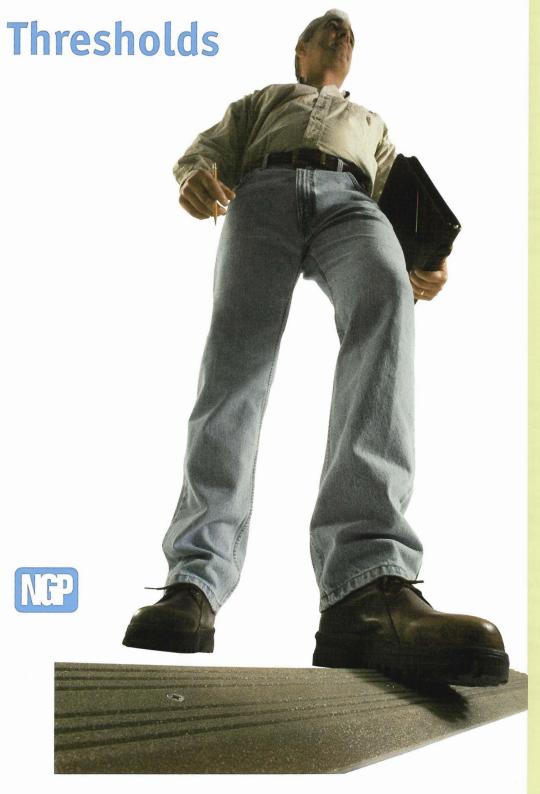
National Guard Products



Saddle Half Saddle **Offset Carpet Dividers Carpet Edges Bumper Seal** Offset Bumper Seal **Stop Strips Elevators** RCE Anchors **ADA Compliant** Ramps **Interlocking Ramps Rubber Ramps Diamond Tread** Plate **Cover Plates** Floor Closer Covers **Threshold Assembly** Parts **Safety Tread Plates Stair Nosings Cast Thresholds Thermal Barrier** Residential Brass **Stainless Steel**

From the bottom up, we have everything



Finish Information

Base Metal	Finishes Available: All finishes are not available on all products. Refer to part numbers for availability.					
Aluminum	Mill (AE) ANSI/BHMA 719 (No Suffix) Clear Anodized ANSI/BHMA 628 NGP Suffix 'A'		Gold Anodized ANSI/BHMA 688 NGP Suffix 'B'	Dark Bronze ANSI/BHMA 710 NGP Suffix 'DKB '	Bright Polished ANSI/BHMA 717 NGP Suffix ' POL '	
Architectural Bronze	Dull Brass ANSI/BHMA 720 NGP Suffix 'BR'	Polished Brass ANSI/BHMA 721 NGP Suffix 'BR-POL'	Dark Bronze ANSI/BHMA 722 NGP Suffix 'BR-DKB'	Polished Brass- Lifetime Finish _® (Matches US3) NGP Suffix 'BR-POL - Lifetime Finish _®		
Stainless Steel	Mill Finish Type 304 #2B NGP Suffix 'SS '	Polished Stainless ANSI/BHMA 629 NGP Suffix 'SS-POL'	Brushed Stainless Type 304 #4 ANSI/BHMA 630 NGP Suffix 'SS-Brushed'	BHMA		

Note: 'SIA' (Slick It Ain't) and 'Bead Blasted' finishes available on all thresholds POWDERCOAT FINISHES NOW AVAILABLE - SEE PAGE L2 FOR DETAILS

All aluminum extrusions are of alloy 6063 hardness T-5.

All bronze extrusions are a brass alloy CDA 385 known as "Extruded Architectural Bronze" in the industry.

Symbols/Legend



ADA COMPLIANT Barrier Free Thresholds meet the requirements of the AMERICANS WITH DISABILITIES ACT ADAAG-1998, and ICC/ANSI A117.1-1998.





UL10B CLASSIFIED, complies with NFPA 252 for application to Hollow Metal fire doors rated up to 3 Hrs., and Wood fire doors rated up to 1 1/2 hrs.





POSITIVE PRESSURE UL10C CLASSIFIED, Category 'J' listed. Complies with **IBC**, **UBC7-2 (1997)** for application to Positive Pressure Hollow Metal fire doors rated up to 3 Hrs., and Wood Fire doors rated up to 1-1/2 Hrs.



SLIP-RESISTANT NGP 'SIA' (Slick-it-Ain't) textured surface is available on all thresholds. Our process bonds and embeds bits of hot nickel and titanium into the surface of the threshold. This process originally developed for use on aircraft carriers is very skid resistant and will not wear off.



ANSI/BHMA CERTIFIED. Certified thresholds comply with A156.21-2001, and are listed in the BHMA Directory of Certified Products.

View our product listings online at www.ul.com/database/, www.ul.com/database/, www.ul.com/database/, www.ul.com/database/,

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PROTECTION, INSIDE OUT



Index - ANSI/BHMA

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BAR2	T22	RO125	T14	412SS	T30	473BR	T39	883	T10	3504	T23	8170	T22
BAR2BR	T35	R150	T16	413	T4	483BR	T39	883BR	T38	3509	T24	8424	T26
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		1										l	
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ANSI/BHMA BHMA

The following chart interprets ANSI/BHMA numbers allowing selection of proper type of products. For products that meet ANSI/BHMA Standards, look for the BHMA certified logo next to the product in our catalog. For a complete listing refer to the BHMA Directory of Certified Products.

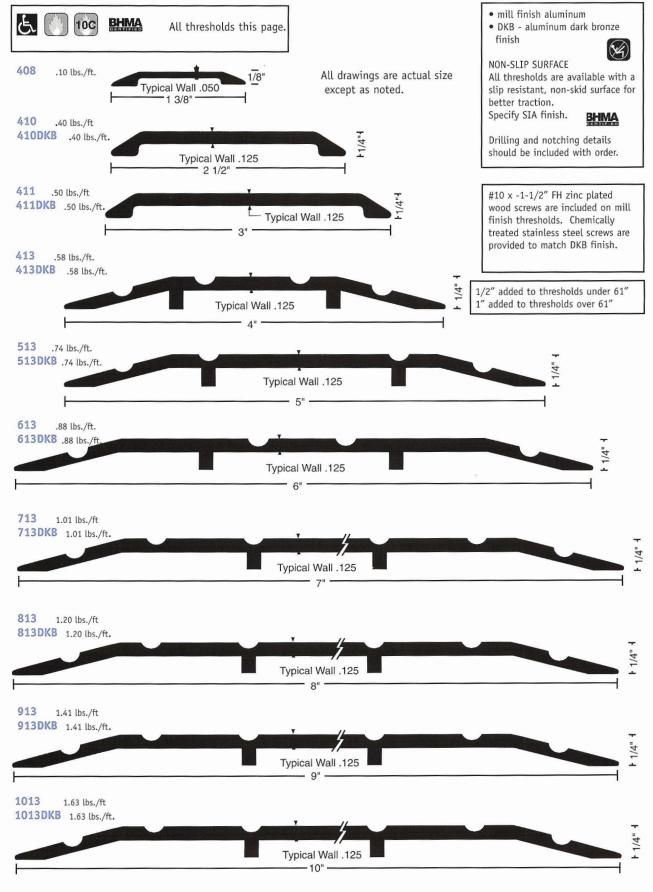
Thresholds: ANSI/BHMA A156.21 (2001)

J	1	2	3	4	5
First Letter	Material	Configuration	Surface	Description	Description
The letter "J" indicates the section is architectural door trim, Thresholds	1. Architectural Extruded Brass or Bronze 3. Aluminum 5. Stainless Steel	1. Compressing Top 2. Flat Saddle 3. Half Saddle 4. Interlocking 5. Rabbeted/latching/ Panic 6. Rabbeted/latching/ Panic w/gasket 7. Plate 8. Ramped 9. Saddle for floor closer. 0. None designated	1. Fluted 2. Fluted w/abrasive 3. Smooth 4. Smooth w/abrasive	 Applied Stop Applied Stop w/ gasket Barrier Free Carpet Separator Ends Mitered Expansion Assembly Hook Strip Applied to door Offset Thermal Barrier None Designated 	1. Applied Stop 2. Applied Stop w/ gasket 3. Barrier Free 4. Carpet Separator 5. Ends Mitered 6. Expansion Assembly 7. Hook Strip Applied to door 8. Offset 9. Thermal Barrier 0. None Designated

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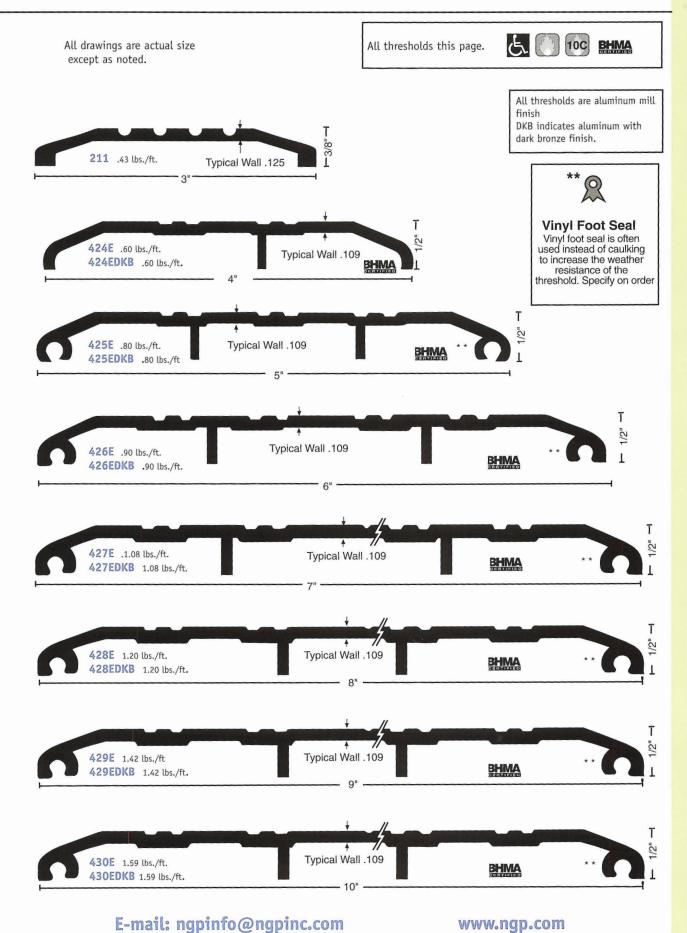
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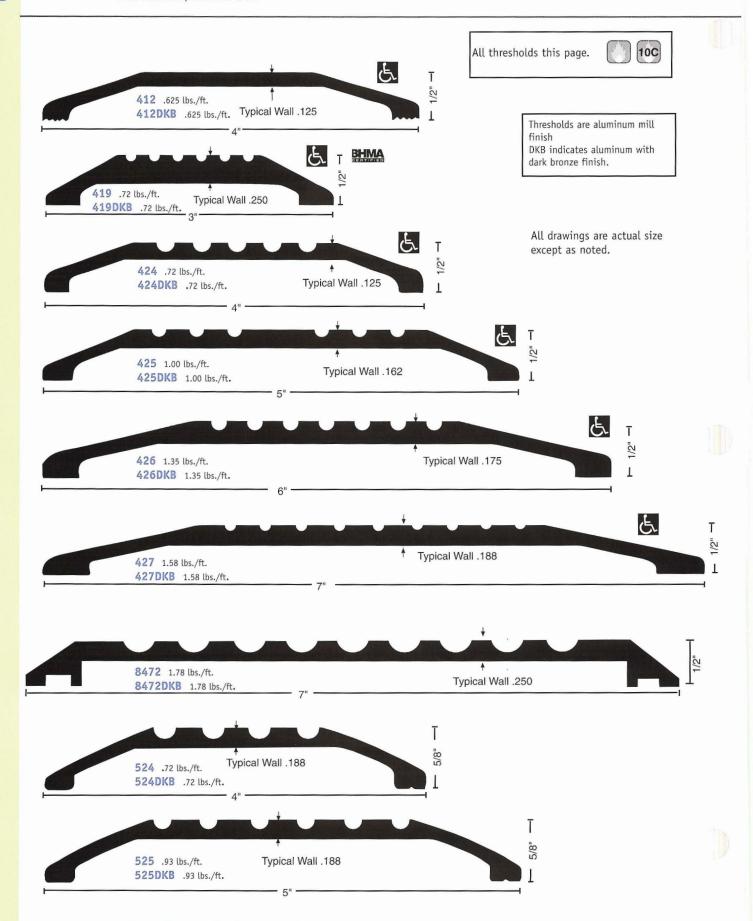
Saddle Thresholds



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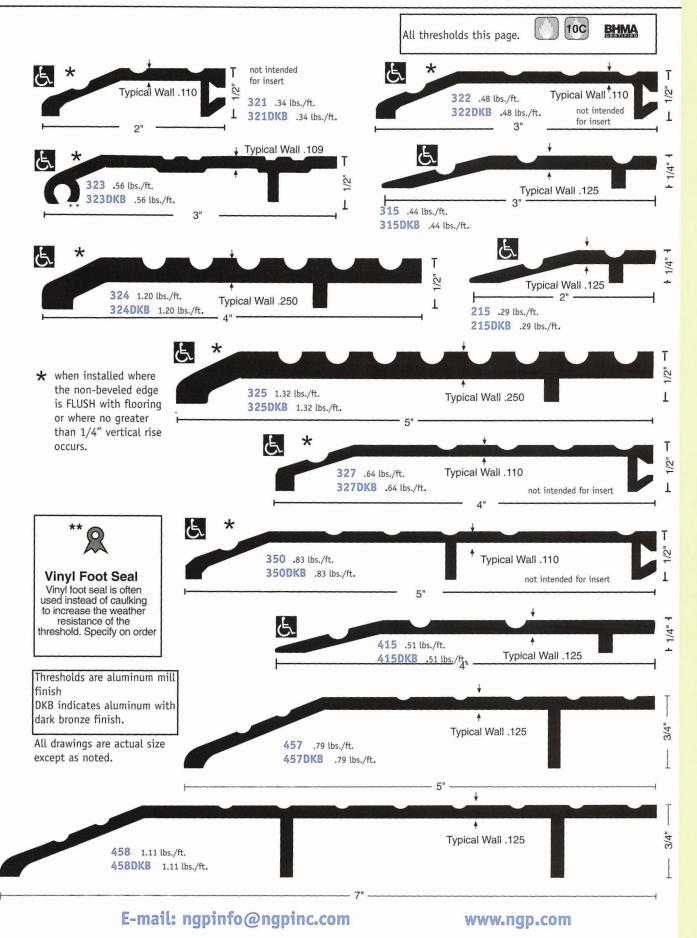
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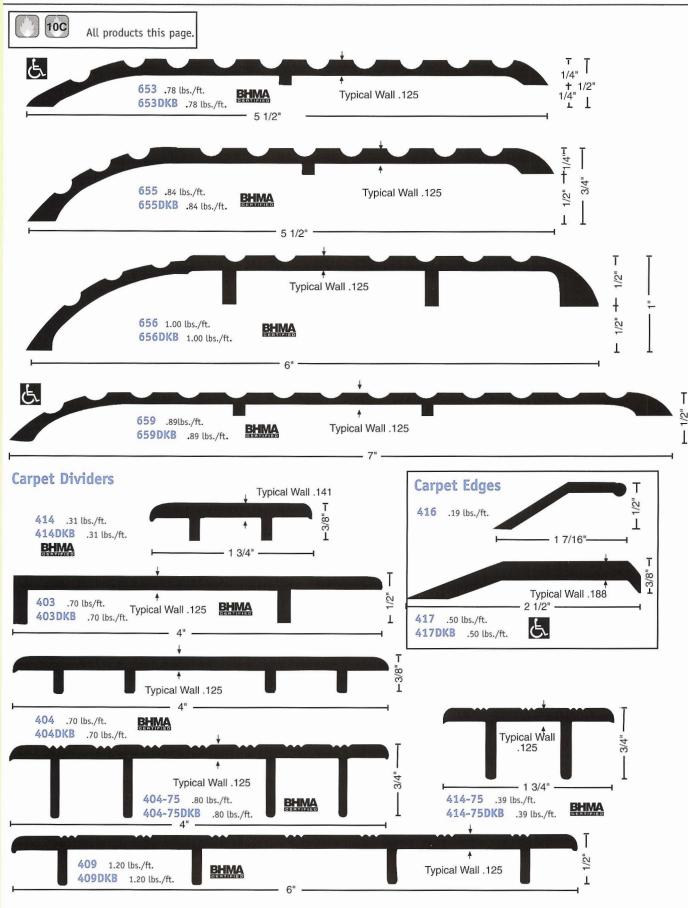
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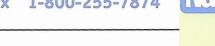


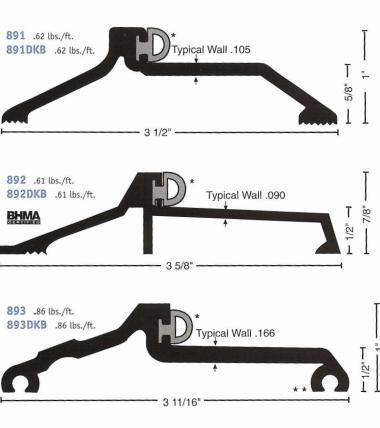
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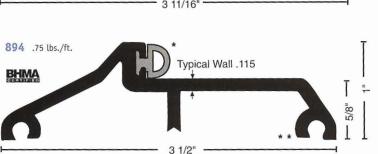
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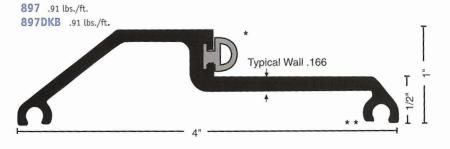
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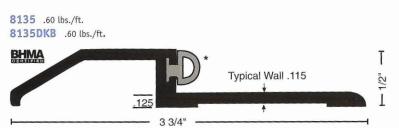
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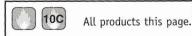




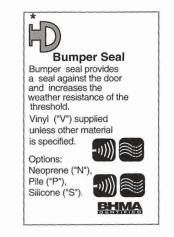




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1/2" added to thresholds under 61" 1" added to thresholds over 61"





Vinyl Foot Seal

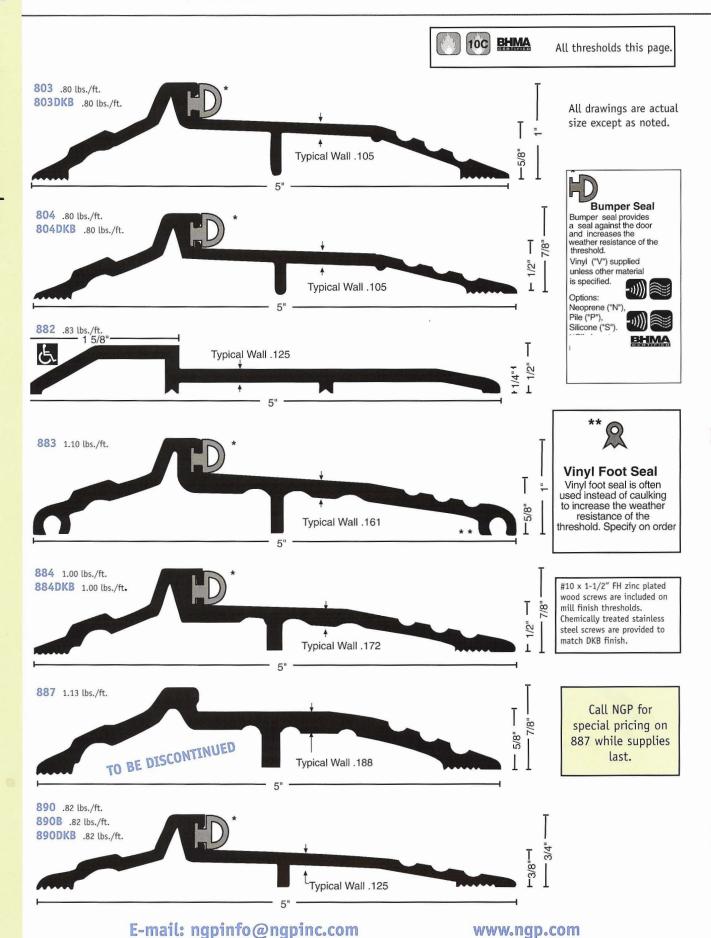
Vinyl foot seal is often used instead of caulking to increase the weather resistance of the threshold. Specify on order

#10 x 1-1/2" FH zinc plated wood screws are included on mill finish thresholds. Chemically treated stainless steel screws are provided to match DKB finish.

All drawings are actual size except as noted.

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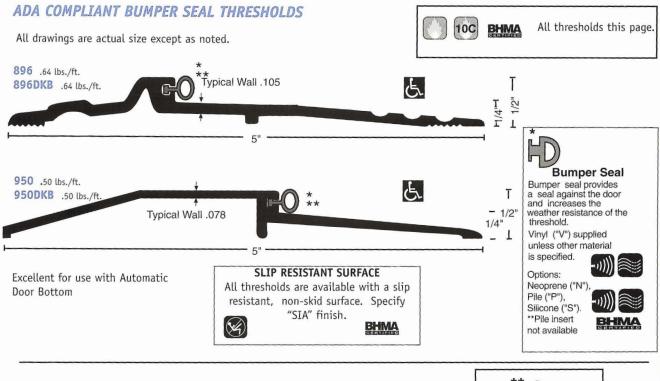
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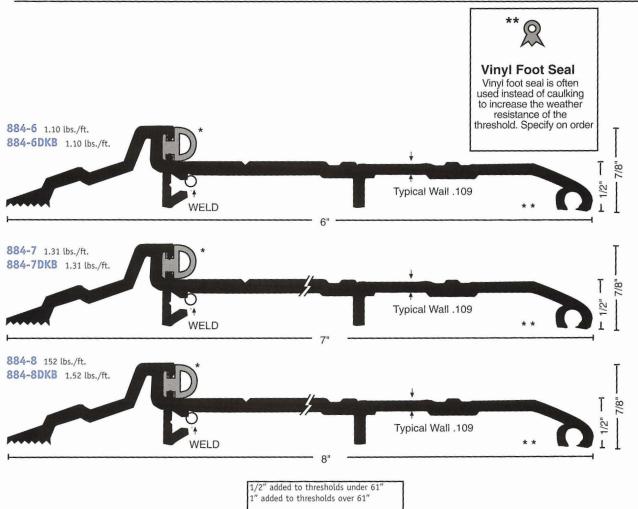


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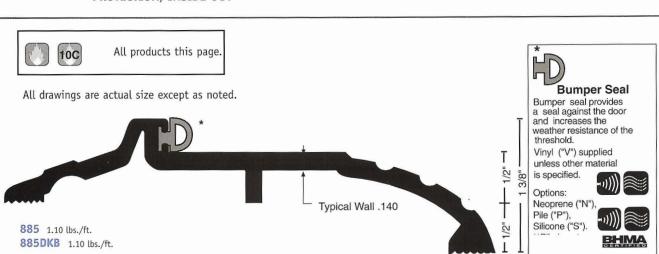


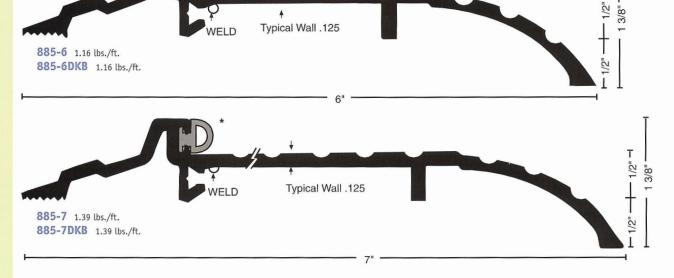


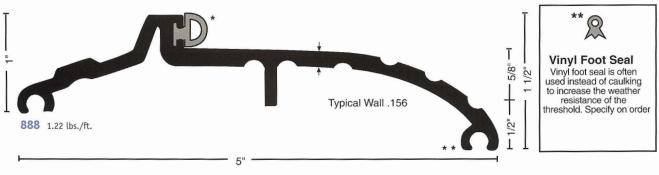
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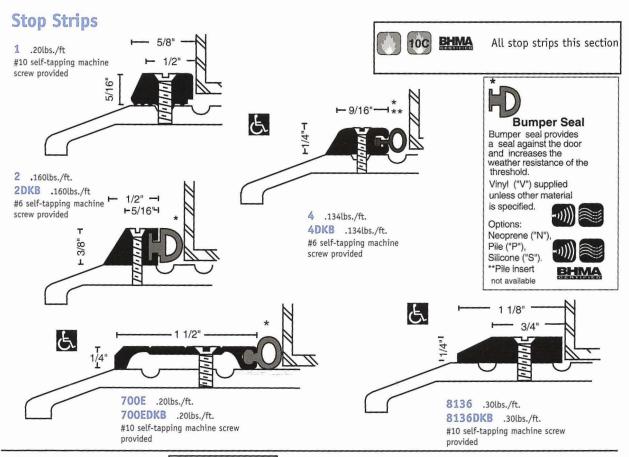




For custom offset thresholds, utilize our assembly parts (Pages T22-T23) or Fax sill detail to our Technical Services Department.

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Elevators



All products this section

Elevators are used in conjunction with thresholds to increase the rise of the threshold or accommodate offset floor conditions.









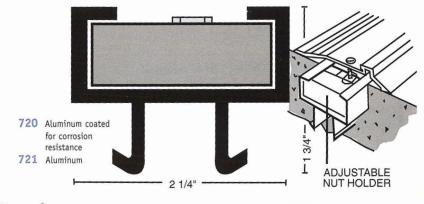
Return Closed Ends



RCE's on mitered ends are offered as an option to most beveled edge thresholds. The threshold is miter cut on a 45° angle and returned to the face of the frame for a neat, clean and finished appearance to the opening. Specify "RCE".

Threshold Anchor

Avoid drilling in concrete by specifying a 720 or 721 threshold anchor. These anchors are set when the concrete is poured and will allow the most secure installation. When ordering your thresholds, note: drill for 720 or 721 anchor.



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T 14



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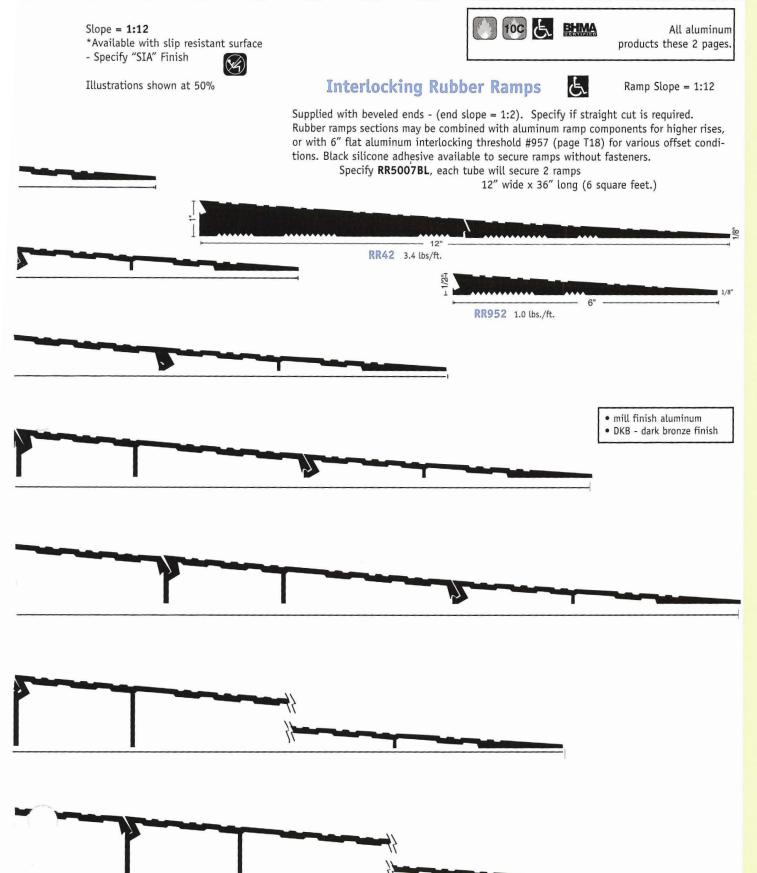
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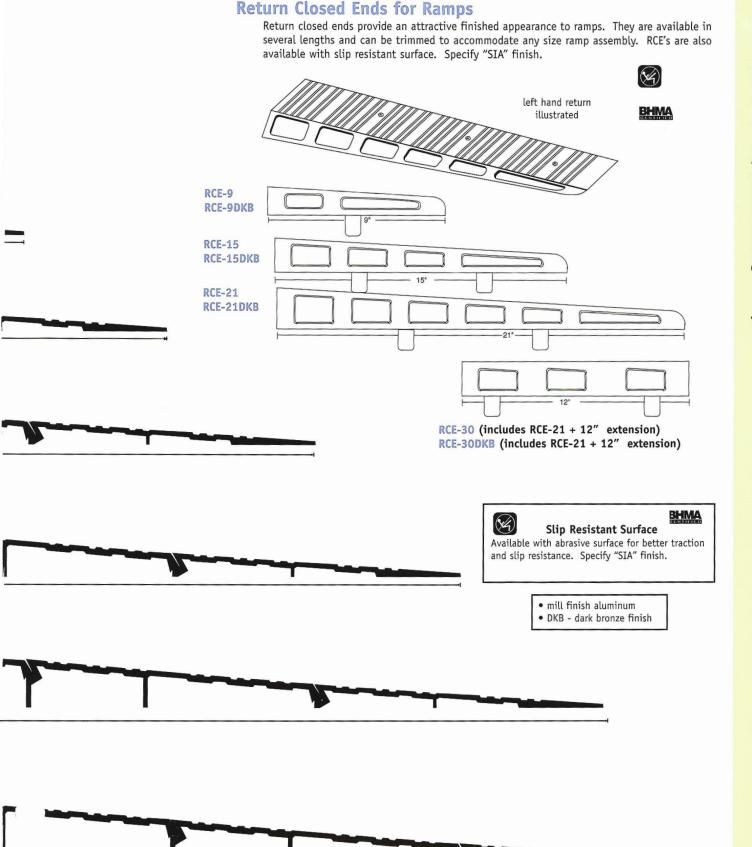


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NGP

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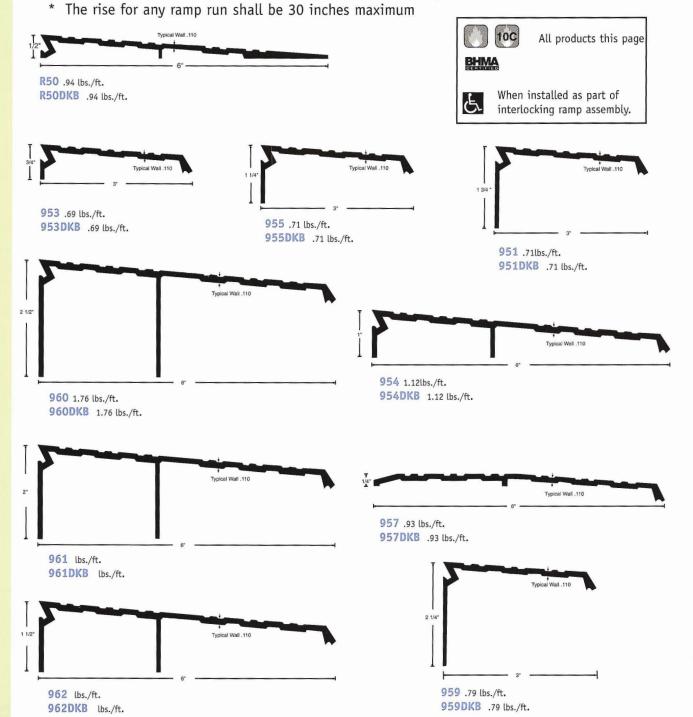
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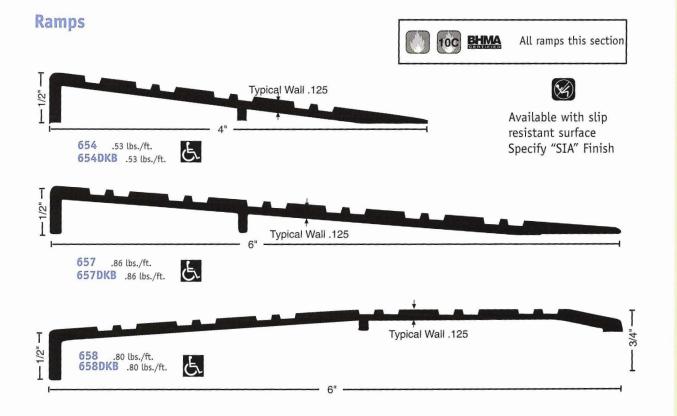
Ramps Required for Compliance with either

- * Americans with Disabilities Act Accessibility Guidelines (ADAAG) 1998
- * ICC/ANSI A117.1-1998 Accessible and Usable Buildings or Facilities

Requires:

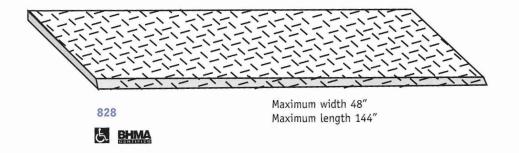
- * Maximum Threshold Height = 1/2"
- * Thresholds above 1/4" must be beveled with a slope no greater than 1:2
- * Height changes over 1/2" requires use of a ramp with slope not steeper than 1:12





Diamond Tread Plate

- * 1/8" thick bright-finish aluminum
- Edges beveled unless otherwise specified
- Provided undrilled, unless a custom drilling detail is provided
- #10 x 1 1/2 wood screws are supplied as standard
- Minimum width 2"
- Great for use as cover plate for expansion joint, custom ramps, bulkhead saddle, or custom threshold.
- Welding not recommended. Bar or custom supports may be shipped loose.
- * This item is made to order and is non-returnable and non-cancelable once fabricated.



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Diamond Tread Plate



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Cover Plates - Aluminum

All cover plates are custom made to order. Non-returnable, non cancelable once fabricated.

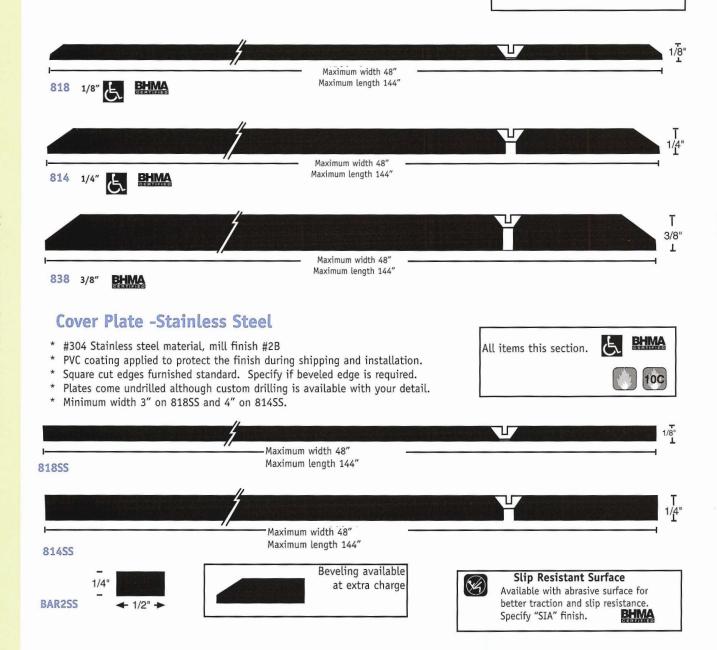
- * Primarily for expansion joint covers but can be used anywhere if extra width and strength are required.
- * Manufactured through a rolled process providing extra durability.
- * PVC coating applied to protect the finish during shipping and installation.
- * Minimum width 2" on 818, 3" on 814 and 4" on 838.
- * Edges are beveled unless otherwise specified.
- * Plates come undrilled although custom drilling is available with your detail.
- * #10 x 1 1/2" wood screws are supplied as standard.
- * Also available in stainless steel (page 31) and solid brass (page 34)





Slip Resistant Surface

Available with abrasive surface for better traction and slip resistance. Specify "SIA" finish.



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PROTECTION, INSIDE OUT

Floor Closer Covers

Thresholds can be fabricated for use with any floor closer. They are available in aluminum, bronze, or stainless steel in several finishes including slip resistant (SIA) finish. When ordering specify the following:

- *Type x number (i.e. Type 3 x 427E)
- *Material and finish
- *Door opening width
- *Door thickness if other than 1 3/4"
- *Handing (Door Handing)
- *Closer manufacturer
- *Closer model number

TYPES 1, 3, & 4

		ARCHITECTURAL
	<u>ALUMINUM</u>	BRONZE
1/2" x 7"	427E	427BR
1/2" x 8"	428E	428BR
1/4" × 7"	713	713BR
1/4" x 8"	813	813BR
1/2" x 9"	429E	
1/2" x 10"	430E	
1/4" x 9"	913	
1/4" x 10"	1013	

TYPE 5

		ARCHITECTURAL
	<u>ALUMINUM</u>	BRONZE
1/2" x 7"x 4"	427E x 424E	427BR x 424BR
1/4" x 7"x 4"	713 x 413	713BR x 413BR
1/2" x 8"x 5"	428E x 425E	428BR x 425BR
1/4" x 8"x 5"	813 x 513	813BR x 513BR

Other thresholds and assembly parts may be prepped for floor closers. Consult factory for custom layouts or applications.

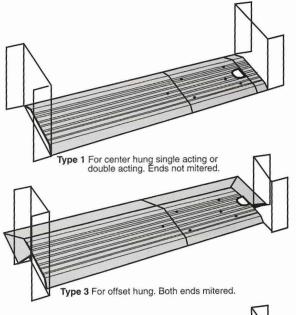
Special Finishes available

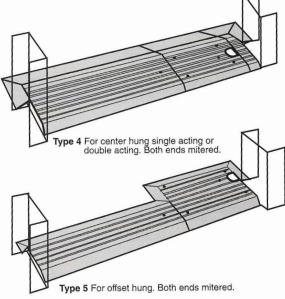
- polished
- oil-rubbed bronze (US10B, 613)
- Slip resistant SIA (Slick It Ain't)

Stainless Steel available



- * Specify type x stainless steel threshold model number
- Mill finish standard
- * Brushed (US32D, 630) or Polished (US32, 629) optional











All products this page. BHMA* except 427BR,



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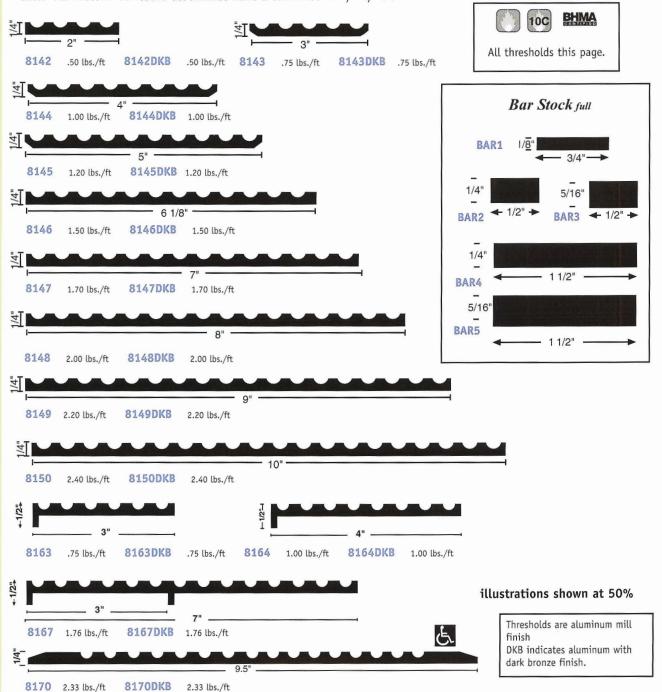


Assembly parts allow you to choose from various height and/or width components to build custom thresholds to meet special job requirements.

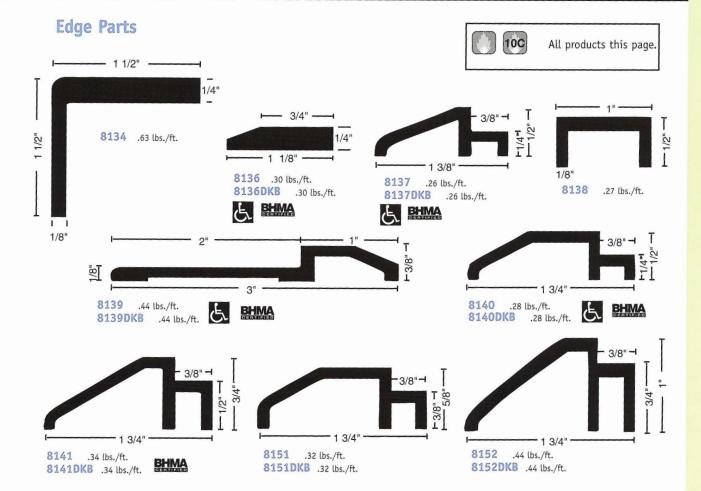
Select the proper height edge parts. Select the appropriate center plate to obtain the width needed. Two or more plates may be butted together to make various widths. Support the center plates with bar stock supports at joints and additional support for wider assemblies.

Assembly plates may be used fluted or smooth side up. Slip resistant finish (SIA) can be applied to all components.

Assembly parts may be furnished separately for field assembly or welded into one piece units in our fabrication shop. They are supplied undrilled unless a template is provided. Ripping and beveling options are available. All custom fabricated assemblies have a tolerance of +/- 1/16".

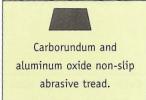


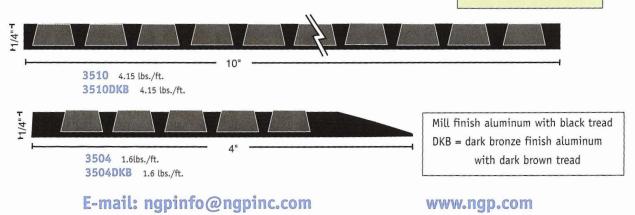
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Safety Tread Plates

- * Non-slip abrasive tread material is a blend of carborundum and aluminum oxide, bonded and locked into the aluminum tread base.
- * Treads exceed ADA requirements for coefficient of friction tested to ASTM F-609-79 and MIL-D-23003A. The coefficient of friction for NGP safety tread plates is .94 dry and .86 wet.
- * Furnished undrilled, unless a template is provided.
- * Select desired plate and edge parts
- * Can be furnished separate for field assembly, or welded into one piece unit.
- * Treads can NOT be ripped to narrower width.
- * Safety treads are manufactured to order and are non-cancelable and non-returnable.





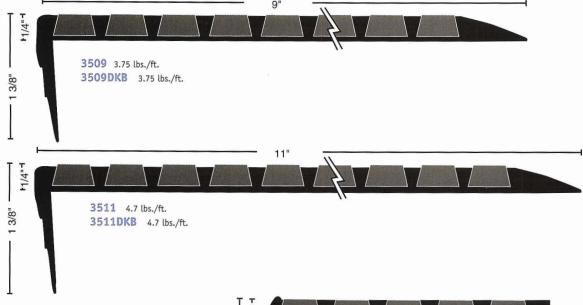
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Stair Nosings with Safety Treads

- * Non-slip abrasive tread material is a blend of carborundum and aluminum oxide, bonded and locked into the aluminum tread base.
- * Treads exceed ADA requirements for coefficient of friction tested to ASTM F-609-79 and MIL-D-23003A. The coefficient of friction for NGP stair nosings is .94 dry and .86 wet.
- * Furnished drilled and countersunk for screws, except 3231 and 3241 which have hook anchor designed for installation into wet concrete.
- * Furnished standard with #10 x 1 1/2" stainless steel wood screws. Specify if other screws and anchors required.
- * Stair nosings are manufactured to order and are non-cancelable and non-returnable.

Renovation Nosings



Safety Nosings

- * Designed for new construction: poured concrete, Terrazo or Steel Pan cement filled stairs.
- * Continuous hook anchor. Not drilled, no screws provided

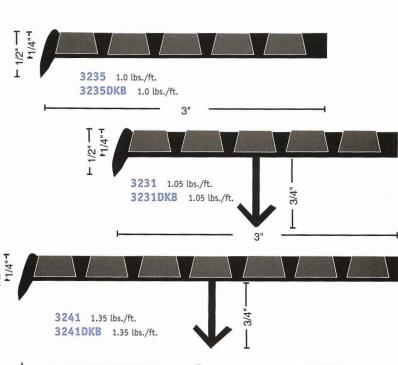
Mill finish aluminum with black tread

DKB = dark bronze finish aluminum

with dark brown tread



Carborundum and aluminum oxide non-slip abrasive tread.

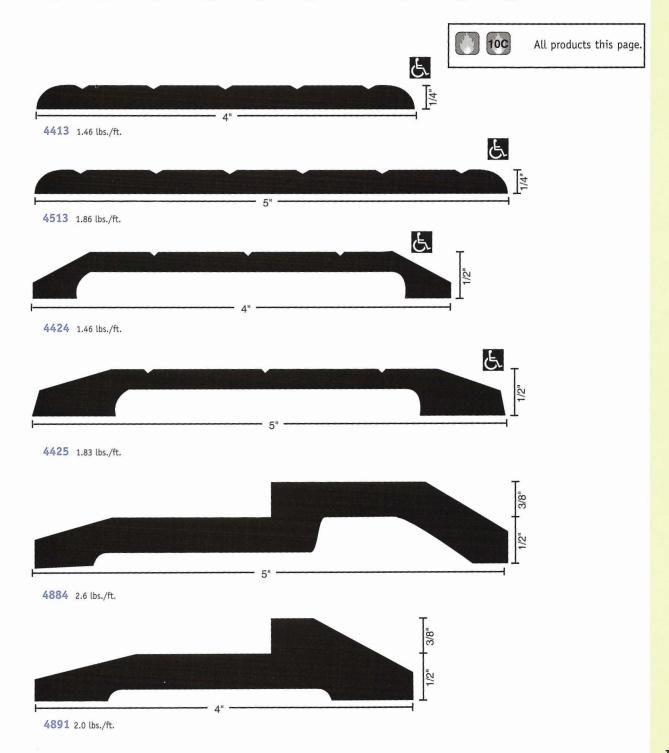


E-mail: ngpinfo@ngpinc.com

- *STANDARD FASTENERS #14 Stainless steel wood screws x lead expansion shields
- *STOCK LENGTHS 36", 48", 72" (recommend combining for longer lengths)

Cast Aluminum Thresholds With Abrasive Surface

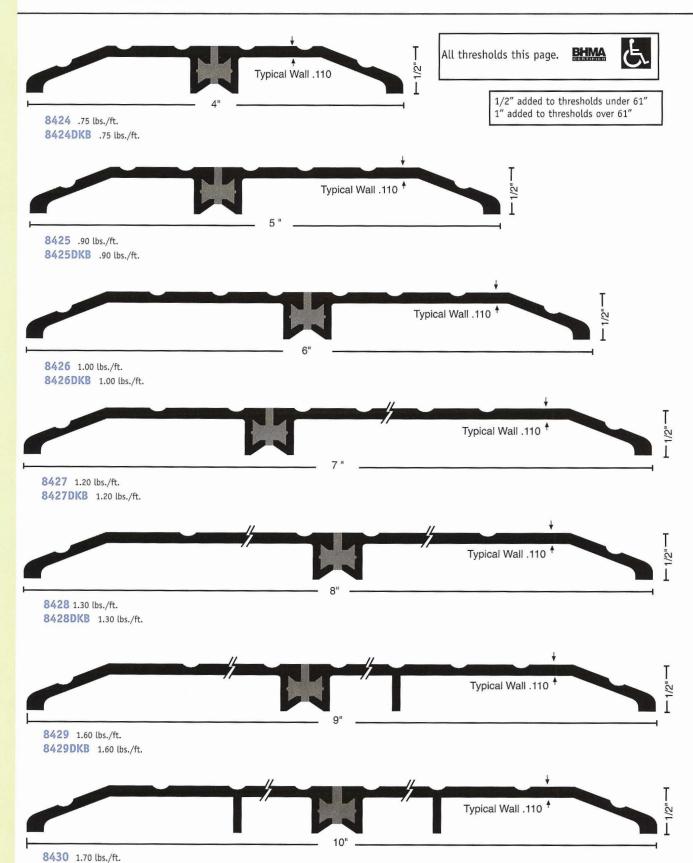
- *SADDLE type with fluted abrasive surface (flute details may vary slightly)
- *PANIC type with solid abrasive surface
- *DRILLED 6" from each end to allow field cutting or notching
- *OTHER PROFILES AND SIZES AVAILABLE ON SPECIAL ORDER Call for more information.



F-mail: nqpinfo@ngpinc.com

PROTECTION, INSIDE OUT

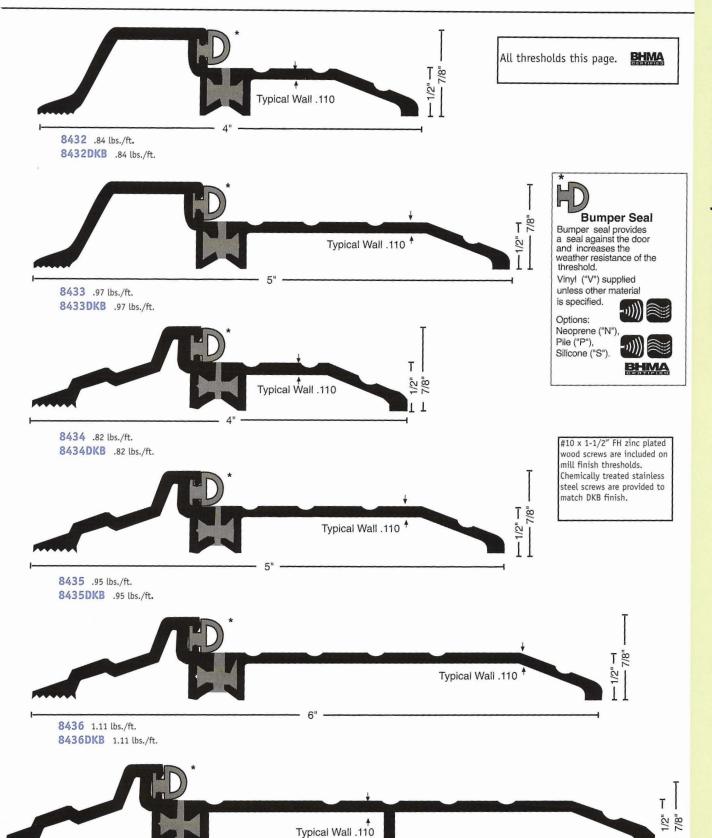
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Toll Free Fax 1-800-255-7874



T 26

8430DKB 1.70 lbs./ft.

E-mail: ngpinfo@ngpinc.com

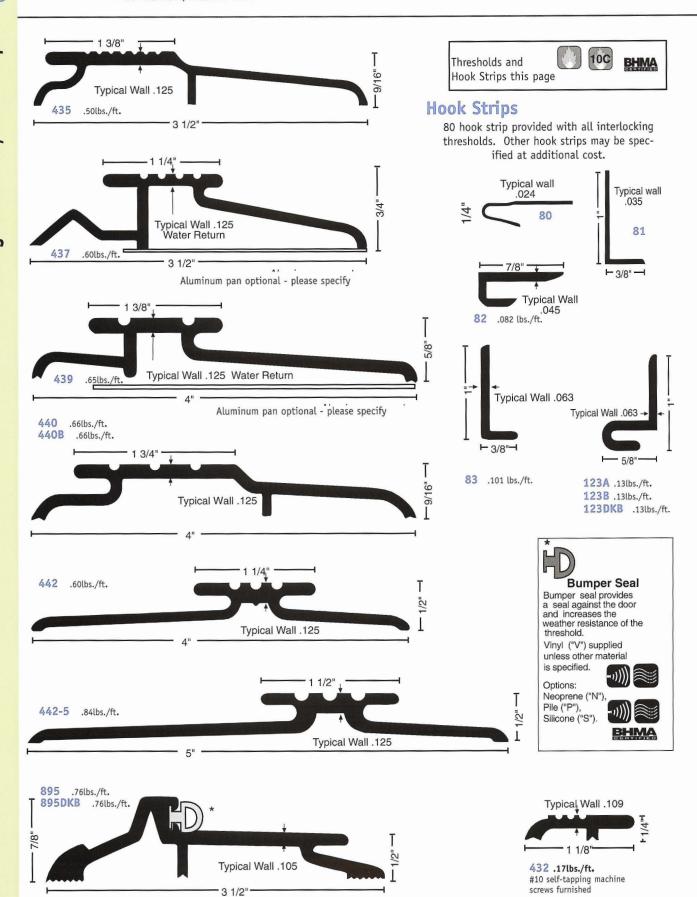


F-mail: nqpinfo@ngpinc.com

8437 1.29 lbs./ft. 8437DKB 1.29 lbs./ft.

PROTECTION, INSIDE OUT

Toll Free Phone 1-800-647-7874
Toll Free Fax 1-800-255-7874



E-mail: ngpinfo@ngpinc.com

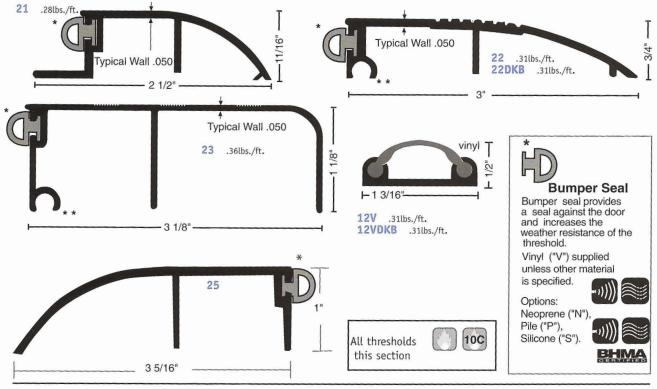
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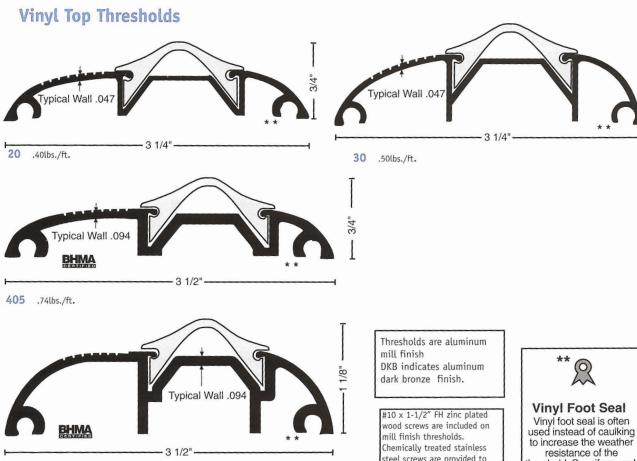
PROTECTION, INSIDE OUT

Toll Free Phone 1-800-647-7874 Toll Free Fax 1-800-255-7874



Residential Thresholds





3 1/2"-

E-mail: ngpinfo@ngpinc.com

406 .85lbs./ft.
4065 Available for extra high rug 1-1/2" to top of vinyl

www.ngp.com

Chemically treated stainless

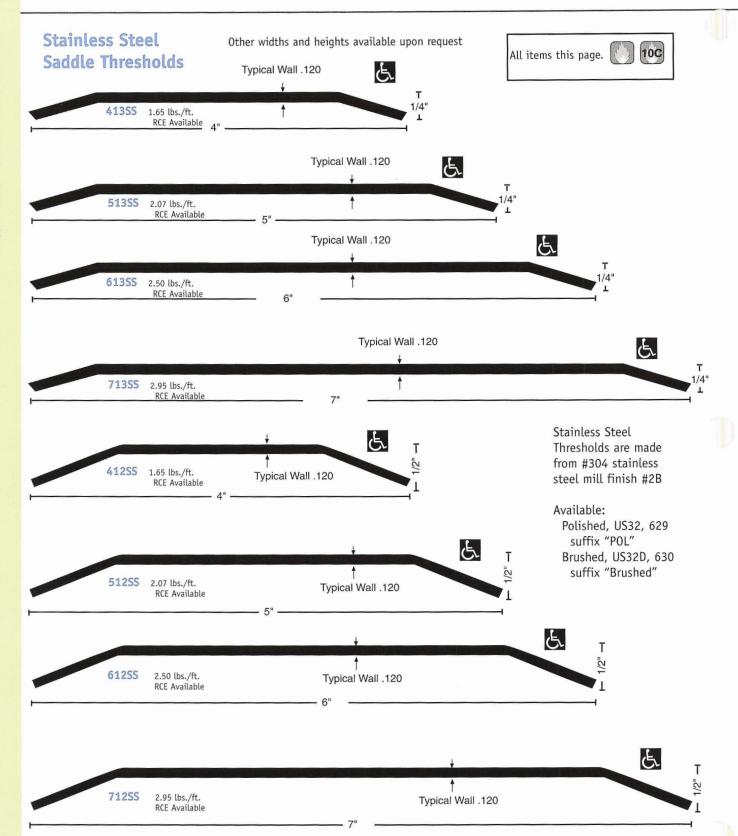
steel screws are provided to match DKB finish.

T29

threshold. Specify on order

PROTECTION, INSIDE OUT

Toll Free Phone 1-800-647-7874
Toll Free Fax 1-800-255-7874



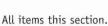
E-mail: ngpinfo@ngpinc.com

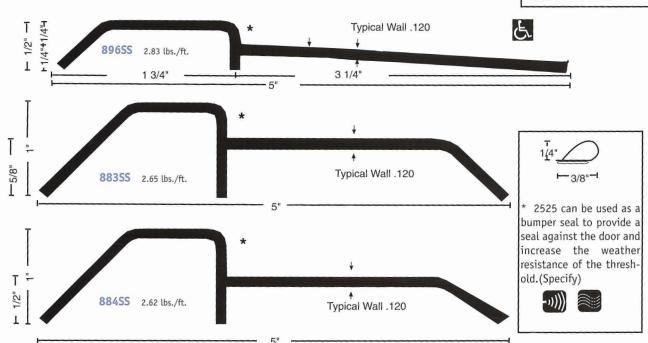


Other widths and profiles available upon request.







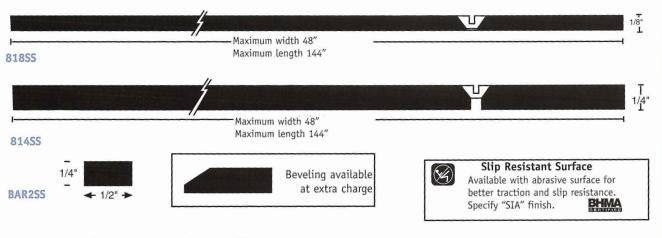


Stainless Steel Cover Plate

- * #304 Stainless steel material, mill finish #2B
- * PVC coating applied to protect the finish during shipping and installation.
- * Square cut edges furnished standard. Specify if beveled edge is required.
- * Plates come undrilled although custom drilling is available with your detail.

* Minimum width 3" on 818SS and 4" on 814SS.





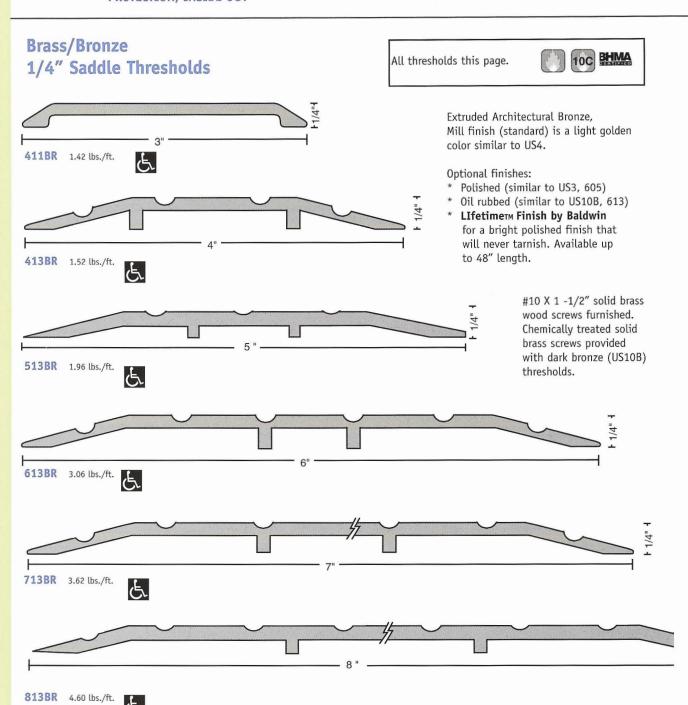
#304 stainless steel mill finish standard. Available: Polished, (US32, 629) suffix - "POL" or

Brushed, (US32D, 630) suffix - Brushed"

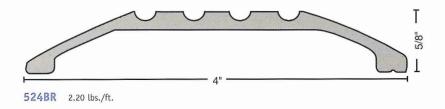
E-mail: ngpinfo@ngpinc.com

PROTECTION, INSIDE OUT

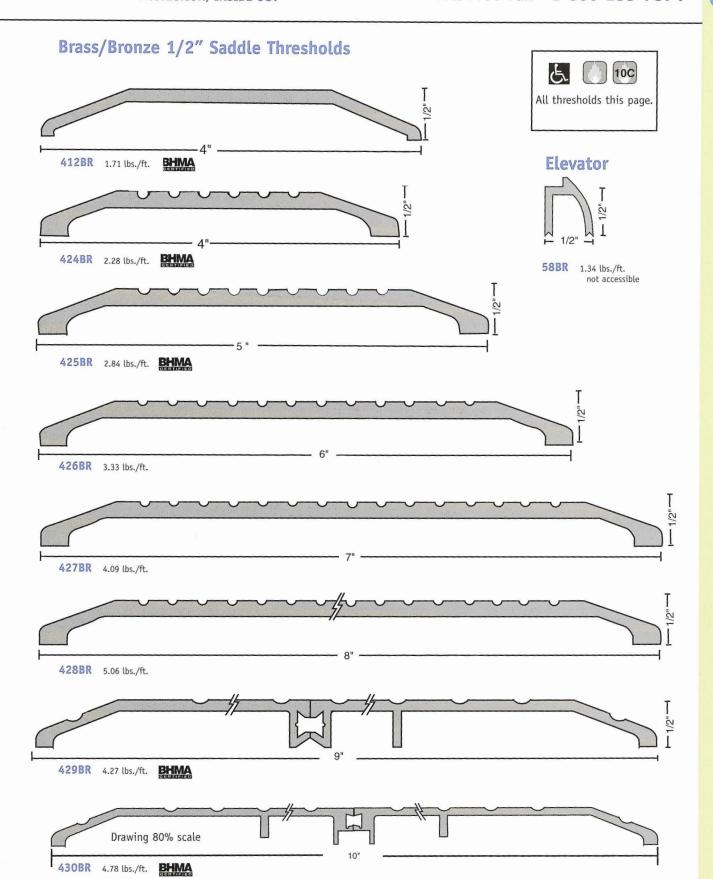
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5/8" Saddle Threshold



E-mail: ngpinfo@ngpinc.com



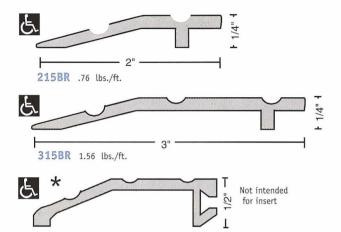
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T33

PROTECTION, INSIDE OUT

Toll Free Phone 1-800-647-7874
Toll Free Fax 1-800-255-7874

Brass/Bronze Half-Saddle Thresholds



324BR 3.07 lbs./ft.

321BR 1.01 lbs./ft.

F

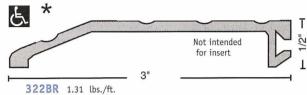


Slip Resistant Surface Available with abrasive surface for better traction and slip resistance. Specify "SIA" finish



page.

*when installed where the non-beveled edge is FLUSH with flooring or where no greater than 1/4" vertical rise occurs.



Extruded Architectural Bronze, Mill finish (standard) is a light golden color similar to US4.

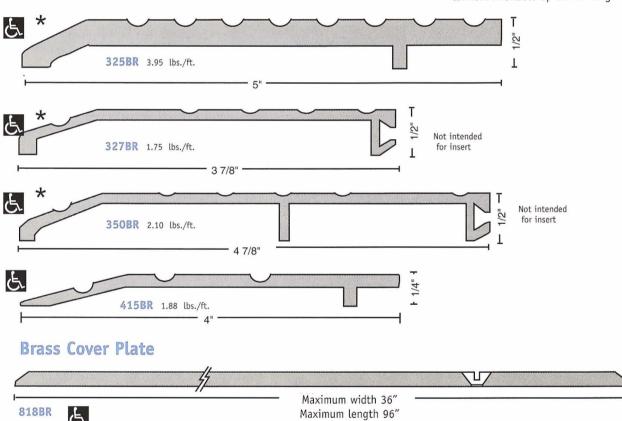
Optional finishes:

T

1/2"

T

- * Polished (similar to US3, 605)
- * Oil rubbed (similar to US10B, 613)
- * Lifetime(TM) Finish by Baldwin for a bright polished finish that will never tarnish. Available up to 48" length.



- * Beveled edges furnished standard. Specify if square cut edges are required.
- * Plates come undrilled although custom drilling is available with your detail.

* Minimum width 3"

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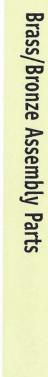
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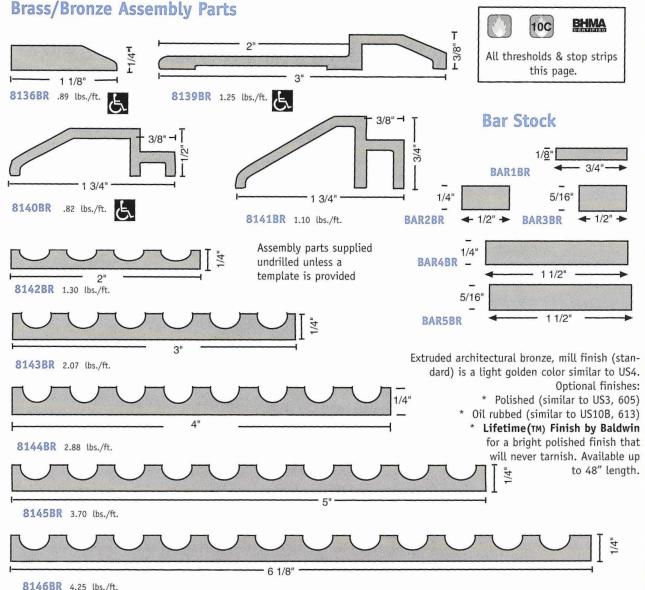
T 34

PROTECTION, INSIDE OUT

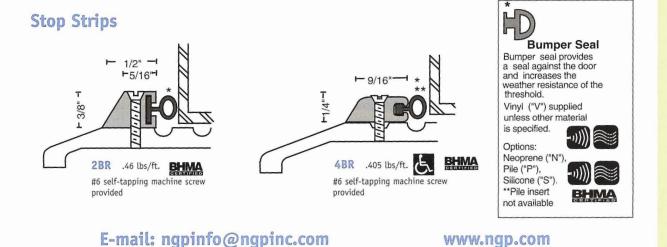
Toll Free Phone 1-800-647-7874
Toll Free Fax 1-800-255-7874











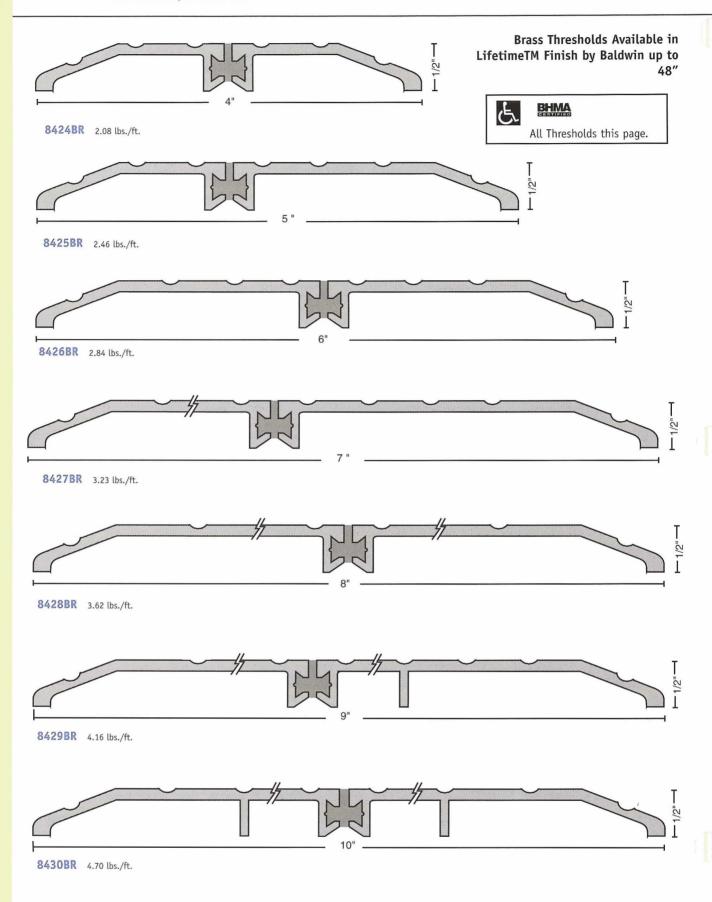
T35

MP

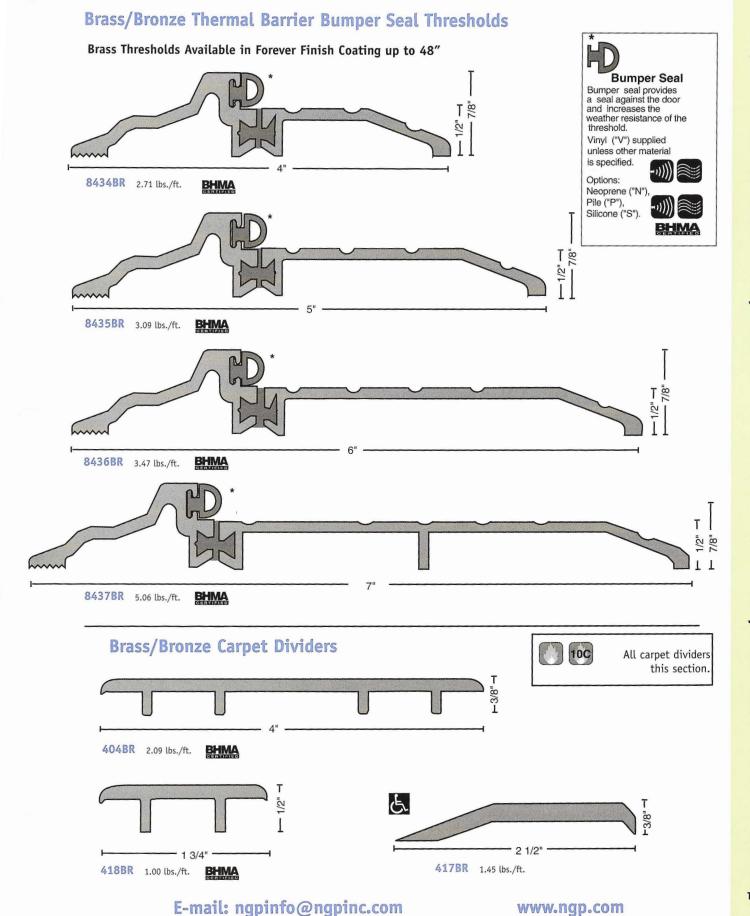
National Guard Products, Inc.

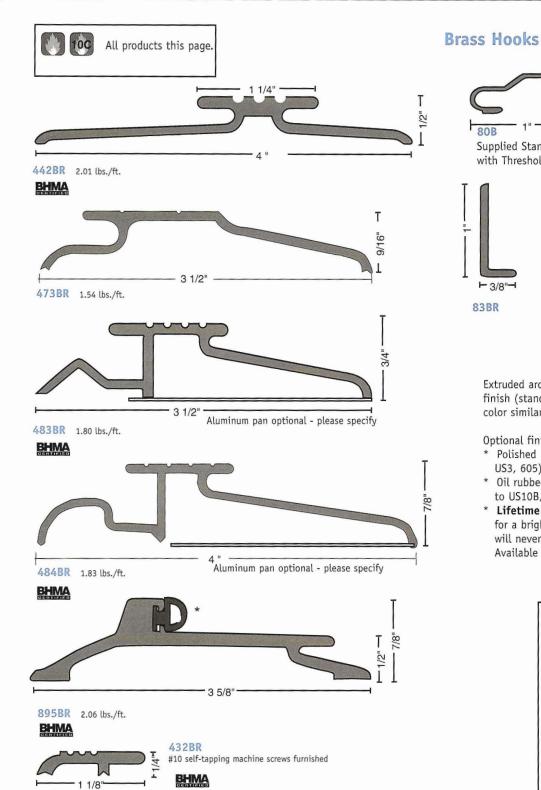
PROTECTION, INSIDE OUT

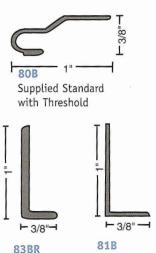
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Extruded architectural bronze, mill finish (standard) is a light golden color similar to US4.

.015 Brass

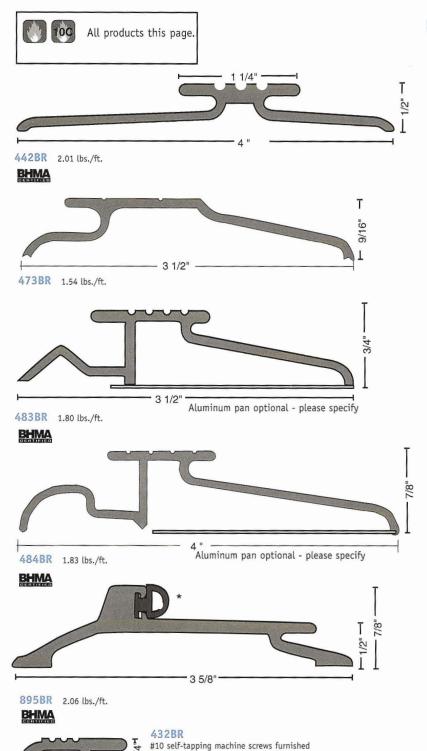
Optional finishes:

- Polished (similar to US3, 605)
- Oil rubbed (similar to US10B, 613)
- * Lifetime(TM) finish by Baldwin for a bright polished finish that will never tarnish. Available up to 48" length.

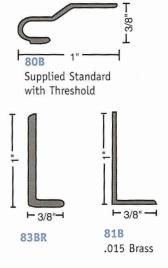


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Brass Hooks



Extruded architectural bronze, mill finish (standard) is a light golden color similar to US4.

Optional finishes:

- * Polished (similar to US3, 605)
- Oil rubbed (similar to US10B, 613)
- * Lifetime(TM) finish by Baldwin for a bright polished finish that will never tarnish. Available up to 48" length.



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BHMA

1 1/8"