- Keys cannot be duplicated at hardware stores or mall key stands.
- ID cards are issued from originating locksmith.
- Keys available from any Level 1 dealer in the country by presenting the proper identification and the key to be duplicated.
- All keys must be cut by a security dealer.
- End user does not have access to key blanks.

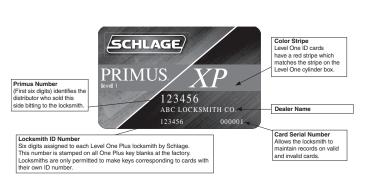
Overview for Locksmith or Security Dealer

- Easy introduction to Primus and Primus XP sales.
- Same side bitting nationwide.
- No minimum order required.
- No sole source relationship with your distributor or customers.
- Level 1 contract required with each distributor used to purchase products.

As covered in the contract, it is important for a Level 1 dealer:

- to safeguard Primus and Primus XP key blanks
- not to give, sell or lend key blanks to anyone under any circumstances
- to sell directly to end users only
- to issue a Level 1 ID card to each end user
- to require ID card and signatures before duplicating any Level 1 keys
- to maintain accurate records of all keys.





Keyways and Keying Options

Level 1 is primarily for upgrading users of C or E keyway conventional cylinders, so CP and EP are the principle keyways at this level. However, the other five keyways are available through some distributors.

- Level 1 is not appropriate for large key systems.
- The side bittings chosen for Level 1 keys limit master key systems to one keyway.
- Multi-section key blanks cannot be made because of the incompatible side bittings of the lower level keys.
- Level 1 cylinders are shipped 0-bitted.
- · All keying is done in the field.

Sequence Numbers

The sequence number is a 4-digit code which identifies the combination of side bitting + keyway. Since the side bittings of Level 1 are shared by all dealers nationwide, there is only one sequence number per keyway. The sequence number can be used to distinguish inventory for dealers and distributors who stock more than one level of Primus.

Side Bitting	62266	Side Bitting 62766		
Sequence # Section		Sequence #	Section	
1001	СР	1001	СР	
1002	EFP	1002	EFP	
1003	FGP	1003	FGP	

Side Bitting	g 62422	Side Bitting	22473
Sequence # Section		Sequence #	Section
1004	CEP	1004	CEP
1005	FP	1005	FP
		1006	EP

Side Bitting 62422				
Sequence #	Section			
1006	EP			



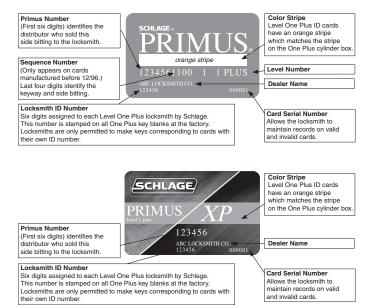
Primus and Primus XP Level 1+

Overview for End User

- Designed for small to medium size key systems.
- Limits availability of keys to one specific locksmith company.
- Only the company that maintains the key records and key issue authorizations for the end user's system can cut the keys.
- End user receives an ID card from the originating locksmith.
- End user presents ID card to the locksmith together with signature card to obtain additional keys.
- All keys bear the locksmith's 6-digit ID number.
- No other locksmiths are permitted to cut keys.
- End user does not have access to key blanks.

Overview for Locksmith or Security Dealer

- Ties end users to dealer for their Primus and Primus XP systems.
- Primus Level 1+ Locksmith tied to wholesaler for key blanks. Primus XP Level 1+ Locksmith can purchase key blanks from any wholesaler and will be given side bitting exclusivity based on the first 3 digits of locksmith's zip code.
- Key blanks stamped with dealer ID number.
- Classic Wholesaler has its own side bitting and selects which of its dealers will handle the product.
- Keys bear a unique ID based upon side-bitting.
- Other locksmiths in the area may have the same side bitting, but are not authorized to cut keys with other dealer's ID number.



- Primus Level 1+ wholesalers stock 0-bitted cylinders with their side combination. Primus XP Level 1+ wholesalers can stock subassembled bulk, KA, KD.
- Key blanks are shipped from Schlage and invoiced through the wholesaler.

Becoming a Level 1+ Dealer

To become a Level 1+ dealer, sign the appropriate contract with your wholesaler and purchase the prevailing minimum dollar amount of inventory. Dealer's ability to sell high security products and provide end user service must be reviewed and approved by a Schlage SSC sales manager.

As covered in the contract, it is important for a Level 1+ dealer:

- not to cut keys for any other Primus and Primus XP Level 1+ systems as identified by the ID number on each key.
- to safeguard Primus and Primus XP Level 1+ key blanks and ID cards
- not to give, sell or lend key blanks to anyone under any circumstances.
- to require and validate a signature before duplicating any Level 1+ keys
- to maintain accurate records of all keys cut.

Keyways and Keying Options

- Level 1+ is not appropriate for large key systems.
- Key blanks are not available to institutional locksmiths
- Side bittings for Level 1+ limit systems to one keyway.
- Multi-section key blanks cannot be made because of the incompatible side bittings of the lower level keys.
- Primus Level 1+ cylinders are shipped 0-bitted.
 Primus XP Level 1+ can be shipped 0-bitted, KA, KD, MK and bulk packed.

Sequence Numbers

The sequence number is a 4-digit code which identifies the combination of side bitting + keyway. Since virtually every Schlage wholesaler and Locksmith carrying Primus XP Level 1+ product has a different side bitting and some carry more than one, the sequence number can be useful to separate inventory on the shelf when that inventory had the same keyway buy different side bittings. At Level 1+, each sequence number is assigned to one specific wholesaler.



Primus and Primus XP Level 2

Primus and Primus XP Level 2

Overview for End User

- Designed for medium to large size key systems.
- Availability of keys is limited to one specific hardware dealer.
- End user enters into a sole source relationship with the dealer
- The original dealer is the only one that can supply keys.
- End user receives and ID card from the original dealer.
- End user presents ID card together with signature to obtain additional keys.
- End user does not have access to key blanks.
- No other hardware dealers or locksmiths in the area have access to blanks with the dealer's side bitting.

Overview for Locksmith or Security Dealer

- Requires a substantial inventory buy-in.
- Ties all end users to dealer for Primus and Primus XP Level 2 kevs.
- Dealer must provide key duplication and cylinder service because end user cannot go elsewhere for keys.
- Each dealer is assigned a time zone exclusive pair of side bittings.
- No two dealers in the same time zone will have the same side bittings.

Level 2S

This side bitting is assigned to the dealer for KA and KD stock, and key systems the dealer generates in the field. Dealer must maintain all records for these systems.

Becoming a Level 2 Dealer

To become a Level 2 dealer, simply sign the appropriate contract with Schlage and purchase the prevailing minimum dollar amount of inventory. Dealer's ability to sell high security products and provide end user service must be reviewed and approved by a Schlage SSC sales manager.

As covered in the contract, it is important for a Level 2 dealer:

- to safeguard Primus and Primus XP Level 2 key blanks and ID cards
- not to give, sell or lend key blanks to anyone under any circumstances.
- to require and validate a signature before duplicating any Level 2 keys
- to maintain accurate records of all keys cut.
- to not make any Level 2 keys for systems generated by dealers in other time zones who may have the same side bitting.

Keyways and Keying Options

The geographical exclusivity of Level 2 makes it impractical to illustrate or list all the side bittings. New ones are being issued every day around the country.

- The dealer is responsible for all key bittings and key control measures.
- Multi-section keys are available for this level.
- The LP blank is made of stainless steel and cannot be cut on most key machines in the field. Therefore, most customers should order cut keys rather than blanks.







Primus and Primus XP Level 3 and 4

Overview for End User

- Schlage's highest level of key control and exclusivity on Classic keyways.
- Levels 3 and 4 use the same authorization procedures.
- Levels 3 and 4 differ only by the amount of geographical exclusivity purchased.
- End user has access to key blanks and cuts keys.
- End user generates and maintains their own key system.
- A signed original Primus Face Sheet and signature card are required initially to set up End User Level systems.
- Every subsequent order must include a signed original Face Sheet which is closely checked for an authorized signature. No faxes or photocopies are acceptable because of the ease of forgery.
- End user can get competitive bids and order End User Level material from any one of a large number of authorized dealers nationwide.

The degree of geographical exclusivity of end user side bitting is determined with the initial order as listed below.

Level 3U

Fewer than 60 Cylinders

Schlage randomly assigns a side bitting from a small pool of combinations which may be repeated locally. There are no guarantees of geographical exclusivity.

Level 3G (Geographical)

More than 60 cylinders

Schlage assigns an exclusive side bitting based on the first two digits of the end user's zip code.

Level 4Z (Time Zone)

Minimum of 2000 cylinders over two years or pay a fee. End user buys exclusivity of one side bitting within his time zone and country.

Level 4N (Nationwide)

Minimum of 4000 cylinders over two years or pay a fee. End user buys nationwide exclusivity of one side bitting.

Overview for Locksmith or Security Dealer

- These levels are for end users who want to cut their own keys and/or generate their own key system.
- Dealers already selling Level 2 or 8 are authorized to sell Level 3 and 4 products
- Level 1+ and 7 dealers must sign an additional key control contract, but there is no buy-in required.
- Degree of geographical exclusivity is determined by the end user's commitment to cylinder volume and separate exclusivity purchases.

Keyways and Keying Options

The geographical exclusivity of these levels makes it impractical to illustrate or list all the side bittings. New ones are being issued every day.

- Dealers cannot stock this level
- All cylinders, keys and blanks are shipped to the end user's designated location.
- Multi-section keys are available for this level, so it will accommodate larger systems.
- In the Obverse keyway family, the end user can
 use up to six keyways. Larger systems must
 either be broken up or furnished in Quad restricted
 keyways. (Restricted means that Schlage requires
 a letter of authorization from the end user even for
 conventional keys and blanks on these key sections.)



Everest Primus and Everest Primus XP Level 7

Everest Primus and Everest Primus XP Level 7

Overview for End User

- Designed for small to medium sized key systems.
- Availability of keys is limited to one specific locksmith company.
- End user enters into a sole source relationship with a commercial locksmith company.
- The original supplier is the only company that can supply additional keys.
- End user receives an ID card for the originating locksmith
- Present ID card and signature to obtain additional kevs.
- All keys bear the locksmith's six-digit ID number.
- End user does not have access to key blanks.
- No other locksmiths are permitted to cut keys.

Overview for Locksmith or Security Dealer

- Everest Primus Level 7 Locksmith tied to wholesaler for key blanks. Everest Primus XP Level 7 Locksmith can purchase key blanks from any wholesaler and will be given side bitting exclusivity based on the first 3 digits of locksmith's zip code.
- Other locksmiths in the area may have the same side bitting.
- Everest Primus Level 7 wholesalers stock 0-bitted cylinders with their side combination. Everest Primus XP Level 7 can be ordered KA, KD and MK.
- Key blanks are shipped to dealer from Schlage and invoiced through the wholesaler.

SCHLAGE Primus Number Six digits identifies the 123456 distributor who sold this THE SAMPLE LOCKSMITH CO. side bitting to the locksmith Dealer Name Card Serial Number Allows the locksmith to Six digits assigned to each Level 7 locksmith by Schlage maintain records on valid This number is stamped on all Level 7 key blanks at the factory. Locksmiths are only permitted to make keys corresponding to cards with and invalid cards their own ID number



Becoming a Level 7 Dealer

To become a Level 7 dealer, sign the appropriate contract with the wholesaler and purchase the prevailing minimum dollar amount of inventory. Dealer's ability to sell high security products and provide end user service must be reviewed and approved by a Schlage SSC sales manager.

As covered in the contract, it is important for a Level 2 dealer:

- not to cut keys for any other Everest Primus and Everest Primus XP Level 7 systems as identified by the ID number on each key.
- to safeguard Everest Primus and Everest Primus XP Level 7 key blanks and ID cards
- not to give, sell or lend key blanks to anyone under any circumstances.
- to require and validate a signature before duplicating any Level 7 keys
- · to maintain accurate records of all keys cut.

Keyways and Keying Options

Everest Open C family keyways are now Schlage's default keyways for new commercial key systems as well as for more commercial stock product. At Level 7, all Everest C family keyways are available, allowing integration into any existing system using these new Schlage keyways, as well as the ability to begin new C family key systems.

The last cut of the side bittings at this level is always shallow (1, 3 or 5) to raise the check pin of conventional Everest cylinders.

- Level 7 is not appropriate for key systems where the end user needs to cut keys on site.
- Key blanks are not available to institutional locksmiths.
- Level 7 cylinders are shipped 0-bitted, KA, KD, MK or bulk packed.



Everest Primus and Everest Primus XP Level 8

Everest Primus and Everest Primus XP Level 8

Overview for End User

- · Designed for small to large size key systems.
- Availability of keys is limited to one specific hardware dealer.
- End user enters into a sole source relationship with the dealer
- The original dealer is the only one that can supply keys.
- End user receives and ID card from the original dealer.
- End user presents ID card together with signature to obtain additional keys.
- End user does not have access to key blanks.
- No other hardware dealers or locksmiths in the area have access to blanks with the dealer's side bitting.

Overview for Locksmith or Security Dealer

- Requires a substantial inventory buy-in.
- Ties all end users to dealer for Everest Primus and Everest Primus XP Level 8 kevs.
- Dealer must provide key duplication and cylinder service because end user cannot go elsewhere for keys.
- Each dealer is assigned one time zone exclusive side bitting.
- No two dealers in the same time zone will have the same side bittings.

Becoming a Level 8 Dealer

To become a Level 8 dealer, simply sign the appropriate contract with Schlage and purchase the prevailing minimum dollar amount of inventory. Dealer's ability to sell high security products and provide end user service must be reviewed and approved by a Schlage SSC sales manager.

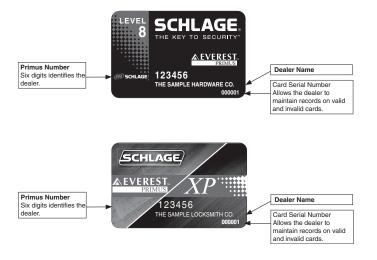
As covered in the contract, it is important for a Level 8 dealer:

- to safeguard Everest Primus and Everest Primus XP Level 8 key blanks and ID cards
- not to give, sell or lend key blanks to anyone under any circumstances.
- · to sell directly to end users only
- to require and validate a signature before duplicating any Level 2 keys
- to maintain accurate records of all keys cut.
- to not make any Level 2 keys for systems generated by dealers in other time zones who may have the same side bitting.

Keyways and Keying Options

The geographical exclusivity of Level 8 makes it impractical to illustrate or list all the side bittings. New ones are being issued every day around the country.

- The last cut of side bittings at this level is always shallow (1, 3 or 5) to raise the check pin of conventional Everest cylinders.
- With the ten Everest C family keyways available, large key systems are possible.
- Unlike Level 2, each Level 8 dealer is assigned one side bitting and the corresponding sequence numbers.
- There is no differentiation between factory and fieldoriginated systems.





Everest Primus and Everest Primus XP Level 9

Everest Primus and Everest Primus XP Level 9

Overview for End User

- Schlage's highest level of key control and exclusivity on Everest keyways.
- Level 9 is subdivided to be flexible for the amount of geographical exclusivity purchased..
- Side bit milling is assigned to the end user based on the exclusivity purchased. See level and commitments listed below.
- End user has access to key blanks and cuts keys.
- End user generates and maintains their own key system.
- A signed original Primus Face Sheet and signature card are required initially to set up End User Level systems.
- Every subsequent order must include a signed original Face Sheet which is closely checked for an authorized signature. No faxes or photocopies are acceptable because of the ease of forgery.
- End user can get competitive bids and order End User Level material from any one of a large number of authorized dealers nationwide.

The degree of geographical exclusivity of end user side bitting is determined with the initial order as listed below.

Level 9U (Universal)

Fewer than 60 Cylinders

Schlage randomly assigns a side bitting from a small pool of combinations which may be repeated locally. There are no guarantees of geographical exclusivity.

Level 9G (Geographical)

More than 60 cylinders

Schlage assigns an exclusive side bitting based on the first two digits of the end user's zip code.

Level 9Z (Time Zone)

Minimum of 2000 cylinders over two years or pay a fee. End user buys exclusivity of one side bitting within his time zone and country.

Level 9N (Nationwide)

Minimum of 4000 cylinders over two years or pay a fee. End user buys nationwide exclusivity of one side bitting.

Overview for Locksmith or Security Dealer

- These levels are for end users who want to cut their own keys and/or generate their own key system.
- Dealers already selling Level 2 or 8 are authorized to sell Level 9 products
- Level 1+ and 7 dealers must sign an additional key control contract, but there is no buy-in required.
- Degree of geographical exclusivity is determined by the end user's commitment to cylinder volume and separate exclusivity purchases.
- · No ID cards are issued at this level.
- All authorization is done with the Primus Face Sheet and Signature Card.
- Schlage requires an original signature on a Primus Face Sheet to process each order.
- Unless Level 9 side bitting is bought outright, Schlage reviews cylinder volume annually and, if the contractual commitment is not met, has the option to lower the project to Level 9U and place the side bitting into the Level 9U pool for other end users

Keyways and Keying Options

The geographical exclusivity of these levels makes it impractical to illustrate or list all the side bittings. New ones are being issued every day.

- Dealers can stock bulk-pack sub-assembled cylinders.
- All cylinders, key and blanks are shipped to the end user's designated location.
- Multi-section keys are available for this level, so it will accommodate larger systems.
- The last cut of the side bittings at this level is normally shallow (1, 3 or 5) to raise the check pin of conventional Everest cylinders. However, side bittings with a deep last cut are also available at Level 9, provided that the key system will never incorporate conventional cylinders.

Keyways and Keying Options

Everest D family restricted keyways are also available at Level 9. Use these keyways when patented key control is also required for the conventional (non-Primus) keys on the job.

Schlage does not publish full details on the Everest D family restricted keyways for security reasons. However, the keyway structure is the same as that of the C family keyways.

The Everest D family key section can be cut on Schlage Everest D key punch (40-099) or rotary key cutting machine.



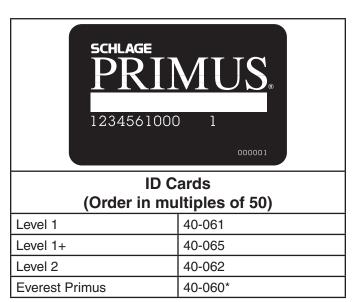
Key Control Procedures: Dealer Controlled Systems

Key Control Procedures: Dealer Controlled Systems

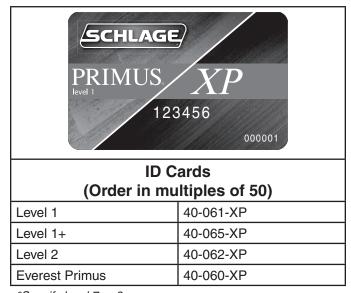
Identification Cards

The dealer is responsible for stocking ID cards for levels 1, 1+, 2, 7 and *8 and verifying all authorized signatures to issue new keys as key blanks are not permitted to be sold to end users.

The card for each level bears a unique colored stripe, varying forms of dealer information and a signature panel on the back. When receiving an order for new keys, it is the responsibility of the dealer to verify the signature on the back of the card.



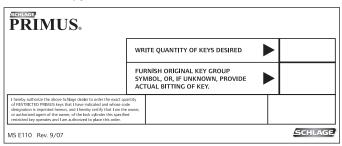
*Specify level 7 or 8



^{*}Specify level 7 or 8

Restricted Key Order Form

The Restricted Key Order Form is available for no charge and makes the process of tracking keys very easy. If used with a manual credit card machine, the form is able to be imprinted with the numbers embossed on the card and provides space to complete the number of keys requested as well as the key symbol or bitting. The end user receives one copy for his records and the dealer retains a copy in his records.



Issuing ID Cards

It is recommended that the dealer consistently uses one of the following procedures for issuing ID cards to their end user customers.

- Issue a card to each end user or authorized signatory. The end user must keep the card and present it each time a key is requested. Verify the signature with the back of the card and verify the validity of the card in the log book.
- Issue a card to each end user or authorized signatory. Keep all signed cards in a secure location with the key records. Verify the signature with the back of the card and validity of the card in the log book each time a key is requested.
- When multiple signatures are required, use the Primus Signature Card. This can be used in addition to or instead of ID cards for the Dealer Levels. However, this method should not be used with Level 1 as the end user may request keys from any Level 1 dealer.



Key Control Procedures: Dealer Controlled Systems

Key Control Procedures: Dealer Controlled Systems

Managing Lost, Stolen or Invalidated Cards

Each ID card has a unique serial number in the lower right corner. If a card is reported lost or stolen or a business changes authorized personnel and a previously authorized card holder refuses to surrender his card, the dealer must make a notation in his log that the card is no longer valid to obtain keys.

Checking the card serial number in the log book and verifying signatures should be part of every key authorization.

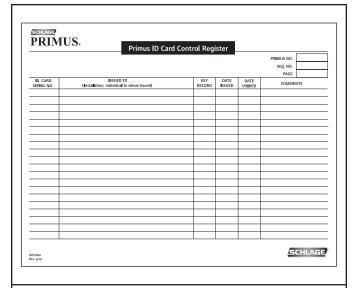
Managing Key Blank Inventory

It is important to keep an accurate record of key blank inventory as well as a detailed log of keys issued to customers in case a question arises from an end user or law enforcement agency.

Each incoming order of Primus blanks should be logged with a transaction on a Restricted Key Order Form, signed and dated by the employee who received and counted the blanks.

All miscuts should also be documented on one of the these forms, signed and dated by the employee who handled the transaction and logged into the main book.

The total number of key blanks received, minus miscuts and keys issued, should always equal the number still on hand. The dealer should reconcile the log periodically and also log and discrepancies at that time. Discrepancies may indicate a breach in security or simply a careless employee.



Primus Control Register MS-E160

While this form is not required, dealers should use this form or originate their own forms to track key issues, miscuts, key blank shipments received and track discrepancies.



Key Control Procedures: End User Controlled Systems

Key Control Procedures: End User Controlled Systems

Signature Verification

The authorization for the end user levels is performed at the Schlage Key Control Center. The dealer is responsible for submitting the end user's signed forms to Schlage with each order.

Primus Signature Card

The Primus Signature Card is found at the back of this manual and should be used to register each project and its authorized signatories with the factory.

The dealer should complete the form with the end user (job) name, street address and zip code. The zip code is used for maintaining the varying degrees of geographical exclusivity offered at the end user levels and should be accurately translated.

There is space for up to five authorized signatures on the signature card. All signatures will have equal authority to order locks, keys, key blanks and cylinders unless otherwise noted. The signature at the top of the list has authority to add and delete signatures from the card, so it is important that the appropriate person is the top signer.

Primus Signature Card

The Primus Face Sheet form is located in the back of this manual and is required for every Primus or Primus XP factory order.

Faxes and Photocopies

Levels 3, 4 and 9 are the highest levels of key control. For this reason, no faxed or photocopied signatures will be accepted by the Primus Key Control Center.

It is permissible to fax or photocopy the blank forms in order to speed up the authorization process when the end user has no blank forms. However, once the page is signed it becomes an original and cannot be faxed or photocopied, then submitted for an order.

It is also possible to order a supply of blank forms at no charge using the following form numbers:

Signature Card	MS-E130
Face Sheet	MS-E120



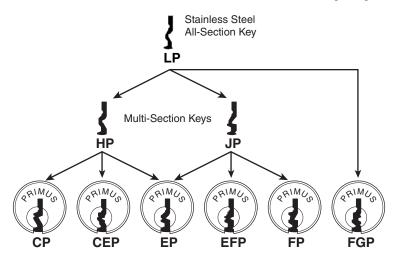
Primus and Primus XP Keyways

Primus and Primus XP Keyways

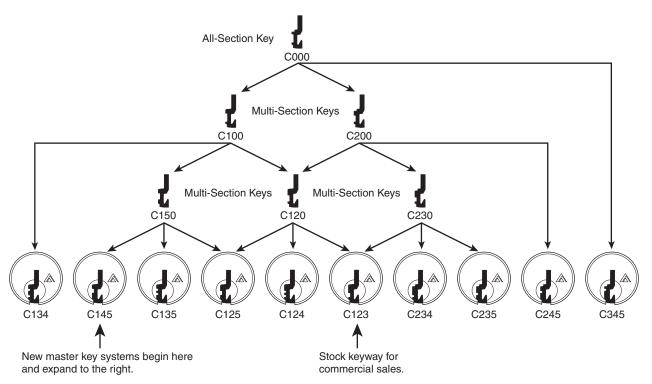
Primus and Primus XP Level 1 and Level 1+ Keyways



Primus and Primus XP Level 2, 3 and 4 Keyways



Everest Primus and Everest Primus XP Keyways

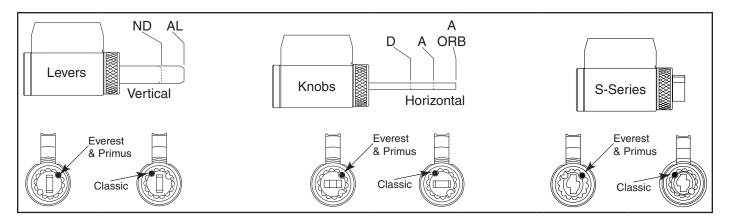




Key-in-Knob/Key-in-Lever Cylinders

Key-in-Knob/Key-in-Lever Cylinders

The part numbers for assembled Classic Primus and Everest Primus cylinders are the same. Adding the keyway suffix to the part number determines which cylinder will be shipped. To order any of the XP products, simply add the suffix "-XP" to the end of the complete cylinder number. For example, "20-793-XP C123" is the proper way to order and Everest Primus XP cylinder with a C123 keyway.



Schlage Lock Sets

Series	Design	Cylinder Mechanism	Complete Cylinder	Tailpiece	Plug	Shell
A, H	Except Orbit	Classic Primus Classic Primus UL Everest Primus Everest Primus UL	20-724 20-524 20-724 20-524	A301-337 A301-337 A301-337 A301-337	33-158 33-154 33-135 33-221	A201-683 A201-683 A201-683 A201-683
A, H	Orbit	Classic Primus Classic Primus UL Everest Primus Everest Primus UL	20-724-122 20-524-122 20-724-122 20-524-122	A301-338 A301-338 A301-338 A301-338	33-158 33-154 33-135 33-221	A201-683 A201-683 A201-683 A201-683
AL	All	Classic Primus Classic Primus UL Everest Primus Everest Primus UL	20-728 20-528 20-728 20-528	A700-031 A700-031 A700-031 A700-031	33-158 33-154 33-135 33-221	A201-683 A201-683 A201-683 A201-683
D Knobs	All Standard Door Thickness	Classic Primus Classic Primus UL Everest Primus Everest Primus UL	20-748 20-548 20-748 20-548	C603-524 C603-524 C603-524 C603-524	33-158 33-154 33-135 33-221	A201-683 A201-683 A201-683 A201-683
D Knobs	All Thick Door 2"-21/2"	Classic Primus Classic Primus UL Everest Primus Everest Primus UL	20-724 20-524 20-724 20-524	A301-337 A301-337 A301-337 A301-337	33-158 33-154 33-135 33-221	A201-683 A201-683 A201-683 A201-683
ND Levers	All	Classic Primus Classic Primus UL Everest Primus Everest Primus UL	20-765 20-565 20-765 20-565	N523-022 N523-022 N523-022 N523-022	33-158 33-154 33-135 33-221	A201-683 A201-683 A201-683 A201-683
S, S200	All	Classic Primus Classic Primus UL Everest Primus Everest Primus UL	20-752 20-552 20-752 20-552	\$605-231 \$605-231 \$605-231 \$605-231	33-158 33-154 33-135 33-221	A201-683 A201-683 A201-683 A201-683



Key-in-Knob/Key-in-Lever Cylinders

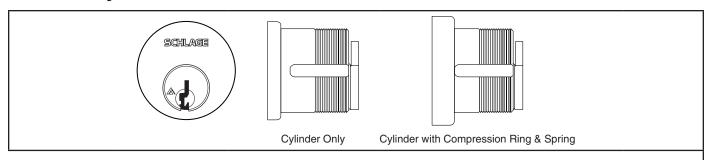
Key-in-Knob/Key-in-Lever Cylinders

Corbin Russwin Lock Sets

Side View	Description	Cylinder Mechanism	Complete Cylinder	Tailpiece	Plug	Shell
		Classic Primus	20-762		33-158	
		Classic Primus UL	20-562		33-154	A201-683
	CL3300	Everest Primus	20-762	N523-022	33-135	
		Everest Primus UL	20-562		33-221	
		Classic Primus	20-739		33-158	
	CL3400	Classic Primus UL	20-539		33-154	
	CL3600	Everest Primus	20-739	A301-338	33-135	A201-683
		Everest Primus UL	20-539		33-221	
		Classic Primus	20-727		33-158	
	CK4200	Classic Primus UL	20-527		33-154	
	UT5200 (since 1963)	Everest Primus	20-727	_	33-135	A201-690
	,	Everest Primus UL	20-527		33-221	
Sargent Lock Sets						
B520-407		Classic Primus	20-719		33-163	A004 000
Washer	7l, 8l, 10	Classic Primus UL	20-519	 	33-162	
	Line Levers	Everest Primus	20-719	C604-243	33-224	A201-683
		Everest Primus UL	20-519	1	33-225	
\(\text{\text{\$\sigma}}\)		Classic Primus	20-720		33-163	
	7, 8, 9	Classic Primus UL	20-520	C303-437 Assembly with cap	33-162	A508-637
	Line Knobs	Everest Primus	20-720		33-224	
		Everest Primus UL	20-520]	33-225	
		Classic Primus	20-726		33-163	
	6 Line	Classic Primus UL	20-526]	33-162	4500 000
	Except B Knob	Everest Primus	20-726	C604-243	33-224	A508-638
		Everest Primus UL	20-526		33-225	
Yale Lock Sets						
A501-783		Classic Primus	20-747		33-163	
Blocking Disc	5300LN	Classic Primus UL	20-547	1 4001 040	33-162	A004 000
	5400LN Levers	Everest Primus	20-747	A301-043	33-224	A201-683
		Everest Primus UL	20-547		33-225	
		Classic Primus	20-723		33-163	
	5300 5400	Classic Primus UL	20-523	DE00 400	33-162	
	6200 Knobs	Everest Primus	20-723	B520-409	33-224	A201-683
	KIIODS	Everest Primus UL	20-523		33-225	



Mortise Cylinders



Schlage L-Series (except L9060 outside)

(Cam	Description	Cylinder Mechanism	Complete Cylinder	
L583-254	L583-153	Cylinder Only:	Classic Primus / Everest Primus	20-793	
Classic	Classic Everest & Primus	L & N Escutcheons	Classic Primus / Everest Primus UL	20-593	
		Cylinder With Compression Ring & Spring: Rose Trim	Classic Primus / Everest Primus	20-787	
			Classic Primus / Everest Primus UL	20-500	
			Lockout Controlled Access	20-715	
			Lockout Controlled Access UL	20-517	

Schlage L9060 Outside and Other Straight Cam Applications

B502-191	B502-498	Cylinder Only:	Classic Primus / Everest Primus	20-701
Classic	Classic Everest & Primus	L & N Escutcheons	Classic Primus / Everest Primus UL	20-501
		Cylinder With Compression Ring & Spring: Rose Trim	Classic Primus / Everest Primus	20-700
			Classic Primus / Everest Primus UL	20-500
			Lockout Controlled Access	20-715
		Lockout Controlled Access UL	20-515	

Adams Rite MS, 4070, 4500 and 4700 Series; Lori 4500 and Corbin Russwin DL 3000

B502-292	B502-944	Cylinder With Compression	Lockout Controlled Access	20-718
Classic	Everest & Primus	Ring & Spring:	Lockout Controlled Access UL	20-518
		Cylinder with %" Blocking Ring	Classic Primus / Everest Primus	20-706
			Classic Primus / Everest Primus UL	20-506
B502-380	B502-945		Classic Primus / Everest Primus	20-708
Classic	Everest & Primus	Cylinder Only	Classic Primus / Everest Primus UL	20-508

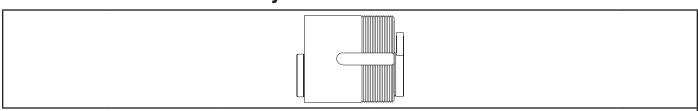


Concealed Shell Mortise Cylinders

Cams for Schlage Primus Mortise Cylinders to Operate Other Manufacturers' Locks

Cam	Description
B520-366	Corbin Russwin® DL4000 Series (Old Corbin 420 and Russwin 1503)
	Previously known as XB11-656
B520-309	Corbin Russwin [®] ML2200 Series (Old Corbin 7000-9000 and Russwin 4000-5000)
	All functions except ML2255 and ML2242 inside
	Previously known as XB11-629
B520-367	Corbin Russwin® A65 ML2200 master ring deadbolt functions manufactured before 6/10/93 and old Russwin cast iron residential Locks
	Previously known as XB11-887
B520-329	Yale® 2160, Arrow® #004, Sargent® 13-0660 (All functions except 16 inside and 50 outside)
	Previously known as XB11-631

Concealed Shell Mortise Cylinders



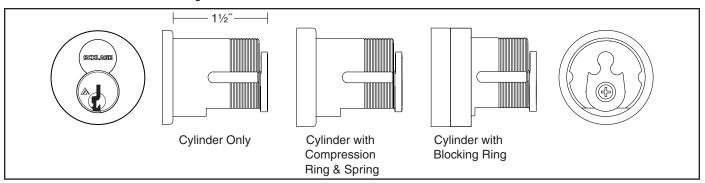
Schlage L-Series (except L9060 outside)

	Cam	Description	Cylinder Mechanism	Complete Cylinder	
L583-254 Classic	Classic Everest & Primus	Cylinder Only:	Classic Primus / Everest Primus	20-799	
		L & N Escutcheons	Classic Primus / Everest Primus UL	20-599	



Mortise Full Size Cylinders

Mortise Full Size Cylinders



Schlage L-Series (except L9060 outside)

Cam	Description	Cylinder Mechanism	Complete Cylinder
L583-255	Cylinder with Compression Ring & Spring: L & N Escutcheons	Classic Primus/ Everest Primus	20-798
	Cylinder with Compression Ring, Spring and ¾" Blocking Ring: Rose Trim	Classic Primus/ Everest Primus	20-776

Schlage L-Series (except L9060 outside)

Cam	Description	Cylinder Mechanism	Complete Cylinder
L583-255	Cylinder with Compression Ring & Spring: L & N Escutcheons	Classic Primus/ Everest Primus	20-798
	Cylinder with Compression Ring, Spring and ¾" Blocking Ring: Rose Trim	Classic Primus/ Everest Primus	20-776

L9060 Outside

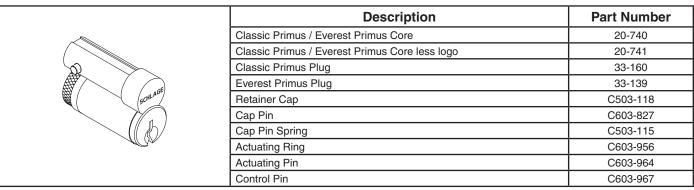
Cam	Description	Cylinder Mechanism	Complete Cylinder
K510-680	Cylinder with Compression Ring & Spring: L & N Escutcheons	Classic Primus/ Everest Primus	20-782
	Cylinder with Compression Ring, Spring and ½" Blocking Ring: Rose Trim	Classic Primus/ Everest Primus	20-783

NOTE: To order any of the XP products, simply add the suffix "-XP" to the end of the complete cylinder number.

L9060 Outside

Cam	Description	Cylinder Mechanism	Complete Cylinder
L583-255	Cylinder with Compression Ring, ¾6" & ¾8" Blocking Rings	Classic Primus/ Everest Primus	20-766
L583-255	Cylinder with Compression Ring, 3/16" & 3/6" Blocking Rings	Classic Primus/ Everest Primus	20-722

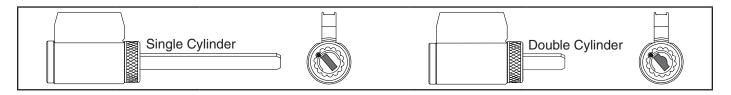
Key-in-Knob/Key-in-Lever Full Size IC





Deadlock Cylinders

Deadlock Cylinders



Cylinder Application Table

Function	Door Thickness	Cylinder Mechanism	Complete Cylinder	Tailpiece and Retainer Pack	Plug	Shell
D761 D764		Classic Primus	20-742		33-158	
B761, B764	13/8" – 2"	Everest Primus	B610-082	33-135	1004 000	
D061 D064	198 – 2	Classic Primus UL	20-542	D010-062	33-154	A201-683
B861, B864		Everest Primus UL	20-542		33-221	
B761, B764		Classic Primus	20-743	- B610-083	33-158	
B/01, B/04	Over 2"– 2½"	Everest Primus	20-743		33-135	A201-683
Dood Dood	Over 2 – 2½	Classic Primus UL	20-543		33-154	A201-003
B861, B864		Everest Primus UL	20-543		33-221	
D700 D700	Classic Primus	20-744		33-158		
B760, B763	1 3/8" – 21/2"	Everest Primus	20-744	B610-084	33-135	A201-683
B860, B863	1 78 - 272	Classic Primus UL	20 544	20-544	33-154	
D000, D003		Everest Primus UL	20-544		33-221	
B762		Classic Primus	20-745		33-158	
D/02	1 ³ / ₈ " – 2"	Everest Primus	20-745	D610 005	33-135	A201-683
B862	198 – 2	Classic Primus UL	20-545	B610-085	33-154	A201-063
B862		Everest Primus UL	20-545		33-221	
D760		Classic Primus	00.746		33-158	
B762	0.40* 0" 01/"	Everest Primus	20-746	D040.000	33-135	A001.000
Paca	Over 2"– 2½"	Classic Primus UL	00.540	B610-086	33-154	A201-683
B862		Everest Primus UL	20-546		33-221	

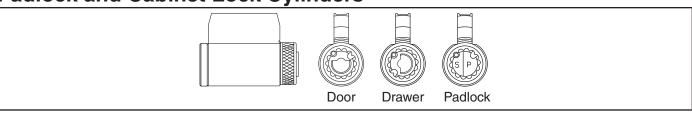
Full Size Interchangeable Core

B250, H and S200-Series	Description	Outside	Inside
SCHLAGE	Classic Primus Everest Primus	20-784	20-785



Padlock and Cabinet Lock Cylinders

Padlock and Cabinet Lock Cylinders

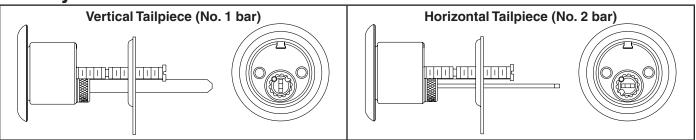


Series	Variation	Cylinder Mechanism	Complete Cylinder	Actuator or Driver	Plug	Shell		
		Classic Primus	20-772		33-158			
	Door	Everest Primus	20-772		33-135			
	D001	Classic Primus UL	20-572		33-154			
CL		Everest Primus UL	20-572	CL10-360	33-221			
CL		Classic Primus	00.774	OL10-300	33-158			
	Drawer	Everest Primus	20-774	33-135				
	Diawei	Classic Primus UL	20-574	00 F74	00.574		33-154	
		Everest Primus UL	20-574		33-221	A201-683		
		Classic Primus	20-744		33-158			
PL	PL1000 PL2000	Everest Primus	7 20-744	20-744	47-395	33-135		
""	PL3000	Classic Primus UL	20 544	47-393	33-154			
		Everest Primus UL	20-544		33-221			
		Classic Primus	20-744		33-158			
	Key in Knob/	Everest Primus	20-744		33-135			
KC/KC	Key in Lever	Classic Primus UL	00 574		33-154			
KS/KC		Everest Primus UL	20-574		33-221			
	FOIC	Classic Primus	00.740		33-160			
	FSIC	Everest Primus	20-740		33-139			



Rim Cylinders

Rim Cylinders

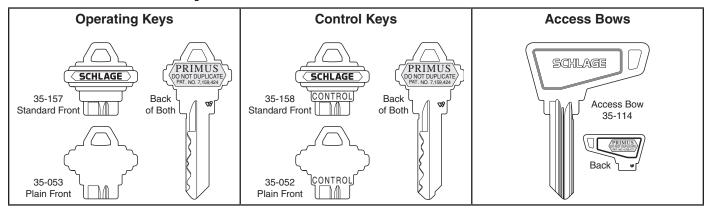


Description	Cylinder Mechanism	Complete Cylinders
Rim cylinder, vertical tailpiece	Classic Primus / Everest Primus	20-709
	Classic Primus / Everest Primus UL	20-509
Rim cylinder, horizontal tailpiece	Classic Primus / Everest Primus 20-710	
	Classic Primus / Everest Primus UL	20-510
Rim cylinder lockout	Classic Primus / Everest Primus	20-716
	Classic Primus / Everest Primus UL	20-516

Full Size IC Rim Cylinders and Housing				
Description	Part Number	20-057		
Cylinder with Classic Primus / Everest Primus Core	20-757			
Housing less core	20-079			

Classic Primus Keys

Classic Primus Keys



Key Blanks

Part Number	Description
35-157	Standard bow, embossed both sides
35-053	Standard bow, unembossed one side, "PRIMUS" logo on one side
35-171	Standard bow, stainless steel LP section key
35-158	Control key, standard bow, embossed both sides
35-052	Control key, standard bow, unembossed one side, "PRIMUS" logo on one side
35-172	Control key, stainless steel LP section key
35-159	Lockout key, standard bow, embossed both sides

Cut Keys

Part Number	Description
48-157	Standard bow, embossed both sides
48-053	Standard bow, unembossed one side, "PRIMUS" logo on one side
48-171	Standard bow, stainless steel LP section key
48-158	Control key, standard bow, embossed both sides
48-052	Control key, standard bow, unembossed one side, "PRIMUS" logo on one side
48-152	Control key, stainless steel LP section key
48-159	Lockout key, standard bow, embossed both sides

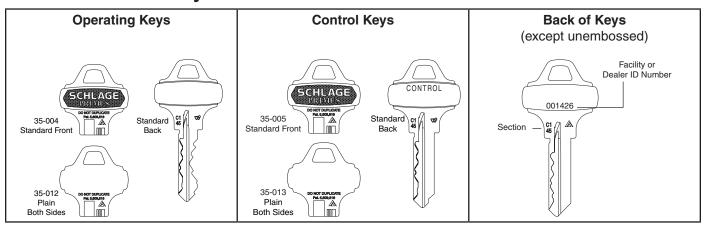
Master Keys

Part Number	Description	
49-157	Standard bow, embossed both sides	
49-053	Standard bow, unembossed one side, "PRIMUS" logo on one side	
49-171	Standard bow, stainless steel LP section key	
49-158	Control key, standard bow, embossed both sides	
49-052	Control key, standard bow, unembossed one side, "PRIMUS" logo on one side	
49-152	Control key, stainless steel LP section key	



Everest Primus Keys

Everest Primus Keys



Key Blanks

Part Number		Description
35-004	6-Pin	Standard bow, embossed one side
35-005	Control	Control key, standard bow, embossed one side
35-006	Lockout	Lockout key, standard bow, embossed one side
35-012	6-Pin	Standard bow, unembossed
35-013	Control	Control key, standard bow, unembossed
35-019	Lockout	Lockout key, standard bow, unembossed

Cut Keys

Part Number		Description
48-004	6-Pin	Standard bow, embossed one side
48-005	Control	Control key, standard bow, embossed one side
48-006	Lockout	Lockout key, standard bow, embossed one side
48-012	6-Pin	Standard bow, unembossed
48-020	Control	Control key, standard bow, unembossed
48-019	Lockout	Lockout key, standard bow, unembossed

Master Keys

Part Number		Description
49-004	6-Pin	Standard bow, embossed one side
49-005	Control	Control key, standard bow, embossed one side
49-012	6-Pin	Standard bow, unembossed
49-020	Control	Control key, standard bow, unembossed



Bulk Packs

10-Piece Bulk Pack Key-in-Knob/Key-in-Lever Cylinders

	(Contents (10 each)	Cylinder Mechanism	Keyway Type	Bulk Pack Number
Loaded Shells	Cap Pins	Check Pins (Everest Conventional Only)	Primus/Primus XP	Classic	09-833
Plugs Caps	Cap Pin Springs	Check Pin Springs (Everest Conventional Only)	Primus/Primus XP	Everest	09-764

NOTES: 1. Specify keyway and finish: 606 or 626.

- 2. Multiple tailpiece cylinders are not available for hotel function locks.
- 3. Primus key blanks must be ordered separately.

10-Piece Bulk Pack Mortise Cylinders

С	ontents (10 each)	Cylinder Mechanism	Keyway Type	Bulk Pack Number
Loaded Shells	Check pins (Everest Conventional Only)	Primus/Primus XP	Classic	09-835
Plugs Cam Screws	Check Pin Springs (Everest Conventional Only)	Primus/Primus XP	Everest	09-767

NOTES: 1. Specify keyway and finish: 606 or 626.

- 2. Multiple tailpiece cylinders are not available for hotel function locks.
- 3. Primus key blanks must be ordered separately.

Bulk Pack Mortise Cylinder Cam and Collars

Keyway Type	Descriptions	Contents (10 each)	Bulk Pack Number
Classic Primus	Straight Cam	B502-948	09-761
and Everest Primus	L-Series Cam	L583-153	09-762
T Times	Adams Rite Kit	B502-944 cams, 36-079-037 blocking rings, B220-050 set screw packs	09-763*
	Compression rings and springs	36-083	09-419

^{*}Specify finish: 605, 606, 612, 625, 626

10-Piece Bulk Pack Rim Cylinders

	Conte	ents (10 each)	Cylinder Mechanism	Keyway Type	Bulk Pack Number
Loaded Shells Plugs	Collars Tailpieces	Screws & Back Plate Packs Check pins (Everest Conventional Only)	Primus/Primus XP	Classic	09-834
Caps Cap Pins	Drivers Cap Pin Springs	Check Pin Springs (Everest Conventional Only)	Primus/Primus XP	Everest	09-765

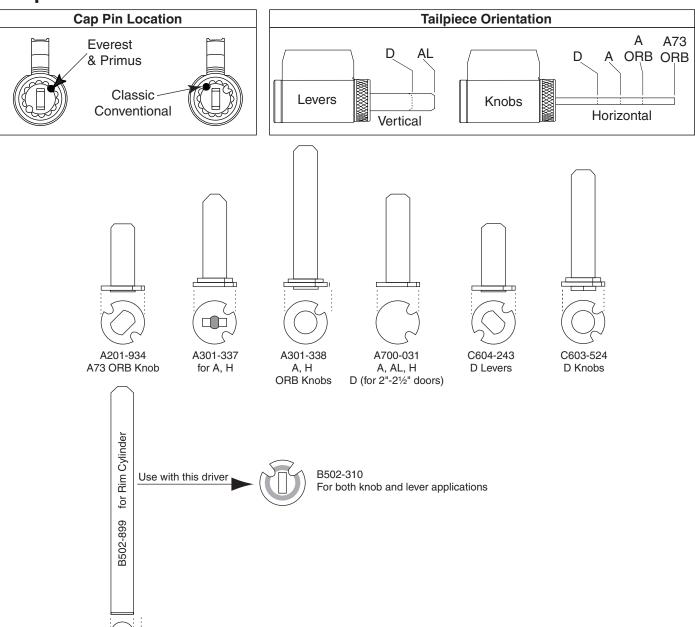
10-Piece Bulk Pack Interchangeable Cores

	Conte	ents (10 each)	Cylinder Mechanism	Keyway Type	Bulk Pack Number
Loaded Shells Plugs	Collars Tailpieces	Screws & Back Plate Packs Check pins (Everest Conventional Only)	Primus/Primus XP	Classic	09-836
Caps Cap Pins	Drivers Cap Pin Springs	Check Pin Springs (Everest Conventional Only)	Primus/Primus XP	Everest	09-766



Tailpieces

Tailpieces



Multiple Tailpiece Cylinders (MTC)

Keyways	Contents	Part Number
Primus ALL Keyways	(1) Pre-assembled cylinder 0-bitted, less tailpiece and keys (1) A301-337 tailpiece, A and H-Series (except Orbit) (1) A301-338 tailpiece, A and H-Series Orbit (1) A700-031 tailpiece, AL-Series	40-700 Controlled Access
(Classic and Everest)	(1) C603-524 tailpiece, D-Series Knobs (1) N523-022 tailpiece, ND-Series Levers (black) (2) C503-115 cap pin springs (2) C503-116 cap pins	40-500 UL437 Listed



Tools and Sales Support Items

Tools and Sales Support Items

Finger Pin Kit

40-070

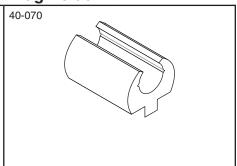
Contains finger pins, springs and 40-066 plug

Pin Kit



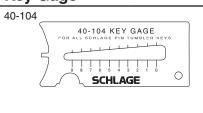
Contains all conventional pins and springs, follower, tweezers and M540-056 cylinder cap removal tool.

Plug Holder

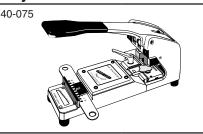


Has grooves for Primus sidebar. Included in 40-070 finger pin kit.

Key Gage

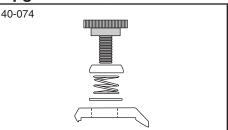


Key Machine



Blue punch for cutting Obverse and Everest Open C family keys.

Upgrade Kit



Replaces jaw on Blue punch key machines manufactured before 7/99 to add Everest C family capability to Obverse family key machines.

Classic Primus XP Demo Kit Everest Primus XP Demo Kit C

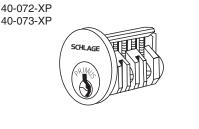


Contains an interchangeable core cylinder, and sample conventional and Primus cylinders. A finger pin and sidebar are encased in lucite on a key chain. A cutaway Primus cylinder is also included.



Contains the sales tools to sell Everest and Everest Primus. Cylinder formats include: key-in-knob/key-in-lever, full-size IC, SFIC and mortise. Includes Everest Open and Everest Primus cutaway cylinders and an Everest Primus ID card and key chain.

Cutaway Cylinder



40-072 Classic Primus Included in 40-146 demo kit.

40-073 Everest Conventional Included in 40-077 demo kit.

ID cards Forms

Level 1 ID Card	40-061
Level 1+ ID Card	40-065
Level 2 ID Card	40-062
Everest Primus ID	40-070*
Level 1 XP ID Card	40-061-XP
Level 1+ XP ID Card	40-065-XP
Level 2 XP ID Card	40-062-XP
Everest XP Primus ID	40-070-XP*

Key Order Form MS-E110
Primus Control Register
Signature Card MS-E130
Face Sheet MS-E120

Other Cylinder tools

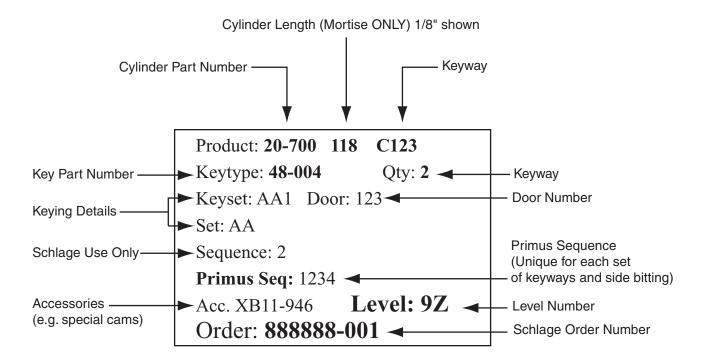
Cap Removal Tool M540-056
Shell Loading Tool 40-116

Specify Level 7 or 8



Interpreting Box Labels

Interpreting Box Labels



Three Parts to Key Control

How do you account for the keys you have issued? How do you know for sure who has keys to various areas of your building or campus? Facilities who have proper key control procedures in place know the answers these questions.

To help guide Facilities Directors, Security Directors, etc. in knowing who has access to the mechanical locks in their facility, Schlage offers a three-part solution.

1. Key Issue Policies

Without a sensible key control policy backed by top management, security can deteriorate quickly. The policy should define what level of authority is required to authorize keys to be cut.

Issuing master and grand master keys must be done based solely on actual need, not desire or ego. After all, it does little good to prevent keys from being duplicated externally if you issue many "legitimate" copies of the top master key which can get lost or stolen.

Here are some ideas which you may modify and adopt if they seem appropriate for your particular facility:

- Establish a suitable management level (department head, shop foreman, etc.) to authorize keys to be cut or issued to employees. This should be a sliding scale requiring higher level approval for master and grand master keys.
- Collect a deposit for all keys issued.
- Require the employee to sign a receipt stating that his/her final pay check will be withheld until all keys are returned. This requires coordination with the Human Resources or Accounting Department.
- Have the key holder or the department sign a receipt making them responsible for the cost of rekeying any areas operated by the lost or stolen key.
- Serial number all keys to differentiate and track multiple copies of the same key issued to different persons. This allows your key control center to trace any key to the rightful key holder.
- Include language on a key receipt that forbids lending of keys to other employees.
- Dedicate resources for periodic spot checks to make sure employees' have their issued keys.
- Do not store quantities of unused master keys.
 Destroy them or provide secure storage if necessary.
- Trades, contractors, and maintenance personnel should turn in their rings of master keys at the end of their shifts and pick them up again the next day.
- Implement true enforcement with consequences or policies will soon be ignored.

2. Track Issued Keys with SiteMaster 200

Implementing a system to track each and every key issued is critical. This allows immediate answers to the questions of who has access to any given area at any given time. Schlage SiteMaster 200 software is great for this.



SiteMaster 200 has fields for key holder name, key symbol (code), serial number of key, door name, number, etc. Once the data has been entered you can sort it in a variety of ways to produce reports or simply look up an individual person, key, door, etc.

To be effective, one primary person should be designated responsible for maintaining this database, with backup personnel designated as necessary. Too many people with access to the database can lead to a breakdown in the integrity of the information.

3. Use Patented Keys

Be sure Parts 1 and 2 are in place.

Install Primus or Everest Primus patented keyways. You can now be reasonably sure that your keys won't be copied. It would be difficult, time consuming, and a violation of federal patent law to make an unauthorized copy of a Primus or Everest Primus key. A person who makes an unauthorized Primus or Everest Primus key could be subjected to legal action from Schlage.



Ordering Primus

Ordering Primus

Cylinders

Everest Primus/Everest Primus XP and Classic Primus/ Primus XP complete cylinders have the same pricing and part numbers. As with Classic Primus Levels 3 and 4, face sheets are required for Level 9 orders.

To order:

- Select the Primus cylinder from the cylinder Price Book pages.
- If a specific keyway is desired, specify the Classic or Everest keyway.
- 3. Specify keying, finish, cylinder length, or any other fields as necessary.

Example:

How to order a zero-bitted Everest Primus XP non-UL cylinder with a 626 finish and C123 keyway for a D-Series Lever lock:

Step 1: The Primus cylinder part number is 20-750-XP

Step 2: The keyway desired is C123

Step 3: The keying is zero bitted (000000) and the finish desired is 626.

Order: 20-750 626-XP C123-000000

Cylinder Bulk Packs

All Primus and Primus XP products are available in a Bulk Pack. No signatures or authorizations are required when ordering Bulk Pack Cylinders.

To Order:

- Choose your Bulk Pack from the Price Book pages based on the cylinder format, finish, and keyway. Check the Express Stock listing for faster delivery.
- 2. For key-in-knob/lever or mortise cylinders, choose the required tailpieces or cams and collars from the existing Everest Bulk Pack tailpiece, cam and collar offering (Everest, Classic Primus, and Everest Primus all use the same tailpieces).
- 3. If needed, order a 40-070 Primus pin kit or Primus components.
- Order keys as needed. For fastest delivery, order keys separately and write "QuicKey" on your order.

NOTE: Orders for Level 9 keys must be accompanied by a face sheet.



Limited Warranty

PATENT NOTICE

Schlage® products and those of its subsidiary companies and licensees may be covered by both issued and pending U.S. and foreign patents, copyrights and trademarks. Manufactured items are covered by one or more of the following patents:

4884835	5657653	5809816	6553800	7036856	D411732
5070715	5683127	5881590	6568725	7051562	D426452
5152558	<i>5697653</i>	<i>5947537</i>	6612141	7063363	D428324
5308131	<i>5715717</i>	6038896	6615629	7248836	D493089
5533368	5718468	6042417	6619705	D372417	
5566996	5722276	6131966	6869116	D372854	
5604970	5769472	6189351	6905773	D397993	
5628216	5782118	6516644	6988751	D400348	

LIMITED WARRANTY: COMMERCIAL APPLICATIONS

3-Year Limited Warranty

Schlage Lock Company (the "Company") extends a three-year limited warranty from the original date of purchase to the Original User of the products manufactured by the Company (the "Product") against defects in material and workmanship. Certain Products contain restrictions to this limited warranty, additional warranties or different warranty periods. Please see below for specific Product warranty information.

The provisions of this warranty do not apply to Products: (i) used for purposes for which they are not designed or intended; (ii) which have been subjected to alteration, abuse, misuse, negligence or accident; (iii) which have been improperly stored, installed, maintained or operated; (iv) which have been used in violation of written instructions provided by Schlage; (v) which have been subjected to improper temperature, humidity or other environmentalconditions (i.e., corrosion); or (vi) which, based on Schlage's examination, do not disclose to Schlage's satisfaction non-conformance to the warranty. Additionally, Schlage will not warrant ANSI A156.2 Grade 2 lever Product installed in educational facilities and student housing.

SPECIFIC PRODUCT WARRANTY RESTRICTIONS / ADDITIONAL WARRANTIES

Portable Security Products Warranty: A limited lifetime warranty is provided to the Original User, subject to the restrictions of this limited warranty, except that the Company's sole obligation under this warranty is to replace the Product.

ND-Series Levers 7-Year Mechanical Warranty: A limited warranty is provided to the Original User for seven (7) years from original date of purchase, subject to the restrictions of this limited warranty.

Small Format Interchangeable Core (SFIC) Warranty: This limited warranty also applies to Schlage locks and housings when used with another manufacturer's cores, or to Schlage cores (i.e. SFIC) when used in another manufacturer's locks and housings. The use of unauthorized cylinder cams or other components with the Products shall void this warranty.

Everest® Primus® Limited Lifetime Key Breakage Warranty: A limited lifetime warranty is provided to the Original User against key breakage, subject to the restrictions of this limited warranty.

Cobra, CM and PRO-Series 1-Year Electronic Lock Warranty: A limited warranty is provided to the Original User for one (1) year from original date of purchase, subject to the restrictions of this limited warranty.

Limited Lifetime Mechanical and Finish Warranty

Subject to the terms and conditions of this warranty, the Company extends a limited lifetime mechanical and finish warranty to the Original User of the Product against defects in material and workmanship as long as the Original User occupies the residential premises upon which the Product was originally installed.

The provisions of this warranty do not apply to Products: (i) used in commercial applications; (ii) used in common area applications; (iii) used for purposes for which they are not designed or intended; (iv) which have been subjected to alteration, abuse, misuse, negligence or accident; (v) which have been improperly stored, installed, maintained or operated; (vi) which have been used in violation of written instructions provided by Schlage; (vii) which have been subjected to improper temperature, humidity or other environmental conditions; or (viii) which, based on Schlage's examination, do not disclose to Schlage's satisfaction non-conformance to the warranty. Additionally, this warranty DOES NOT COVER scratches, abrasions, or deterioration due to the use of paints, solvents or other chemicals. Exclusions: Oil Rubbed Bronze finish (613) is designed to improve over time and change in appearance, creating a living finish through daily use and thus, finish discoloration is not applicable to the above warranty.

ADDITIONAL TERMS & CONDITIONS APPLYING TO BOTH COMMERCIAL & RESIDENTIAL APPLICATIONS OF COMMERCIAL PRODUCTS

What the Company Will Do: Upon return of the defective Product to the Company, the Company's sole obligation, at its option, is to either repair or replace the Product, or refund the original purchase price in exchange for the Product.

Original User: This warranty only applies to the Original User of Products. This warranty is not transferable.

What is Not Covered: The following costs, expenses and damages are not covered by the provisions of this limited warranty: (i) labor costs including, but not limited to, such costs as the removal and reinstallation of Products; (ii) shipping and freight expenses required to return Products to Schlage; and (iii) any other incidental, consequential, indirect, special and/or punitive damages, whether based on contract, warranty, tort (including, but not limited to, strict liability or negligence), patent infringement, or otherwise, even if advised of the possibility of such damages. Some local laws do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you.

How Local Law Applies: This warranty gives you specific legal rights, and you may also have other rights as otherwise permitted by law. If this Product is considered a consumer product, please be advised that some local laws do not allow limitations on incidental or consequential damages or how long an implied warranty lasts, so that the above limitations may not fully apply. Refer to your local laws for your specific rights under this warranty.

Warranty Claims: If you have a claim under this warranty, please contact Schlage Customer Service (800-847-1864) for repair, replacement or refund of the original purchase price in exchange for the return of the Product to Schlage.

Miscellaneous: The Company does not authorize any person to create for it any obligation or liability in connection with the Product. The Company's maximum liability hereunder is limited to the original purchase price of the Product. No action arising out of any claimed breach of this warranty by the Company may be brought by the Original User more than one (1) year after the cause of action has arisen.





Primus Face Sheet

Level 3, 4, and 9 Order Authorization

THIS ORIGINAL FORM MUST BE MAILED TO SCHLAGE COMMERCIAL DIVISION WITH YOUR ORDER – FAXED COPIES NOT ACCEPTABLE –

	CCOUNT #			ATE PO#	
		PRIMUS SECU			
	□ 3U (no exclusivity) □ 3G (2-digit zip exclusivity)		9U (no exclusivity)	☐ 9Z(time zo	
	Classic Ke	e y w a y s	E v e r e s t [®]	Keyways	
	NEW If new, complete proj	ect information and attach Pr	imus Signature Card (Schla	ge form MS-E130).	
Pro	oject Name (please print or type)				
Stre	eet (no P.O. Box)		City	State	Zip
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DATE

AUTHORIZED SIGNATURE

Mail to:

Ingersoll Rand Security Technologies Schlage

Attn: Primus Order Processing 2315 Briargate Parkway, Suite 700 Colorado Springs, CO 80920-7646

THE PRIMUS FACESHEET MUST BE COMPLETED AND ATTACHED TO YOUR ORDER FORM.
AN INCOMPLETE PRIMUS FACESHEET WILL CAUSE UNNECESSARY DELAYS IN ORDER PROCESSING.

- FAXED COPIES NOT ACCEPTABLE -





Signature

Signature Card

	For Internal Use Only					
Primus#_	Order#					
G/Z/E	S/M					

Level 3, 4, and 9 Order Authorization

THIS SIGNATURE CARD ESTABLISHES AUTHORIZATION TO PURCHASE ADDITIONAL PRIMUS HIGH SECURITY PRODUCT FOR THE SECURITY SYSTEM INSTALLED AT THE ADDRESS BELOW.

THIS ORIGINAL FORM MUST BE MAILED TO SCHLAGE COMMERCIAL DIVISION WITH YOUR ORDER - FAXED COPIES NOT ACCEPTABLE -

	PRIMUS SECURITYLEVEL:				
	☐ 3U (no exclusivity) ☐ 3G (2-digit zip exclusivity)		☐ 9U (no exclusivity) ☐ 9G (2-digit zip exclusivity)	☐ 9Z(time zone exclusivity) ☐ 9N (nationwide exclusivity)	
	Classic Keyways		Everes t® Keyways		
PROJEC ⁻	T INFORMATION				
Duningt No	ame (please print or type)				
Street Add	dress (no P.O. Box)				
City	State	Zip			
If restrict	RIZED OWNER SIGNATUR ions are not indicated and in miners on this form.		t signature will be regarded as th	e primary authority able to co	
Name (plea	ase print or type)		Street (no P.O. Box)		
Position/T	itle		City	State Zip	
Signature		Date	Phone #		
Name (plea	ase print or type)		Street (no P.O. Box)		
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Phone #

Date

DEALER OR PRIMUS LOCKSMITH AUTHORIZATION (OPTIONAL WITH OWNER AUTHORIZATION/SIGNATURE)

Dealer or Locksmith Account # Primus	#	Name/Title	Name/Title		
Address		Phone	FAX		
City State	Zip				
Contact 1 (Please print or type)		Contact 2 (Please print or type)			
Contact 1 Signature		Contact 2 Signature			
Owner Authorization/Signature	Date	Effective from (Montl	h/date/year) to (Month/date/year)		
full respo		bove), the Dealer or Pe owner's signature as i	rimus Locksmith agrees to take		
	ease indicate any restrictions t Iditional Primus product or du		ted on this form when purchasing		
equesting changes to Schlage at the a	ıddress below . Primus Signatu	re Cards are available from	uthorized signatures and send with letter n authorized Schlage Primus distributors m for your records. A photo copy or fax of		
Please mail the original copy to:		d Security Technologie Order Processing	s – Schlage		

- FAXED COPIES NOT ACCEPTABLE -

2315 Briargate Parkway, Suite 700 Colorado Springs, CO 80920-7646











Ingersoll Rand's Security Technologies Sector is a leading global provider of products and services that make environments safe, secure and productive. The Sector's market-leading products include electronic and biometric access control systems; time and attendance and personnel scheduling systems; mechanical locks and portable security, door closers and exit devices, steel doors and frames, architectural hardware and technologies and services for global security markets.

800.847.1864 www.schlage.com www.ingersollrand.com

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