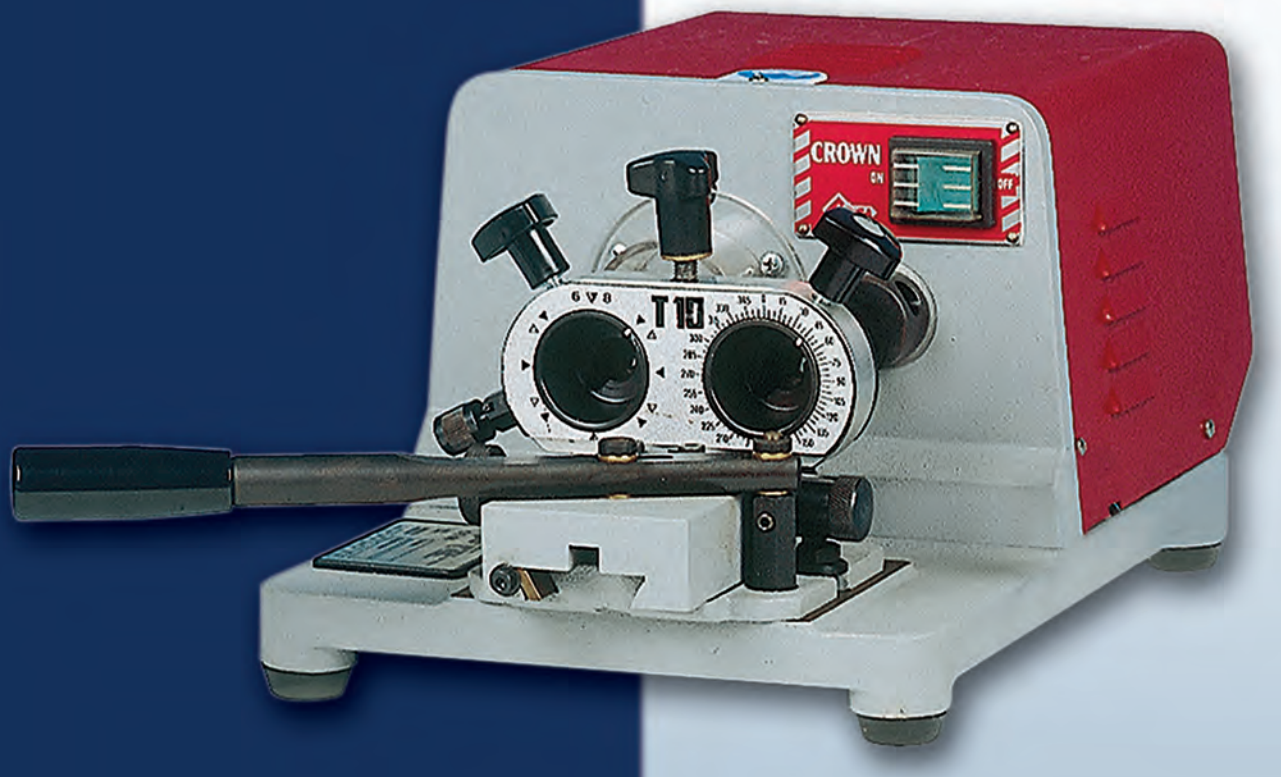
Key Machines

Crown

Tubular Key Duplicator



The Crown™ duplicates standard and specialized tubular keys. It has been designed with features that provide versatility and engineered for unrivaled precision and accuracy.

The ilco to your success

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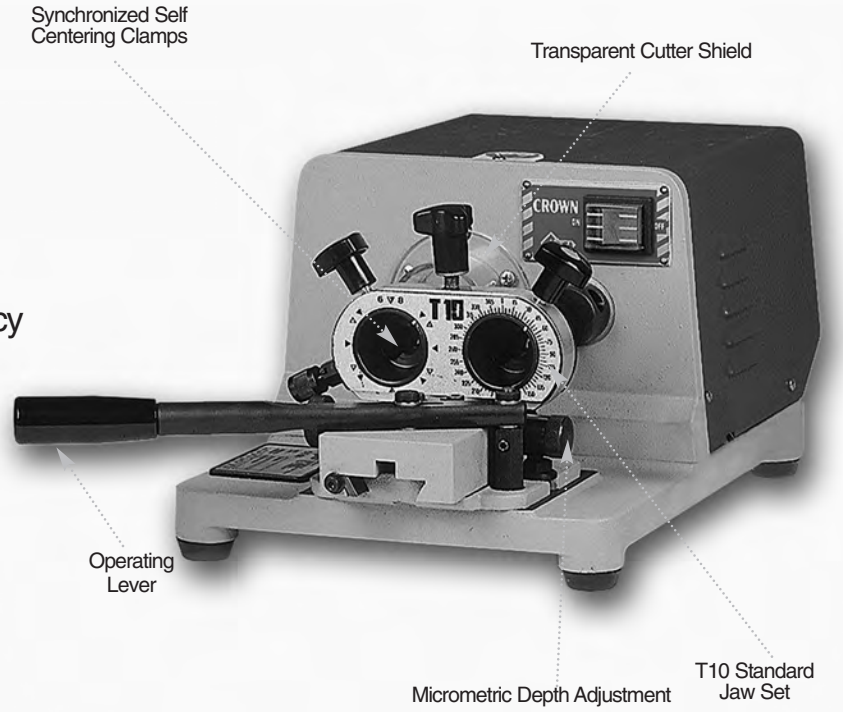
Crown™ Tubular Key Duplicator

The Crown™ duplicates both standard and various specialized tubular keys. It is versatile, easy to operate and provides unrivaled accuracy and precision.

Features of this machine include self-centering clamps that accommodate various diameter tubular keys and automatically synchronize the rotation of the key blank with original key. In addition, this model has micrometric vise positioning that is ideal for "step cut" or "cut within a cut" duplication.



- **Optional accessories include a code attachment to originate the popular type Chicago® and Ace® tubular keys by bitting code (standard spacing .377" diameter only). For the "mini size" switch keys, an optional clamp set is also available.**
- **Multi-purpose vise jaw easily grips all three standard size tubular keys (.365", .377", and .399")**
- **Micrometric vise positioning is ideal for duplication of "step cut" or "cut within a cut" keys**
- **No Shims and adapters required. The self-centering vise jaw design automatically centers tubular keys**
- **The special T10 vise clamp set rotates a full 360º allowing for virtually any tubular key spacing configuration (7 cut, 8 cut, etc)**
- **Vise clamps may be indexed to predetermined positions, controlling the location of cuts around the barrel of the key, or may be freely rotated as desired.**
- **Simple lever controlled cutting action requires minimal effort and assures a smooth feed of the key blank against the cutter**

Specifications:

Motor: 110V-AC 60hz., 1.6 amps., .20 Hp

Dimensions: 9"W x 18"D x 7"H
(22.9 cm x 45.7 cm x 17.8 cm)

Weight: 37.5 lbs. (17 kg)

Replacement Parts:

Cutter: D40007722

Jaw: T10 Clampset - standard

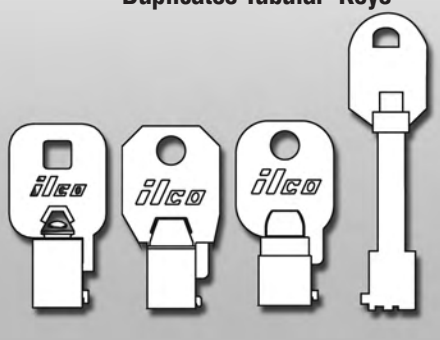
Guide: D400346BA Tracer Point

Optional Accessories

Code Attachment: D707830ZB - For cutting standard Chicago® and Ace® type keys by bitting code

Clampset: T15 Clampset - Holds mini size switch keys

Duplicates Tubular Keys



Mini Size Switch Keys
Requires T15 Clamp Set

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