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Quality and innovation have been Bommer trademarks since the day in 1876 when we started in business.

Indeed, it was Lorenz Bommer's patented improvement on the single-acting spring hinge which launched our company.

Four years later, in 1880, Lorenz Bommer, - together with his sons William and Anton, - developed the first double acting spring hinge. This sparked the creative spirit and drive which have been primarily responsible for Bommer's success.



Through the years, we have continued to expand our product offering: Bommer's



complete line of ARCHITECTURAL GRADE HINGES enhances our comprehensive specialty lines of SPRING HINGES, PIVOTS, and LAVATORY HARDWARE.

Bommer's long-standing devotion to quality, research, and new product development will keep Bommer's architectural grade products at the forefront of specifications for commercial construction, government projects, and special industrial applications worldwide.

Bommer also enjoys a reputation as one of the oldest existing manufacturers of Postal Service-approved mailboxes. Those carrying the Bommer trademark have become the standard for multiple-dwelling units such as apartment houses, condominiums, and dormitories and other institutional type facilities.

Complementing Bommer's commitment to provide the very best in product design and manufacturing is our sales and service team: a team whose mission is captured in five simple words: "Customer satisfaction is priority one".

When you want the best in architectural hardware and postal specialties, specify Bommer. While other companies are engaged in the search for excellence, at Bommer it continues to be an integral part of our operating philosophy and day-to-day corporate life.

"Over 125 Years of Quality"



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2430	SP-7	BB5020	AH-14	7022	SP-3	LB8051	AH-20		
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2930	SP-7	BB5034	AH-16	7313	SP-5	LB8065	AH-22		
2960	SP-9	BB5035	AH-16	7314	SP-5	LB8066	AH-22		
2970	SP-9	BB5036	AH-16	7322	SP-5	8100	AH-24		
2980	SP-9	BB5040	AH-17	7411	SP-6	8101	AH-24		
2990	SP-9	BB5041	AH-17	7412	SP-6	8102	AH-24		
		BB5042	AH-17	7512	SP-6	LB8100	AH-25		
3023	SH-14	BB5044	AH-18	7512-H	SP-6	LB8101	AH-25		
3024	SH-15	BB5045	AH-18			LB8102	AH-25		
3029	SH-13	BB5046	AH-18	7801	SP-1	LB8104	AH-26		
3044	SH-16	5050	AH-19	7802	SP-1	LB8105	AH-26		
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4030	SH-11	BB5051	AH-20	7813	SP-1	LB8202	AH-28		
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LB4312	SH-5	BB5061	AH-21	7821	SP-1				
LB4313	SH-9	BB5062	AH-21	7822	SP-1				
LB4321	SH-7	BB5064	AH-22	7825	SP-1				
LB4322	SH-7	BB5065	AH-22						
		BB5066	AH-22						



Classification Of Finishes

BHMA FINISH CODE	NEAREST FORMER U.S. OR BOMMER* EQUIVALENT	FINISH DESCRIPTION	BASE MATERIAL
600	US P	Primed for Painting	Steel
601	US 1B	Bright Black Japanned	Steel
603	US 2G	Zinc Plated	Steel
604	N / A	Zinc Plated and Dichromate Sealed	Steel
605	US 3	Bright Brass, Clear Coated	Brass
606	US 4	Satin Brass, Clear Coated	Brass
609	US 5	Satin Brass, Blackened, Satin Relieved, Clear Coated	Brass
610	US 7	Satin Brass, Blackened, Bright Relieved, Clear Coated	Brass
611	US 9	Bright Bronze, Clear Coated	Brass/Bronze
612	US 10	Satin Bronze, Clear Coated	Brass/Bronze
613	US 10B	Satin Bronze, Dark Oxidized, Oil Rubbed	Brass/Bronze
616	US 10A / US 11	Satin Bronze, Blackened, Satin Relieved, Clear Coated	Brass/Bronze
618	US 14	Bright Nickel Plated, Clear Coated	Brass/Bronze
619	US 15	Satin Nickel Plated, Clear Coated	Brass/Bronze
620	US 15A	Satin Nickel Plated, Blackened, Satin Relieved, Clear Coated	Brass/Bronze
621	US 17A	Nickel Plated, Blackened, Relieved, Clear Coated	Brass/Bronze
625	US 26	Bright Chromium Plated	Brass/Bronze
626	US 26D	Satin Chromium Plated	Brass/Bronze
629	US 32	Bright Stainless Steel	Stainless Steel 300 Series
630	US 32D	Satin Stainless Steel	Stainless Steel 300 Series
632	US 3	Bright Brass Plated, Clear Coated	Steel
633	US 4	Satin Brass Plated, Clear Coated	Steel
636	US 7	Satin Brass Plated, Blackened, Bright Relieved, Clear Coated	Steel
637	US 9	Bright Bronze Plated, Clear Coated	Steel
638	US 5	Satin Brass Plated, Blackened, Satin Relieved, Clear Coated	Steel
639	US 10	Satin Bronze Plated, Clear Coated	Steel
640	US 10B	Satin Bronze Plated, Dark Oxidized, Oil Rubbed	Steel
643	US 10A / US 11	Satin Bronze Plated, Blackened, Satin Relieved, Clear Coated	Steel
645	US 14	Bright Nickel Plated, Clear Coated	Steel
646	US 15	Satin Nickel Plated, Clear Coated	Steel
647	US 15A	Satin Nickel Plated, Blackened, Satin Relieved, Clear Coated	Steel
648	US 17A	Nickel Plated, Blackened, Relieved, Clear Coated	Steel
651	US 26	Bright Chromium Plated	Steel
652	US 26D	Satin Chromium Plated	Steel
332	US 3 / US 4	Bright Brass Plated, Clear Coated - Not Polished	Steel
372	FL 2	Aluminum Lacquer	Steel
383	FE 3	Dark Bronze Enamel	Steel



General Information

DETERMINING HINGE WEIGHT

To determine the correct weight of hinge, it is necessary to know the size and material of the door. The following chart lists examples of approximate weights (per square foot) of various material doors. Please use this for rough estimating only and be sure to verify the actual weight with the door manufacturer if there is any question. The weight of the hardware being applied should also be factored into the total door weight.

Door Material	POUNDS PER SQUARE FOOT					
	Door Thickness	1 3/8"	1 3/4"	2"	2 1/4"	2 1/2"
Wood, Hollow Core		2.0#	2.5#			
Wood, Lumber Core		3.5#	4.5#		5.6#	
Wood, Particle Core		4.0#	5.0#			
Wood, Oak-Solid Core		6.0#	7.3#	8.1#	9.2#	10.2#
Wood, Mineral Core			4.0#			
Wood, Plastic Laminate-Particle Core			5.5#			
Hollow Metal, 18 ga.		4.3#	4.6#			
Hollow Metal, 16 ga.		5.4#	5.8#			
Hollow Metal, 14 ga.		7.0#	7.3#			
Hollow Metal, 12 ga.		9.8#	10.4#			
Wood + 1/8" Lead Lining			12.4#			
Wood + 1/4" Lead Lining			19.8#			
Wood + 1/2" Lead Lining			34.6#			
Acoustical Core			8.8#			

FREQUENCY OF DOOR USE

It is also necessary to know the frequency of door use when determining the correct weight of hinge. The following chart lists examples of various types of doors and their estimated frequency of use. NOTE : Ball bearing hinges should always be provided for doors equipped with door closers.

Type of Building and Door	Daily	Yearly	Frequency	Hinge Weight
Department Store Entrance	5,000	1,825,000	High	Heavy
Office Building Entrance	4,000	1,460,000	High	Heavy
Hospital Corridor and Surgical Doors	3,000	1,095,000	High	Heavy
School Entrance	1,250	456,250	High	Heavy
School Toilet Room	1,250	456,250	High	Heavy
School Corridor	100	35,500	Average	Standard w/ Ball Bearings
Office Building Corridor	75	27,375	Average	Standard w/ Ball Bearings
Store Toilet Room	60	21,900	Average	Standard w/ Ball Bearings
Storage Room	50	18,250	Average	Standard w/ Ball Bearings
Residential Entrance	35	12,775	Low	Standard
Residential Toilet	25	9,125	Low	Standard
Residential Interior	10	3,650	Low	Standard



DETERMINING HINGE HEIGHT

To determine the correct hinge height, it is necessary to know the door's width, height, thickness, weight and frequency of use. The following chart lists some examples of hinge height as it relates to the door thickness and width.

NOTE: Heavy doors and doors expected to receive high frequency service should be specified with heavy weight hinges.

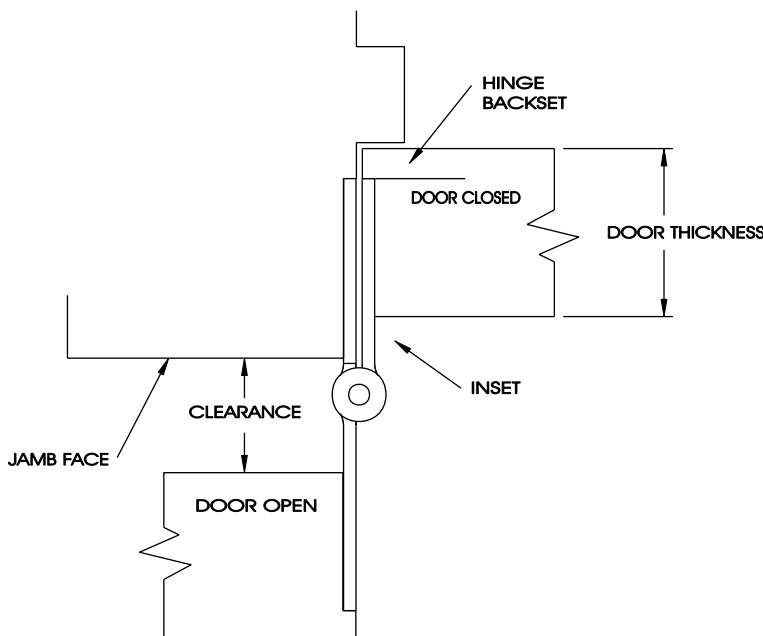
Thickness of Door	Width of Door	Hinge Height
1.375" (1 3/8")	to 32"	3.5" (3 1/2")
1.375" (1 3/8")	32" to 36"	4"
1.750" (1 3/4")	to 36"	4.5" (4 1/2")
1.750" (1 3/4")	36" to 48"	5"
1.750" (1 3/4")	over 48"	6"
1.750" (1 3/4")	to 42"	5" Heavy Weight

NOTE: A good way to determine the number of hinges necessary is to follow this guideline (from NFPA 80, Table 2-8A): "Doors up to 60" in height shall be provided with two hinges, and an additional hinge for each 30 inches of height or fraction thereof."

Doors which are unusually wide (over 37") and heavy and those receiving high frequency use may require additional hinges.

DETERMINING HINGE WIDTH

To determine the correct hinge width, it is necessary to know the door thickness, hinge backset (distance from back end of hinge to edge of inside door surface) and clearance required (necessary distance between the jamb face and door when opened, including trim).



Doors up to 2.25" have .250" backset

Doors over 2.25" have .375" backset

NOTE: When the width of a hinge is greater than the height, it is termed a "Wide Throw" hinge. This hinge is used when additional clearance (throw) is necessary to clear trim or wall conditions.



DETERMINING HINGE WIDTH

The following chart indicates the clearance provided by standard Full Mortise hinges with no interfering trim or wall conditions.

Thickness of Door	Hinge Width	Maximum Clearance Provided
1.375" (1 3/8")	3.5" (3 1/2")	1.250" (1 1/4")
1.375" (1 3/8")	4"	1.750" (1 3/4")
1.750" (1 3/4")	4"	1"
1.750" (1 3/4")	4.5" (4 1/2")	1.500" (1 1/2")
1.750" (1 3/4")	5"	2"
1.750" (1 3/4")	6"	3"
2.000" (2")	4.5" (4 1/2")	1"
2.000" (2")	5"	1.500" (1 1/2")
2.000" (2")	6"	2.500" (2 1/2")
2.250" (2 1/4")	5"	1"
2.250" (2 1/4")	6"	2"

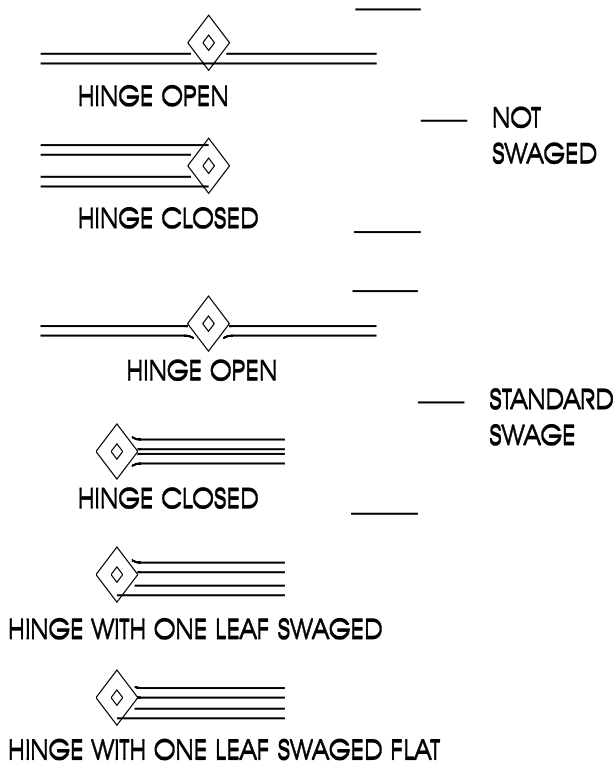
The following formula may be used to determine the MINIMUM hinge width necessary:

$$\begin{aligned}
 & \text{Door Thickness} \\
 & - \text{Backset} \\
 & \times 2 \\
 & + \text{Clearance Required} \\
 & + \text{Inset (if any)} \\
 \hline
 & = \text{Hinge Width (if not a standard width, use the next larger standard width}
 \end{aligned}$$

NOTE: Standard 4.5" wide hinge installed on 1.750" doors will clear 1.5" trim.

The hinge width of Half Mortise, Full Surface and Half Surface hinges is standard, depending on the hinge height. In these hinge types, the amount of clearance available is determined by the amount of offset, not by the hinge width (see catalog pages for offsets).

HINGE SWAGING



Swaging is a slight offset of the hinge leaf at the barrel which permits the leaves to close to parallel position as the door closes.

Standard swaging of standard weight and heavy weight full mortise hinges when closed to the parallel position provides a 1/16" clearance between leaves.

NOTE A - When both leaves are not swaged, hinges are slightly less in width.

NOTE B - When one leaf only is swaged, the leaf not swaged is approximately 1/16" shorter. EXCEPTION: On hinges for metal doors and metal frames, both leaves must be the same width - specify on order "leaves must be equal".

HINGE HANDING

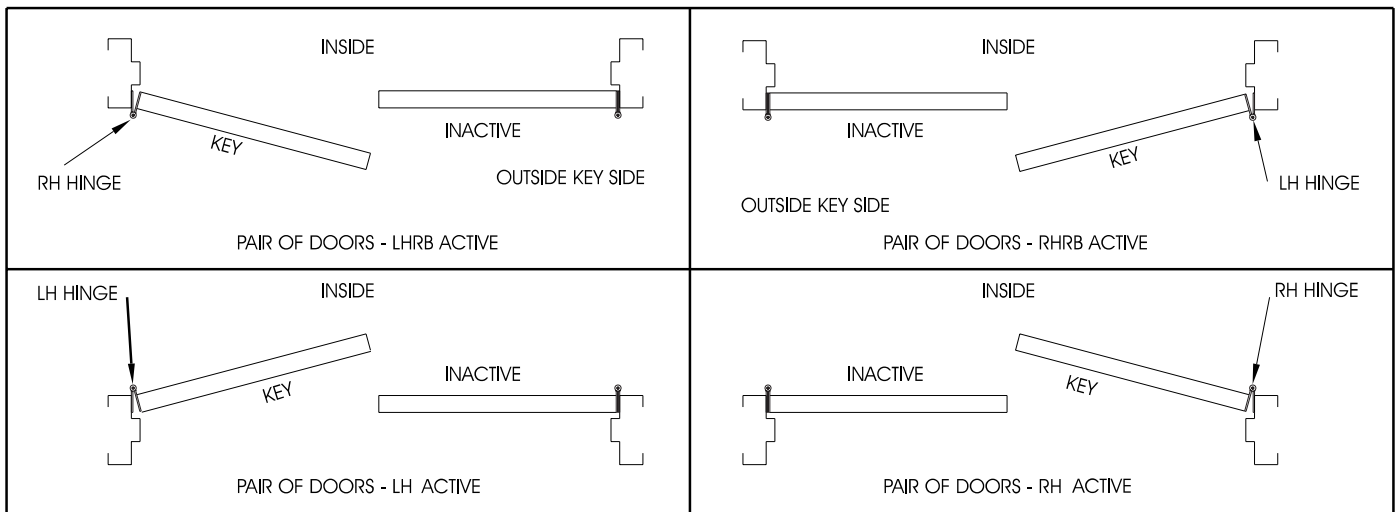
In some instances (ie. Anchor Hinges), it may be necessary to specify "handed" hinges. The following illustration shows how to determine if the hinge should be Right Hand (RH) or Left Hand (LH). Remember, doors are handed four (4) ways, while hinges are handed two (2) ways.

HAND of DOOR

1. Right Hand (RH)
2. Left Hand (LH)
3. Right Hand Reverse (RHR)
4. Left Hand Reverse (LHR)

HAND of HINGE

1. Right Hand (RH)
2. Left Hand (LH)
3. Left Hand (LH)
4. Right Hand (RH)





Product Comparison Chart

NOTES:

1. Product and ANSI numbers listed are for comparison only.
2. Additional information may be required for ANCHOR and ELECTRIC hinges before a comparison can be made.
3. An "*" prefixing a competitor's number indicates stainless steel material.
4. Please contact the factory for any product(s) not shown in this chart.

BOMMER	HAGER	STANLEY	McKINNEY	ANSI
5000	1279	F179	T2714	A8133
5001	1191	F191	T2314	A2133
5002	*1191	*F191	*T2314	A5133
BB5000	BB1279	FBB179	TA2714	A8112
BB5001	BB1191	FBB191	TA2314	A2112
BB5002	*BB1191	*FBB191	*TA2314	A5112
BB5004	BB1168	FBB168	T4A3786	A8111
BB5005	BB1199	FBB199	T4A3386	A2111
BB5006	*BB1199	*FBB199	*T4A3386	A5111
5010	WT1279	F179WT		A8133
5011	WT1191	F191WT		A2133
5012	*WT1191	*F191WT		A5133
BB5010	WTBB1279	FBB179WT	TA2798	A8112
BB5011	WTBB1191	FBB191WT		A2112
BB5012	*WTBB1191	*FBB191WT		A5112
BB5014	WTBB1168	FBB168WT	T4A3786	A8111
BB5015	WTBB1199	FBB199WT	T4A3386	A2111
BB5016	*WTBB1199	*FBB199WT	*T4A3386	A5111
BB5020 (SQ.)	BB1260	FBB248	TA2895	A8122
BB5020 (BEV.)	BB1261	FBB258	TA4895	A8122
BB5021 (SQ.)				A2122
BB5021 (BEV.)				A2122
BB5022 (SQ.)				A5122
BB5022 (BEV.)				A5122
BB5024 (SQ.)	BB1262	FBB268	T4A3795	A8121
BB5024 (BEV.)	BB1263	FBB278	T4A4795	A8121
BB5025 (SQ.)				A2121
BB5025 (BEV.)				A2121
BB5026 (SQ.)				A5121
BB5026 (BEV.)				A5121
BB5034 (SQ.)	BB1160, BB1162, BB1165	FBB211		A8551
BB5034 (BEV.)	BB1164, BB1167	FBB211		A8551
BB5035 (SQ.)	BB1190, BB1192, BB1196	FBB221		A2551
BB5035 (BEV.)	BB1195, BB1197	FBB221		A2551
BB5036 (SQ.)	*BB1190, BB1192, BB1196	*FBB221		A5551
BB5036 (BEV.)	*BB1195, BB1197	*FBB221		A5551
BB5040	RBB / RBS-BB1279	RB-FBB179	RBMTA-TB2714	A8111
BB5041	RBB / RBS-BB1191	RB-FBB191		A2111
BB5042	*RBB / RBS-BB1191	*RB-FBB191		A5111
BB5044	RBB / RBS-BB1168	RB-FBB168	RBMT4A-TB3786	A8111
BB5045	RBB / RBS-BB1199	RB-FBB199		A2111
BB5046	*RBB / RBS-BB1199	*RB-FBB199		A5111
5050 (1 LEAF TAPPED)	1277			A8133
5050 (BOTH LEAVES TAPPED)	1278			A8133
5051 (1 LEAF TAPPED)	1577			A2133
5051 (BOTH LEAVES TAPPED)	1578			A2133



Product Comparison Chart

BOMMER	HAGER	STANLEY	McKINNEY	ANSI
5052 (1 LEAF TAPPED)				A5133
5052 (BOTH LEAVES TAPPED)				A5133
BB5050 (1 LEAF TAPPED)	BB1277	FBB179 (B)	TA2714 (2)	A8112
BB5050 (BOTH LEAVES TAPPED)	BB1278	FBB179 (A)	TA2714 (1)	A8112
BB5051 (1 LEAF TAPPED)	BB1577	FBB191 (B)	TA2314 (2)	A2112
BB5051 (BOTH LEAVES TAPPED)	BB1578	FBB191 (A)	TA2314 (1)	A2112
BB5052 (1 LEAF TAPPED)	*BB1577			A5112
BB5052 (BOTH LEAVES TAPPED)	*BB1578			A5112
5100	1129	F167	T2774	A8233
5101				A2233
5102				A5233
BB5100	BB1129	FBB167	TA2774	A8212
BB5101	BB1109	FBB108	TA3374	A2212
BB5102	*BB1109	*FBB108	*TA3374	A5212
BB5104	BB1138	FBB138	T4A3784	A8211
BB5105	BB2098	FBB98	T4A3384	A2211
BB5106	*BB2098	*FBB98	*T4A3384	A5211
BB5124 (SQ.)	BB1264	FBB264	T4A3789	A8221
BB5124 (BEV.)	BB1265	FBB274	T4A4789	A8221
BB5125 (SQ.)				A2221
BB5125 (BEV.)				A2221
BB5126 (SQ.)				A5221
BB5126 (BEV.)				A5221
BB5200	BB2171	FBB171	TA2771	A8312
BB5201	BB2110	FBB110		A2312
BB5202	*BB2110	*FBB110		A5312
BB5204	BB2169	FBB169	T4A3781	A8311
BB5205	BB2109	FBB109	T4A3381	A2311
BB5206	*BB2109	*FBB109	*T4A3381	A5311
BB5224	BB1266	FBB266	T4A3795	A8321
BB5225				A2321
BB5226				A5321
5300	1173	F173	T2772	A8433
5301				A2433
5302				A5433
BB5300	BB1173	FBB173	TA2772	A8412
BB5301	BB2112	FBB112		A2412
BB5302	*BB2112	*FBB112		A5412
BB5304	BB1163	FBB163	T4A3782	A8411
BB5305	BB2113	FBB113	T4A3382	A2411
BB5306	*BB2113	*FBB113	*T4A3382	A5411
BB5324	BB1270	FBB269	T4A3796	A8421
BB5325				A2421
BB5326				A5421
BB5060 (4,6,8 WIRE)	BB1279 X ETW-4,6,8	CEFBB179-54,56,58	TA2714CC-4,6,8	
BB5060 (4,6,8 WIRE MONITOR)	BB1279 X ETM-4,6,8	CECSFBB179-54,56,58		
BB5060 (MONITOR ONLY)	BB1279 X ETM	CSFBB179	TA2714MM	
BB5064 (4,6,8 WIRE)	BB1168 X ETW-4,6,8	CEFBB168-54,56,58	T4A3786CC-4,6,8	
BB5064 (4,6,8 WIRE MONITOR)	BB1168 X ETM-4,6,8	CECSFBB168-54,56,58		
BB5064 (MONITOR ONLY)	BB1168 X ETM	CSFBB168	T4A3786MM	



Product Comparison Chart

BOMMER	HAGER	STANLEY	McKINNEY	ANSI
8000	700		T714	A8133
8001	800			A2133
8002	*800			A5133
LB8000	AB700		TA714	A8112
LB8001	AB800		TA314	A2112
LB8002	*AB800		*TA314	A5112
LB8004	AB750		T4A786	A8111
LB8005	AB850		T4A386	A2111
LB8006	*AB850		*T4A386	A5111
8010	WT700			A8133
8011	WT800			A2133
8012	*WT800			A5133
LB8010	WTAB700			A8112
LB8011	WTAB800			A2112
LB8012	*WTAB800			A5112
LB8014	WTAB750			A8111
LB8015	WTAB850			A2111
LB8016	*WTAB850			A5111
LB8020 (SQ.)	AB7001			A8122
LB8020 (BEV.)	AB7002			A8122
LB8021 (SQ.)				A2122
LB8021 (BEV.)				A2122
LB8022 (SQ.)				A5122
LB8022 (BEV.)				A5122
LB8024 (SQ.)	AB7501		T4A795	A8121
LB8024 (BEV.)	AB7502		T4A5795	A8121
LB8025 (SQ.)				A2121
LB8025 (BEV.)				A2121
LB8026 (SQ.)				A5121
LB8026 (BEV.)				A5121
LB8034 (SQ.)	AB7505, AB7506, AB7507		TA792	A8551
LB8034 (BEV.)	AB7508, AB7509			A8551
LB8035 (SQ.)	AB8505, AB8506, AB8507		TA392	A2551
LB8035 (BEV.)	AB8508, AB8509			A2551
LB8036 (SQ.)	*AB8505, AB8506, AB8507		*TA392	A5551
LB8036 (BEV.)	*AB8508, AB8509			A5551
LB8040	RBB / RBS-AB700			A8111
LB8041	RBB / RBS-AB800			A2111
LB8042	*RBB / RBS-AB800			A5111
LB8044	RBB / RBS-AB750			A8111
LB8045	RBB / RBS-AB850			A2111
LB8046	*RBB / RBS-AB850			A5111
8050 (1 LEAF TAPPED)				A8133
8050 (BOTH LEAVES TAPPED)				A8133
8051 (1 LEAF TAPPED)				A2133
8051 (BOTH LEAVES TAPPED)				A2133

“Over 125 Years of Quality”

GI-11



Product Comparison Chart

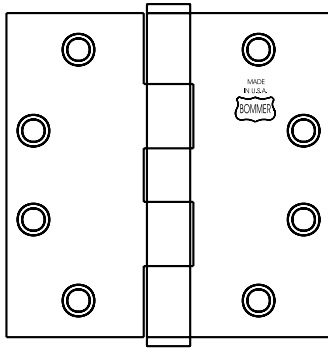
BOMMER	HAGER	STANLEY	McKINNEY	ANSI
8052 (1 LEAF TAPPED)				A5133
8052 (BOTH LEAVES TAPPED)				A5133
LB8050 (1 LEAF TAPPED)				A8112
LB8050 (BOTH LEAVES TAPPED)				A8112
LB8051 (1 LEAF TAPPED)				A2112
LB8051 (BOTH LEAVES TAPPED)				A2112
LB8052 (1 LEAF TAPPED)				A5112
LB8052 (BOTH LEAVES TAPPED)				A5112
8100				A8233
8101				A2233
8102				A5233
LB8100	AB701		TA774	A8212
LB8101	AB801		TA374	A2212
LB8102	*AB801		*TA374	A5212
LB8104	AB751		TA784	A8211
LB8105	AB851		TA384	A2211
LB8106	*AB851		*TA384	A5211
LB8124 (SQ.)	AB7511		TA789	A8221
LB8124 (BEV.)	AB7512		TA5789	A8221
LB8125 (SQ.)				A2221
LB8125 (BEV.)				A2221
LB8126 (SQ.)				A5221
LB8126 (BEV.)				A5221
LB8200	AB702		TA771	A8312
LB8201	AB802		TA371	A2312
LB8202	*AB802		*TA371	A5312
LB8204	AB752		TA781	A8311
LB8205	AB852		TA381	A2311
LB8206	*AB852		*TA381	A5311
LB8224	AB7523		TA797	A8321
LB8225				A2321
LB8226				A5321
8300				A8433
8301				A2433
8302				A5433
LB8300	AB703		TA772	A8412
LB8301	AB803		TA372	A2412
LB8302	*AB803		*TA372	A5412
LB8304	AB753		TA782	A8411
LB8305	AB853		TA382	A2411
LB8306	*AB853		*TA382	A5411
LB8324	AB7534		TA796	A8421
LB8325				A2421
LB8326				A5421
LB8060 (4,6,8 WIRE)	AB700 X ETW-4,6,8		TA2714CC-4,6,8	
LB8060 (4,6,8 WIRE MONITOR)	AB700 X ETM-4,6,8			
LB8060 (MONITOR ONLY)	AB700 X ETM		TB714MM	
LB8064 (4,6,8 WIRE)	AB750 X ETW-4,6,8		T4B786CC-4,6,8	
LB8064 (4,6,8 WIRE MONITOR)	AB750 X ETM-4,6,8			
LB8064 (MONITOR ONLY)	AB750 X ETM		T4B786MM	



Architectural Grade Hinges

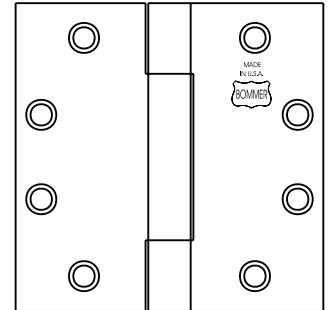
Bommer Industries offers two (2) basic series of BHMA Certified Architectural Grade Hinges

5000 SERIES



5000 Series - Five Knuckle, with Button Tips
8000 Series - Three Knuckle, with Flush Tips

8000 SERIES



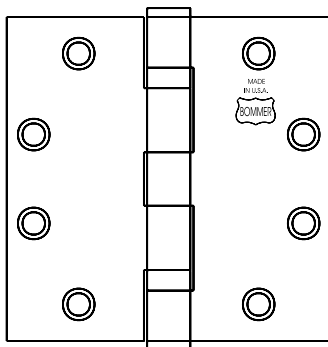
Both the 5000 and 8000 series hinges are available in a wide variety of sizes, weights, types and 20 Architectural finishes. Please contact the factory for any architectural requirement not shown in this catalog.

BEARINGS

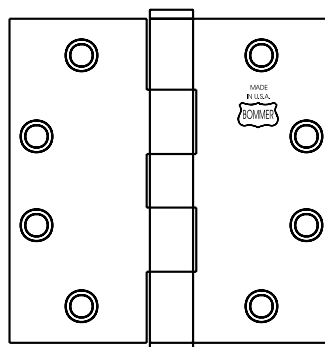
BALL BEARING (BB) High grade, chrome alloy steel ball bearings are engineered for dependable and permanent service.

LUBE BEARING (LB) This special nylon bearing material is maintenance free and requires little to no oil or grease.

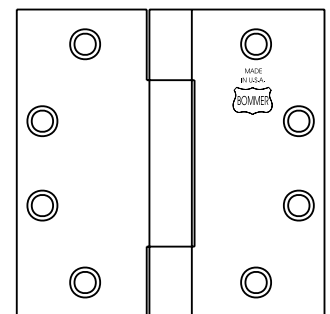
BB5000 SERIES



LB5000 SERIES



LB8000 SERIES



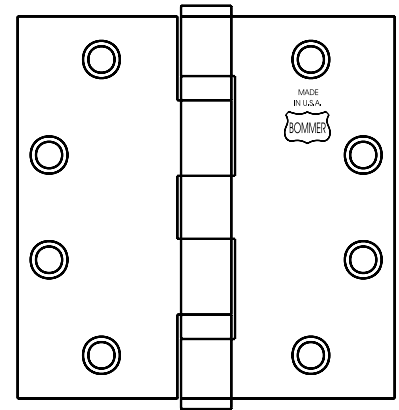


Architectural Grade Hinges

HINGE TYPES

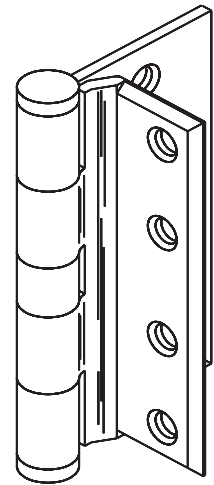
FULL MORTISE

One leaf is MORTISED in the DOOR edge, the other leaf is MORTISED in the JAMB. This is the most common hinge application.



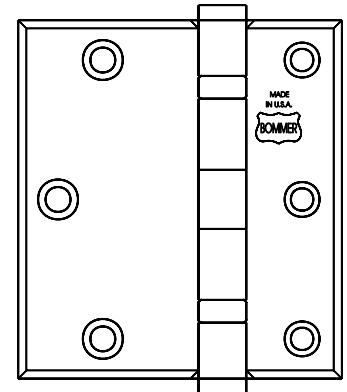
HALF MORTISE

One leaf is MORTISED in the DOOR edge, the other leaf is applied to the SURFACE (face) of the JAMB. Used when conditions prevent the jamb leaf from being mortised (ie. channel iron jamb).



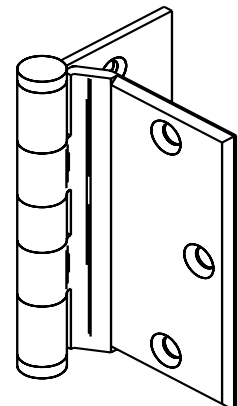
FULL SURFACE

One leaf is applied to the SURFACE (face) of the DOOR, the other leaf is applied to the SURFACE (face) of the JAMB. Used when conditions prevent both hinge leaves from being mortised (ie. kalamein or mineral core door with channel iron jamb).



HALF SURFACE

One leaf is applied to the SURFACE (face) of the DOOR, the other leaf is MORTISED in the JAMB. Used when conditions prevent the door leaf from being mortised (ie. kalamein or mineral core door).

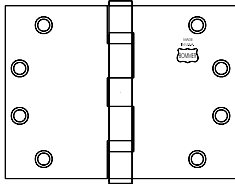




Architectural Grade Hinges

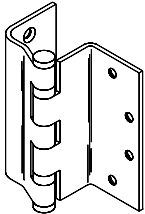
HINGE STYLES

WIDE THROW



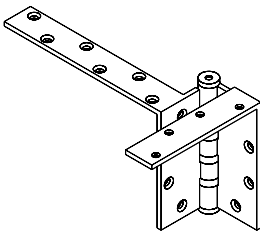
The WIDTH of the hinge is increased (ie. 4.5" x 6"), moving the barrel away from the face of the door. Used when additional THROW is required to clear trim or wall conditions. Only available in Full Mortise type.

SWING CLEAR



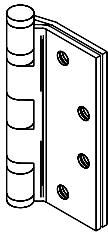
The hinge leaves are formed to locate the barrel in a position that allows the door to SWING CLEAR of the opening when opened to 90 degrees. This permits hospital beds, wheelchairs and other equipment to pass through the opening without hitting the hinge edge of the door.

ANCHOR



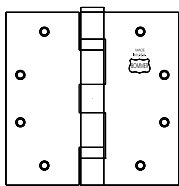
The hinge leaves are mortised in the door and jamb at the top corner, ANCHORING the door in the jamb. Provides increased reinforcement and support at the top corner where stress can occur due to high frequency service and abuse. Only available in Full Mortise type.

RAISED BARREL



Both hinge leaves are offset to RAISE the BARREL off the jamb, allowing the door to swing without the knuckles rubbing on the jamb. Used when a door is set deep into a wide frame, prohibiting the use of standard Full Mortise hinges. Only available in Full Mortise type.

SLIP IN



One or both hinge leaves are formed to "SLIP IN" a slot(s) provided in the door and/or jamb. Normally used with aluminum doors and jambs.



Architectural Grade Hinges

SECURITY OPTIONS

NON-REMOVABLE PIN A threaded set screw located in the barrel is tightened down into a groove in the hinge pin. This prevents the hinge pin from being removed when the door is closed. NRP's are available with Full Mortise, Half Mortise, Full Surface and Half Surface hinges (Designate " N ").

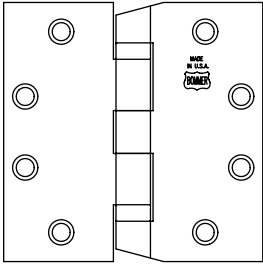
SECURITY STUD A stud is attached to one leaf of the hinge, and projects into a hole in the other leaf when the door is closed and the leaves are parallel. This helps maintain the door's security even if the hinge pin is removed. Security Studs are available with Full Mortise hinges only (Designate " S ").

NON-REMOVABLE PIN w/ SECURITY STUD Both a Non-Removable Pin and a Security Stud are incorporated in a Full Mortise hinge (Designate " A ").

MAXIMUM SECURITY STUD Studs are attached to the back of both hinge leaves, and project into holes in the hinge reinforcing plates in the door and jamb. These studs secure the leaves to the door and frame and are often used in combination with hospital tip hinges in a security areas and institutions (Designate " M ").

TIP AND PIN OPTIONS

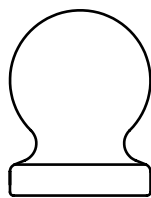
HOSPITAL TIP



The tips of the barrel are " rounded " to help prevent hanging objects on the hinge. The hinge pin cannot be removed. Hospital tips are used in medical areas to facilitate cleaning and to prevent tampering and/or injury in security areas and mental institutions (Designate " H ").

DECORATIVE TIPS

Decorative tips are available. Please contact the factory with your requirements



BALL TIP
Designate " T "



ACORN TIP
Designate " Y "



STEEPLE TIP
Designate " W "

STAINLESS STEEL PIN Brass and stainless steel hinges are furnished with stainless steel pins. Steel hinges can also be supplied with stainless steel pins upon request and at an additional charge (Designate " J ").

BRASS PIN Brass pins can be supplied at an additional charge (Designate " K ").

AH-4

"Over 125 Years of Quality"



BOMMER'S numbering system is easy to understand. Product numbers are built from LEFT to RIGHT with each character relating to a specific hinge feature. All hinge numbers begin with the TYPE OF BEARING and follow through, ending with the BHMA or BOMMER FINISH SYMBOL.



BEARING SERIES TYPE STYLE WEIGHT & BASE MATERIAL SIZE DOOR OPTIONS TIP & PIN SECURITY OPTIONS ANCHOR & SLIP-IN OPTIONS ELECTRIC OPTIONS BHMA/BOMMER FINISH SYMBOL

5 = Five Knuckle
8 = Three Knuckle

0 = Full Mortise
1 = Half Mortise
2 = Full Surface
3 = Half Surface

BB = BALL BEARING
NO DESIGNATION = PLAIN BEARING
LB = LUBRICATED BEARING

0 = Standard Weight, Steel
1 = Standard Weight, Brass
2 = Standard Weight, Stainless Steel
3 = Standard Weight, Rust Resistant Finish on Steel
4 = Heavy Weight, Steel
5 = Heavy Weight, Brass
6 = Heavy Weight, Stainless Steel
7 = Heavy Weight, Rust Resistant Finish on Steel

R = Square Door
V = Beveled Door

Tips
H = Hospital Tip
T = Ball Tip
U = Special
W = Steeple Tip
Y = Acom

Pins:
J = Stainless Steel
K = Brass

N = Non-removable Pin
S = Security Stud
A = Non-removable Pin & Security Stud
M = Maximum Security Stud

ANCHOR HINGE
Z01 = Right Hand Square Door
7 1/2" Door Arm
Z02 = Right Hand Square Door
4" Door Arm
Z03 = Right Hand Square Door
No Door Arm
Z04 = Left Hand Square Door
7 1/2" Door Arm
Z05 = Left Hand Square Door
4" Door Arm
Z06 = Left Hand Square Door
No Door Arm
Z07 = Right Hand Beveled Door
7 1/2" Door Arm
Z08 = Right Hand Beveled Door
4" Door Arm
Z09 = Left Hand Beveled Door
7 1/2" Door Arm
Z10 = Left Hand Beveled Door
4" Door Arm

SLIP-IN HINGES
G1 = One Leaf Tapped w/.1875 Swage
G2 = Both Leafs Tapped w/.3125 swage

0 = Standard
1 = Wide Throw
2 = Swing Clear
3 = Anchor
4 = Raised Barrel
5 = Slip In
6 = Electric
7 = 1/4" Radius Corner
8 = 5/8" Radius Corner
9 = Special

Full Mortise 4" x 4" = 400
Full Mortise 4.5" x 4" = 454
Full Mortise 4.5" x 4.5" = 450
Full Mortise 5" x 5" = 500
Anchor 5" x 4.5" = 545

Swing Clear 5" = 050
Half Mortise 5" = 050
Full Surface 6" = 060
Half Surface 4.5" = 045

EXAMPLES
600 = Prime Coat on Steel (USP)
605 = Bright Brass on Brass (US3)
626 = Satin Chromium on Brass (US26D)
630 = Satin Stainless Steel (US32D)
632 = Bright Brass on Steel (US3)
652 = Satin Chromium on Steel (US26D)

ETW04 = Electric Thru Wire using 4 Wires
ETW06 = Electric Thru Wire using 6 Wires
ETW08 = Electric Thru Wire using 8 Wires
ETW10 = Electric Thru Wire using 10 Wires
ETM04 = Electric Thru Wire with Monitor using 4 Wires
ETM06 = Electric Thru Wire with Monitor using 6 Wires
ETM08 = Electric Thru Wire with Monitor using 8 Wires
EM = Electric Monitor Only (no thru wires)
ES = Electric Switch
EAT = Electric Air Transfer Switch
EC = Electric Contacts



Full Mortise Hinges

STANDARD WEIGHT - PLAIN BEARING

For medium weight doors / low frequency

5000 STEEL

with steel pin
ANSIA8133

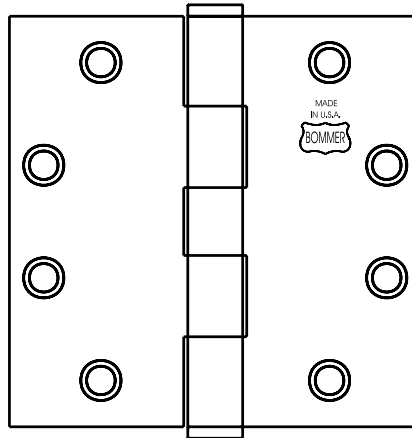
5001 BRASS

with stainless steel pin
ANSIA2133

5002 STAINLESS STEEL

with stainless steel pin
ANSIA5133

- TEMPLATE
- PLAIN BEARING
- FIVE KNUCKLE
- NON-RISING
- REMOVABLE PIN
- BUTTON TIP PIN & PLUG



SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
3.5 X 3 (353)	.123	10-24 x 1/2	10 x 1	6	3 ea.	48 ea.
3.5 X 3.5 (350)	.123	10-24 x 1/2	10 x 1	6	3 ea.	48 ea.
4 X 4 (400)	.130	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
4.5 X 4 (454)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
4.5 X 4.5 (450)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4 (504)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4.5 (545)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 5 (500)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.

STANDARD WEIGHT - PLAIN BEARING

For medium weight doors / low frequency

8000 STEEL

with steel pin
ANSIA8133

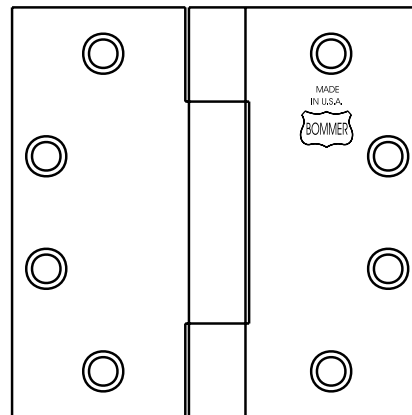
8001 BRASS

with stainless steel pin
ANSIA2133

8002 STAINLESS STEEL

with stainless steel pin
ANSIA5133

- TEMPLATE
- PLAIN BEARING
- THREE KNUCKLE
- NON-RISING
- REMOVABLE PIN
- FLUSH TIP PIN & PLUG



SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4 X 4 (400)	.130	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
4.5 X 4 (454)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
4.5 X 4.5 (450)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4 (504)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4.5 (545)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 5 (500)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.

AH-6

“Over 125 Years of Quality”



Full Mortise Hinges

STANDARD WEIGHT - BALL BEARING

For medium weight doors / average frequency

BB5000 STEEL

with steel pin

ANSIA8112

BB5001 BRASS

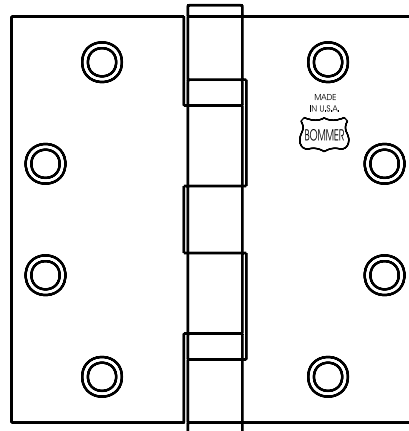
with stainless steel pin

ANSIA2112

BB5002 STAINLESS STEEL

with stainless steel pin

ANSIA5112



- TEMPLATE
- BALL BEARING
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
3.5 X 3 (353)	.123	10-24 x 1/2	10 x 1	6	3 ea.	48 ea.
3.5 X 3.5 (350)	.123	10-24 x 1/2	10 x 1	6	3 ea.	48 ea.
4 X 4 (400)	.130	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
4.5 X 4 (454)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
4.5 X 4.5 (450)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4 (504)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4.5 (545)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 5 (500)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.

STANDARD WEIGHT - LUBE BEARING

For medium weight doors / average frequency

LB8000 STEEL

with steel pin

ANSIA8112

LB8001 BRASS

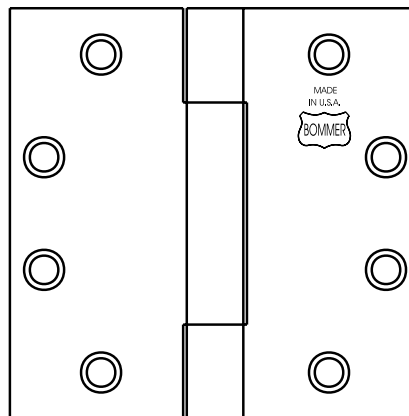
with stainless steel pin

ANSIA2112

LB8002 STAINLESS STEEL

with stainless steel pin

ANSIA5112



- TEMPLATE
- LUBE BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4 X 4 (400)	.130	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
4.5 X 4 (454)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
4.5 X 4.5 (450)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4 (504)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4.5 (545)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 5 (500)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.



Full Mortise Hinges

STANDARD WEIGHT - LUBE BEARING

For medium weight doors / average frequency

LB5000 STEEL

with steel pin
ANSIA8112

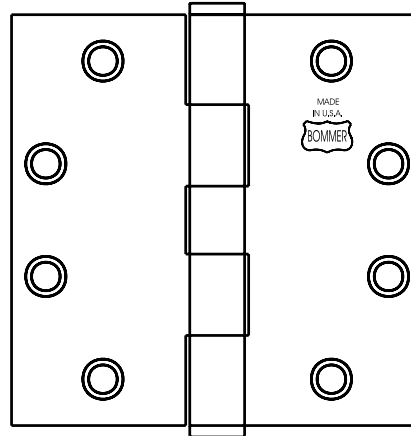
LB5001 BRASS

with stainless steel pin
ANSIA2112

LB5002 STAINLESS STEEL

with stainless steel pin
ANSIA5112

- TEMPLATE
- LUBE BEARING
- FIVE KNUCKLE
- NON-RISING
REMOVABLE PIN
- BUTTON TIP PIN
& PLUG



SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 4 (454)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
4.5 X 4.5 (450)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4 (504)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4.5 (545)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 5 (500)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.



Full Mortise Hinges

HEAVY WEIGHT - LUBE BEARING

For heavy weight doors / high frequency

LB5004 STEEL

with steel pin
ANSI A8111

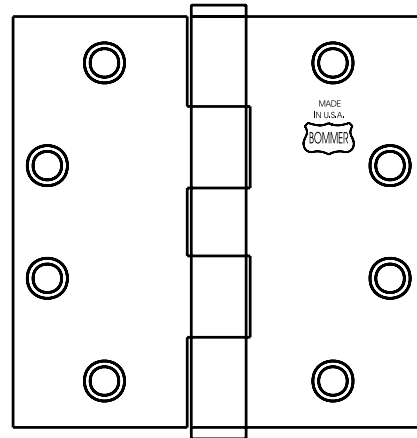
LB5005 BRASS

with stainless steel pin
ANSI A2111

LB5006 STAINLESS STEEL

with stainless steel pin
ANSI A5111

- TEMPLATE
- LUBE BEARING
- FIVE KNUCKLE
- NON-RISING
- REMOVABLE PIN
- BUTTON TIP PIN & PLUG



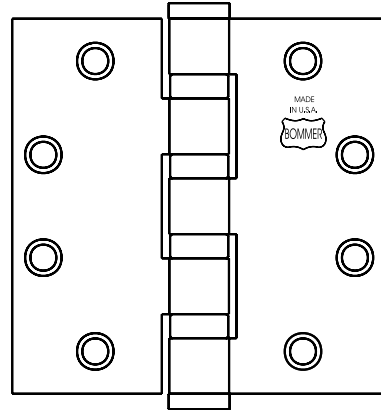
SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 4 (454)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
4.5 X 4.5 (450)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.



Full Mortise Hinges

HEAVY WEIGHT - BALL BEARING

For heavy weight doors / high frequency



BB5004 STEEL

with steel pin
ANSI A8111

BB5005 BRASS

with stainless steel pin
ANSI A2111

BB5006 STAINLESS STEEL

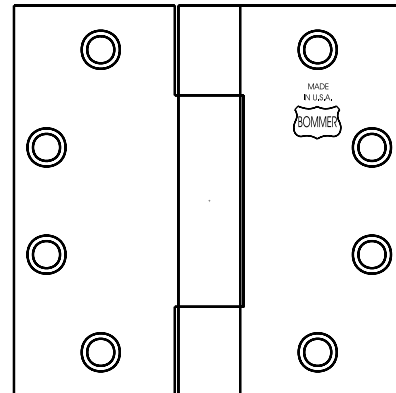
with stainless steel pin
ANSI A5111

- TEMPLATE
- FOUR BALL BEARINGS
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 4 (454)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
4.5 X 4.5 (450)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 4 (504)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 4.5 (545)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 5 (500)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
6 X 4.5 (645)	.203	1/4-20 x 1/2	14 x 1 1/2	10	3 ea.	18 ea.
6 X 5 (605)	.203	1/4-20 x 1/2	14 x 1 1/2	10	3 ea.	18 ea.
6 X 6 (600)	.203	1/4-20 x 1/2	14 x 1 1/2	10	3 ea.	18 ea.

HEAVY WEIGHT - LUBE BEARING

For heavy weight doors / high frequency



LB8004 STEEL

with steel pin
ANSI A8111

LB8005 BRASS

with stainless steel pin
ANSI A2111

LB8006 STAINLESS STEEL

with stainless steel pin
ANSI A5111

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 4 (454)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
4.5 X 4.5 (450)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 4 (504)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 4.5 (545)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 5 (500)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
6 X 4.5 (645)	.203	1/4-20 x 1/2	14 x 1 1/2	10	3 ea.	18 ea.
6 X 5 (605)	.203	1/4-20 x 1/2	14 x 1 1/2	10	3 ea.	18 ea.
6 X 6 (600)	.203	1/4-20 x 1/2	14 x 1 1/2	10	3 ea.	18 ea.

AH-10

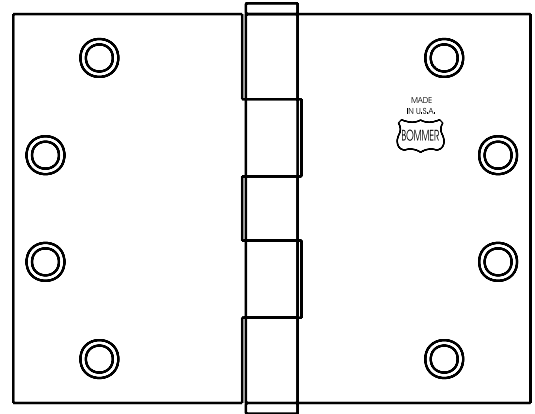
“Over 125 Years of Quality”



Full Mortise Hinges

STANDARD WEIGHT - PLAIN BEARING - WIDE THROW

For medium weight doors / low frequency, used when additional throw is needed to clear trim or wall conditions.



5010 STEEL

with steel pin
ANSIA8133

5011 BRASS

with stainless steel pin
ANSIA2133

5012 STAINLESS STEEL

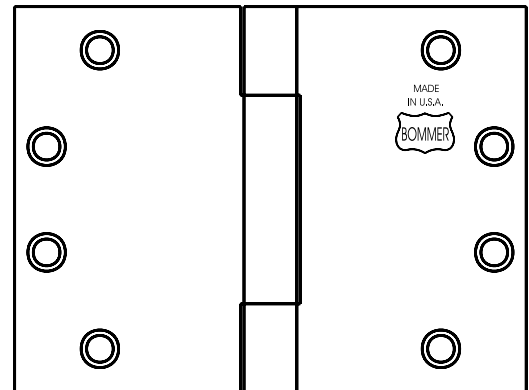
with stainless steel pin
ANSIA5133

- TEMPLATE
- PLAIN BEARING
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
3.5 X 5 (355)	.123	10-24 x 1/2	10 x 1	6	3 ea.	36 ea.
3.5 X 6 (356)	.123	10-24 x 1/2	10 x 1	6	3 ea.	36 ea.
4 X 5 (405)	.130	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
4 X 6 (406)	.130	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
4 X 7 (407)	.130	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
4.5 X 5 (455)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
4.5 X 6 (456)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 7 (457)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 8 (458)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 6 (506)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 7 (507)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 8 (508)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.

STANDARD WEIGHT - PLAIN BEARING - WIDE THROW

For medium weight doors / low frequency, used when additional throw is needed to clear trim or wall conditions.



8010 STEEL

with steel pin
ANSIA8112

8011 BRASS

with stainless steel pin
ANSIA2112

8012 STAINLESS STEEL

with stainless steel pin
ANSIA5112

- TEMPLATE
- PLAIN BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 5 (455)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
4.5 X 6 (456)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 7 (457)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 8 (458)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 6 (506)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 7 (507)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 8 (508)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.



Full Mortise Hinges

STANDARD WEIGHT - BALL BEARING - WIDE THROW

BB5010 STEEL

with steel pin
ANSIA8112

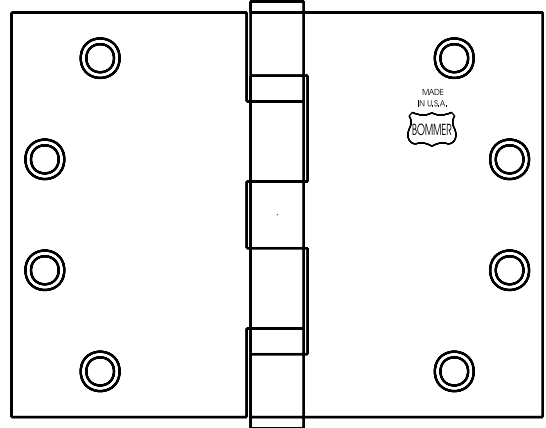
BB5011 BRASS

with stainless steel pin
ANSIA2112

BB5012 STAINLESS STEEL

with stainless steel pin
ANSIA5112

For medium weight doors / average frequency, used when additional throw is needed to clear trim or wall conditions



- TEMPLATE
- BALL BEARING
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
3.5 X 5 (355)	.123	10-24 x 1/2	10 x 1	6	3 ea.	36 ea.
3.5 X 6 (356)	.123	10-24 x 1/2	10 x 1	6	3 ea.	36 ea.
4 X 5 (405)	.130	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
4 X 6 (406)	.130	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
4 X 7 (407)	.130	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
4.5 X 5 (455)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
4.5 X 6 (456)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 7 (457)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 8 (458)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 6 (506)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 7 (507)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 8 (508)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.

STANDARD WEIGHT - LUBE BEARING - WIDE THROW

LB8010 STEEL

with steel pin
ANSIA8112

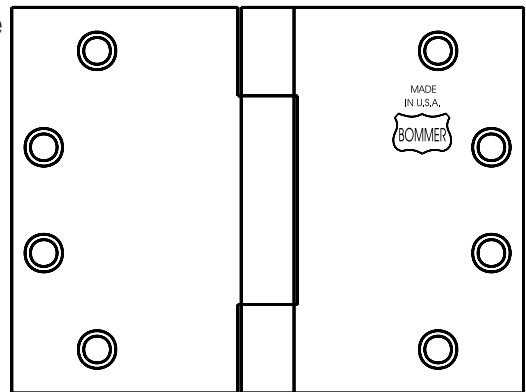
LB8011 BRASS

with stainless steel pin
ANSIA2112

LB8012 STAINLESS STEEL

with stainless steel pin
ANSIA5112

For medium weight doors / average frequency, used when additional throw is needed to clear trim or wall conditions



- TEMPLATE
- LUBE BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 5 (455)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
4.5 X 6 (456)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 7 (457)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 8 (458)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 6 (506)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 7 (507)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 8 (508)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.

AH-12

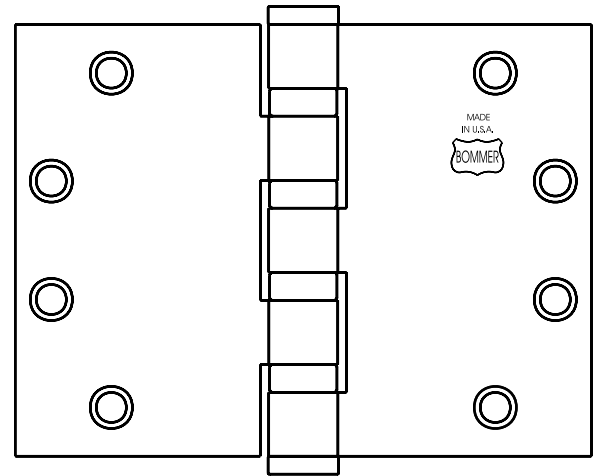
“Over 125 Years of Quality”



Full Mortise Hinges

HEAVY WEIGHT - BALL BEARING - WIDE THROW

For heavy weight doors / high frequency, used when additional throw is needed to clear trim or wall conditions



BB5014 STEEL

with steel pin
ANSIA8111

BB5015 BRASS

with stainless steel pin
ANSIA2111

BB5016 STAINLESS STEEL

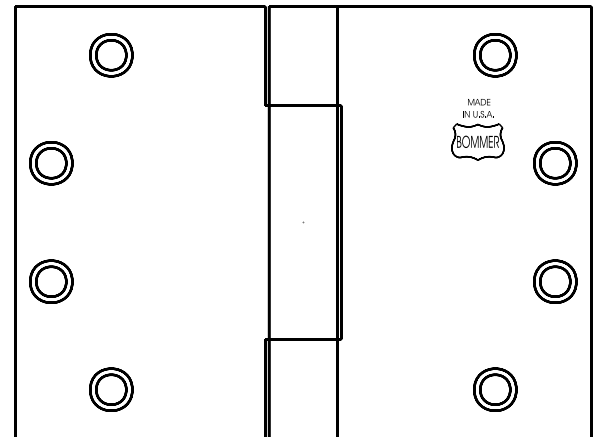
with stainless steel pin
ANSIA5111

- TEMPLATE
- FOUR BALL BEARINGS
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 5 (455)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
4.5 X 6 (456)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 7 (457)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 8 (458)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 6 (506)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 7 (507)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 8 (508)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.

HEAVY WEIGHT - LUBE BEARING - WIDE THROW

For heavy weight doors / high frequency, used when additional throw is needed to clear trim or wall conditions



LB8014 STEEL

with steel pin
ANSIA8111

LB8015 BRASS

with stainless steel pin
ANSIA2111

LB8016 STAINLESS STEEL

with stainless steel pin
ANSIA5111

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 5 (455)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
4.5 X 6 (456)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 7 (457)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
4.5 X 8 (458)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 6 (506)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 7 (507)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.
5 X 8 (508)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	18 ea.



Full Mortise Hinges

STANDARD WEIGHT - BALL BEARING - SWING CLEAR

BB5020 STEEL

with steel pin
ANSIA8122

BB5021 BRASS

with stainless steel pin
ANSIA2122

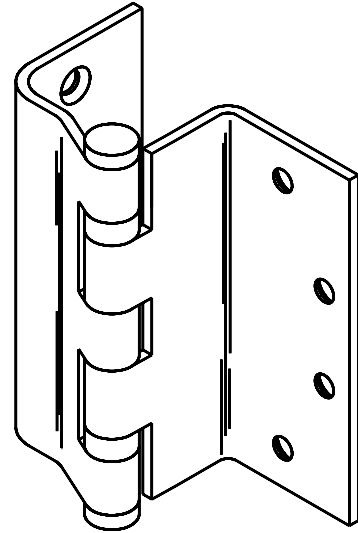
BB5022 STAINLESS

STEEL

with stainless steel pin
ANSIA5122

- TEMPLATE
- BALL BEARING
- FIVE KNUCKLE
- NON-RISING
- REMOVABLE PIN
- BUTTON TIP PIN & PLUG
- USE ON 1.75" DOOR MAXIMUM
- SPECIFY DOOR EDGE SQUARE OR BEVELED

For medium weight doors / average frequency. Used where conditions require the door to completely clear the opening at 90 degrees.



SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 (045)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
5 (050)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.

STANDARD WEIGHT - LUBE BEARING - SWING CLEAR

LB8020 STEEL

with steel pin
ANSIA8122

LB8021 BRASS

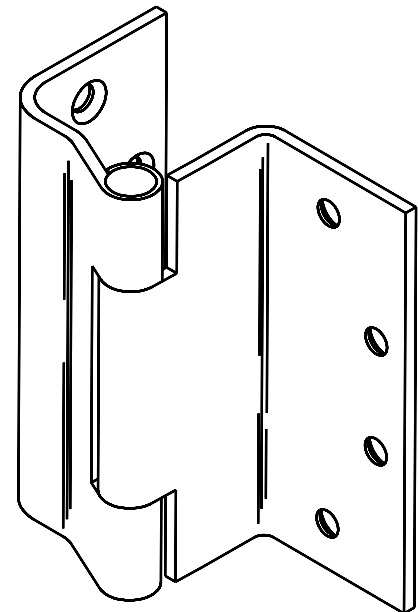
with stainless steel pin
ANSIA2122

LB8022 STAINLESS STEEL

with stainless steel pin
ANSIA5122

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLE
- NON-RISING
- REMOVABLE PIN
- FLUSH TIP PIN & PLUG
- USE ON 1.75" DOOR MAXIMUM
- SPECIFY DOOR EDGE SQUARE OR BEVELED

For medium weight doors / average frequency. Used where conditions require the door to completely clear the opening at 90 degrees.



SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 (045)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
5 (050)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.

AH-14

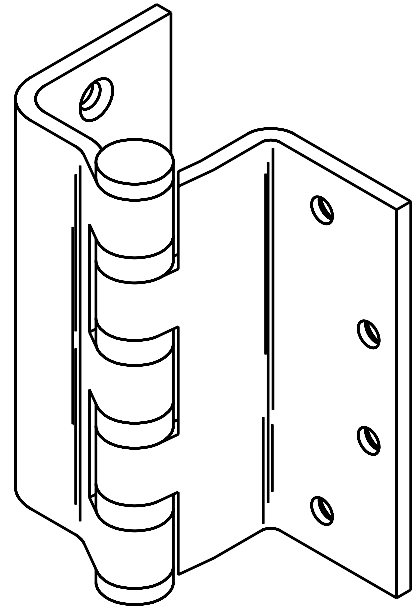
“Over 125 Years of Quality”



Full Mortise Hinges

HEAVY WEIGHT - BALL BEARING - SWING CLEAR

For heavy weight doors / high frequency. Used where conditions require the door to completely clear the opening at 90 degrees.



BB5024 STEEL

with steel pin
ANSIA8121

BB5025 BRASS

with stainless steel pin
ANSIA2121

BB5026 STAINLESS STEEL

with stainless steel pin
ANSIA5121

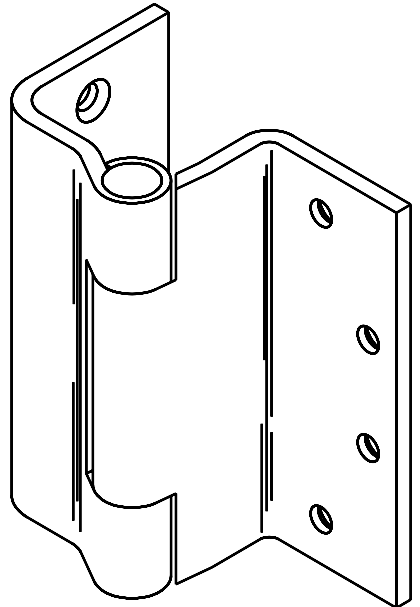
- TEMPLATE
- FOUR BALL BEARINGS
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG
- SPECIFY DOOR EDGE SQUARE OR BEVELED



SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 (045)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
5 (050)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.

HEAVY WEIGHT - LUBE BEARING - SWING CLEAR

For heavy weight doors / high frequency. Used where conditions require the door to completely clear the opening at 90 degrees.



LB8024 STEEL

with steel pin
ANSIA8121

LB8025 BRASS

with stainless steel pin
ANSIA2121

LB8026 STAINLESS STEEL

with stainless steel pin
ANSIA5121

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG
- SPECIFY DOOR EDGE SQUARE OR BEVELED



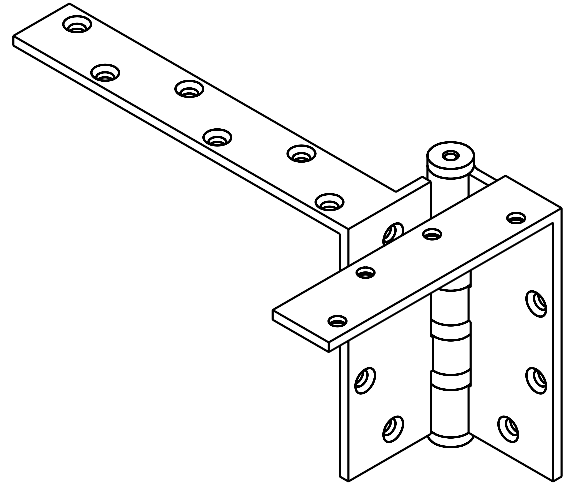
SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 (045)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.
5 (050)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.



Full Mortise Hinges

HEAVY WEIGHT - BALL BEARING - ANCHOR TYPE

For heavy weight doors subject to high frequency service and abuse, Anchor hinges provide increased reinforcement at the door and jamb where stress can occur.



BB5034 STEEL

with steel pin
ANSIA8511

BB5035 BRASS

with stainless steel pin
ANSIA2511

BB5036 STAINLESS STEEL

with stainless steel pin
ANSIA5511

- **TEMPLATE**
- **FOUR BALL BEARINGS**
- **FIVE KNUCKLES**
- **NON-REMOVABLE PIN STANDARD**
- **BUTTON TIP PIN & PLUG**

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
5 X 4.5 (545)	.190	12-24 x 1/2	12 x 1 1/4	18	3 ea.	6 ea.

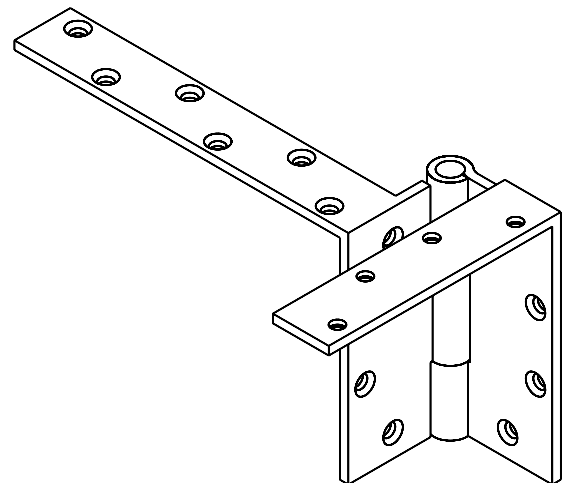
Anchor hinges are used at the top of the door only and are sold separately. Additional heavy weight, full mortise hinges - BB5004, LB8004, BB5005, LB8005, BB5006, LB8006 5 x 4.5 (545) - should be used in the other hinge locations. The hinge pin is inserted into the bottom of the barrel and held in place by a set screw (NRP FEATURE).

When ordering, please specify the following:

1. Hand of door (RH or LH)
2. Door hinge edge (square or beveled).
3. Door reinforcing arm length 7.5" or 4" (door arm can be omitted from door leaf if required).

HEAVY WEIGHT - LUBE BEARING - ANCHOR TYPE

For heavy weight doors subject to high frequency service and abuse, Anchor hinges provide increased reinforcement at the door and jamb where stress can occur.



LB8034 STEEL

with steel pin
ANSIA8511

LB8035 BRASS

with stainless steel pin
ANSIA2511

LB8036 STAINLESS STEEL

with stainless steel pin
ANSIA5511

- **TEMPLATE**
- **LUBE BEARING**
- **THREE KNUCKLE**
- **NON-REMOVABLE PIN STANDARD**
- **FLUSH TIP PIN & PLUG**

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
5 X 4.5 (545)	.190	12-24 x 1/2	12 x 1 1/4	18	3 ea.	6 ea.



Full Mortise Hinges

STANDARD WEIGHT - BALL BEARING - RAISED BARREL

BB5040 STEEL

with steel pin
ANSIA8112

BB5041 BRASS

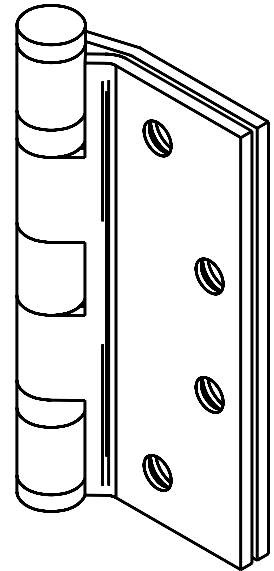
with stainless steel pin
ANSIA2112

BB5042 STAINLESS STEEL

with stainless steel pin
ANSIA5112

- TEMPLATE
- BALL BEARING
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG
- USE ON 1.75" DOOR MAXIMUM
- CAN BE MORTISED OR SURFACE MOUNTED TO THE JAMB

For medium weight doors / average frequency.
Used where doors are set deep onto a wide frame.



SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 4.5 (450)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4.5 (545)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.

STANDARD WEIGHT - LUBE BEARING - RAISED BARREL

LB8040 STEEL

with steel pin
ANSIA8112

LB8041 BRASS

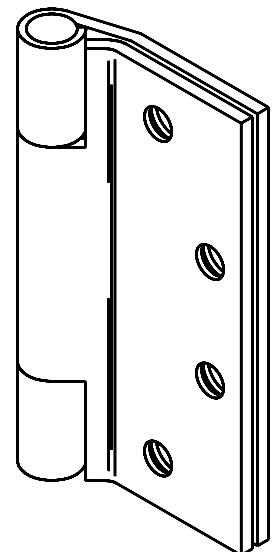
with stainless steel pin
ANSIA2112

LB8042 STAINLESS STEEL

with stainless steel pin
ANSIA5112

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLES
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG
- USE ON 1.75" DOOR MAXIMUM
- CAN BE MORTISED OR SURFACE MOUNTED TO THE JAMB

For medium weight doors / average frequency.
Used where doors are set deep onto a wide frame.



SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 4.5 (450)	.134	12-24 x 1/2	12 x 1 1/4	8	3 ea.	48 ea.
5 X 4.5 (545)	.146	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.



Full Mortise Hinges

HEAVY WEIGHT - BALL BEARING - RAISED BARREL

BB5044 STEEL

with steel pin
ANSIA8111

BB5045 BRASS

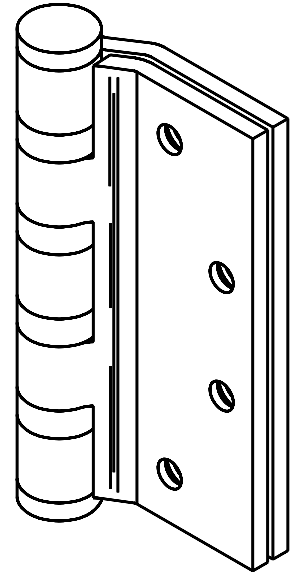
with stainless steel pin
ANSIA2111

BB5046 STAINLESS STEEL

with stainless steel pin
ANSIA5111

- TEMPLATE
- FOUR BALL BEARINGS
- FIVE KNUCKLES
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG
- CAN BE MORTISED OR SURFACE MOUNTED TO THE JAMB

For heavy weight doors / high frequency. Used where doors are set deep into a wide frame.



SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 4.5 (450)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 4.5 (545)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.

HEAVY WEIGHT - LUBE BEARING - RAISED BARREL

LB8044 STEEL

with steel pin
ANSIA8111

LB8045 BRASS

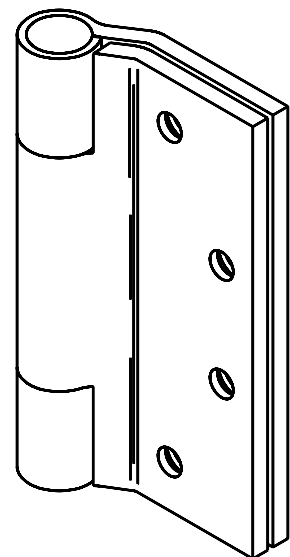
with stainless steel pin
ANSIA2111

LB8046 STAINLESS STEEL

with stainless steel pin
ANSIA5111

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLES
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG
- CAN BE MORTISED OR SURFACE MOUNTED TO THE JAMB

For heavy weight doors / high frequency. Used where doors are set deep into a wide frame.



SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
		MACHINE	WOOD		BOX	CASE
4.5 X 4.5 (450)	.180	12-24 x 1/2	12 x 1 1/4	8	3 ea.	36 ea.
5 X 4.5 (545)	.190	12-24 x 1/2	12 x 1 1/4	8	3 ea.	24 ea.

AH-18

“Over 125 Years of Quality”

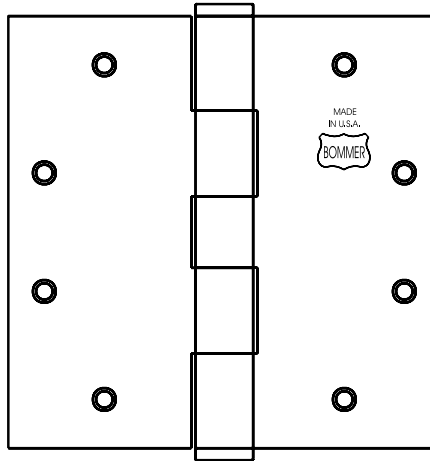


Full Mortise Hinges

STANDARD WEIGHT - PLAIN BEARING - SLIP IN

For medium weight doors / low frequency. Used for aluminum doors and frames. Hinge leaves slip into a slot in the door and/or frame.

When ordering please specify the following :
 1. Both leaves tapped with .3125 swage.
 2. One leaf tapped with .1875 swage.



5050 STEEL

with steel pin
ANSIA8133

5051 BRASS

with stainless steel pin
ANSIA2133

5052 STAINLESS STEEL

with stainless steel pin
ANSIA5133

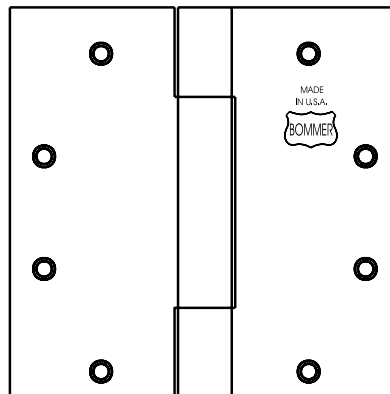
- TEMPLATE
- PLAIN BEARING
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE	NUMBER OF HOLES	QUANTITY	
		MACHINE		BOX	CASE
4.5 X 4 (454)	.134	12-24 x 1/2	8	3 ea.	48 ea.
4.5 X 4.5 (450)	.134	12-24 x 1/2	8	3 ea.	48 ea.

STANDARD WEIGHT - PLAIN BEARING - SLIP IN

For medium weight doors / low frequency. Used for aluminum doors and frames. Hinge leaves slip into a slot in the door and/or frame.

When ordering please specify the following :
 1. Both leaves tapped with .3125 swage.
 2. One leaf tapped with .1875 swage.



8050 STEEL

with steel pin
ANSIA8112

8051 BRASS

with stainless steel pin
ANSIA2112

8052 STAINLESS STEEL

with stainless steel pin
ANSIA5112

- TEMPLATE
- PLAIN BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE	NUMBER OF HOLES	QUANTITY	
		MACHINE		BOX	CASE
4.5 X 4 (454)	.134	12-24 x 1/2	8	3 ea.	48 ea.
4.5 X 4.5 (450)	.134	12-24 x 1/2	8	3 ea.	48 ea.



Full Mortise Hinges

STANDARD WEIGHT - BALL BEARING - SLIP IN

For medium weight doors / average frequency. Used for aluminum doors and frames. Hinge leaves slip into a slot in the door and/or frame.

BB5050 STEEL

with steel pin
ANSIA8112

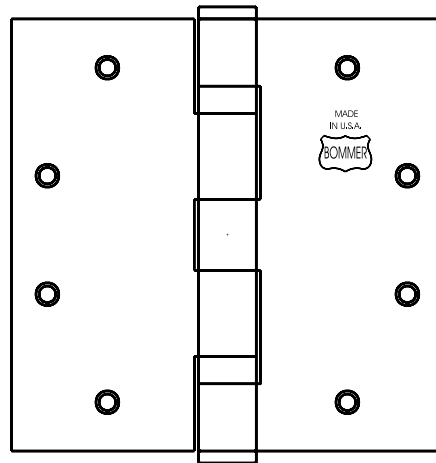
BB5051 BRASS

with stainless steel pin
ANSIA2112

BB5052 STAINLESS STEEL

with stainless steel pin
ANSIA5112

- TEMPLATE
- BALL BEARING
- FIVE KNUCKLES
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG



When ordering please specify the following :

1. Both leaves tapped with .3125 swage.
2. One leaf tapped with .1875 swage.

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE	NUMBER OF HOLES	QUANTITY	
		MACHINE		BOX	CASE
4.5 X 4 (454)	.134	12-24 x 1/2	8	3 ea.	48 ea.
4.5 X 4.5 (450)	.134	12-24 x 1/2	8	3 ea.	48 ea.

STANDARD WEIGHT - LUBE BEARING - SLIP IN

For medium weight doors / average frequency. Used for aluminum doors and frames. Hinge leaves slip into a slot in the door and/or frame.

LB8050 STEEL

with steel pin
ANSIA8112

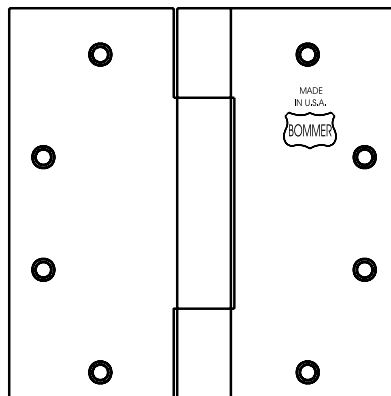
LB8051 BRASS

with stainless steel pin
ANSIA2112

LB8052 STAINLESS STEEL

with stainless steel pin
ANSIA5112

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLES
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG



When ordering please specify the following :

1. Both leaves tapped with .3125 swage.
2. One leaf tapped with .1875 swage.

SIZE OPEN HEIGHT & WIDTH	GAUGE	SCREW SIZE	NUMBER OF HOLES	QUANTITY	
		MACHINE		BOX	CASE
4.5 X 4 (454)	.134	12-24 x 1/2	8	3 ea.	48 ea.
4.5 X 4.5 (450)	.134	12-24 x 1/2	8	3 ea.	48 ea.



Full Mortise Electric Hinges

STANDARD WEIGHT - BALL BEARING - ELECTRIC HINGE

BB5060 STEEL

with steel pin
ANSIA8112

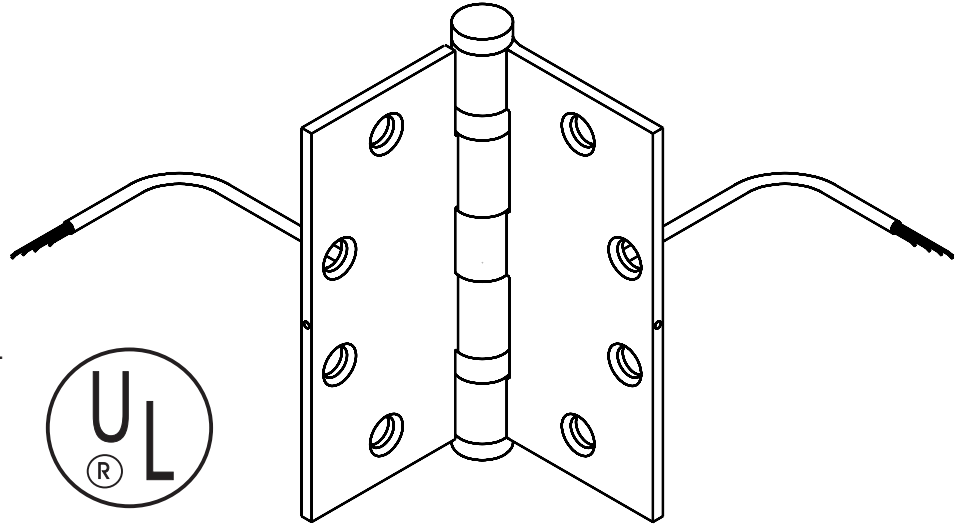
BB5061 BRASS

with stainless steel pin
ANSIA2112

BB5062 STAINLESS STEEL

with stainless steel pin
ANSIA5112

- TEMPLATE
- BALL BEARING
- FIVE KNUCKLES
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG
- 12 INCH WIRE LEAD PER SIDE



POWER TRANSFER OPTIONS

- Concealed electric thru-wires (2,4,6,8,10)
- Concealed electric monitor
- Concealed electric thru-wires (4,6,8) with monitor
- Concealed air transfer
- Exposed electric contacts
- Exposed electric switch

SIZE OPEN HEIGHT & WIDTH	GAUGE
4.5 X 4 (454)	.134
4.5 X 4.5 (450)	.134
5 X 4 (504)	.146
5 X 4.5 (545)	.146
5 X 5 (500)	.146

ELECTRIC HINGES MUST BE
NON-LOAD BEARING.
MOUNT IN CENTER POSITION
ONLY.

STANDARD WEIGHT - LUBE BEARING - ELECTRIC HINGE

LB8060 STEEL

with steel pin
ANSIA8112

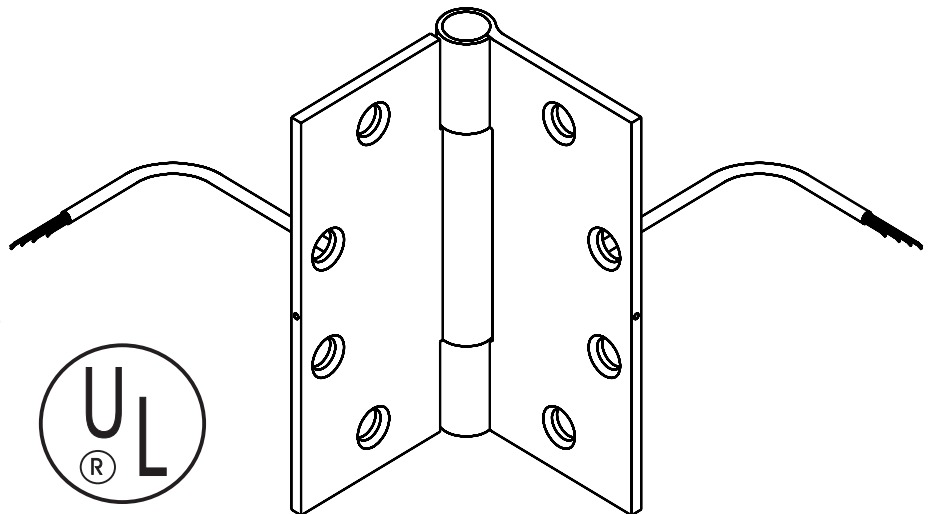
LB8061 BRASS

with stainless steel pin
ANSIA2112

LB8062 STAINLESS STEEL

with stainless steel pin
ANSIA5112

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLES
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG
- 12 INCH WIRE LEAD PER SIDE



POWER TRANSFER OPTIONS

- Concealed electric thru-wires (2,4,6,8,10)
- Concealed electric monitor
- Concealed electric thru-wires (4,6,8) with monitor
- Concealed air transfer
- Exposed electric contacts
- Exposed electric switch

SIZE OPEN HEIGHT & WIDTH	GAUGE
4.5 X 4 (454)	.134
4.5 X 4.5 (450)	.134
5 X 4 (504)	.146
5 X 4.5 (545)	.146
5 X 5 (500)	.146

ELECTRIC HINGES MUST BE
NON-LOAD BEARING.
MOUNT IN CENTER POSITION
ONLY.



Full Mortise Electric Hinges

HEAVY WEIGHT - BALL BEARING - ELECTRIC HINGE

BB5064 STEEL

with steel pin
ANSI A8111

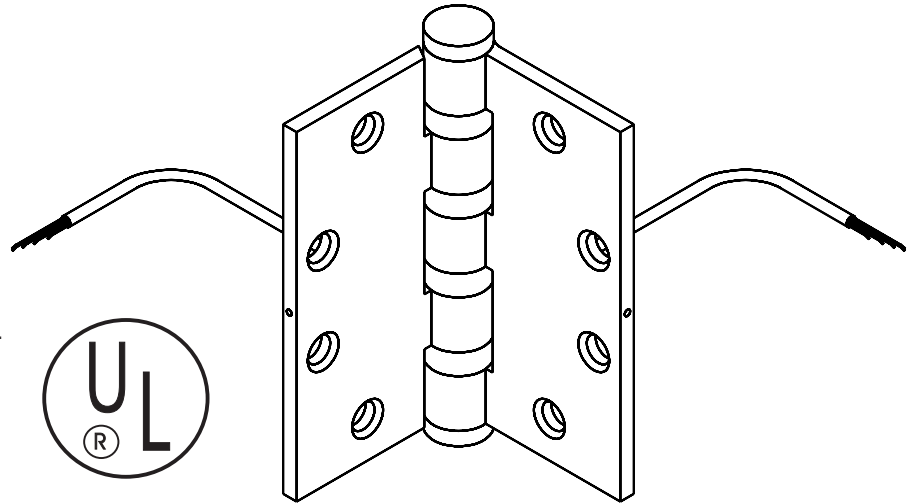
BB5065 BRASS

with stainless steel pin
ANSI A2111

BB5066 STAINLESS STEEL

with stainless steel pin
ANSI A5111

- TEMPLATE
- BALL BEARING
- FIVE KNUCKLES
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG
- 12 INCH WIRE LEAD PER SIDE



POWER TRANSFER OPTIONS

- Concealed electric thru-wires (2,4,6,8,10)
- Concealed electric monitor
- Concealed electric thru-wires (4,6,8) with monitor
- Concealed air transfer
- Exposed electric contacts
- Exposed electric switch

SIZE OPEN HEIGHT & WIDTH		GAUGE
4.5 X 4	(454)	.180
4.5 X 4.5	(450)	.180
5 X 4	(504)	.190
5 X 4.5	(545)	.190
5 X 5	(500)	.190

ELECTRIC HINGES MUST BE NON-LOAD BEARING. MOUNT IN CENTER POSITION ONLY.

HEAVY WEIGHT - LUBE BEARING - ELECTRIC HINGE

LB8064 STEEL

with steel pin
ANSI A8111

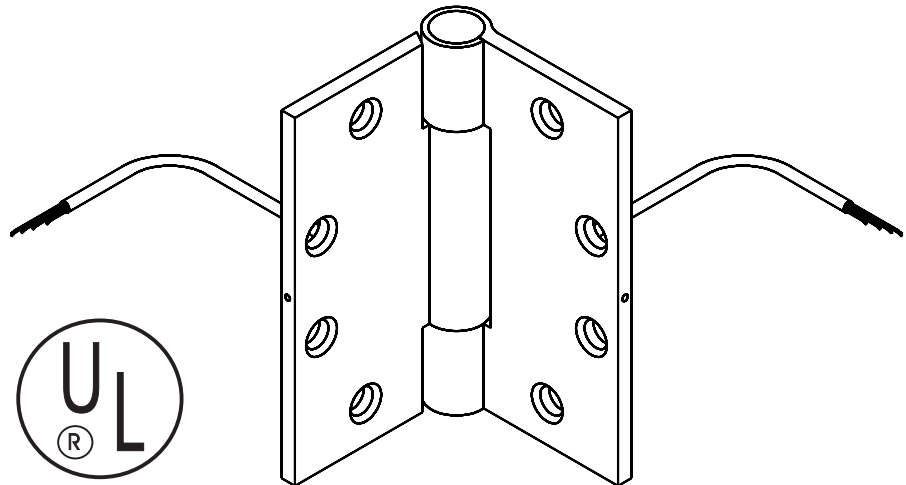
LB8065 BRASS

with stainless steel pin
ANSI A2111

LB8066 STAINLESS STEEL

with stainless steel pin
ANSI A5111

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLES
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG
- 12 INCH WIRE LEAD PER SIDE



POWER TRANSFER OPTIONS

- Concealed electric thru-wires (2,4,6,8,10)
- Concealed electric monitor
- Concealed electric thru-wires (4,6,8) with monitor
- Concealed air transfer
- Exposed electric contacts
- Exposed electric switch

SIZE OPEN HEIGHT & WIDTH		GAUGE
4.5 X 4	(454)	.180
4.5 X 4.5	(450)	.180
5 X 4	(504)	.190
5 X 4.5	(545)	.190
5 X 5	(500)	.190

ELECTRIC HINGES MUST BE NON-LOAD BEARING. MOUNT IN CENTER POSITION ONLY.

AH-22

“Over 125 Years of Quality”

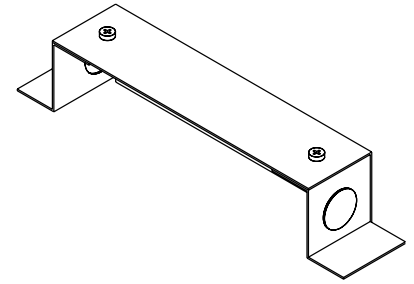


Full Mortise Electric Hinges

Mortar Box for Electric Hinges

BB5060-MB-1 GALVANIZED STEEL

- SHIELDS ELECTRIC FITTINGS FROM MORTAR
- FOR USE WITH BOMMER 5000 & 8000 SERIES ELECTRIC HINGES
- FITS HINGE REINFORCEMENTS FOR 4 1/2" OR 5" CONTRACT GRADE HINGES
- SERVICED THROUGH REMOVABLE BACK
- TOP & BOTTOM KNOCKOUTS FOR STANDARD CONDUITS
- INSTALLED ON THE JOB PRIOR TO SETTING JAMB OR AT HOLLOW METAL MANUFACTURERS



Notes for Electric Hinges

CONSULT FACTORY ON HALF MORTISE, SWING-CLEAR, WIDE THROW HINGES, OR OTHER ELECTRICAL INFORMATION.

Full Surface Anchor Pivot

7004 STEEL

with steel pin

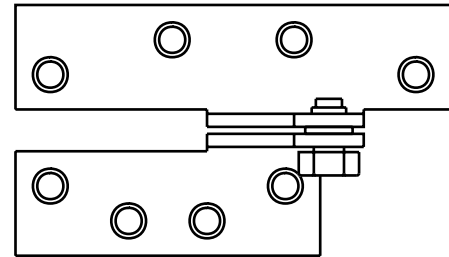
7006 STAINLESS STEEL

with stainless steel pin

- **NON-TEMPLATE**
- **LUBE BEARINGS**
- **HEX HEAD THREADED PIVOT PIN STANDARD**
- **STANDARD SCREW PACK OF:**
 - 8ea. MACHINE SCREWS (1/4"-20 x 3/4" FHMS)
 - 8ea. WOOD SCREWS (8ea. #14 x 1 1/4" FHMS)
 - 4ea. SLEEVE BOLTS FOR 1/4"-20 THREAD TO FIT 1 3/4" DOORS
- **SHIMS MAY BE USED IF NEEDED**

HEAVY WEIGHT - LUBE BEARING - ANCHOR PIVOT

For medium and heavy weight doors subject to high frequency service and abuse, Anchor pivots provide increased reinforcement at the top corner on the hinge side of the door and jamb where stress can occur.



ITEM NUMBER	HANDING OF DOOR	GAUGE	BUTT HINGE WIDTH	PROJECTION	QUANTITY PER CASE	AVERAGE WEIGHT PER CASE	DOOR THICKNESS
7004-045L	LH	.187	4 1/2"	3/4"	12	19 lbs.	1 3/4
7004-045R	RH	.187	4 1/2"	3/4"	12	19 lbs.	1 3/4
7004-050L	LH	.187	5 "	1"	12	19 lbs.	1 3/4
7004-050R	RH	.187	5 "	1"	12	19 lbs.	1 3/4
7006-045L	LH	.187	4 1/2"	3/4"	12	22 lbs.	1 3/4
7006-045R	RH	.187	4 1/2"	3/4"	12	22 lbs.	1 3/4
7006-050L	LH	.187	5 "	1"	12	22 lbs.	1 3/4
7006-050R	RH	.187	5 "	1"	12	22 lbs.	1 3/4

This Anchor Pivot is surface applied with no special frame or door preparation. This pivot will help overcome field problems such as bent hinge leaves, loose hinge reinforcements and loose screws.



Half Mortise Hinges

STANDARD WEIGHT - PLAIN BEARING

For medium weight doors / low frequency.
Normally used when door is hung in a channel iron jamb.

5100 STEEL

with steel pin
ANSIA8233

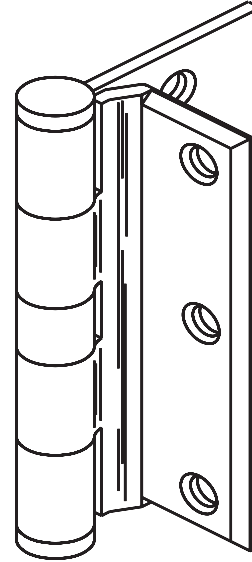
5101 BRASS

with stainless steel pin
ANSIA2233

5102 STAINLESS STEEL

with stainless steel pin
ANSIA5233

- TEMPLATE
- PLAIN BEARING
- FIVE KNUCKLES
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	JAMB LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
4.5 (045)	.134	2.062	1.500	.438	12-24FH x 1/2	12-24OH x 1/2	7	3 ea.	24 ea.

STANDARD WEIGHT - PLAIN BEARING

8100 STEEL

with steel pin
ANSIA8133

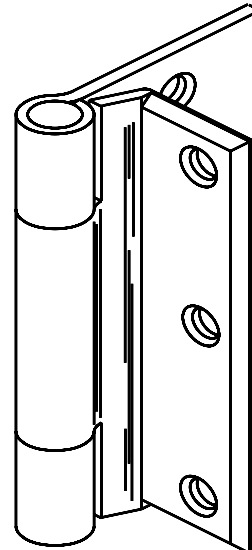
8101 BRASS

with stainless steel pin
ANSIA2133

8102 STAINLESS STEEL

with stainless steel pin
ANSIA5133

- TEMPLATE
- PLAIN BEARING
- THREE KNUCKLES
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	JAMB LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
4.5 (045)	.134	2.062	1.500	.438	12-24FH x 1/2	12-24OH x 1/2	7	3 ea.	24 ea.

AH-24

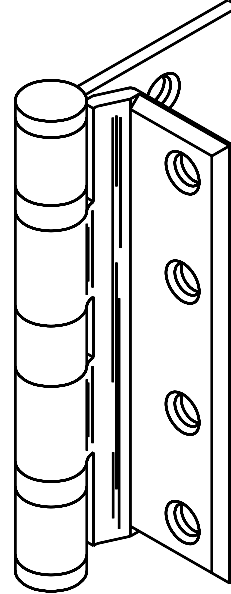
“Over 125 Years of Quality”



Half Mortise Hinges

STANDARD WEIGHT - BALL BEARING

For medium weight doors / average frequency. Normally used when door is hung in a channel iron jamb.



BB5100 STEEL

with steel pin
ANSIA8212

BB5101 BRASS

with stainless steel pin
ANSIA2212

BB5102 STAINLESS STEEL

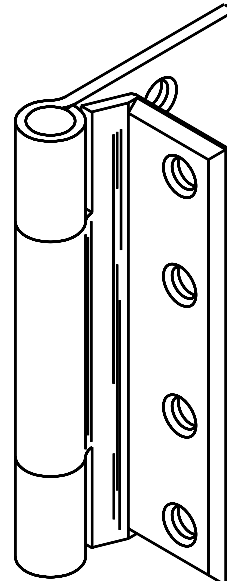
with stainless steel pin
ANSIA5212

- TEMPLATE
- BALL BEARING
- FIVE KNUCKLES
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG

HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	JAMB LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
4.5 (045)	.134	2.062	1.500	.438	12-24FH x 1/2	12-24OH x 1/2	7	3 ea.	24 ea.
5 (050)	.146	2.062	1.500	.438	12-24FH x 1/2	12-24OH x 1/2	8	3 ea.	24 ea.

STANDARD WEIGHT - LUBE BEARING

For medium weight doors / average frequency. Normally used when door is hung in a channel iron jamb.



LB8100 STEEL

with steel pin
ANSIA8212

LB8101 BRASS

with stainless steel pin
ANSIA2212

LB8102 STAINLESS STEEL

with stainless steel pin
ANSIA5212

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLES
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG

HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	JAMB LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
4.5 (045)	.134	2.062	1.500	.438	12-24FH x 1/2	12-24OH x 1/2	7	3 ea.	24 ea.
5 (050)	.146	2.062	1.500	.438	12-24FH x 1/2	12-24OH x 1/2	8	3 ea.	24 ea.



Half Mortise Hinges

HEAVY WEIGHT - BALL BEARING

BB5104 STEEL

with steel pin
ANSI A8211

BB5105 BRASS

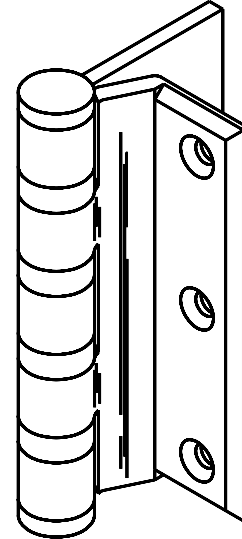
with stainless steel pin
ANSI A2211

BB5106 STAINLESS STEEL

with stainless steel pin
ANSI A5211

- TEMPLATE
- FOUR BALL BEARINGS
- FIVE KNUCKLES
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG

For heavy weight doors / high frequency.
Normally used when door is hung in a channel iron jamb.



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	JAMB LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
4.5 (045)	.180	2.125	1.500	.500	12-24FH x 1/2	12-24OH x 1/2	7	3 ea.	24 ea.
5 (050)	.190	2.125	1.500	.500	12-24FH x 1/2	12-24OH x 1/2	8	3 ea.	24 ea.
6 (060)	.203	2.125	1.500	.500	12-24FH x 1/2	12-24OH x 1/2	9	3 ea.	24 ea.

HEAVY WEIGHT - LUBE BEARING

LB8104 STEEL

with steel pin
ANSI A8211

LB8105 BRASS

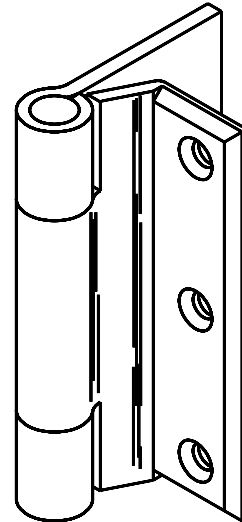
with stainless steel pin
ANSI A2211

LB8106 STAINLESS STEEL

with stainless steel pin
ANSI A5211

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLES
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG

For heavy weight doors / high frequency.
Normally used when door is hung in a channel iron jamb.



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	JAMB LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
4.5 (045)	.180	2.125	1.500	.500	12-24FH x 1/2	12-24OH x 1/2	7	3 ea.	24 ea.
5 (050)	.190	2.125	1.500	.500	12-24FH x 1/2	12-24OH x 1/2	8	3 ea.	24 ea.
6 (060)	.203	2.125	1.500	.500	12-24FH x 1/2	12-24OH x 1/2	9	3 ea.	24 ea.

AH-26

“Over 125 Years of Quality”



Half Mortise Hinges

HEAVY WEIGHT - BALL BEARING - SWING CLEAR

For heavy weight doors / high frequency. Used where conditions require the door to clear the opening at 90 degrees.

BB5124 STEEL

with steel pin
ANSI A8221

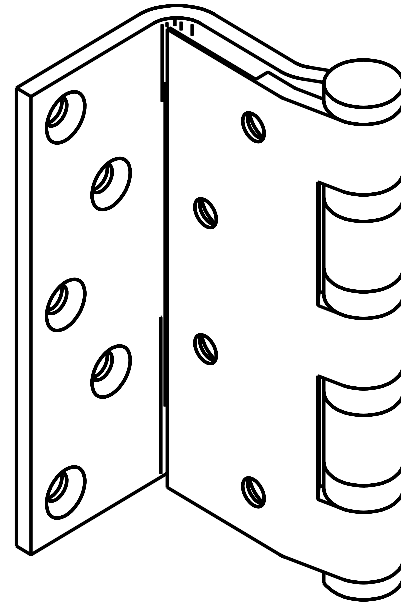
BB5125 BRASS

with stainless steel pin
ANSI A2221

BB5126 STAINLESS STEEL

with stainless steel pin
ANSI A5221

- TEMPLATE
- FOUR BALL BEARINGS
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	JAMB LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY		
					DOOR	JAMB		BOX	CASE	
5	(050)	.190	2.125	1.515	.500	12-24FH x 1/2	12-24OH x 1/2	9	3 ea.	24 ea.



Full Surface Hinges

STANDARD WEIGHT - BALL BEARING

For medium weight doors / average frequency. Normally used on composite core doors with channel iron jambs. Thru-bolts and grommet nuts supplied for door leaf.

BB5200 STEEL

with steel pin
ANSI A8312

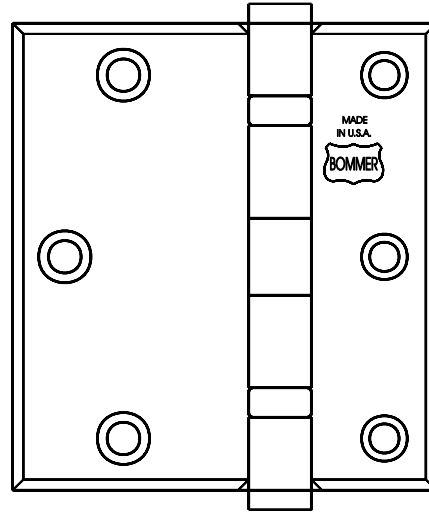
BB5201 BRASS

with stainless steel pin
ANSI A2312

BB5202 STAINLESS STEEL

with stainless steel pin
ANSI A5312

- TEMPLATE
- BALL BEARING
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	DOOR LEAF OFFSET	JAMB LEAF WIDTH	JAMB LEAF OFFSET	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
						DOOR THRU BOLTS	JAMB MACHINE SCREWS		BOX	CASE
4.5 (045)	.134	2.562	.562	1.500	.438	1/4-20OH x 2	12-24OH x 1/2	7	3 ea.	48 ea.
5 (050)	.146	2.875	.562	1.500	.438	1/4-20OH x 2	12-24OH x 1/2	8	3 ea.	24 ea.

STANDARD WEIGHT - LUBE BEARING

For medium weight doors / average frequency. Normally used on composite core doors with channel iron jambs. Thru-bolts and grommet nuts supplied for door leaf.

LB8200 STEEL

with steel pin
ANSI A8312

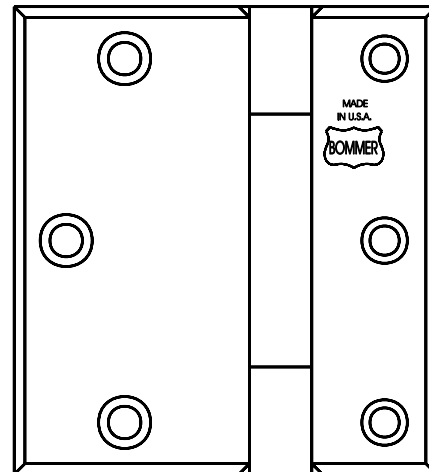
LB8201 BRASS

with stainless steel pin
ANSI A2312

LB8202 STAINLESS STEEL

with stainless steel pin
ANSI A5312

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	DOOR LEAF OFFSET	JAMB LEAF WIDTH	JAMB LEAF OFFSET	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
						DOOR THRU BOLTS	JAMB MACHINE SCREWS		BOX	CASE
4.5 (045)	.134	2.562	.562	1.500	.438	1/4-20OH x 2	12-24OH x 1/2	7	3 ea.	48 ea.
5 (050)	.146	2.875	.562	1.500	.438	1/4-20OH x 2	12-24OH x 1/2	8	3 ea.	24 ea.

AH-28

“Over 125 Years of Quality”



Full Surface Hinges

HEAVY WEIGHT - BALL BEARING

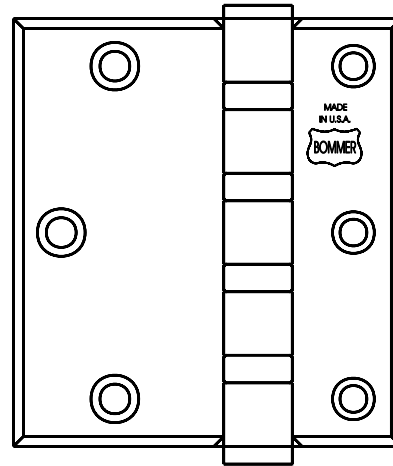
For heavy weight doors / high frequency. Normally used on composite core doors with channel iron jambs. Thru-bolts and grommet nuts supplied for door leaf.

BB5204 STEEL
with steel pin
ANSI A8311

BB5205 BRASS
with stainless steel pin
ANSI A2311

BB5206 STAINLESS STEEL
with stainless steel pin
ANSI A5311

- TEMPLATE
- FOUR BALL BEARINGS
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	DOOR LEAF OFFSET	JAMB LEAF WIDTH	JAMB LEAF OFFSET	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
						DOOR THRU BOLTS	JAMB MACHINE SCREWS		BOX	CASE
4.5 (045)	.180	2.562	.625	1.500	.500	1/4-20OH x 2	12-24OH x 1/2	6	3 ea.	36 ea.
5 (050)	.190	2.875	.625	1.500	.500	1/4-20OH x 2	12-24OH x 1/2	8	3 ea.	24 ea.
6 (060)	.203	3.250	.625	1.500	.500	1/4-20OH x 2	1/4-20OH x 1/2	9	3 ea.	18 ea.

HEAVY WEIGHT - LUBE BEARING

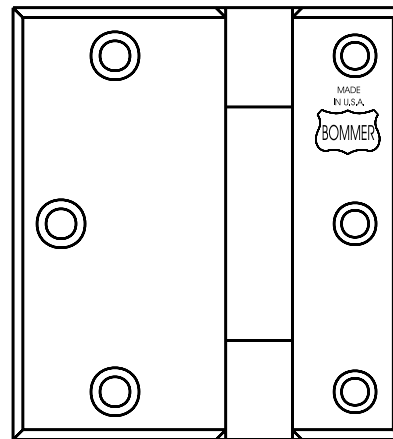
For heavy weight doors / high frequency. Normally used on composite core doors with channel iron jambs. Thru-bolts and grommet nuts supplied for door leaf.

LB8204 STEEL
with steel pin
ANSI A8311

LB8205 BRASS
with stainless steel pin
ANSI A2311

LB8206 STAINLESS STEEL
with stainless steel pin
ANSI A5311

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	DOOR LEAF OFFSET	JAMB LEAF WIDTH	JAMB LEAF OFFSET	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
						DOOR THRU BOLTS	JAMB MACHINE SCREWS		BOX	CASE
4.5 (045)	.180	2.562	.625	1.500	.500	1/4-20OH x 2	12-24OH x 1/2	6	3 ea.	36 ea.
5 (050)	.190	2.875	.625	1.500	.500	1/4-20OH x 2	12-24OH x 1/2	8	3 ea.	24 ea.
6 (060)	.203	3.250	.625	1.500	.500	1/4-20OH x 2	1/4-20OH x 1/2	9	3 ea.	18 ea.



Full Surface Hinges

HEAVY WEIGHT - BALL BEARING - SWING CLEAR

For heavy weight doors / high frequency.
Used where conditions require the door to clear the opening at 90 degrees.

BB5224 STEEL

with steel pin
ANSI A8321

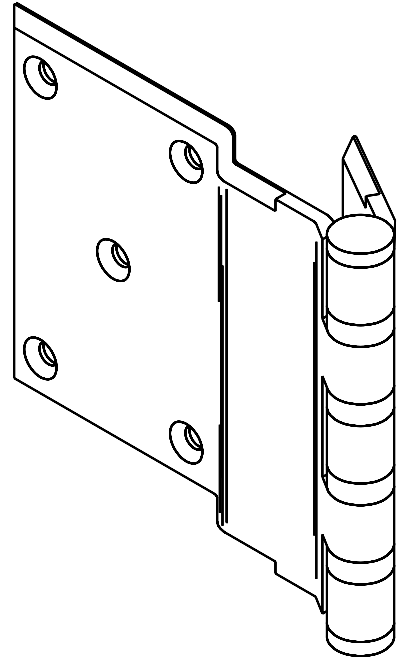
BB5225 BRASS

with stainless steel pin
ANSI A2321

BB5226 STAINLESS STEEL

with stainless steel pin
ANSI A5321

- TEMPLATE
- FOUR BALL BEARINGS
- FIVE KNUCKLES
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG



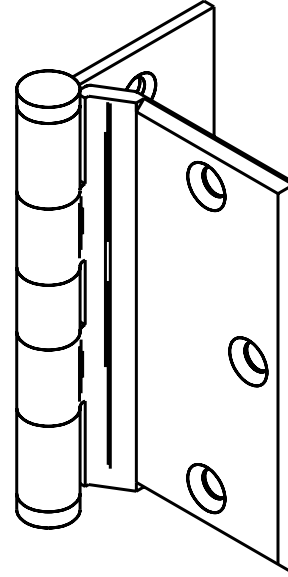
HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	SCREW SIZE		NUMBER OF HOLES	QUANTITY	
				DOOR THRU BOLTS	JAMB MACHINE SCREWS		BOX	CASE
5 (050)	.190	5.546	1.515	1/4-20OH x 2	12-24OH x 1/2	9	3 ea.	24 ea.



Half Surface Hinges

STANDARD WEIGHT - PLAIN BEARING

For medium weight doors / low frequency.
Normally used on composite core doors
with hollow metal jambs.



5300 STEEL

with steel pin
ANSI A8433

5301 BRASS

with stainless steel pin
ANSI A2433

5302 STAINLESS STEEL

with stainless steel pin
ANSI A5433

- TEMPLATE
- PLAIN BEARING
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG
- THRU-BOLTS & GROMMET NUTS SUPPLIED FOR DOOR LEAF

HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	DOOR LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
3.5 (045)	.123	2.062	1.500	.438	10-24OH x 1 3/4	10-24FH x 1/2	6	3 ea.	48 ea.
4 (040)	.130	2.250	1.812	.500	1/4-20OH x 2	12-24FH x 1/2	7	3 ea.	48 ea.
4.5 (045)	.134	2.562	2.062	.562	1/4-20OH x 2	12-24FH x 1/2	7	3 ea.	24 ea.
5 (050)	.146	2.875	2.062	.562	1/4-20OH x 2	12-24FH x 1/2	8	3 ea.	24 ea.

STANDARD WEIGHT - PLAIN BEARING

8300 STEEL

with steel pin
ANSI A8433

8301 BRASS

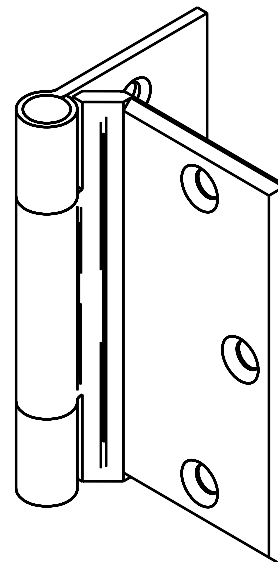
with stainless steel pin
ANSI A2433

8302 STAINLESS STEEL

with stainless steel pin
ANSI A5433

- TEMPLATE
- PLAIN BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG
- THRU-BOLTS & GROMMET NUTS SUPPLIED FOR DOOR LEAF

For medium weight doors / low frequency.
Normally used on composite core doors
with hollow metal jambs.



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	DOOR LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
4.5 (045)	.134	2.562	2.062	.562	1/4-20OH x 2	12-24FH x 1/2	7	3 ea.	24 ea.
5 (050)	.146	2.875	2.062	.562	1/4-20OH x 2	12-24FH x 1/2	8	3 ea.	24 ea.



Half Surface Hinges

STANDARD WEIGHT - BALL BEARING

BB5300 STEEL

with steel pin
ANSIA8412

BB5301 BRASS

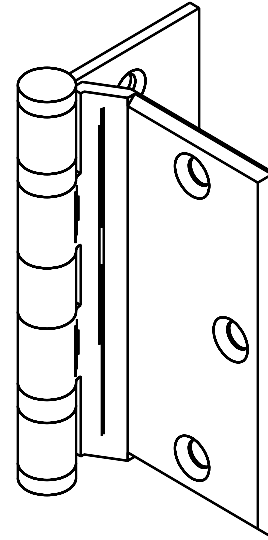
with stainless steel pin
ANSIA2412

BB5302 STAINLESS STEEL

with stainless steel pin
ANSIA5412

- TEMPLATE
- BALL BEARING
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG
- THRU-BOLTS & GROMMET NUTS SUPPLIED FOR DOOR LEAF

For medium weight doors / average frequency. Normally used on composite core doors with hollow metal jambs.



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	DOOR LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
3.5 (045)	.123	2.062	1.500	.438	10-24OH x 1 3/4	10-24FH x 1/2	6	3 ea.	48 ea.
4 (040)	.130	2.250	1.812	.500	1/4-20OH x 2	12-24FH x 1/2	7	3 ea.	48 ea.
4.5 (045)	.134	2.562	2.062	.562	1/4-20OH x 2	12-24FH x 1/2	7	3 ea.	24 ea.
5 (050)	.146	2.875	2.062	.562	1/4-20OH x 2	12-24FH x 1/2	8	3 ea.	24 ea.

STANDARD WEIGHT - LUBE BEARING

LB8300 STEEL

with steel pin
ANSIA8412

LB8301 BRASS

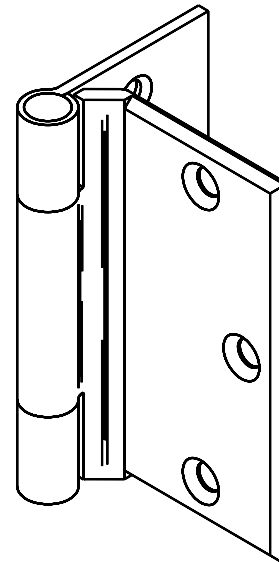
with stainless steel pin
ANSIA2412

LB8302 STAINLESS STEEL

with stainless steel pin
ANSIA5412

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG
- THRU-BOLTS & GROMMET NUTS SUPPLIED FOR DOOR LEAF

For medium weight doors / average frequency. Normally used on composite core doors with hollow metal jambs.



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	DOOR LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
4.5 (045)	.134	2.562	2.062	.562	1/4-20OH x 2	12-24FH x 1/2	7	3 ea.	24 ea.
5 (050)	.146	2.875	2.062	.562	1/4-20OH x 2	12-24FH x 1/2	8	3 ea.	24 ea.

AH-32

“Over 125 Years of Quality”



Half Surface Hinges

HEAVY WEIGHT - BALL BEARING

BB5304 STEEL

with steel pin
ANSI A8411

BB5305 BRASS

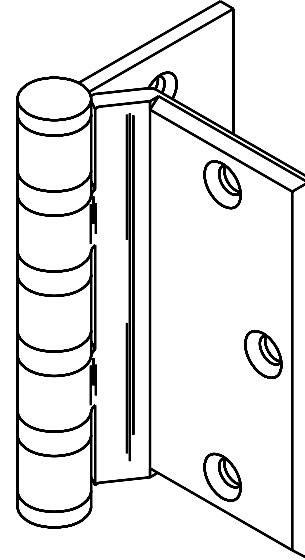
with stainless steel pin
ANSI A2411

BB5306 STAINLESS STEEL

with stainless steel pin
ANSI A5411

- TEMPLATE
- FOUR BALL BEARINGS
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG
- THRU-BOLTS & GROMMET NUTS SUPPLIED FOR DOOR LEAF

For heavy weight doors / high frequency.
Normally used on composite core doors
with hollow metal jambs.



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	DOOR LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
4.5 (045)	.180	2.562	2.125	.625	1/4-20OH x 2	12-24FH x 1/2	7	3 ea.	24 ea.
5 (050)	.190	2.875	2.125	.625	1/4-20OH x 2	12-24FH x 1/2	7	3 ea.	24 ea.
6 (060)	.203	3.250	2.125	.625	1/4-20OH x 2	12-24FH x 1/2	8	3 ea.	18 ea.

LB8304 STEEL

with steel pin
ANSI A8411

LB8305 BRASS

with stainless steel pin
ANSI A2411

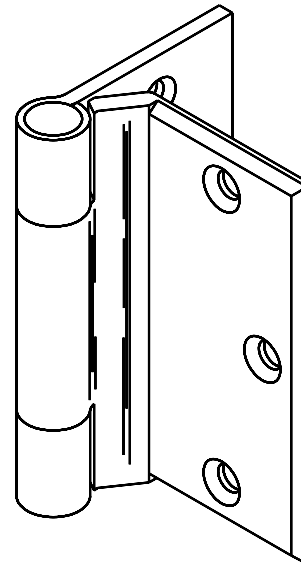
LB8306 STAINLESS STEEL

with stainless steel pin
ANSI A5411

- TEMPLATE
- LUBE BEARING
- THREE KNUCKLE
- NON-RISING REMOVABLE PIN
- FLUSH TIP PIN & PLUG
- THRU-BOLTS & GROMMET NUTS SUPPLIED FOR DOOR LEAF

For heavy weight doors / high frequency.
Normally used on composite core doors
with hollow metal jambs.

HEAVY WEIGHT - LUBE BEARING



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	DOOR LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY	
					DOOR	JAMB		BOX	CASE
4.5 (045)	.180	2.562	2.125	.625	1/4-20OH x 2	12-24FH x 1/2	7	3 ea.	24 ea.
5 (050)	.190	2.875	2.125	.625	1/4-20OH x 2	12-24FH x 1/2	7	3 ea.	24 ea.
6 (060)	.203	3.250	2.125	.625	1/4-20OH x 2	12-24FH x 1/2	8	3 ea.	18 ea.



Half Surface Hinges

HEAVY WEIGHT - BALL BEARING - SWING CLEAR

BB5324 STEEL

with steel pin
ANSI A8421

BB5325 BRASS

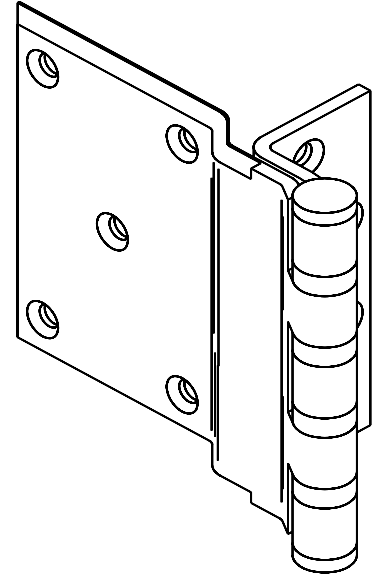
with stainless steel pin
ANSI A2421

BB5326 STAINLESS STEEL

with stainless steel pin
ANSI A5421

- TEMPLATE
- FOUR BALL BEARINGS
- FIVE KNUCKLE
- NON-RISING REMOVABLE PIN
- BUTTON TIP PIN & PLUG
- THRU-BOLTS & GROMMET NUTS SUPPLIED FOR DOOR LEAF

For heavy weight doors / high frequency.
Used where conditions require the door to clear the opening at 95 degrees.



HINGE SIZE	GAUGE	DOOR LEAF WIDTH	JAMB LEAF WIDTH	DOOR LEAF OFFSET	MACHINE SCREW SIZE		NUMBER OF HOLES	QUANTITY		
					DOOR	JAMB		BOX	CASE	
5	(050)	.190	5.456	2.125	.625	1/4-20OH x 2	12-24FH x 1/2	9	3 ea.	24 ea.



AH-34

“Over 125 Years of Quality”



Single Acting Spring Hinge

LUBE BEARING LB4300 SERIES

PATENT 6,460,220

C^UL^US LISTED GRADE 1 UNITED STATES AND CANADA

BHMA Certified GRADE 1 For 1 Million Cycles

Bommer Industries New Lube Bearing LB4300 Series Single Acting Spring Hinge is Listed by Underwriters Laboratories to meet ANSI A156.17 Grade 1 for self closing hinges (approved for fire door applications). Also BHMA Certified to conform to all ANSI A156.17 Grade 1 standards for 1 million cycles.

Uses for Single Acting Spring Hinge

Minimizes cost of installing a door closing device on industrial, commercial, institutional and residential applications. Used to convert doors to self-closing in existing buildings. For use in hotels, motels, apartments, dormitories, residences, etc., where doors are required to be self closing. (**always verify local fire code requirements**)

Labeled Doors - Maximum door sizes and number of hinges required is based on limits set forth in NFPA #80. NFPA #80 requires a minimum of two (2) spring hinges on labeled fire door applications. LB4300 Series hinges are listed by UL for fire rated openings up to and including 3 hour, **A label** openings.

Wind conditions, excessive air pressure on side of opening, or other adverse job conditions may require the use of all spring hinges. **For maximum versatility use all spring hinges.**

UL listed spring hinges are not available with reverse springs.

Maximum Labeled Door Size - 3'-0" wide x 7'-0" high x 1 3/4" thick as set in NFPA #80.

PLEASE NOTE : Always verify local fire code requirements.

Non-Labeled Doors - Maximum door width - 4'-0". For doors over 7'-6" in height, use an additional hinge for each additional 30" of height or fraction thereof.

HINGE SELECTION FOR MAXIMUM DOOR SIZE

Maximum Labeled Door Size Recommended 3'-0" Wide x 7'-0" High				
4300 SERIES			HINGE SELECTION	
Recommended Maximum Door Weight (LBS.)			SPRING HINGES	BUTT HINGES
350 3 1/2" X 3 1/2"	400 4" X 4"	450 4 1/2" X 4 1/2"		
70	85	115	2 Each	1 Each
90	110	150	3 Each	NONE

***NOTES:**

When Installing a Bommer LB4300 Series Spring Hinge with a butt hinge the following guidelines should be followed:

3 1/2" and 4" .096 Gage Spring Hinge with 3 1/2" and 4" Residential butt hinge gage .085 to .109

3 1/2" and 4" .130 Gage Spring Hinge with 3 1/2" and 4" light Commercial butt hinge gage .123 to .130

4 1/2" .134 Gage Spring Hinge with 4 1/2" Commercial butt hinge gage .134



Single Acting Spring Hinge

LUBE BEARING LB4300 SERIES

PATENT 6,460,220

Installation Instructions

CAUTION: Do not exceed three (3) holes tension for 180 degrees door opening, or four (4) holes tension for 90 degrees door opening.

WORK SAFELY USE PROPER SAFETY PROTECTION.

1. Hinge Installation:

Install Hinge in normal manner with tension adjustment up as shown.

2. Adjusting Spring Torque:

- (A) Place the door in the closed position.
- (B) Insert Tension Lever in right hand hole in the adjustment slot see figure 1.
- (C) Rotate Tension Lever to the left and insert Tension Pin loosley in hole to the right of Tension Lever as shown in figure 2.
- (D) Release Tension Lever until Tension Pin contacts the right hand side of the Adjustment Slot.
- (E) Remove Tension Lever and check the door for closing force, if desired closing force is not achieved, repeat steps A to E until closing force is satisfactory.
- (F) When the hinges have been adjusted to close the door properly, drive the Tension Pin flush with the hinge tube.

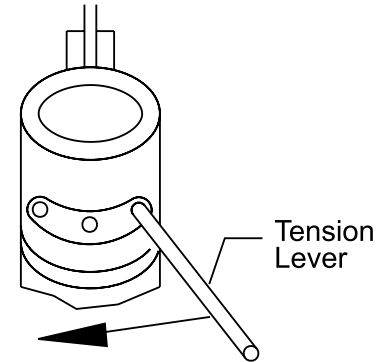


FIGURE 1

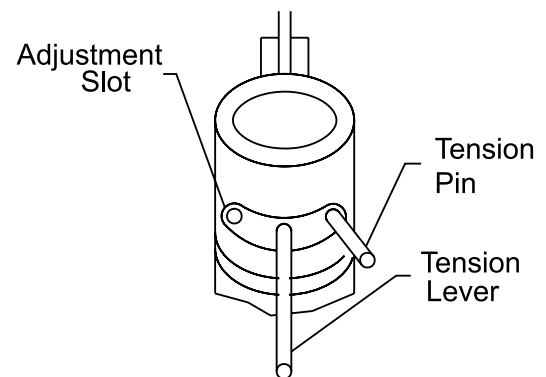


FIGURE 2

CAUTION: Always Install hinges with tension adjustment slot up as shown, always rotate tension lever to the left regardless of right or left hand door applications.



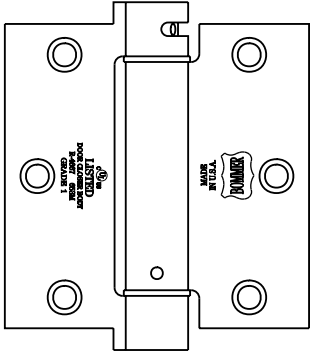
Single Acting Spring Hinges

LUBE BEARING LB4300 SERIES

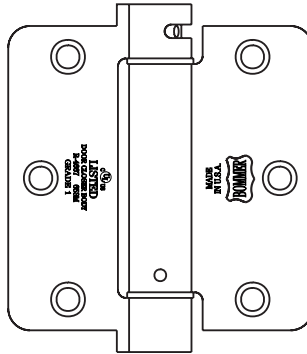
PATENT 6,460,220

cULus LISTED GRADE 1

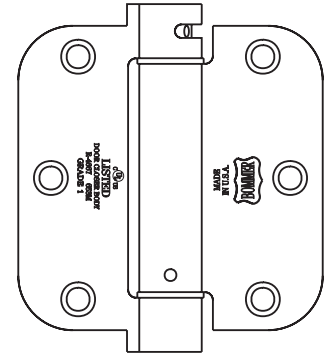
BHMA Certified Grade 1
For 1 MILLION CYCLES



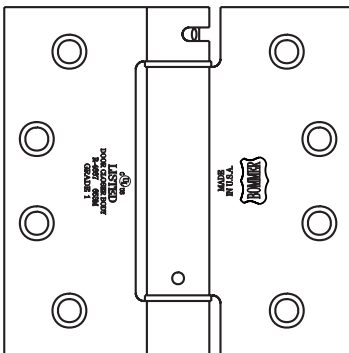
LB4310-350
Square Corner



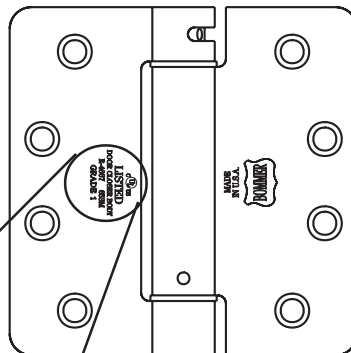
LB4311-350
1/4" Radius



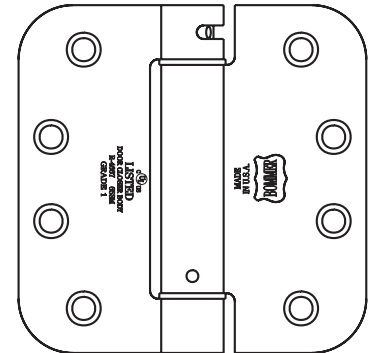
LB4312-350
5/8" Radius



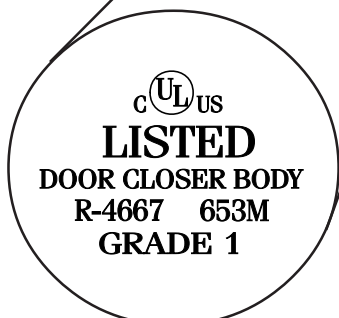
LB4310-400
Square Corner



LB4311-400
1/4" Radius



LB4312-400
5/8" Radius



All Bommer LB4300 Series
Hinges Have the UL Listing
Mark Stamped on each Hinge



Single Acting Spring Hinges

LUBE BEARING LB4300 SERIES PATENT 6,460,220

LB4310 STEEL

FULL MORTISE - ANSI K81071F

LB4311 STEEL

FULL MORTISE - ANSI K81071F

LB4312 STEEL

FULL MORTISE - ANSI K81071F

C  US LISTED GRADE 1
BHMA Certified Grade 1
For 1 MILLION CYCLES

- UL LISTED FOR FIRE DOOR APPLICATIONS
- NON-HANDED
- STEEL MATERIAL
- SELF LUBRICATING BEARINGS
- EASILY ADJUSTABLE SPRING TENSION
- ANSI TEMPLATED SCREW HOLE PATTERN
- PIVOT POINT ALIGNS WITH RESIDENTIAL BUTT HINGES GAGE .085 TO .109

Item no.	Hinge Size	Corners	Gauge of Metal	Hole Pattern	Number of Holes	Screw Size & Quantity Per Hinge		Hinge Quantity		Average Case Weight
						Wood	Machine	Box	Case	
LB4310-350	3 1/2" x 3 1/2"	Square	.096	Template	6	(6) #10 x 3/4"	(6) #10-24x 1/2"	2	40ea.	27 lbs.
LB4311-350	3 1/2" x 3 1/2"	1/4" Radius	.096	Template	6	(6) #10 x 3/4"	(6) #10-24x 1/2"	2	40ea.	27 lbs.
LB4312-350	3 1/2" x 3 1/2"	5/8" Radius	.096	Template	6	(6) #10 x 3/4"	(6) #10-24x 1/2"	2	40ea.	27 lbs.
LB4310-400	4" x 4"	Square	.096	Template	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4311-400	4" x 4"	1/4" Radius	.096	Template	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4312-400	4" x 4"	5/8" Radius	.096	Template	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.



Single Acting Spring Hinges

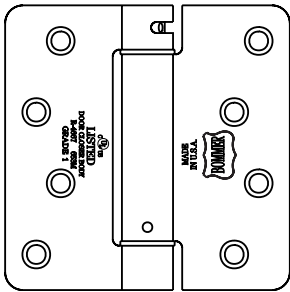
LUBE BEARING LB4300 SERIES

SPECIAL HINGE TYPES

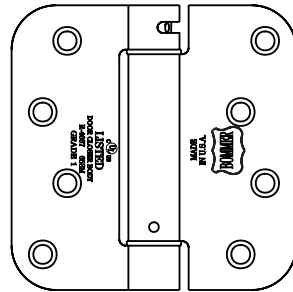
PATENT 6,460,220

cULUS LISTED GRADE 1

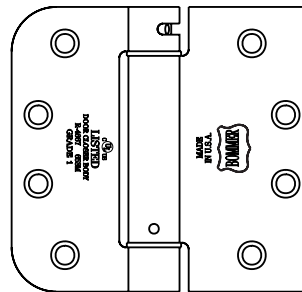
**BHMA Certified Grade 1
For 1 MILLION CYCLES**



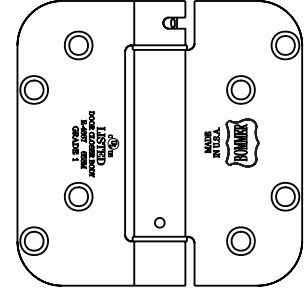
LB4321-400



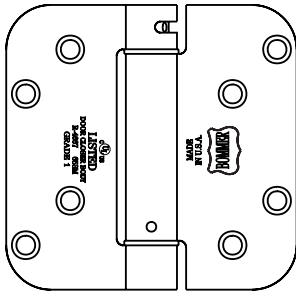
LB4322-400



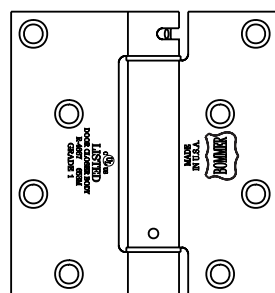
LB4333-400



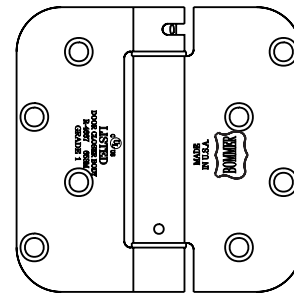
LB4340-400



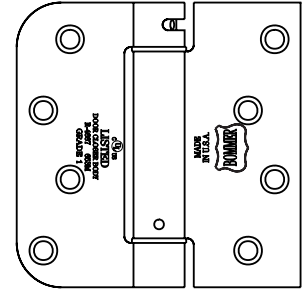
LB4342-400



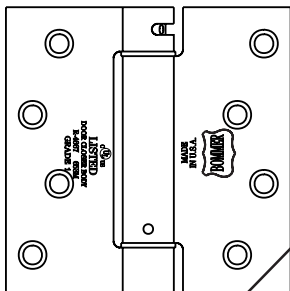
LB4350-400



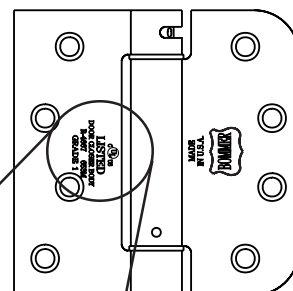
LB4360-400



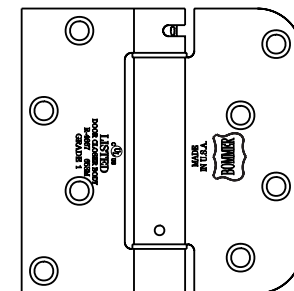
LB4361-400



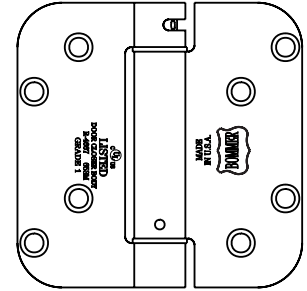
LB4362-400



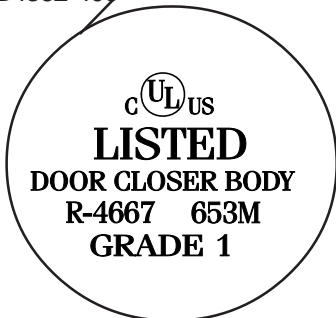
LB4376-400



LB4381-400



LB4382-400



All Bommer LB4300 Series Hinges Have the UL Listing Mark Stamped on each Hinge

PLEASE NOTE :
Always contact the factory if you do not see the hinge that matches your door or frame, Bommer has over 70 different Lube Bearing LB4300 special hinge types available.



Single Acting Spring Hinges

**SPECIAL LB4300 SERIES STEEL
FULL MORTISE - ANSI K81071F**

**LUBE BEARING LB4300 SERIES
SPECIAL HINGE TYPES
PATENT 6,460,220**

- UL LISTED FOR FIRE DOOR APPLICATIONS
 - NON-HANDED
 - SPECIAL TEMPLATE HOLE LOCATION
 - DESIGNED TO FIT STANDARD HINGE PREPARATION OF DOOR AND FRAME MANUFACTURERS LISTED
 - STEEL MATERIAL
 - EASILY ADJUSTABLE SPRING TENSION
 - PIVOT POINT ALIGNS WITH RESIDENTIAL BUTT HINGES
- GAGE .085 TO .109

** US LISTED GRADE 1
BHMA Certified Grade 1
For 1 MILLION CYCLES**

PLEASE NOTE : Always contact the factory for the hinge that matches your door or frame, Bommer has over 70 different special hinge types available.

PLEASE NOTE : Always request a current template from the factory to assure you are ordering the correct hinge.

Item no.	Hinge Size	Corners	Gauge of Metal	Door / Frame Manufacturer	Number of holes	Screw Size & Quantity Per Hinge		Hinge Quantity		Average Case Weight
						Wood	Machine	Box	Case	
LB4321-400	4" x 4"	1/4" Radius	.096	Perma-Door	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4322-400	4" x 4"	5/8" Radius	.096	Perma-Door	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4333-400	4" x 4"	5/8" Radius Leaf Square Leaf	.096	Johnson	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4340-400	4" x 4"	5/8" Radius	.096	Pease	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4342-400	4" x 4 5/64"	5/8" Radius	.096	Pease	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4350-400	4" x 3 3/4"	Square	.096	Peachtree	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4360-400	4" x 4"	5/8" Radius	.096	Acorn	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4361-400	4" x 4"	5/8" Radius Leaf Square Leaf	.096	Castgate	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4362-400	4" x 4"	Square	.096	Castgate	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4376-400	4" x 4"	5/8" Radius Leaf Square Leaf	.096	Johnson Integrity	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4381-400	4" x 4"	5/8" Radius Leaf Square Leaf	.096	Stanley Door System	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.
LB4382-400	4" x 4"	5/8" Radius	.096	General Products	8	(8) #10 x 3/4"	(8) #10-24x 1/2"	2	40ea.	32 lbs.



Single Acting Spring Hinges

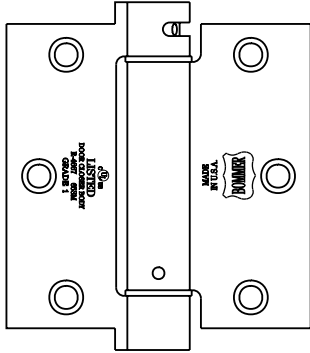
LUBE BEARING LB4300C SERIES

CONTRACT GRADE

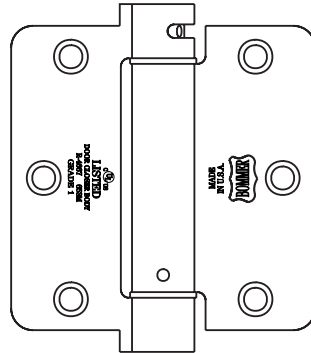
PATENT 6,460,220

cULus LISTED GRADE 1

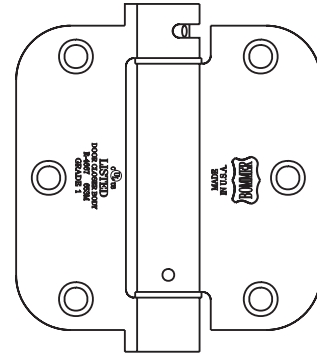
**BHMA Certified Grade 1
For 1 MILLION CYCLES**



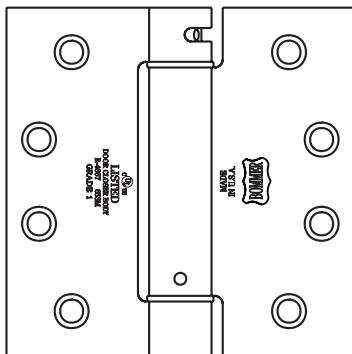
LB4310C-350
Square Corner



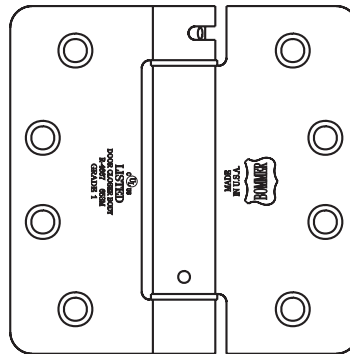
LB4311C-350
1/4" Radius



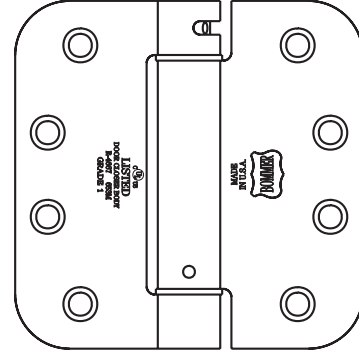
LB4312C-350
5/8" Radius



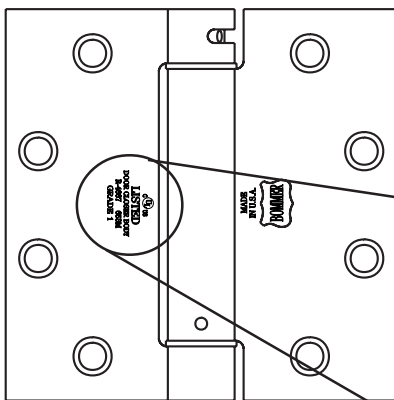
LB4310C-400
Square Corner



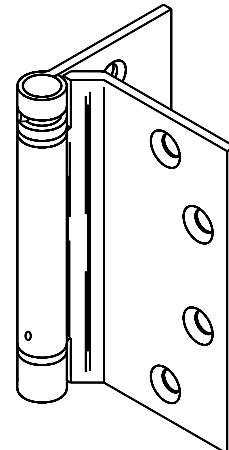
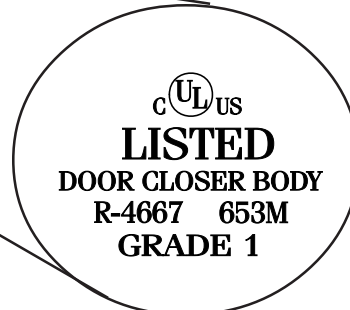
LB4311C-400
1/4" Radius



LB4312C-400
5/8" Radius



LB4310C-450
Square Corner



LB4313C-045
Half Surface

All Bommer LB4300 Series
Hinges Have the UL Listing
Mark Stamped on each Hinge



Single Acting Spring Hinges

LUBE BEARING LB4300C SERIES

CONTRACT GRADE

PATENT 6,460,220

LB4310C STEEL
FULL MORTISE - ANSI K81071F

LB4311C STEEL
FULL MORTISE - ANSI K81071F

LB4312C STEEL
FULL MORTISE - ANSI K81071F

LB4313C STEEL
HALF SURFACE - ANSI K81081F

LB4390C STAINLESS STEEL
FULL MORTISE - ANSI K51071F

LB4391C STAINLESS STEEL
FULL MORTISE - ANSI K51071F

LB4392C STAINLESS STEEL
FULL MORTISE - ANSI K51071F

- UL LISTED FOR FIRE DOOR APPLICATIONS
- NON-HANDED
- STEEL & STAINLESS STEEL MATERIAL
- SELF LUBRICATING BEARINGS
- EASILY ADJUSTABLE SPRING TENSION
- ANSI TEMPLATED SCREW HOLE PATTERN
- PIVOT POINT ALIGNS WITH COMMERCIAL BUTT HINGES GAGE .123 TO .134



**BHMA Certified Grade 1
For 1 MILLION CYCLES**

Item no.	Hinge Size	Corners	Gauge of Metal	Hole Pattern	Number of Holes	Screw Size & Quantity Per Hinge		Hinge Quantity		Average Case Weight
						Wood	Machine	Box	Case	
LB4310C-350	3 1/2" x 3 1/2"	Square	.130	Template	6	(6) #10 x 3/4"	(6) #10-24x 1/2"	2	40ea.	37lbs.
LB4311C-350	3 1/2" x 3 1/2"	1/4" Radius	.130	Template	6	(6) #10 x 3/4"	(6) #10-24x 1/2"	2	40ea.	37lbs.
LB4312C-350	3 1/2" x 3 1/2"	5/8" Radius	.130	Template	6	(6) #10 x 3/4"	(6) #10-24x 1/2"	2	40ea.	37lbs.
LB4390C-350	3 1/2" x 3 1/2"	Square	.130	Template	6	(6) #10 x 3/4"	(6) #10-24x 1/2"	2	40ea.	37lbs.
LB4391C-350	3 1/2" x 3 1/2"	1/4" Radius	.130	Template	6	(6) #10 x 3/4"	(6) #10-24x 1/2"	2	40ea.	37lbs.
LB4392C-350	3 1/2" x 3 1/2"	5/8" Radius	.130	Template	6	(6) #10 x 3/4"	(6) #10-24x 1/2"	2	40ea.	37lbs.
LB4310C-400	4" x 4"	Square	.130	Template	8	(8) #12 x 1 1/4"	(8) #12-24x 1/2"	2	40ea.	42lbs.
LB4311C-400	4" x 4"	1/4" Radius	.130	Template	8	(8) #12 x 1 1/4"	(8) #12-24x 1/2"	2	40ea.	42lbs.
LB4312C-400	4" x 4"	5/8" Radius	.130	Template	8	(8) #12 x 1 1/4"	(8) #12-24x 1/2"	2	40ea.	42lbs.
LB4390C-400	4" x 4"	Square	.130	Template	8	(8) #12 x 1 1/4"	(8) #12-24x 1/2"	2	40ea.	42lbs.
LB4391C-400	4" x 4"	1/4" Radius	.130	Template	8	(8) #12 x 1 1/4"	(8) #12-24x 1/2"	2	40ea.	42lbs.
LB4392C-400	4" x 4"	5/8" Radius	.130	Template	8	(8) #12 x 1 1/4"	(8) #12-24x 1/2"	2	40ea.	42lbs.
LB4310C-454	4 1/2" x 4"	Square	.134	Template	8	(4) #12 x 1 1/4"	(8) #12-24x 1/2"	2	40ea.	42lbs.
LB4390C-454	4 1/2" x 4"	Square	.134	Template	8	(4) #12 x 1 1/4"	(8) #12-24x 1/2"	2	40ea.	42lbs.
LB4310C-450	4 1/2" x 4 1/2"	Square	.134	Template	8	(4) #12 x 1 1/4"	(8) #12-24x 1/2"	2	40ea.	47lbs.
LB4390C-450	4 1/2" x 4 1/2"	Square	.134	Template	8	(4) #12 x 1 1/4"	(8) #12-24x 1/2"	2	40ea.	47lbs.
LB4313C-045 Half Surface	4 1/2"	Square	.134	Jamb-Template Door-Special	8	(4) #12 x 1 1/4" (4) 1/4-20 x 2" w/ nuts		2	40ea.	32lbs.



Single Acting Spring Hinges

4010 STEEL NON-TEMPLATE
ANSI K81011

4020 STEEL standard 4 1/2" MORTISE
ANSI K81071

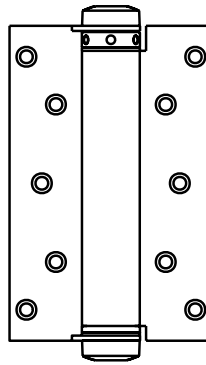
CL4010 STEEL CLASSIC BALL TIP
ANSI K81011

CL4020 STEEL CLASSIC BALL TIP
ANSI K81071

- NON-HANDED
- STEEL MATERIAL
- AVAILABLE WITH REVERSE SPRING
- CLASSIC MODELS AVAILABLE WITH BALL TIPS 6" & 7" ONLY
- EASILY ADJUSTABLE SPRING TENSION
- PIVOT POINTS DO NOT ALIGN WITH STANDARD FULL MORTISE HINGES

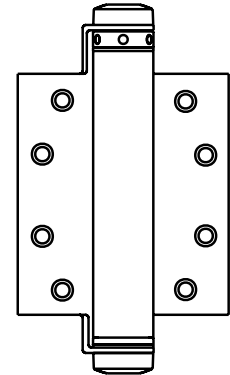
PLEASE NOTE: Always request a current template from the factory to assure you are ordering the correct hinge.

4000 SERIES



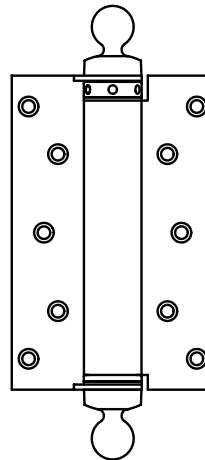
4010

non-template hole pattern



4020

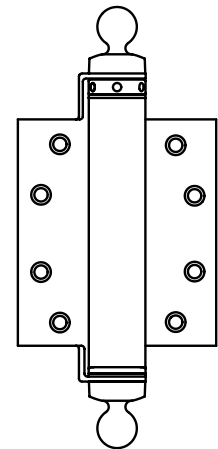
4 1/2" template hole pattern



CL4010

ball tip

non-template hole pattern



CL4020

ball tip

4 1/2" template hole pattern

HINGE SELECTION FOR MAXIMUM DOOR SIZE

ITEM NUMBER	2 HINGES		3 HINGES		DOOR THICKNESS	SCREW SIZE & QUANTITY PER HINGE		QUANTITY		AVERAGE WEIGHT PER CASE
	DOOR WEIGHT	DOOR WIDTH	DOOR WEIGHT	DOOR WIDTH		WOOD SCREWS	MACHINE SCREWS	BOX	CASE	
4010-3	45	2'-4"	65	2'-8"	3/4" TO 1"	(8) 7 X 3/4"		2 ea.	48 Ea.	30 lbs.
4010-6 CL4010-6	125	3'-0"	155	4'-0"	1 3/4"	(10) 10 X 1"	(10) 10-24 X 1/2"	2 ea.	20 Ea.	53 lbs.
4010-7 CL4010-7	130	3'-6"	175	4'-6"	2"	(10) 12 X 1 1/4"	(10) 12-24 X 1/2"	2 ea.	16 Ea.	50 lbs.
4020-6 CL4020-6	125	3'-0"	155	4'-0"	1 3/4"	(10) 12 X 1 1/4"	(10) 12-24 X 1/2"	2 ea.	12 Ea.	53 lbs.

NOTES:

Reverse springs available, please specify R after item number when ordering

SH-10

"Over 125 Years of Quality"



Single Acting Spring Hinges

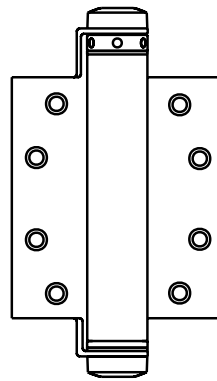
4000 SERIES UL LISTED

4030 STEEL STANDARD 4 1/2" MORTISE
ANSI K81071F

4040 STEEL NON-TEMPLATE
ANSI K81011F

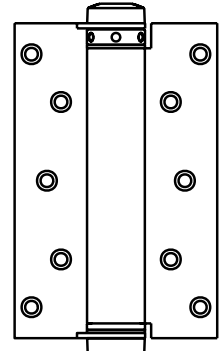
CL4030 STEEL CLASSIC BALL TIP
ANSI K81011

CL4040 STEEL CLASSIC BALL TIP
ANSI K81071



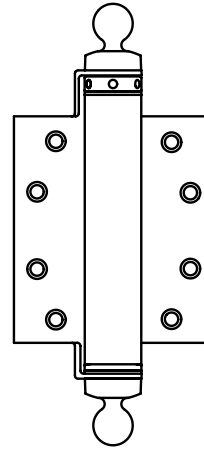
4030

4 1/2" template hole pattern



4040

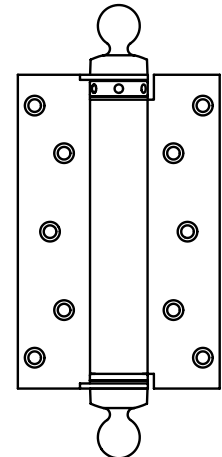
non-template hole pattern



CL4030

ball tip

4 1/2" template hole pattern



CL4040

ball tip

non-template hole pattern

UL LISTED GRADE 1

BHMA Certified Grade 1
For 1 MILLION CYCLES

- NON-HANDED
- STEEL MATERIAL
- CLASSIC MODELS AVAILABLE WITH BALL TIPS
- UL LISTED FOR FIRE DOOR APPLICATIONS
- FACTORY SET SPRING TENSION
- PIVOT POINTS DO NOT ALIGN WITH STANDARD FULL MORTISE HINGES

PLEASE NOTE: Always request a current template from the factory to assure you are ordering the correct hinge.

Labeled Doors - Maximum door sizes and number of hinges required is based on limits set by NFPA Standard # 80 (2 spring hinges minimum)

These hinges are listed by UL for fire rated openings up to and including 3 hour, A label openings.

Maximum door size - 3'-0" x 7'-0" x 1 3/4" as set by NFPA Standard # 80

PLEASE NOTE : Always verify local fire code requirements

Non-Labeled Doors - Maximum door width - 4'-0". For doors over 7'-6" in height, use an additional hinge for each additional 30" of height or fraction thereof.

HINGE SELECTION FOR MAXIMUM DOOR SIZE

ITEM NUMBER	2 HINGES		3 HINGES		DOOR THICKNESS	SCREW SIZE & QUANTITY PER HINGE		QUANTITY		AVERAGE WEIGHT PER CASE
	DOOR WEIGHT	DOOR WIDTH	DOOR WEIGHT	DOOR WIDTH		WOOD SCREWS	MACHINE SCREWS	BOX	CASE	
4030-6 CL4030-6	125	3'-0"	155	4'-0"	1 3/4"	(8) 12 x 1 1/4"	(8) 12- 24 X 1/2"	2 ea.	12 ea.	53 lbs.
4040-6 CL4040-6	125	3'-0"	155	4'-0"	1 3/4"	(10) 10 x 1"	(10) 10-24 X 1/2"	2 ea.	12 ea.	53 lbs.
4040-7 CL4040-7	130	3'-6"	175	4'-0"	2"	(10) 12 x 1 1/4"	(10) 12-24 X 1/2"	2 ea.	8 ea.	50 lbs.

“Over 125 Years of Quality”

SH-11

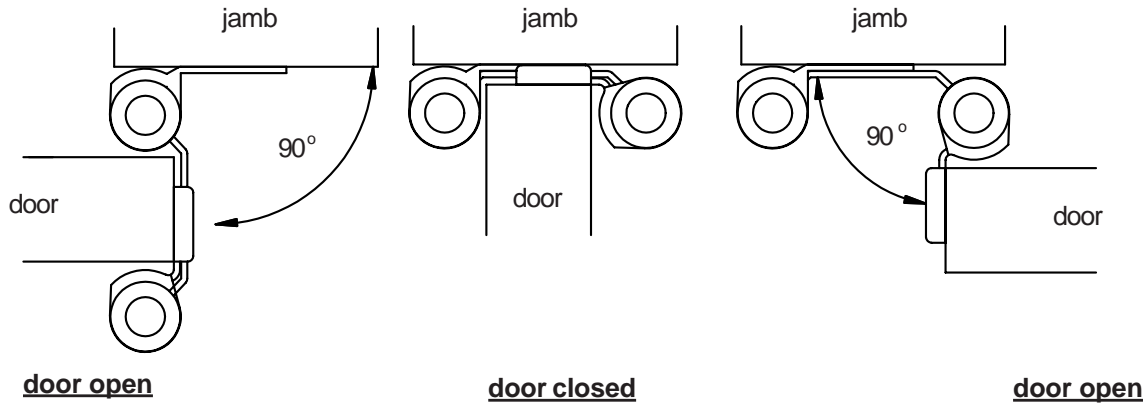


Double Acting Spring Hinges

3000 Series

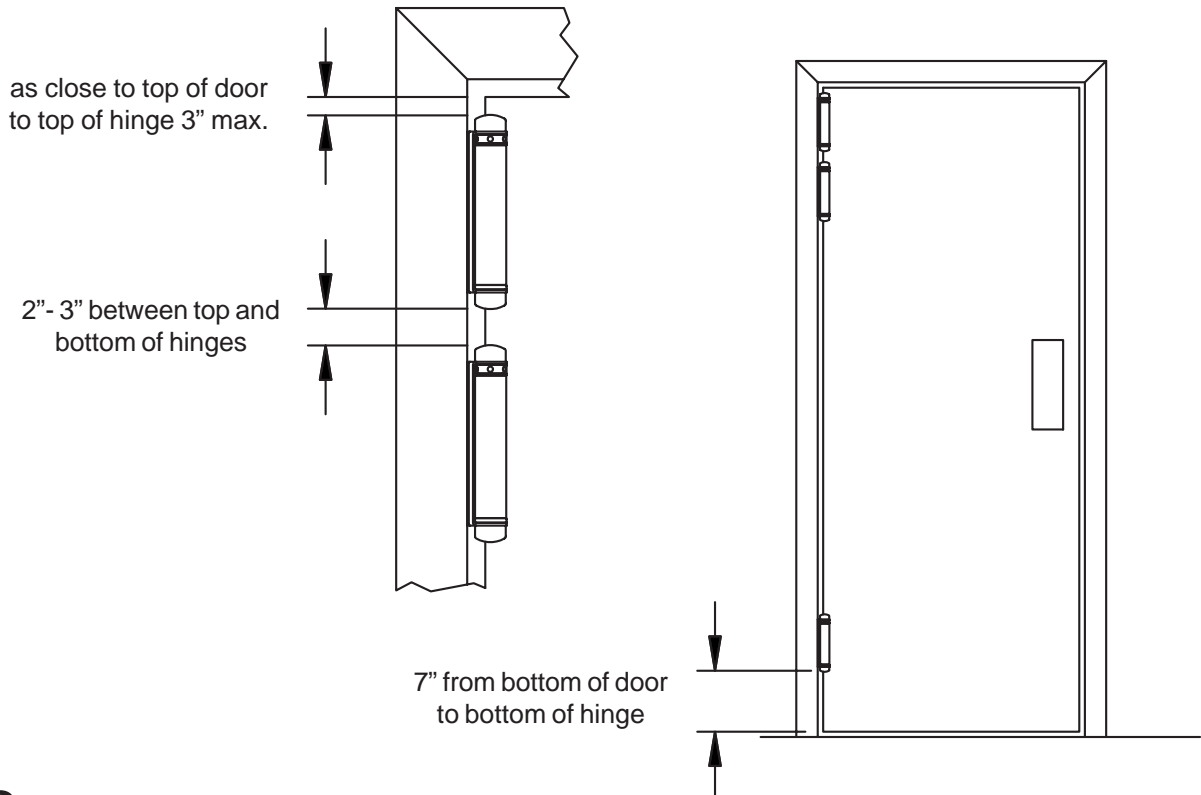
- Permits doors to open in either direction and automatically return to closed position.
- Provides maximum protection for doors subject to normal abuse of lift trucks, due to resiliency of spring support and shock absorbing reaction of flexible mounting.
- Available in size to accommodate a wide range of door sizes and weights.
- Adjustable spring tension permits power and speed adjustment of each size spring hinge.
- No hanging strip is required on frame.

Top View of Double Acting Spring Hinge Operation



Guide Lines for Double Acting Hinge Locations on Doors

It is advisable to use three hinges on a door. The center hinge should be installed as close as possible to the top hinge for maximum support.



SH-12

“Over 125 Years of Quality”



Double Acting Spring Hinges

3000 Series

3029- 3" through 8" MORTISE

ANSI K81041

CL3029- 5", 6" & 7" BALL TIPS

ANSI K81041

- DOOR FLANGE IS MORTISED INTO EDGE OF DOOR
- CLASSIC MODELS AVAILABLE WITH BALL TIPS 5", 6" & 7" ONLY
- JAMB FLANGE IS SURFACE APPLIED TO JAMB
- STEEL MATERIAL
- NON- TEMPLATE
- NON-HANDED
- DO NOT USE ON DOORS WITH HINGE EDGE BEVELED
- ALL WOOD SCREWS

3029- 5 x 3 1/2" MORTISE

3029- 6 x 4 1/2" MORTISE

3029- 8 x 4 1/2" MORTISE

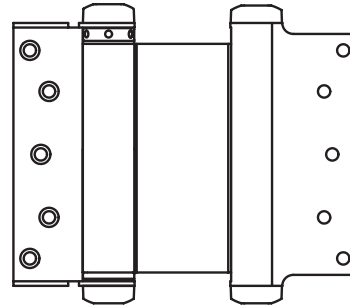
ANSI K81151

CL3029- 5 x 3 1/2" BALL TIPS

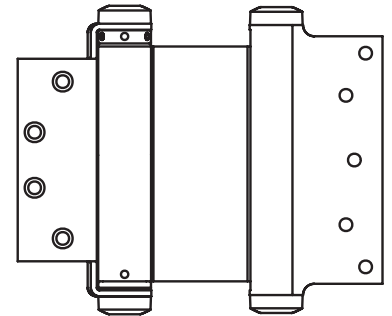
CL3029- 6 x 4 1/2" BALL TIPS

ANSI K81151

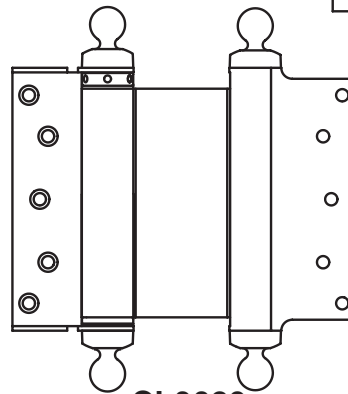
- DOOR FLANGE IS MORTISED INTO EDGE OF DOOR
- CLASSIC MODELS AVAILABLE WITH BALL TIPS 5" & 6" ONLY
- JAMB FLANGE IS SURFACE APPLIED TO JAMB
- STEEL MATERIAL
- TEMPLATE DOOR LEAF
- NON-HANDED
- DO NOT USE ON DOORS WITH HINGE EDGE BEVELED
- ALL MACHINE SCREWS



3029
non-template hole pattern



3029-6x4 1/2
template door leaf



CL3029
ball tips

3029 HINGE SELECTION FOR MAXIMUM DOOR SIZE

ITEM NUMBER	2 HINGES		3 HINGES		DOOR THICKNESS	MINIMUM DOOR HEIGHT	QUANTITY		AVERAGE WEIGHT PER CASE
	DOOR WEIGHT	DOOR WIDTH	DOOR WEIGHT	DOOR WIDTH			BOX	CASE	
3029-3	35	2'-0"	39	2'-8"	3/4" to 1"	5'-0"	2 ea.	40 ea.	50 lbs.
3029-4	60	2'-4"	75	3'-0"	7/8" to 1 1/4"	6'-8"	2 ea.	24 ea.	45 lbs.
3029-5 CL3029-5	65	2'-8"	93	3'-0"	1 1/8" to 1 1/2"	6'-8"	2 ea.	16 ea.	48 lbs.
3029-6 CL3029-6	75	2'-8"	107	3'-0"	1 1/4" to 1 3/4"	7'-0"	2 ea.	12 ea.	51 lbs.
3029-7 CL3029-7	82	3'-0"	120	3'-6"	1 3/8" to 2"	7'-0"	2 ea.	8 ea.	46 lbs.
3029-8	103	3'-6"	143	4'-0"	1 1/2" to 2"	7'-0"	2 ea.	6 ea.	54 lbs.
*3029-5x3.5 CL3029-5x3.5	65	2'-8"	93	3'-0"	1 3/8"	6'-8"	2 ea.	16 ea.	48 lbs.
*3029-6x4.5 CL3029-6x4.5	75	2'-8"	107	3'-0"	1 3/4"	7'-0"	2 ea.	12 ea.	50 lbs.
*3029-8x4.5	103	3'-6"	143	4'-0"	1 3/4"	7'-0"	2 ea.	6 ea.	52 lbs.

* Hinges will fit into standard full mortise hinge cutout in hollow metal door ; but if standard hinge locations are furnished on 1 3/4" hollow metal doors, we recommend using 3029-8 x 4 1/2 hinges for maximum support. Request template from factory for door and frame clearance required.

“Over 125 Years of Quality”

SH-13



Double Acting Spring Hinges

3000 Series

3023- 3" through 8" HALF SURFACE

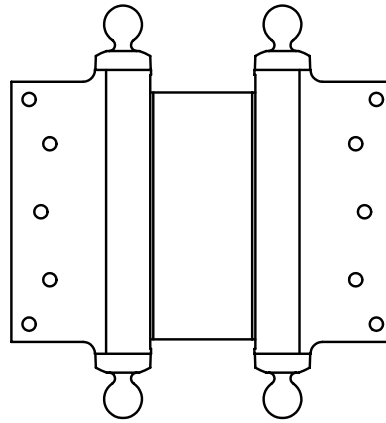
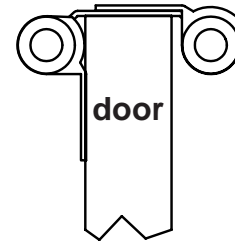
ANSI K81131

CL3023- 5", 6" & 7" BALL TIPS

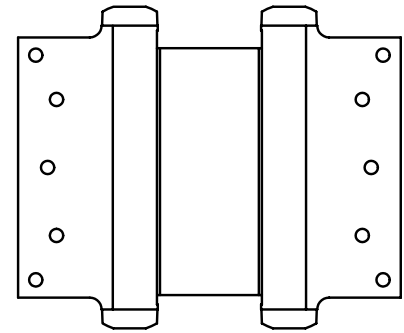
ANSI K81131

- DOOR FLANGE IS SURFACE APPLIED TO FACE OF DOOR
- CLASSIC MODELS AVAILABLE WITH BALL TIPS 5", 6" & 7" ONLY
- JAMB FLANGE IS SURFACE APPLIED TO JAMB
- STEEL MATERIAL
- NON- TEMPLATE
- NON-HANDED
- DO NOT USE ON DOORS WITH HINGE EDGE BEVELED
- PACKED WITH ALL WOOD SCREWS

3023 top view jamb



CL3023 ball tips



3023 half surface

3023 HINGE SELECTION FOR MAXIMUM DOOR SIZE

ITEM NUMBER	2 HINGES		3 HINGES		DOOR THICKNESS	MINIMUM DOOR HEIGHT	QUANTITY		AVERAGE WEIGHT PER CASE
	DOOR WEIGHT	DOOR WIDTH	DOOR WEIGHT	DOOR WIDTH			BOX	CASE	
3023-3	35	2'-0"	39	2'-8"	3/4" to 1"	5'-0"	2 ea.	40 ea.	50 lbs.
3023-4	60	2'-4"	75	3'-0"	7/8" to 1 1/4"	6'-8"	2 ea.	24 ea.	45 lbs.
3023-5 CL3023-5	65	2'-8"	93	3'-0"	1 1/8" to 1 1/2"	6'-8"	2 ea.	16 ea.	48 lbs.
3023-6 CL3023-6	75	2'-8"	107	3'-0"	1 1/4" to 1 3/4"	7'-0"	2 ea.	12 ea.	51 lbs.
3023-7 CL3023-7	82	3'-0"	120	3'-6"	1 3/8" to 2"	7'-0"	2 ea.	8 ea.	46 lbs.
3023-8	103	3'-6"	143	4'-0"	1 1/2" to 2"	7'-0"	2 ea.	6 ea.	54 lbs.



Double Acting Spring Hinges

3000 Series

3024- 4" through 8" CLAMP FLANGE

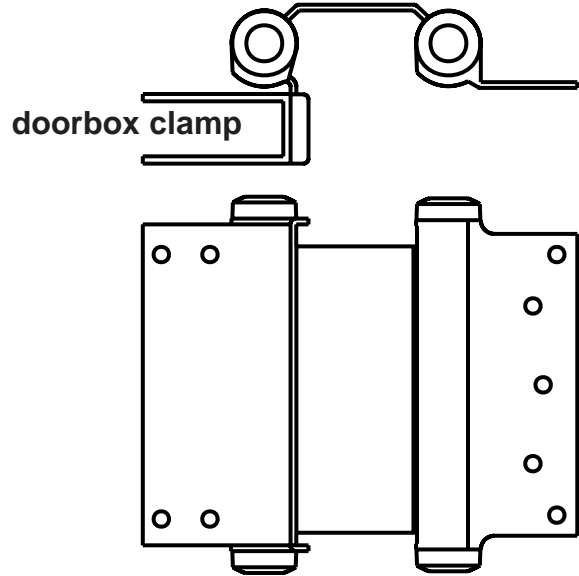
ANSI K81111

CL3024- 5", 6" & 7" BALL TIPS

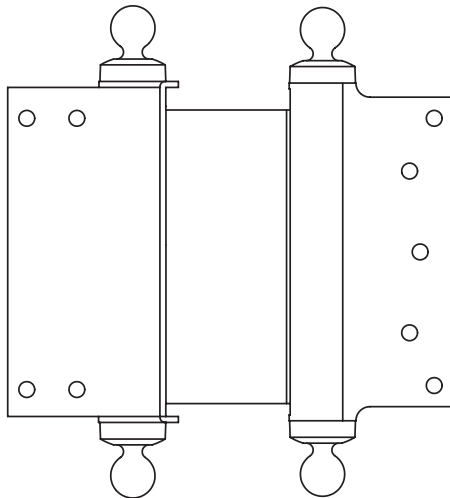
ANSI K81111

- BOX CLAMP TYPE DOOR FLANGE IS ATTACHED TO DOOR WITH THRU BOLTS AND NUTS
- CLASSIC MODELS AVAILABLE WITH BALL TIPS 5", 6" & 7" ONLY
- JAMB FLANGE IS SURFACE APPLIED TO JAMB
- STEEL MATERIAL
- NON- TEMPLATE
- NON-HANDED
- PACKED WITH THROUGH BOLTS AND MACHINE SCREWS
- **CLAMP FLANGES ARE NOT ADJUSTABLE.**
THICKNESS OF THE DOOR MUST BE INCLUDED ON ORDER

3024 top view



3024 box clamp



CL3024 ball tips

3024 HINGE SELECTION FOR MAXIMUM DOOR SIZE

ITEM NUMBER	2 HINGES		3 HINGES		DOOR THICKNESS	MINIMUM DOOR HEIGHT	QUANTITY		AVERAGE WEIGHT PER CASE
	DOOR WEIGHT	DOOR WIDTH	DOOR WEIGHT	DOOR WIDTH			BOX	CASE	
3024-4	60	2'-4"	75	3'-0"	7/8", 1", 1 1/8"	6'-8"	2 ea.	16 ea.	38 lbs.
3024-5 CL3024-5	65	2'-8"	93	3'-0"	1 1/8", 1 1/4"	6'-8"	2 ea.	16 ea.	56 lbs.
3024-6 CL3024-6	75	2'-8"	107	3'-0"	1 1/4", 1 3/8", 1 1/2"	7'-0"	2 ea.	12 ea.	63 lbs.
3024-7 CL3024-7	82	3'-0"	120	3'-6"	1 3/8", 1 1/2", 1 5/8"	7'-0"	2 ea.	8 ea.	58 lbs.
3024-8	103	3'-6"	143	4'-0"	1 1/2", 1 5/8", 1 3/4", 1 7/8"	7'-0"	2 ea.	4 ea.	46 lbs.



Double Acting Spring Hinges

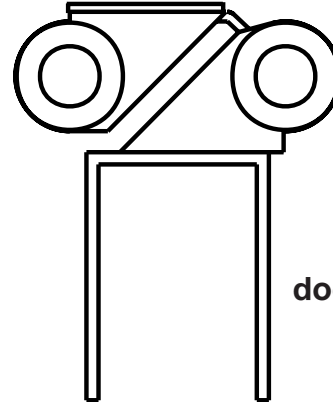
3000 Series

3044- 8" CLAMP FLANGE - INDUSTRIAL

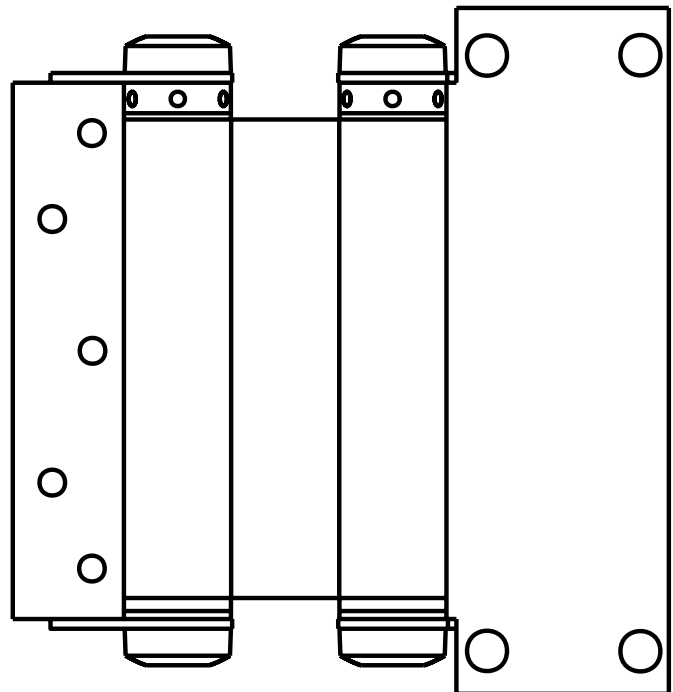
ANSI K81091

- BOX CLAMP TYPE DOOR FLANGE IS ATTACHED TO DOOR WITH THRU BOLTS AND NUTS
- JAMB FLANGE IS SECURED TO FRAME WITH SCREWS
- STEEL MATERIAL
- NON- TEMPLATE
- NON-HANDED
- STANDARD SCREWS PACKED WITH HINGE
 - (4) 5/16"-18 x 2 1/2" HEX. HEAD THRU BOLTS AND NUTS
 - (5) 1/4-20 x 5/8" FLATHEAD CAP SCREWS
 - (5) 1/4" EXTERNAL TOOTH COUNTERSUNK LOCK WASHERS
- HINGE LOCATION
 - 2 HINGES ONE AT TOP, ONE AT BOTTOM
 - 3 HINGES TWO AT TOP, ONE AT BOTTOM
 - 4 HINGES TWO AT TOP, ONE AT BOTTOM, ONE INTERMEDIATE
- CLAMP FLANGES ARE NOT ADJUSTABLE. THICKNESS OF THE DOOR MUST BE INCLUDED ON ORDER

3044 top view



doorbox clamp



3044

box clamp

3044 HINGE SELECTION FOR MAXIMUM DOOR SIZE & WEIGHTS FOR DOORS 7'-0" MINIMUM HEIGHT

ITEM NUMBER	DOOR WIDTH	2 HINGES	3 HINGES	4 HINGES	DOOR THICKNESS	QUANTITY		AVERAGE WEIGHT PER CASE
		DOOR WEIGHT	DOOR WEIGHT	DOOR WEIGHT		BOX	CASE	
3044-8	3'-0"	265	400	560	1 3/4"	2 ea.	4 ea.	44 lbs.
	3'-6"	245	360	500	1 7/8"			
	4'-0"	225	320	440	2 "			
	4'-6"	185	280	380	2 1/4"			
	5'-0"	165	240	320	2 1/2"			

SH-16

"Over 125 Years of Quality"



Door Bumpers Heavy Duty

170/175 Series

170 - 19

Door Bumper - Industrial Type Materials

- Spring Steel
- .125 Thick ANSI K87434
- Stainless Steel
- .109 Thick ANSI K57434

170 - 32

Door Bumper - Industrial Type Materials

- Spring Steel
- .125 Thick ANSI K87434
- Stainless Steel
- .109 Thick ANSI K57434

175 - 19

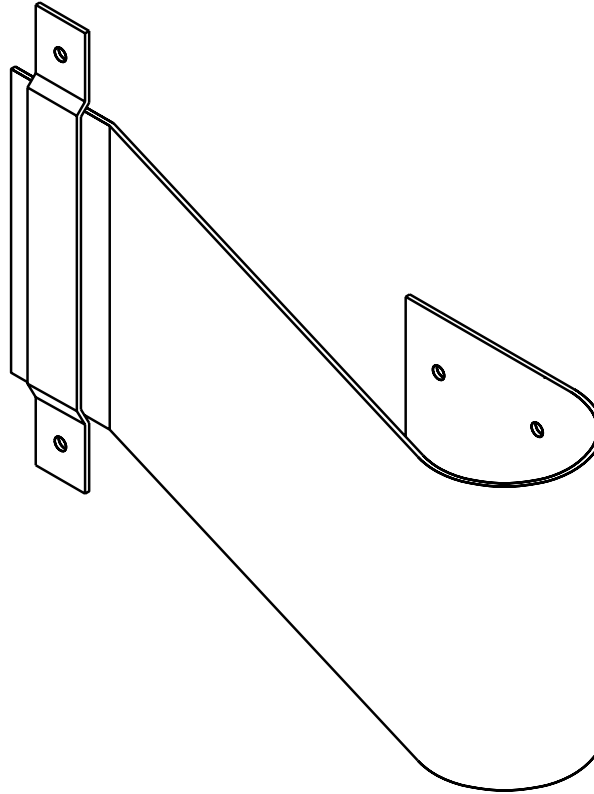
Door Bumper - Industrial Type Materials

- Spring Steel
- .125 Thick ANSI K87434
- Stainless Steel
- .109 Thick ANSI K57434

175 - 32

Door Bumper - Industrial Type Materials

- Spring Steel
- .125 Thick ANSI K87434
- Stainless Steel
- .109 Thick ANSI K57434

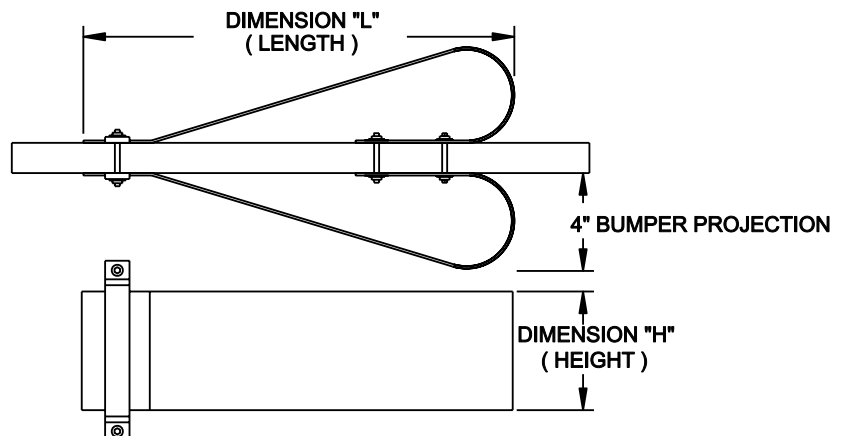


SERIES 170 AND 175 DOOR BUMPERS				
ITEM NUMBER	LENGTH (L)	HEIGHT (H)	STANDARD PACKAGING	AVERAGE WEIGHT PER
170-19	19"	8"	(1) Bumper	12 lbs.
170-32	32"	8"	(1) Back Plate	16 lbs.
175-19	19"	10"	(1) Mounting Bracket	14 lbs.
175-32	32"	10"	(6) 5/16-18 thru bolts and nuts	20 lbs.

- **BACK PLATE PROTECTS FACE OF DOOR FROM WEAR CAUSED BY SLIDING MOTION OF BUMPER**

Below shows two (2) Bumpers installed back to back on one door. Check the "L" (length) of the bumper for the correct coverage required for door width.

- **SPECIFY DOOR THICKNESS FOR PROPER THRU BOLT LENGTH**
- **AVAILABLE IN STAINLESS STEEL AND PRIME COAT ON STEEL**





Light Duty Double Acting Spring Hinges

Light Duty Series

1514 - LOUVER DOOR HINGE

Fits Louver Doors 7/8" to 1" Thick
ANSI K81243

1514H - LOUVER DOOR HINGE

WITH HOLD OPEN FEATURE

Fits Louver Doors 7/8" to 1" Thick
ANSI K81243

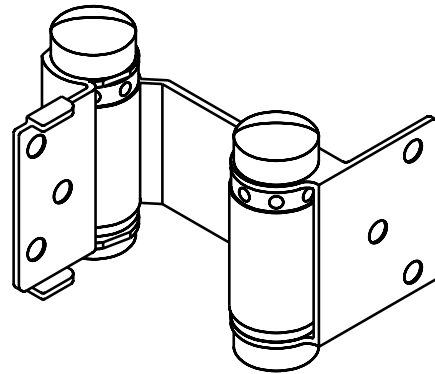
1515 - LOUVER DOOR HINGE

Fits Louver Doors 1 1/8" to 1 1/2" Thick
ANSI K81243

1515H - LOUVER DOOR HINGE

WITH HOLD OPEN FEATURE

Fits Louver Doors 1 1/8" to 1 1/2" Thick
ANSI K81243



1514

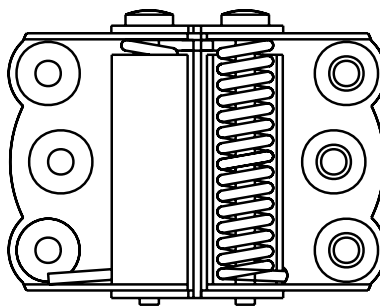
- NON-HANDED
- NON-TEMPLATE
- STEEL MATERIAL
- DOOR FLANGE SURFACE APPLIED OR MORTISED
- JAMB FLANGE SURFACE APPLIED
- EASILY ADJUSTABLE SPRING TENSION
- DOOR SIZES AND WEIGHTS
 - MAXIMUM DOOR WIDTH - 18"
 - MAXIMUM DOOR WEIGHT - 18 lbs.
 - MINIMUM DOOR HEIGHT - 42"

ITEM NUMBER	QUANTITY		WOOD SCREWS	AVERAGE WEIGHT PER CASE
	BOX	CASE		
1514	2 ea.	40 ea.	(6) 7x 3/4	20 lbs.
1514-H	2 ea.	40 ea.	(6) 7x 3/4 (4) 6 x 3/4	20 lbs.
1515	2 ea.	40 ea.	(6) 7x 3/4	20 lbs.
1515-H	2ea.	40 ea.	(6) 7x 3/4 (4) 6 x 3/4	20 lbs.

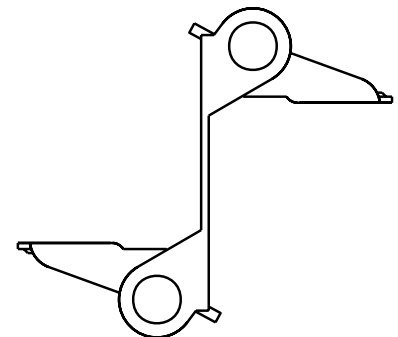
9700 - GATE HINGE

ANSI K84243

- NON-HANDED
- NON-ADJUSTABLE TENSION
- STEEL MATERIAL
- SURFACE APPLIED TO GATE AND JAMB
- FOR DOORS UP TO 1 1/8" THICK
- SIZE 2 3/4"
- (6) No. 7 x 3/4" WS, PER HINGE
- 12 HINGES PER CASE
- 8 lbs. AVERAGE WEIGHT PER CASE



Front View



Top View

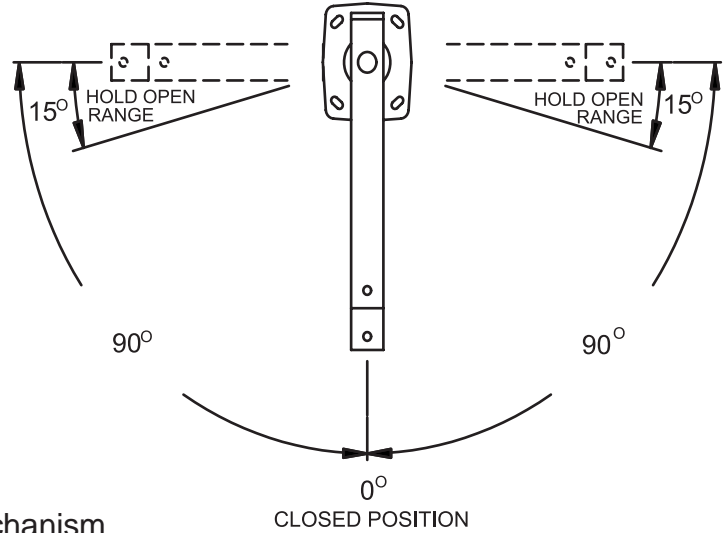
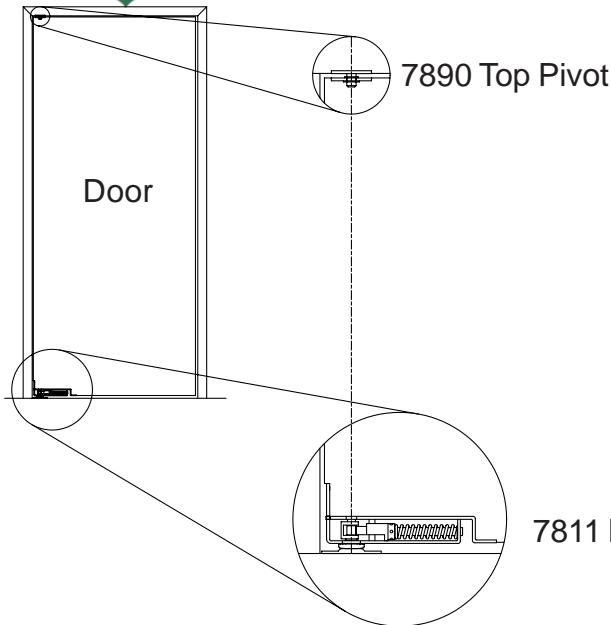
SH-18

"Over 125 Years of Quality"



Spring Pivots Horizontal Type

7800 SERIES



7800 SERIES RANGE OF MOTION

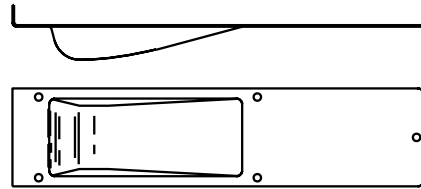
- 7801 HOLD OPEN FEATURE / 7802 HOLD OPEN FEATURE
- 7811 HOLD OPEN FEATURE / 7812 HOLD OPEN FEATURE
- 7813 NON-HOLD OPEN / 7814 NON-HOLD OPEN
- 7813HD NON-HOLD OPEN / 7814HD NON-HOLD OPEN
- 7821 HOLD OPEN FEATURE / 7822 HOLD OPEN FEATURE

7800 SERIES MOUNTS INTO CUT OUT AT BOTTOM OF DOOR WITH 7890 TOP PIVOT ASSEMBLY AT TOP CORNER OF DOOR AND FRAME

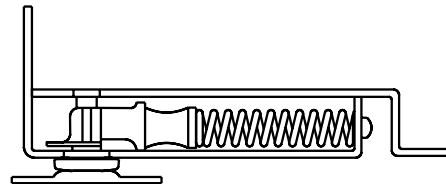
7801 - WITH FLOOR PLATE
 LIGHT DUTY MODEL FOR USE WITH DOORS UP TO 35 LBS.
 ANSI K82193

7802 - WITH JAMB BRACKET
 LIGHT DUTY MODEL FOR USE WITH DOORS UP TO 35 LBS.
 ANSI K82193

- MALLEABLE IRON AND STEEL MECHANISM
- STEEL TRIM
- ANTI FRICTION BEARING
- DOUBLE ACTING
- HOLD OPEN AT APPROXIMATELY 85 DEGREES
- NON-ADJUSTABLE SPRING TENSION
- PACKED ONE SET PER BOX WITH WOOD SCREWS
- NON-HANDED



7801 Side Plates



7801 Mechanism

ITEM NUMBER	SIDE PLATE MATERIAL	DOOR THICKNESS	MAXIMUM DOOR		QUANTITY PER CASE	AVERAGE WEIGHT PER CASE
			WIDTH	WEIGHT		
7801	STEEL	1 3/8 TO 1 3/4	3'-0"	35 lbs.	8	25 lbs.
7802	STEEL	1 3/8 TO 1 3/4	3'-0"	35 lbs.	8	25 lbs.
7811	STEEL	1 3/8 TO 1 3/4	3'-0"	90 lbs.	8	32 lbs.
7812	STEEL	1 3/8 TO 1 3/4	3'-0"	90 lbs.	8	32 lbs.
7813	STEEL	1 3/8 TO 1 3/4	3'-0"	90 lbs.	8	32 lbs.
7814	STEEL	1 3/8 TO 1 3/4	3'-0"	90 lbs.	8	32 lbs.
7813HD	STEEL	1 3/8 TO 1 3/4	3'-6"	150 lbs.	8	36 lbs.
7814HD	STEEL	1 3/8 TO 1 3/4	3'-6"	150 lbs.	8	36 lbs.
7821	BRASS	1 3/8 TO 1 3/4	3'-0"	90 lbs.	8	32 lbs.
7822	BRASS	1 3/8 TO 1 3/4	3'-0"	90 lbs.	8	32 lbs.

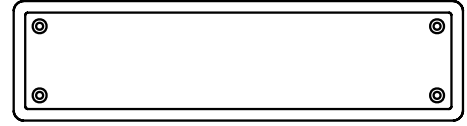


Spring Pivots Horizontal Type

7800 SERIES

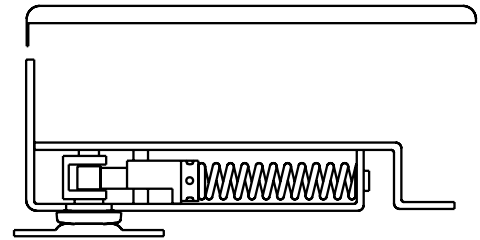
7811 - WITH FLOOR PLATE
 HOLD OPEN IN BOTH DIRECTIONS
 MEDIUM DUTY MODEL FOR USE WITH
 DOORS UP TO 90 LBS.
 ANSI K82193

7811 Side Plates



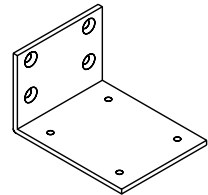
7812 - WITH JAMB BRACKET
 HOLD OPEN IN BOTH DIRECTIONS
 MEDIUM DUTY MODEL FOR USE WITH
 DOORS UP TO 90 LBS.
 ANSI K82193

7811 Mechanism



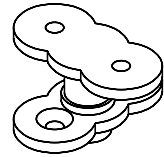
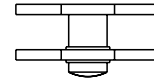
7813 - WITH FLOOR PLATE
 NON-HOLD OPEN MODEL
 MEDIUM DUTY MODEL FOR USE WITH
 DOORS UP TO 90 LBS.
 ANSI K82193

7805 - JAMB BRACKET



7814 - WITH JAMB BRACKET
 NON-HOLD OPEN MODEL
 MEDIUM DUTY MODEL FOR USE WITH
 DOORS UP TO 90 LBS.
 ANSI K82193

7890 - TOP PIVOT ASSEMBLY



7813HD - WITH FLOOR PLATE
 HEAVY DUTY MODEL FOR USE WITH
 DOORS UP TO 150 LBS.
 NON-HOLD OPEN MODEL
 ANSI K82193

NOTES: FOR THE 7813HD & 7814HD HEAVY DUTY PIVOT
 FITS INTO THE SAME CUT OUT AT BOTTOM OF DOOR AND
 USES THE SAME TOP PIVOT AS THE 7801, 7802, 7813 AND
 7814 FOR EASY RETRO FIT, OR THE NEW 7890 TOP PIVOT
 ASSEMBLY CAN BE RETRO FITTED INTO THE TOP OF THE
 DOOR.

7814HD - WITH JAMB BRACKET
 HEAVY DUTY MODEL FOR USE WITH
 DOORS UP TO 150 LBS.
 NON-HOLD OPEN MODEL
 ANSI K82193

7821 - WITH FLOOR PLATE
 HOLD OPEN IN BOTH DIRECTIONS
 WITH BRASS TRIM
 MEDIUM DUTY MODEL FOR USE WITH
 DOORS UP TO 90 LBS.
 ANSI K82193

- STEEL MECHANISM
- 7811 & 7812 WITH STEEL TRIM
- 7821 & 7822 WITH BRASS TRIM
- ANTI FRICTION BEARING
- DOUBLE ACTING
- 7811, 7812, 7821 & 7822 HOLD OPEN AT APPROXIMATELY 85 TO 90 DEGREES
- 7813, 7814, 7813HD & 7814HD ARE NON-HOLD OPEN
- 7813HD & 7814HD ARE FOR HEAVY DUTY APPLICATIONS
- ADJUSTABLE SPRING TENSION
- NON-HANDED
- PACKED ONE SET PER BOX WITH WOOD SCREWS

7822 - WITH JAMB BRACKET
 HOLD OPEN IN BOTH DIRECTIONS
 WITH BRASS TRIM
 MEDIUM DUTY MODEL FOR USE WITH
 DOORS UP TO 90 LBS.
 ANSI K82193



Spring Pivots 7000 SERIES

NON-ADJUSTABLE SPRING TENSION

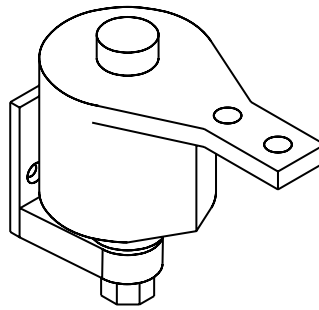
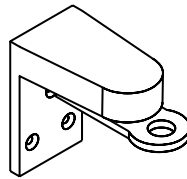
7012 SURFACE PIVOT

ANSI K63211

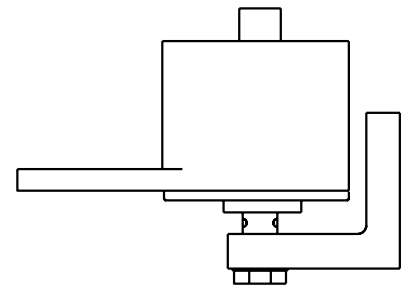
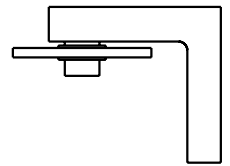
7022 MORTISE PIVOT

ANSI K63321

- CAST STEEL BASE
- DOUBLE ACTING
- BALL BEARING
- NON-ADJUSTABLE SPRING TENSION
- NON-HANDED
- MAXIMUM DOOR SIZE AND WEIGHT
WIDTH - 36"
THICKNESS - 2 1/2"
WEIGHT - 75 lbs.
- FLAT DOOR BRACKET - FOR DOORS NOT LESS THAN 1" THICK
- FLAT JAMB BRACKET - 1 1/4" WIDE
- STANDARD PACKAGING PER BOX
(1) PIVOT
(1) EA. JAMB & DOOR BRACKET
(1) 7890 TOP PIVOT ASSEMBLY WITH JAMB BRACKET
(8) No. 12 x 1 1/4" FLAT HEAD WOOD SCREWS
(2) No. 10 x 1" FLAT HEAD WOOD SCREWS
- 8 PIVOTS PER CASE, AVERAGE WEIGHT PER CASE 26 lbs.



7012



7022

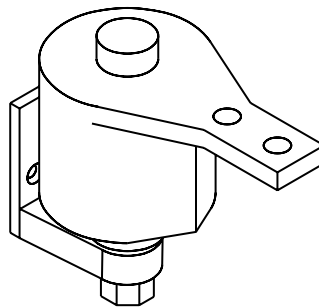
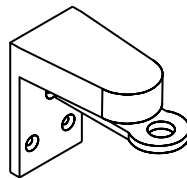
7112 SURFACE PIVOT

ANSI K63201

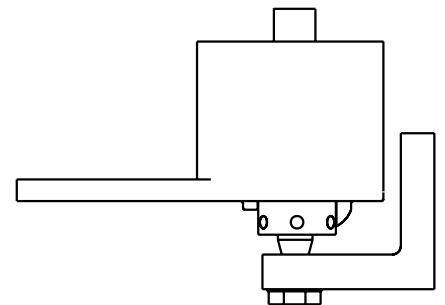
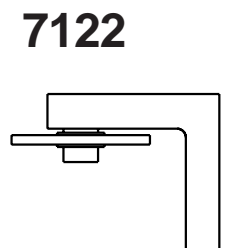
7122 MORTISE PIVOT

ANSI K63311

- CAST STEEL BASE
- DOUBLE ACTING
- BALL BEARING
- ADJUSTABLE SPRING TENSION
- NON-HANDED
- MAXIMUM DOOR SIZE AND WEIGHT
WIDTH - 36"
THICKNESS - 2 1/2"
WEIGHT - 75 lbs.
- FLAT DOOR BRACKET - FOR DOORS NOT LESS THAN 1" THICK
- FLAT JAMB BRACKET - 1 1/4" WIDE
- STANDARD PACKAGING PER BOX
(1) PIVOT
(1) EA. JAMB & DOOR BRACKET
(1) 7890 TOP PIVOT ASSEMBLY WITH JAMB BRACKET
(8) No. 12 x 1 1/4" FLAT HEAD WOOD SCREWS
(2) No. 10 x 1" FLAT HEAD WOOD SCREWS
- 8 PIVOTS PER CASE, AVERAGE WEIGHT PER CASE 28 lbs.



7112



7122

SP-3

7100 SERIES

ADJUSTABLE SPRING TENSION

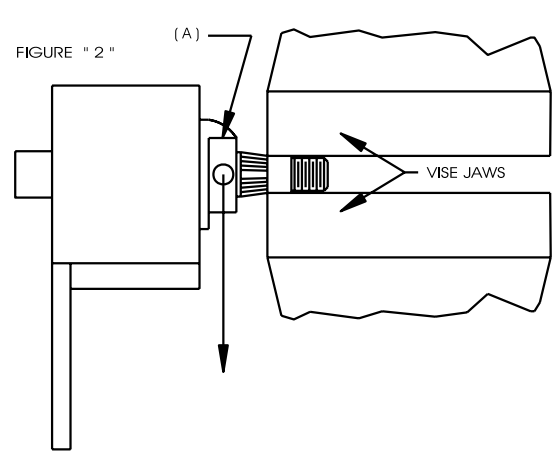
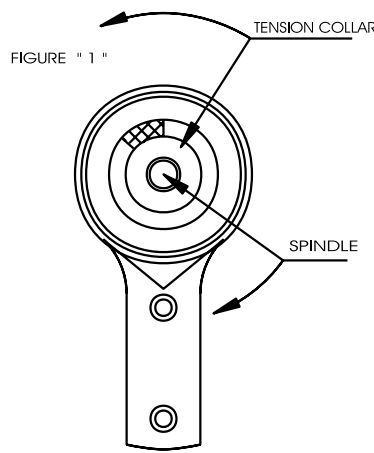


Spring Pivots

INSTRUCTIONS TO REACTIVATE 7100 AND 7300 SERIES PIVOTS

If a pivot fails to close the door in one or both direction, the unit can be reactivated as follows:

- (1) Remove pin from tension collar.
- (2) Remove the pivot from the door and bracket.
- (3) Viewing the pivot from the threaded end, (see figure "1") and with the mounting bracket toward you, turn the tension collar to the left (counterclockwise) until it comes to a stop. Hold the tension collar in this position while turning the threaded spindle to the right (clockwise) until it comes to a stop.

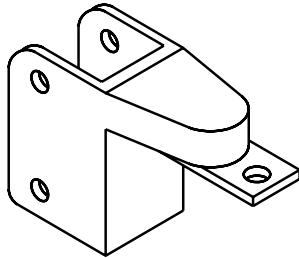


- (4) Place the threaded spindle in a vise, gripping it on the 1/2" Dia. (see figure "2") so the spindle is horizontal and mounting bracket is still toward you.
- (5) Place the tension rod in tension collar hole near the cover plate stop (A) and turn the collar toward you (counterclockwise) until spring tension is felt.

Insert the tension pin into the hole in the tension collar close to the stop (A) on the cover plate. Pin must be inserted fully into the hole with the shoulder of the pin against the tension collar allow the spring tension to rotate the collar and tension pin toward the stop (A) until the pin contacts the stop. Reinstall on door.

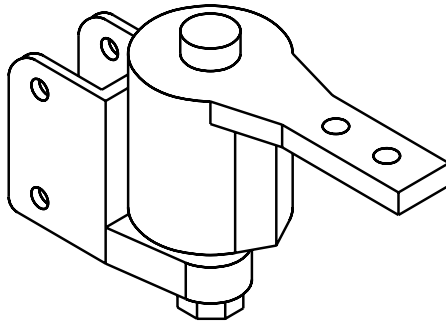
7211 SURFACE PIVOT

Flat Door Bracket
Box Clamp Jamb Bracket



7212 SURFACE PIVOT

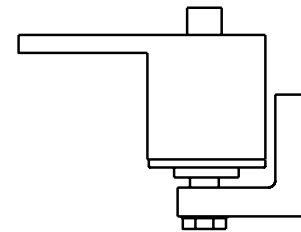
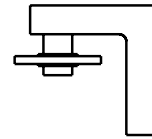
Flat Door Bracket
Flat Jamb Bracket



- BRASS
- DOUBLE ACTING
- NON-ADJUSTABLE SPRING TENSION
- NON-HANDED
- MAXIMUM DOOR SIZE AND WEIGHT WIDTH - 30" THICKNESS - 1 7/8" WEIGHT - 50 lbs.
- FLAT DOOR BRACKET FOR DOORS NOT LESS THAN 3/4" THICK
- FLAT JAMB BRACKET 1 1/4" WIDE
- BOX CLAMP JAMB BRACKET FITS 1 1/8" AND 1 1/4" THICK JAMB ONLY

7211

7200 SERIES NON-ADJUSTABLE SPRING TENSION



7212

PLEASE SPECIFY STYLE THICKNESS

- STANDARD PACKAGING PER BOX
 - (1) PIVOT
 - (1) EA. JAMB & DOOR BRACKET
 - (1) TOP PIVOT ASSEMBLY WITH JAMB BRACKET
 - (8) No. 12 x 1 1/4" FLAT HEAD WOOD SCREWS
 - (2) No. 10 x 1" FLAT HEAD WOOD SCREWS
 - (4) THRU-BOLTS FOR BOX CLAMP
- (8) 7211 PIVOTS PER CASE
AVERAGE WEIGHT PER CASE 26 lbs.
- (8) 7212 PIVOTS PER CASE
AVERAGE WEIGHT PER CASE 20 lbs.



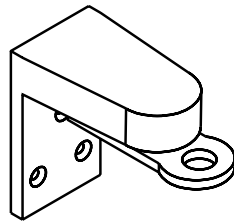
Spring Pivots

7300 SERIES

ADJUSTABLE SPRING TENSION

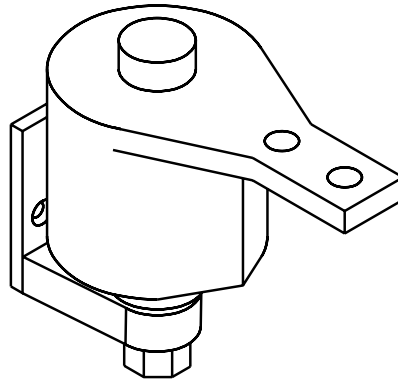
7312 SURFACE PIVOT

Flat Door Bracket
Flat Jamb Bracket
ANSI K13201



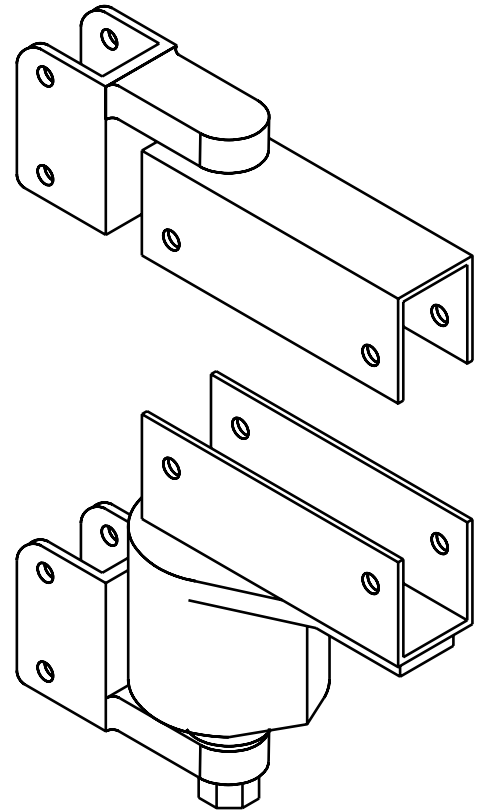
7313 SURFACE PIVOT

Box Clamp Door Bracket
Box Clamp Jamb Bracket



7314 SURFACE PIVOT

Box Clamp Door Bracket
Flat Jamb Bracket



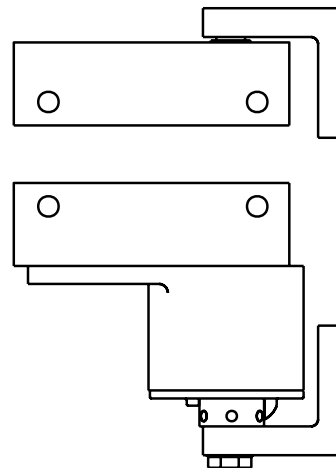
7322 MORTISE PIVOT

Flat Door Bracket
Flat jamb Bracket
ANSI K13311

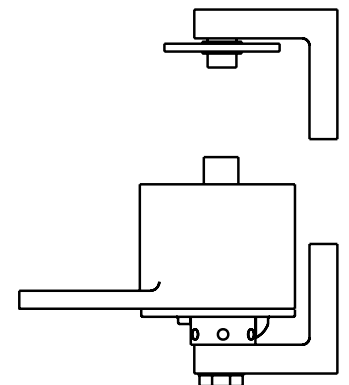
7312

7313

- BRASS
- BALL BEARING
- DOUBLE ACTING
- ADJUSTABLE SPRING TENSION
- NON-HANDED
- MAXIMUM DOOR SIZE AND WEIGHT
WIDTH - 36"
THICKNESS - 2 1/2"
WEIGHT - 75 lbs.
- FLAT DOOR BRACKET - FOR DOORS NOT LESS THAN 1" THICK
- FLAT JAMB BRACKET - 1 1/4" WIDE
- BOX CLAMP JAMB BRACKET FOR 1 1/8" AND 1 1/4" THICK JAMBS ONLY
- BOX CLAMP DOOR BRACKET FOR 1 1/8" THICK DOORS ONLY
- STANDARD PACKAGING PER BOX
(1) PIVOT
(1) EA. JAMB & DOOR BRACKET
(1) TOP PIVOT ASSEMBLY WITH JAMB BRACKET
- (8) No. 12 x 1 1/4" FLAT HEAD WOOD SCREWS
(2) No. 10 x 1" FLAT HEAD WOOD SCREWS
(4) THRU-BOLTS AND NUTS
- (8) 7312 PIVOTS PER CASE
AVERAGE WEIGHT PER CASE 36 lbs.
- (6) 7313 PIVOTS PER CASE
AVERAGE WEIGHT PER CASE 46 lbs.
- (6) 7314 PIVOTS PER CASE
AVERAGE WEIGHT PER CASE 44 lbs.
- (8) 7322 PIVOTS PER CASE
AVERAGE WEIGHT PER CASE 36 lbs.



7314



7322

SP-5



Gravity Pivots

7400 SERIES

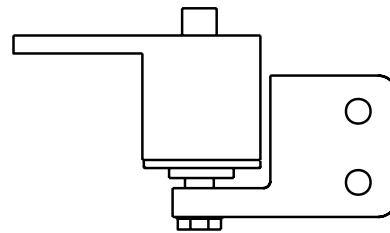
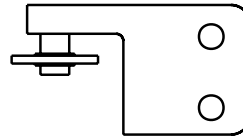
7411 SURFACE PIVOT

Flat Door Bracket
Box Clamp Jamb Bracket

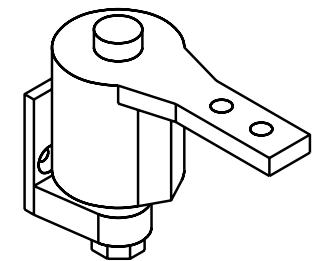
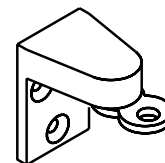
7412 SURFACE PIVOT

Flat Door Bracket
Flat Jamb Bracket
ANSI K22011

- BRASS
- DOUBLE ACTING
- DOOR WEIGHT CLOSSES DOOR - NO SPRING
- NON-HANDED
- MAXIMUM DOOR SIZE AND WEIGHT
WIDTH - 24"
THICKNESS - 1 7/8"
WEIGHT - 35 lbs.
- FLAT DOOR BRACKET - FOR DOORS NOT LESS THAN 3/4" THICK
- FLAT JAMB BRACKET - 1 1/4" WIDE
- BOX CLAMP JAMB BRACKET FOR 1 1/8" AND 1 1/4" THICK JAMBS ONLY
- STANDARD PACKAGING PER BOX
 - (1) PIVOT
 - (1) EA. JAMB & DOOR BRACKET
 - (1) TOP PIVOT ASSEMBLY WITH JAMB BRACKET
 - (8) No. 10 x 1" FLAT HEAD WOOD SCREWS
 - (4) THRU-BOLTS AND NUTS
- (8) 7411 PIVOTS PER CASE, AVERAGE WEIGHT PER CASE 26 lbs.
- (8) 7412 PIVOTS PER CASE, AVERAGE WEIGHT PER CASE 20 lbs.



7411



7412

7512 PIVOT

Standard Non-Hold Open

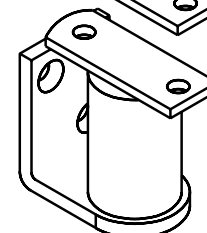
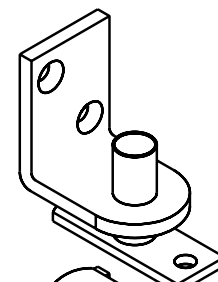
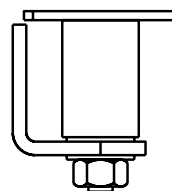
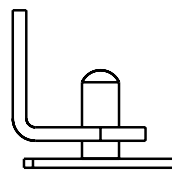
7512-H PIVOT

Hold Open at 90 Degrees

- STEEL
- DOUBLE ACTING
- DOOR WEIGHT CLOSSES DOOR - NO SPRING
- NON-HANDED
- MAXIMUM DOOR SIZE AND WEIGHT
WIDTH - 30"
WEIGHT - 50 lbs.
- FLAT DOOR BRACKET - FOR DOORS 7/8" TO 1 5/8" THICK
- FLAT JAMB BRACKET - 1 1/4" WIDE
- STANDARD PACKAGING PER BOX
 - (1) PIVOT
 - (1) TOP PIVOT ASSEMBLY WITH JAMB BRACKET
 - (8) No. 10 x 1" FLAT HEAD WOOD SCREWS
- (20) PIVOTS PER CASE, AVERAGE WEIGHT PER CASE 25 lbs.

7500 SERIES

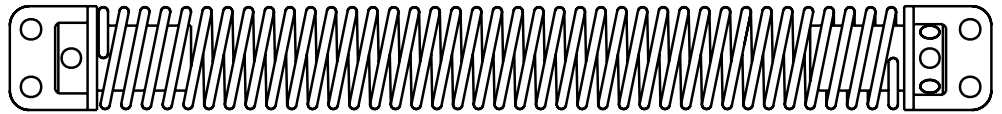
FOR LOUVER DOORS





Auxiliary Springs

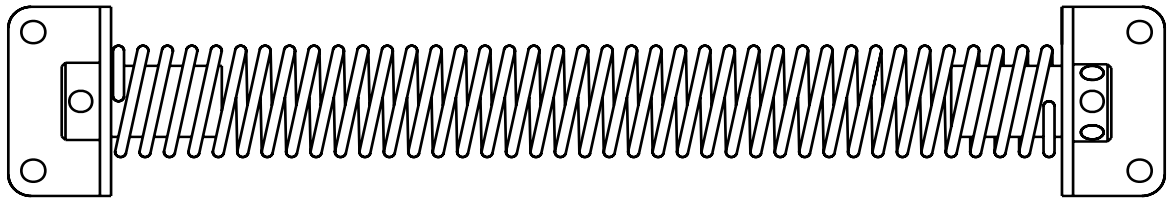
2000 SERIES



2400 STEEL
 2410 STEEL
 Wrought Steel Heads
 Adjustable Spring Tension
 Economical Closing Device
 ANSI K87444

ITEM NUMBER	OVERALL LENGTH	QUANTITY		WOOD SCREWS	AVERAGE WEIGHT PER CASE
		BOX	CASE		
2400	8 5/16"	12 ea.	72 ea.	(4) 8 x 3/4 ROUND HEAD	35 lbs.
2410	9 5/16"	12 ea.	72 ea.	(4) 8 x 3/4 ROUND HEAD	38 lbs.

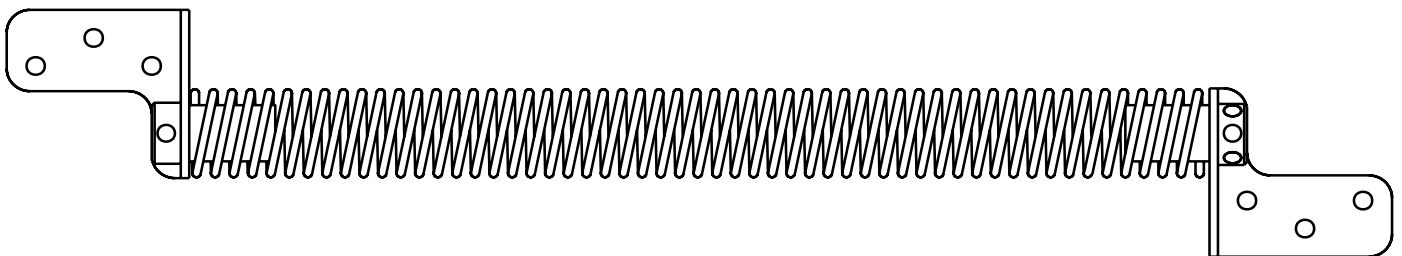
NOTE : DO NOT APPLY MORE THAN 3 HOLES TENSION, MAXIMUM DOOR WEIGHT 50 lbs.



2430 STEEL
 2440 STEEL
 Wrought Steel Heads
 Adjustable Spring Tension
 Economical Closing Device
 ANSI K87444

ITEM NUMBER	OVERALL LENGTH	QUANTITY		WOOD SCREWS	AVERAGE WEIGHT PER CASE
		BOX	CASE		
2430	11 5/8"	6 ea.	24 ea.	(4) 12 x 1 1/4 ROUND HEAD	32 lbs.
2440	12 3/4"	6 ea.	24 ea.	(4) 12 x 1 1/4 ROUND HEAD	42 lbs.

NOTE : DO NOT APPLY MORE THAN 3 HOLES TENSION, MAXIMUM DOOR WEIGHT 50 lbs.



2500 STEEL
 2510 STEEL
 2520 STEEL
 Wrought Steel Heads
 Adjustable Spring Tension
 Economical Closing Device
 ANSI K87454

ITEM NUMBER	OVERALL LENGTH	QUANTITY		WOOD SCREWS	AVERAGE WEIGHT PER CASE
		BOX	CASE		
2500	10 7/16"	12 ea.	72 ea.	(6) 8 x 3/4 ROUND HEAD	36 lbs.
2510	13 7/16"	6 ea.	24 ea.	(6) 12 x 1 1/4 ROUND HEAD	25 lbs.
2520	14 5/8"	6 ea.	24 ea.	(6) 12 x 1 1/4 ROUND HEAD	37 lbs.

NOTE : DO NOT APPLY MORE THAN 3 HOLES TENSION, MAXIMUM DOOR WEIGHT 50 lbs.

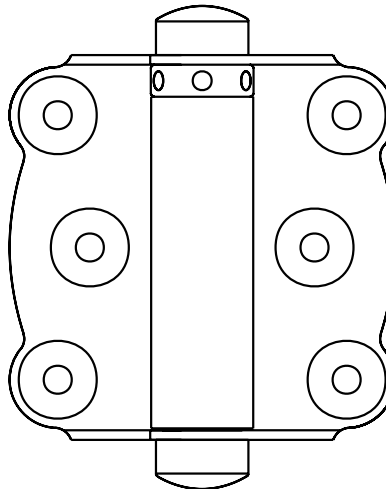
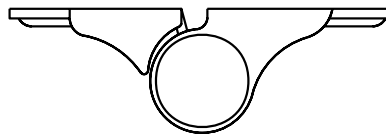


Screen Door Spring Hinges

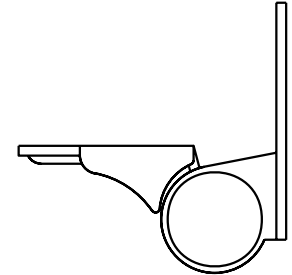
2000 SERIES

2100 FULL SURFACE, STEEL

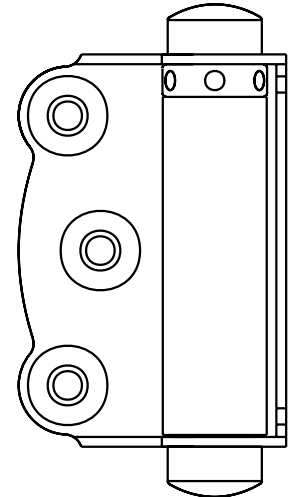
Adjustable Tension
 Button Tip
 Available with Reverse Spring
 Size : 3" x 3"
 Standard Packaging (2) Per Box
 (6) No. 7 x 3/4" Wood Screws Per Hinge
 (40) Hinges Per Case
 Average Weight Per Case 25 lbs.
 ANSI K84223



2100

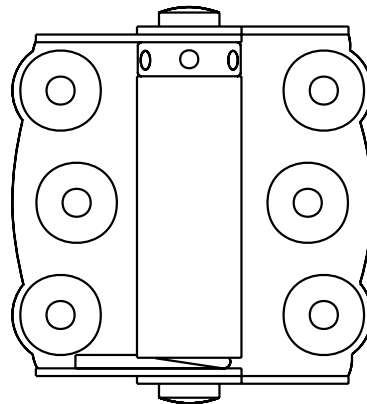
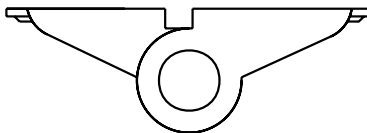


2200

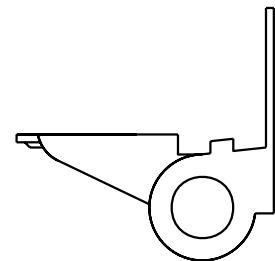


2200 HALF SURFACE, STEEL

Adjustable Tension
 Button Tip
 Available with Reverse Spring
 Size : 3"
 Standard Packaging (2) Per Box
 (6) No. 7 x 3/4" Wood Screws Per Hinge
 (40) Hinges Per Case
 Average Weight Per Case 23 lbs.
 ANSI K84233



2920

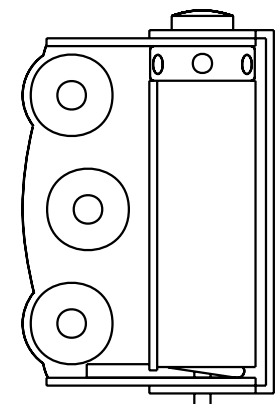


2920 FULL SURFACE, STEEL

Adjustable Tension
 Loose Pin
 Size : 2 3/4" x 2 3/4"
 Standard Packaging (2) Per Box
 (6) No. 7 x 3/4" Wood Screws Per Hinge
 (40) Hinges Per Case
 Average Weight Per Case 15 lbs.

2930 HALF SURFACE, STEEL

Adjustable Tension
 Loose Pin
 Size : 2 3/4"
 Standard Packaging (2) Per Box
 (6) No. 7 x 3/4" Wood Screws Per Hinge
 (40) Hinges Per Case
 Average Weight Per Case 20 lbs.



2930

SP-8

"Over 125 Years of Quality"

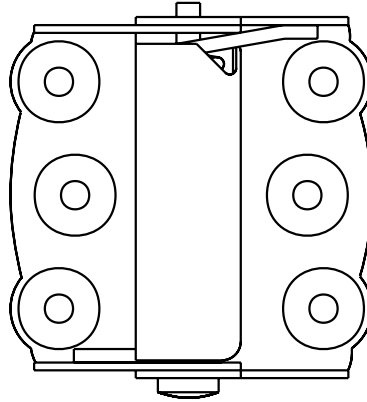
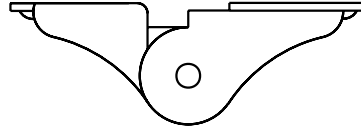


Screen Door Spring Hinges

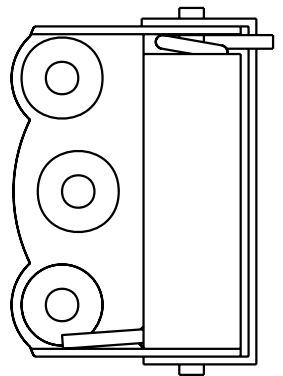
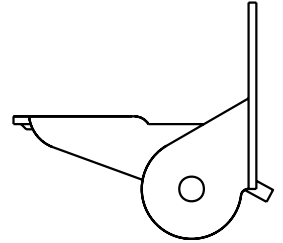
2000 SERIES

2960 FULL SURFACE, STEEL

Non-Adjustable Tension
 Loose Pin
 Size : 2 3/4" x 2 3/4"
 Standard Packaging (24) Per Box
 (6) No. 7 x 3/4" Wood Screws Per Hinge
 (40) Hinges Per Case
 Average Weight Per Case 64 lbs.



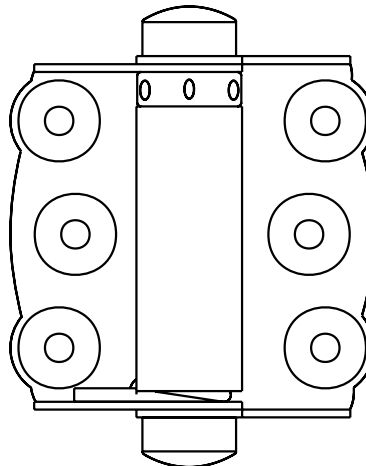
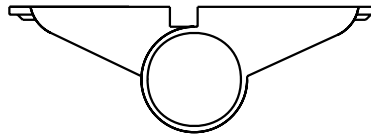
2960



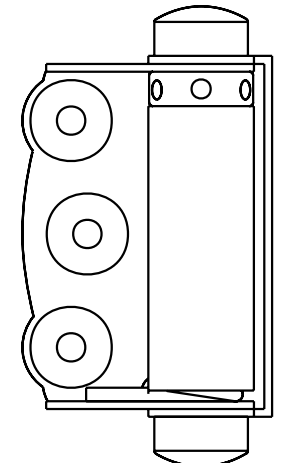
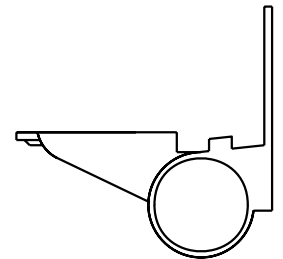
2970

2970 HALF SURFACE, STEEL

Non-Adjustable Tension
 Loose Pin
 Size : 2 3/4"
 Standard Packaging (24) Per Box
 (6) No. 7 x 3/4" Wood Screws Per Hinge
 (40) Hinges Per Case
 Average Weight Per Case 33 lbs.



2980



2990

2980 FULL SURFACE, STEEL

Adjustable Tension
 Button Tip
 Size : 2 3/4" x 2 3/4"
 Standard Packaging (2) Per Box
 (6) No. 7 x 3/4" Wood Screws Per Hinge
 (40) Hinges Per Case
 Average Weight Per Case 20 lbs.

2990 HALF SURFACE, STEEL

Adjustable Tension
 Button Tip
 Size : 2 3/4"
 Standard Packaging (2) Per Box
 (6) No. 7 x 3/4" Wood Screws Per Hinge
 (40) Hinges Per Case
 Average Weight Per Case 20 lbs.



Lavatory Hardware - Door Latches and Bolts

15000 SERIES

15000 THROW LATCH and KEEPER

Wrought Brass

Base Plate - 1 1/2" wide x 2" high

Latch Bar - 3 1/4" long x 7/8" wide x 5/32" thick

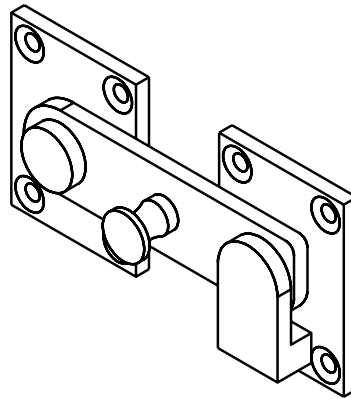
Keeper - 1 1/2" wide x 2" high

Standard Packaging (One Set Per Box)

(8) No. 8 x 3/4" Wood Screws Per Set

(36) Per Case

Average Weight Per Case 23 lbs.



15000

15001 THROW LATCH and KEEPER

Wrought Brass

Base Plate - 2" wide x 2" high

Latch Bar - 5" long x 1 1/4" wide x 1/4" thick

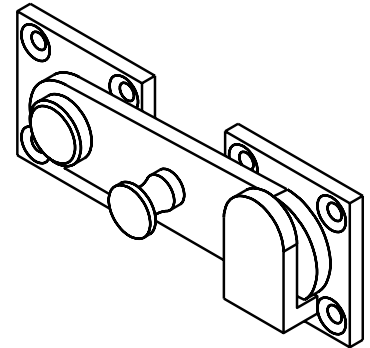
Keeper - 2" wide x 2" high

Standard Packaging (One Set Per Box)

(8) No. 8 x 3/4" Wood Screws Per Set

(12) Per Case

Average Weight Per Case 12 lbs.



15001

15004 RIM BOLT and KEEPER

Wrought Brass

Base Plate - 2" long x 2" high

Latch Bolt - 9/16" wide x 5/32" thick x 3/4" throw

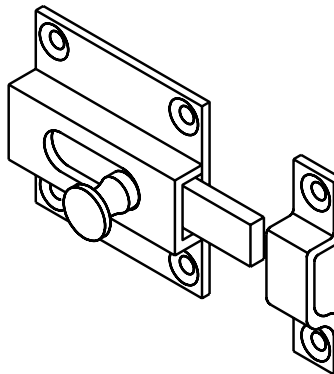
Keeper - 1/2" wide x 2" high

Standard Packaging (6 Sets Per Box)

(6) No. 8 x 3/4" Wood Screws Per Set

(12) Per Case

Average Weight Per Case 24 lbs.



15004

15009 RIM BOLT and KEEPER

Cast Brass

Base Plate - 2 9/16" long x 2 1/2" high

Latch Bolt - 7/8" wide x 1/4" thick x 7/16" throw

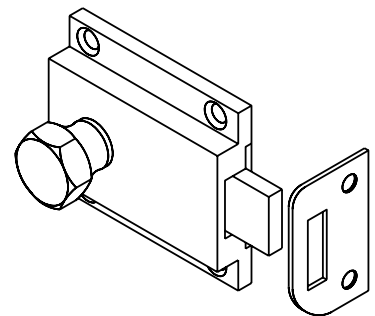
Keeper - 1 1/4" wide x 2" high

Standard Packaging (One Set Per Box)

(6) No. 8 x 3/4" Wood Screws Per Set

(36) Per Case

Average Weight Per Case 27 lbs.



15009

15009H RIM BOLT and KEEPER

Same as 15009 Except with Handicap Type Handle

15019 RIM BOLT and KEEPER

Same as 15009 Except with Extended Spindle

for use with 15015 or 15016 indicator

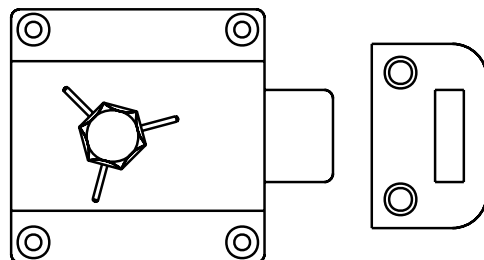
Specify Door Thickness When Ordering

Standard Packaging (One Set Per Box)

(6) No. 8 x 3/4" Wood Screws Per Set

(20) Per Case

Average Weight Per Case 27 lbs.



15009H

15019H RIM BOLT and KEEPER

Same as 15009 Except with Handicap Type Handle

Specify Door Thickness When Ordering

SP-10

“Over 125 Years of Quality”



Lavatory Hardware - Door Bolts, Indicators and Miscellaneous Items

15000 SERIES

15015 INDICATOR

For use with 15019 and 15019H Only

Brass

Diameter - 2 13/16"

If a Foreign Language is Required the List Number will be 15016F

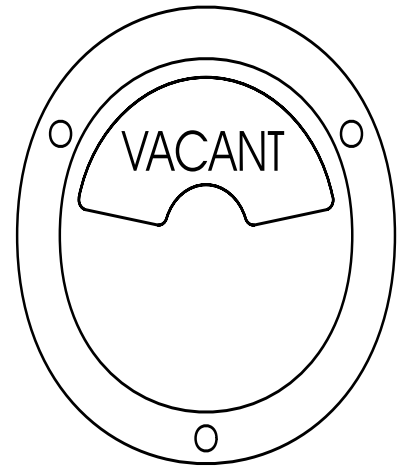
Standard Packaging

(3) No. 8 x 3/4" Wood Screws Per Indicator

(20) Per Case

Average Weight Per Case 3 lbs.

15015



15016 INDICATOR

For use with 15019 and 15019H Only

Brass

Diameter - 2 13/16"

Emergency Keyhole on Outside of Door

If a Foreign Language is Required the List Number will be 15016F

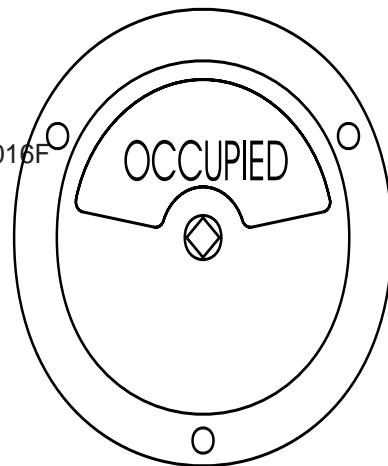
Emergency Key Not Included

Standard Packaging

(3) No. 8 x 3/4" Wood Screws Per Indicator

(20) Per Case

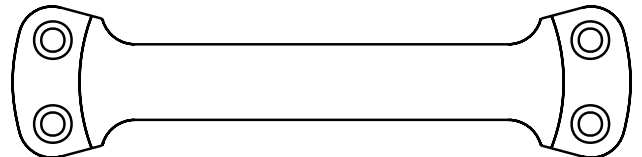
Average Weight Per Case 3 lbs.



15016

15017 EMERGENCY KEY

For use with 15016 Indicator



15020 DOOR PULL

Cast Brass

Center to Center - 4"

Overall Length - 4 5/8"

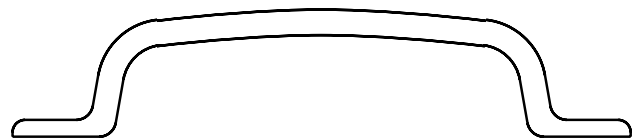
Projection - 1 1/8"

Standard Packaging

(4) No. 8 x 3/4" Wood Screws Per Pull

(48) Per Case

Average Weight Per Case 9 lbs.



15020

15030 COAT and HAT HOOK

Cast Brass

Rubber Bumper

Base Diameter - 2"

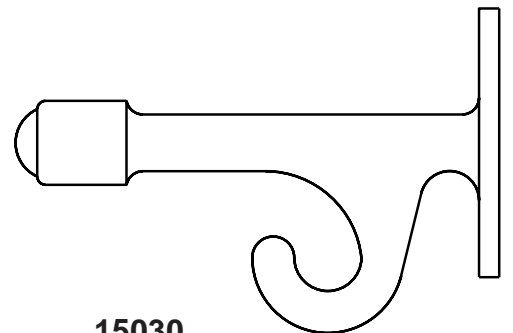
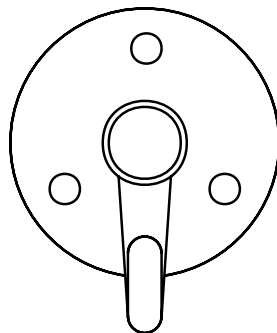
Projection - 3 3/4"

Standard Packaging

(3) No. 8 x 3/4" Wood Screws Per Hook

(48) Per Case

Average Weight Per Case 21 lbs.



15030



Lavatory Hardware - Door Strikes and Keepers

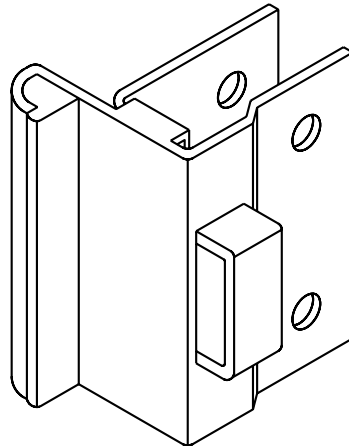
CLAMP TYPE 1050 SERIES

When Ordering Please Specify
 Door Thickness
 Jamb Thickness
 Type Door Mounting (Pivot or Hinge)
 Type Door Bolt to be Used With
 Keeper

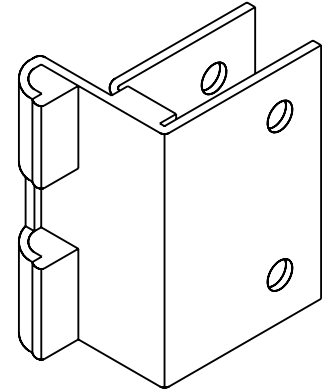
1055 DOOR STOP and KEEPER

1055-P (PIVOT HUNG)

For Rim Bolt 15004 and 15009
 For Inswinging Doors Only
 Wrought Brass
 Clamp Flange Jamb Bracket
 Rubber Bumper on Stop
 Non-Handed
 Standard Packaging (1) Per Box
 (2) Thru Bolts and Nuts
 Packed Per Order



1055



1057

1057 DOOR STOP and KEEPER

1057-P (PIVOT HUNG)

For Rim Bolt 15004 and 15009
 For Outswinging Doors Only
 Wrought Brass
 Clamp Flange Jamb Bracket
 Rubber Bumper on Stop
 Non-Handed
 Standard Packaging (1) Per Box
 (2) Thru Bolts and Nuts
 Packed Per Order

DOOR THICKNESS	MINIMUM TO MAXIMUM JAMB THICKNESS			
	1055	1055-P	1057	1057-P
3/4"	3/4" - 1 1/4"	3/4" - 7/8"	3/4" - 1 1/4"	3/4" - 7/8"
7/8"	7/8" - 1 1/4"	7/8" - 1"	7/8" - 1 1/4"	7/8" - 1"
1"	1" - 1 1/4"	1" - 1 1/8"	1" - 1 1/4"	1" - 1 1/8"
1 1/8"	1 1/8" - 1 1/4"	1 1/8" - 1 1/4"	1 1/8" - 1 1/4"	1 1/8" - 1 1/4"
1 1/4"	1 1/4"	1 1/4"	1 1/4"	1 1/4"

1070 DOOR STOP

Mounted on Door Face
 Door Stop Only No Keeper

1072 DOOR STOP

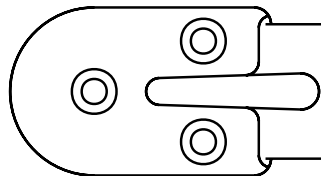
Mounted on Jamb Face
 Door Stop Only No Keeper

1074 DOOR STOP and KEEPER

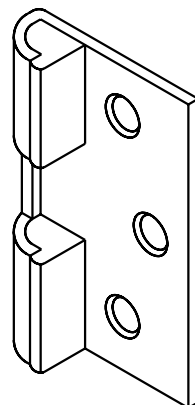
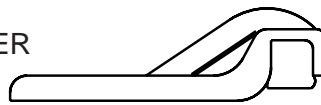
For Inswinging Doors Only
 Door Stops and Keepers
 are Available for Doors
 3/4", 7/8", 1", 1 1/8", 1 1/4"
 Thick, and Are Used with Rim
 Bolt 15004 & 15009
 Packed 6 Per Box

1075 DOOR STOP and KEEPER

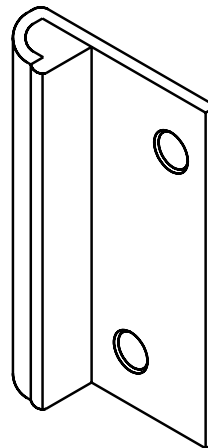
For Outswinging Doors Only
 Wrought Brass
 Rubber Bumper on Stop
 Non-Handed
 Standard Packaging (1) Per Box
 No. 8 x 3/4" Wood Screws
 Packed 6 Per Box



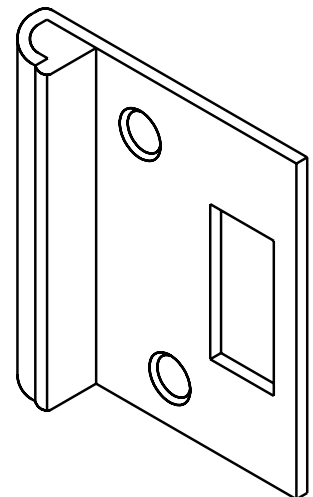
1070



1075



1072



1074

FLAT TYPE 1070 SERIES

SP-12

"Over 125 Years of Quality"

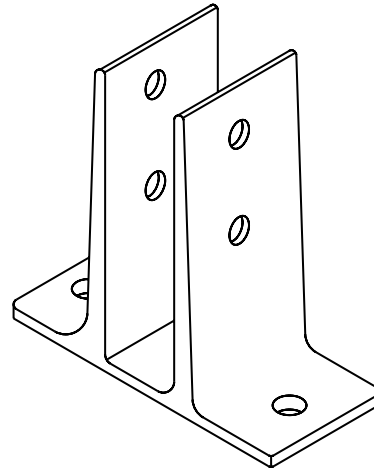


Lavatory Hardware - Partition Mounting Brackets

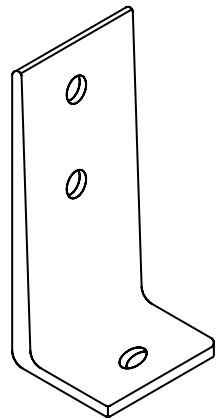
1040 SERIES

1141-1 DOUBLE FLANGE MOUNTING BRACKET

3/4" Thick Partition Only
Standard Packaging
(4) Thru Bolts and AJ"S



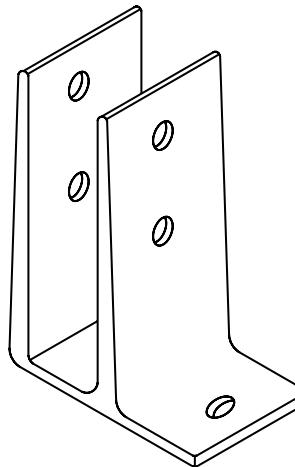
1141-1



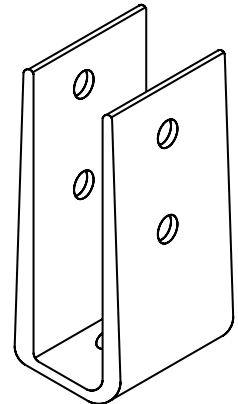
1141-3

1141-2 SINGLE FLANGE MOUNTING BRACKET

3/4" Thick Partition Only
Standard Packaging
(4) Thru Bolts and AJ"S



1141-2



1141-4

1141-3 "L" BRACKET

Standard Packaging
(4) Thru Bolts and AJ"S

1141-4 "U" BRACKET

3/4" Thick Partition Only
Standard Packaging
(4) Thru Bolts and AJ"S

Cast Brass
Height 1 1/2"
Projection 3 5/16"

1142-3 PILASTER COVER & SHOE

3/4" Thick Partition Only

1142-6 PILASTER COVER & SHOE

3/4" Thick Partition Only

1142-8 PILASTER COVER & SHOE

3/4" Thick Partition Only

1142-12 PILASTER COVER & SHOE

3/4" Thick Partition Only

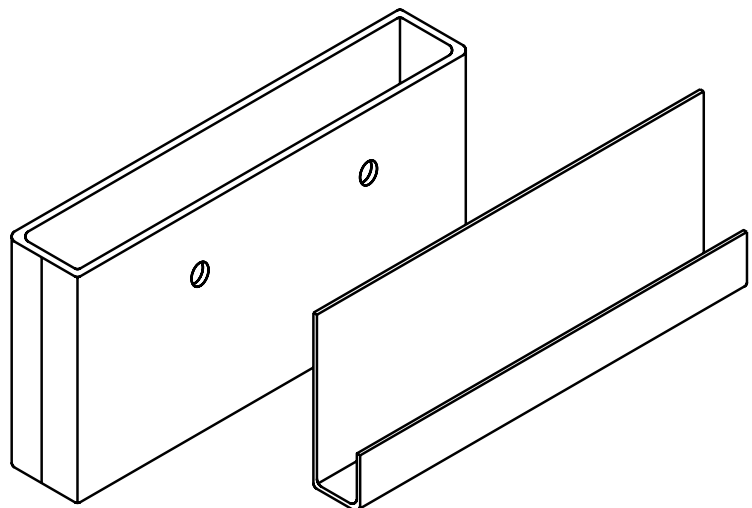
Standard Packaging (1) Per Box
Thru Bolts, Leveling Nuts and AJ"S

Wrought Brass Pilaster Cover

Stainless Steel Shoe

Height 3"

Available for 3", 6", 8", & 12" Pilasters



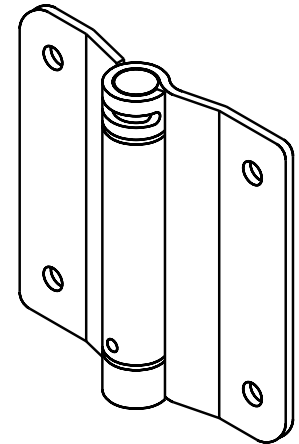


Lavatory Hardware - Spring Hinges Single Acting

01000 & 1000 SERIES

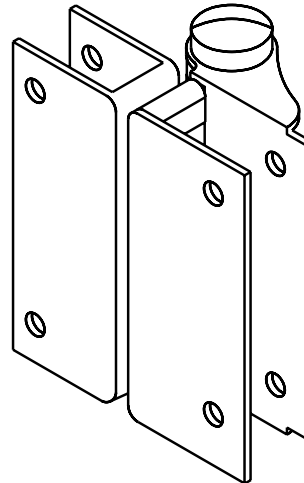
1002-4 x 4 FULL SURFACE

- BRASS
- NON-HANDED
- 1/4" RADIUS CORNERS
- ADJUSTABLE SPRING TENSION
- 2 BACKPLATES FURNISHED WITH EACH HINGE
- AVAILABLE WITH HOLD OPEN (1002-4 x 4-H)
- STANDARD PACKAGING (1) PER BOX
(4) THRU BOLTS AND NUTS PER HINGE
(20) HINGES PER CASE
AVERAGE WEIGHT PER CASE 15 lbs.



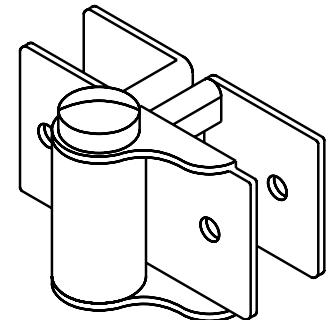
1001 CLAMP FLANGE FOR DOOR AND JAMB

- BRASS
- LENGTH OF FLANGE 4"
- ADJUSTABLE SPRING TENSION
- AVAILABLE WITH HOLD OPEN (1001-H)
- AVAILABLE FOR DOORS AND JAMBS 7/8" TO 1 3/4" THICK
- STANDARD PACKAGING (2) PER BOX
(4) THRU BOLTS AND NUTS PER HINGE
(16) HINGES PER CASE
AVERAGE WEIGHT PER CASE 40 lbs.
- **SPECIFY DOOR AND JAMB THICKNESS**



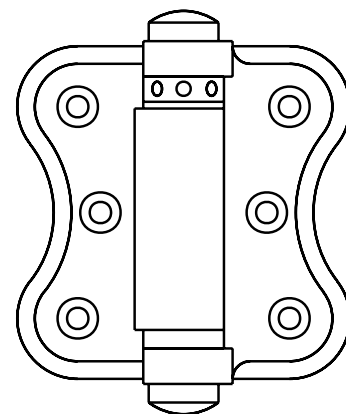
01001 CLAMP FLANGE FOR DOOR AND JAMB

- BRASS
- NON-HANDED
- LENGTH OF FLANGE 2"
- SPRINGLESS HIINGE (**NO SPRING**)
- USE WITH 1001 SPRING HINGE ON LIGHT WEIGHT DOORS
- AVAILABLE FOR DOORS AND JAMBS 7/8" TO 1 3/4" THICK
- STANDARD PACKAGING (2) PER BOX
(4) THRU BOLTS AND NUTS PER HINGE
(16) HINGES PER CASE
AVERAGE WEIGHT PER CASE 30 lbs.
- **SPECIFY DOOR AND JAMB THICKNESS**
- **USE WITH TYPE 1001 SPRING HINGE ON LIGHT WEIGHT DOORS**



1011 FULL SURFACE

- HEAVY DUTY BRASS CASTING
- LENGTH OF FLANGE 4"
- ADJUSTABLE SPRING TENSION
- AVAILABLE WITH HOLD OPEN (1011-H)
- STANDARD PACKAGING (2) PER BOX
(6) 1/4 - 20 x 3/4" MACHINE SCREWS PER HINGE
(16) HINGES PER CASE
AVERAGE WEIGHT PER CASE 30 lbs.



SP-14

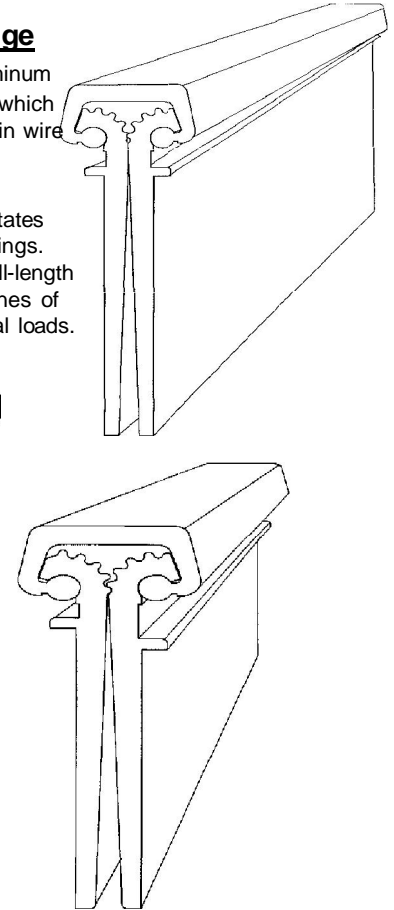
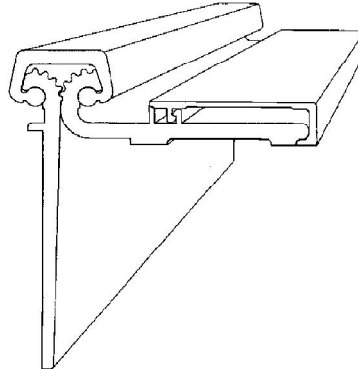
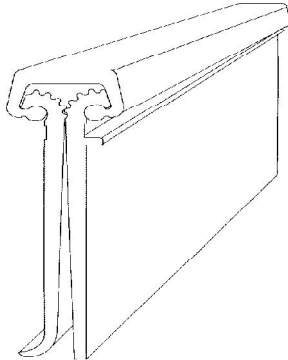
“Over 125 Years of Quality”



Continuous Geared Aluminum Hinge

What Is a Continuous Geared Aluminum Hinge

- Unlike a conventional hinge, a Continuous Geared Aluminum Hinge has no pin. Also it is not like a piano hinge either, which has 50% of each knuckle cut away, and depends on a thin wire to hold each leaf together.
- A Continuous Geared Aluminum Hinge consists of two full-height, paired and geared leaves. Each geared leaf rotates evenly from top to bottom, riding on Delrin® -Teflon® bearings. The geared leaves and bearings are held together by a full-length channel cap. This assembly retains the smooth, clean lines of the door and frame, while easily supporting heavy vertical loads.

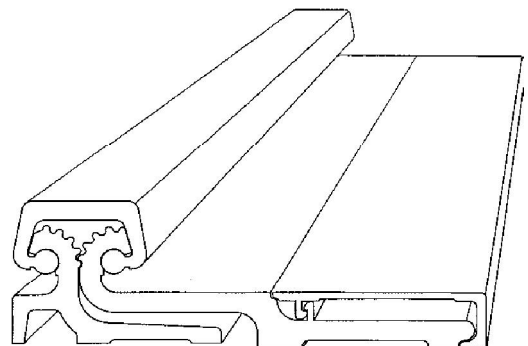


Security, Safety, Privacy, Low Wear & Tear

- Unlike conventional hinges, Continuous Geared Aluminum Hinges distribute load stress uniformly along the full length of the door and frame, diffusing wear and tear from closer kickback shock and eliminating door sag and binding.
- The gear design ensures identical operation of each leaf, therefore very little effort is required to open heavy commercial doors.
- The attaching screws for all hinges are located along the full length of each hinge. This prevents warpage of the door along the jamb.
- Continuous Geared Aluminum Hinges creates a high degree of security for any opening or restricted area. The geared construction and the full length channel cap seal the common gap between the door and frame provides security against prying.
- Also, closing the common gap between the door and frame provides safety against pinched fingers for doors in public areas, particularly those areas where children are present.
- The sightproof design of the Continuous Geared Aluminum Hinge provides privacy in lavatories, executives offices, exam rooms, and file rooms.
- Bommer Continuous Geared Aluminum Hinge products are **GUARANTEED FOR THE LIFE OF THE OPENING** against defects in material or workmanship.

Cycle Tested

- Bommer's full line of Continuous Geared Aluminum Hinges has completed testing using a standard duty hinge and a 150 lb. door, and are now certified fully functional after 1.5 million cycles. Some other manufacturers have tested using a "heavy duty" hinge and a 75 lb. door for certification of only 350,000 cycles.



UL-Fire Labeled 3 Hour A-Label

- Bommer's full line of Continuous Geared Aluminum Hinges are certified by Underwriters Laboratories Inc.® (U.S.A. and Canada) for up to a 3 Hour Fire Listing for all 4'-0" x 10'-0" and 8'-0" x 10'-0" door and frame assemblies.
- Special FirePins™ may be required for some rated assemblies. Please refer to page 60,61 for illustrations and information regarding the application of FirePins™.

GH-1



Continuous Geared Aluminum Hinge

Weight Bearing

- Heaver weight can be carried, please contact Bommer's sales department for applications other than listed in the chart.

	Hinge Size	Number of Bearings	Heavy Door Weight
Standard Duty (none) Hinges	83" & 85"	14	280 lbs.
	95"	16	320 lbs.
	120"	20	400 lbs.
Heavy Duty (HD) Hinges	83" & 85"	27	540 lbs.
	95"	31	620 lbs.
	120"	39	780 lbs.

Full-Mortise Hinge

- The full-mortise hinge is designed mainly for new door application, and is applied so as to conceal both leaves.

The Full-Mortise Applications

- New Construction: New door and frame
- Renovations: (all full-mortise hinges will cover existing standard hinge preps)
- New door and frame
 - New door with existing frame
 - Existing door with new frame

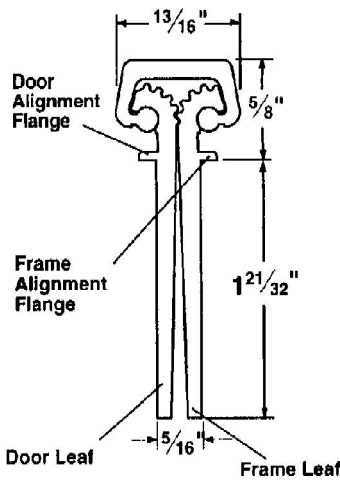
The Full Mortise Fasteners

- All fasteners are #12-24 x 7/16 Type C, FHUC screws (phillips, flat head, undercut screw, 7/16" long, that forms its own 12-24 thread).
- standard duty hinges - 16 required each leaf
 - heavy duty hinges 20 required each leaf
 - WOOD SCREWS on request only (specify on order)

Hinge Part Designations

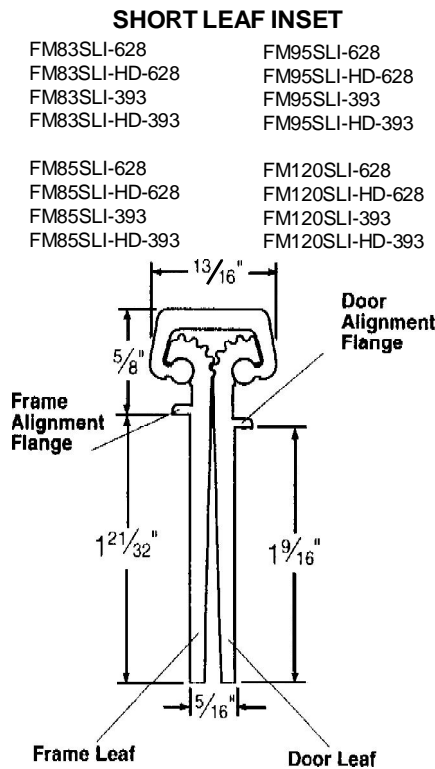
FM95SLI-HD-628

HINGE TYPES	LENGTHS	"FM" HINGE OPTIONS	STRENGTH	FINISHES
FM full-mortise	83	SLF short leaf flush	(none) standard duty	628 clear anodized
FS full-surface	85	SLI short leaf inset	HD heavy duty	393 dark bronze anodized
HS half-surface	95	(none) standard		
	120			



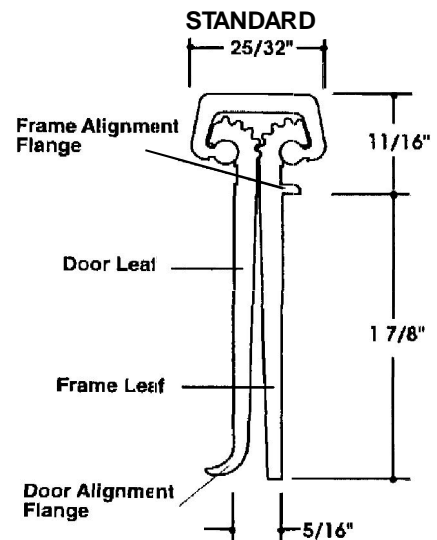
SHORT LEAF FLUSH

- | | |
|----------------|-----------------|
| FM83SLF-628 | FM95SLF-628 |
| FM83SLF-HD-628 | FM95SLF-HD-628 |
| FM83SLF-393 | FM95SLF-393 |
| FM83SLF-HD-393 | FM95SLF-HD-393 |
| FM85SLF-628 | FM120SLF-628 |
| FM85SLF-HD-628 | FM120SLF-HD-628 |
| FM85SLF-393 | FM120SLF-393 |
| FM85SLF-HD-393 | FM120SLF-HD-393 |



SHORT LEAF INSET

- | | |
|----------------|-----------------|
| FM83SLI-628 | FM95SLI-628 |
| FM83SLI-HD-628 | FM95SLI-HD-628 |
| FM83SLI-393 | FM95SLI-393 |
| FM83SLI-HD-393 | FM95SLI-HD-393 |
| FM85SLI-628 | FM120SLI-628 |
| FM85SLI-HD-628 | FM120SLI-HD-628 |
| FM85SLI-393 | FM120SLI-393 |
| FM85SLI-HD-393 | FM120SLI-HD-393 |



STANDARD

- | | |
|------------|-------------|
| FM83-628 | FM95-628 |
| FM83HD-628 | FM95HD-628 |
| FM83-393 | FM95-393 |
| FM83HD-393 | FM95HD-393 |
| FM85-628 | FM120-628 |
| FM85HD-628 | FM120HD-628 |
| FM85-393 | FM120-393 |
| FM85HD-393 | FM120HD-393 |



Continuous Geared Aluminum Hinge

Full Surface Hinge

- The full surface hinge is designed mainly for retrofitting, and is applied to the exposed surface of the door and frame.

The Full Surface Applications

New Construction: New door and frame
 Renovations / Retrofit:

- New door and frame
- New door with existing frame
- Existing door with new frame
- Existing door with existing frame

The Full Surface Fasteners

Frame Portion

All fasteners are #12-24 x 7/16 Type C, FHUC screws (Phillips, flat head, undercut screw, 7/16" long, that forms its own 12-24 thread).

- standard duty hinges - 10 required
- heavy duty hinges - 12 required
- WOOD SCREWS on request only (specify on order)

Door Portion

Thru-Bolts are 1/4 - 20 thread x 1 5/8" long, with a low profile head.

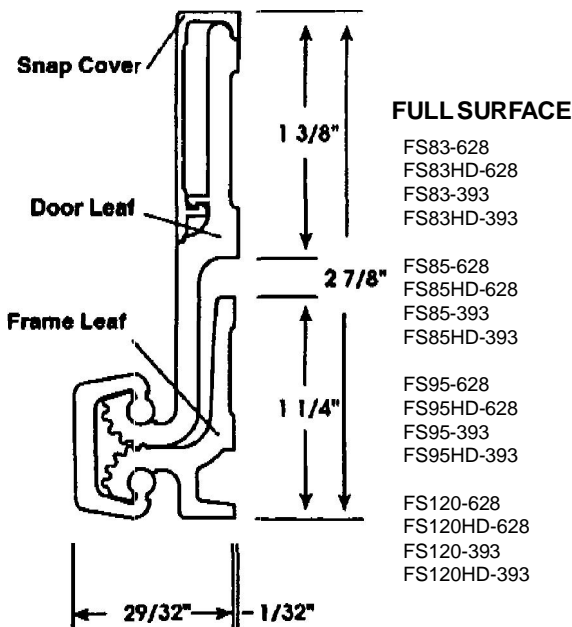
- standard duty hinges - 6 required
- heavy duty hinges - 8 required

Shoulder Bolts, used in conjunction with the Thru-Bolts, are pancake head hex socket, 1/4 - 20 thread, 1" long. The hex socket allows for a certain degree of security.

- standard duty hinges - 6 required
- heavy duty hinges - 8 required

Pan Head Self Drilling Screws are # 12 x 3/4" long, and tap their own threads into the metal. The installation instructions fully describe their use for initially attaching the hinge to the door for clearance and alignment adjustments.

- standard duty hinges - 4 required
- heavy duty hinges - 4 required



Half-Surface Hinge

- The half surface hinge is designed mainly for retrofitting, the door leaf is applied to the exposed surface of the door, and the frame leaf is applied to the concealed surface of the frame rabbet.

The Half-Surface Applications

New Construction: New door and frame

Renovations / Retrofit: (all half surface hinges will cover existing standard hinge preps.)

- New door and frame
- New door with existing frame
- Existing door with new frame
- Existing door with existing frame

The Half-Surface Fasteners

Frame Portion

All fasteners are #12-24 x 7/16 Type C, FHUC screws (Phillips, flat head, undercut screw, 7/16" long, that forms its own 12-24 thread).

- standard duty hinges - 16 required
- heavy duty hinges - 20 required
- WOOD SCREWS on request only (specify on order)

Door Portion

Thru-Bolts are 1/4 - 20 thread x 1 5/8" long, with a very shallow head.

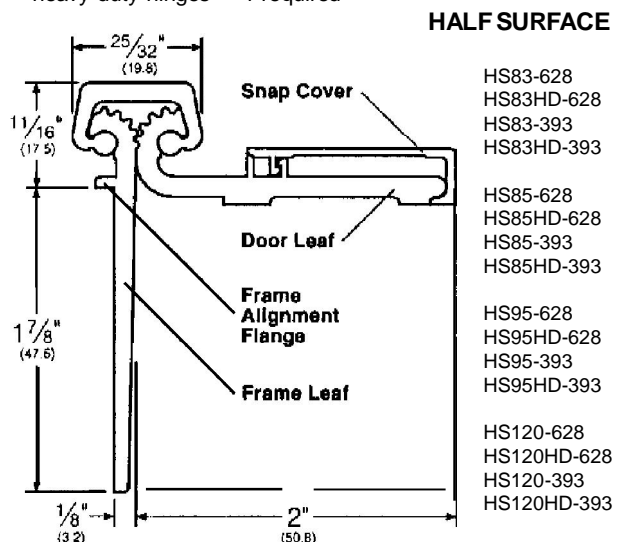
- standard duty hinges - 6 required
- heavy duty hinges - 8 required

Shoulder Bolts, used in conjunction with the Thru-Bolts, are pancake head hex socket, 1/4 - 20 thread, 1" long. The hex socket allows for a certain degree of security.

- standard duty hinges - 6 required
- heavy duty hinges - 8 required

Pan Head Self Drilling Screws are #12 x 3/4" long, and tap their own threads into the metal. The installation instructions fully describe their use for initially attaching the hinge to the door for clearance and alignment adjustments.

- standard duty hinges - 4 required
- heavy duty hinges - 4 required

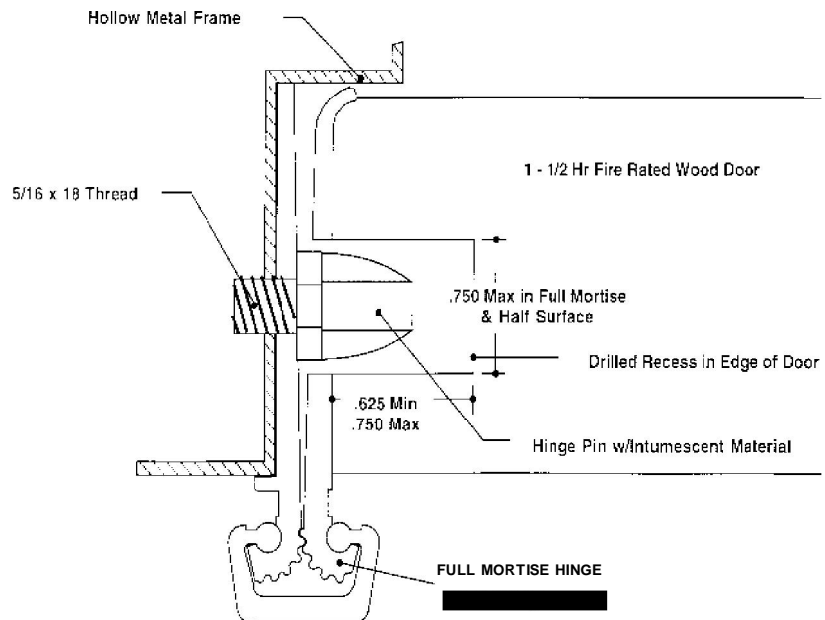
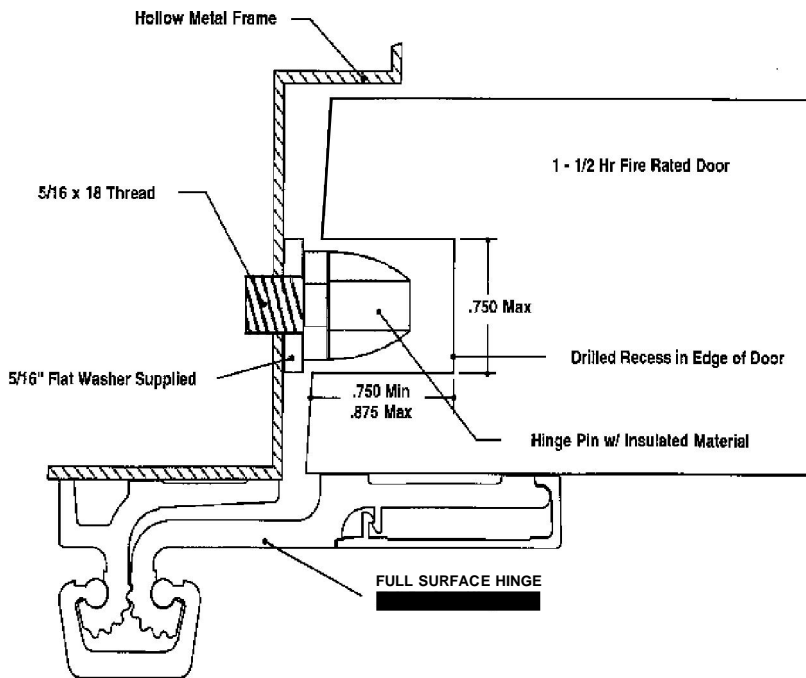




Continuous Geared Aluminum Hinge

FirePins™ for use with Fire Rated Assemblies

- Although Bommer Continuous Geared Aluminum Hinges carry the UL Fire Rating, the highest in the industry, some applications may require the use of FirePins™
- FirePin™ applications fall with in the UL guidelines for retrofitting assemblies in the field. Expensive shop modifications and door/frame reinforcements are not required.
- Intumescent material is encased in each FirePin™ for wood door applications to insulate against charring the door edge via heat transfer from the frame. FirePins™ also add extra security to a door assembly.

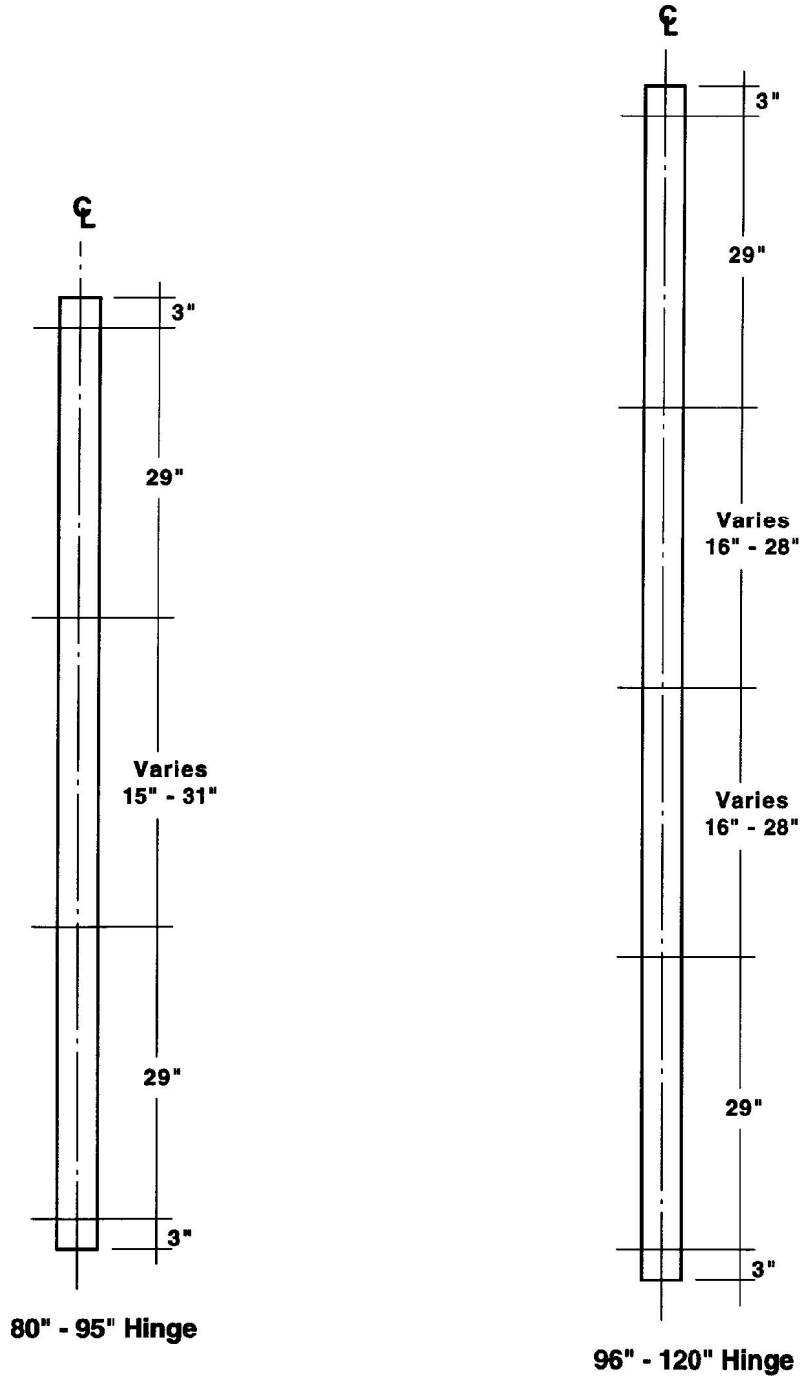




Continuous Geared Aluminum Hinge

FirePins™ Locations

- The locations illustrated below indicate where holes should be drilled on the hinge edge of the door.
- These locations are appropriate for all hinge models (full-mortise, full-surface, and half-surface).





Continuous Geared Aluminum Hinge Product Cross Reference Chart

Full Mortise Hinges

BOMMER	Roton	Select	Markar	Stanley	Zero
FM83-628	780-224, 83" CL	SL24A-83	FM-611A, 83"	521	
FM83-393	780-224, 83" BRZ	SL24D-83	FM-611D, 83"	527	
FM83HD-628	780-224HD, 83"CL	SL24A-HD-83	FM-611A, HD-83"	521	
FM83HD-393	780-224HD, 83"BRZ	SL24D-HD-83	FM-611D, HD-83"	527	
FM85-628	780-224, 85" CL	SL24A-85	FM-611A, 85"		
FM85-393	780-224, 85" BRZ	SL24D-85	FM-611D, 85"		
FM85HD-628	780-224HD, 85" CL	SL24A-HD-85	FM-611A, HD-85"		
FM85HD-393	780-224HD,85" BRZ	SL24D-HD-85	FM-611D, HD-85"		
FM95-628	780-224, 95" CL	SL24A-95	FM-611A, 95"	523	
FM95-393	780-224, 95" BRZ	SL24D-95	FM-611D, 95"	528	
FM95HD-628	780-224HD, 95"CL	SL24A-HD-95	FM-611A, HD-95"	523	
FM95HD-393	780-224HD, 95"BRZ	SL24D-HD-95	FM-611D, HD-95"	528	
FM120-628	780-224, 120" CL	SL24A-120	FM-611A, 120"	525	
FM120-393	780-224, 120" BRZ	SL24D-120	FM-611D, 120"	529	
FM120HD-628	780-224HD, 120"CL	SL24A-HD-120	FM-611A, HD-120"	525	
FM120HD-393	780-224HD, 120"BRZ	SL24D-HD-120	FM-611D, HD-120"	529	

Full Mortise Hinges Short Leaf Flush

BOMMER	Roton	Select	Markar	Stanley	Zero
FM83-SLF-628	780-112, 83" CL	SL11A-83	FM-600A, 83"	501	910A-83
FM83-SLF-393	780-112, 83" BRZ	SL11D-83	FM-600D, 83"	507	910D-83
FM83HD-SLF-628	780-112HD, 83"CL	SL11A-HD-83	FM-600A, HD-83"	501	910A-DB-83
FM83HD-SLF-393	780-112HD, 83"BRZ	SL11D-HD-83	FM-600D, HD-83"	507	910D-DB-83
FM85-SLF-628	780-112, 85" CL	SL11A-85	FM-600A, 85"		910A-85
FM85-SLF-393	780-112, 85" BRZ	SL11D-85	FM-600D, 85"		910D-85
FM85HD-SLF-628	780-112HD, 85" CL	SL11A-HD-85	FM-600A, HD-85"		910A-DB-85
FM85HD-SLF-393	780-112HD,85" BRZ	SL11D-HD-85	FM-600D, HD-85"		910D-DB-85
FM95-SLF-628	780-112, 95" CL	SL11A-95	FM-600A, 95"	503	910A-95
FM95-SLF-393	780-112, 95" BRZ	SL11D-95	FM-600D, 95"	508	910D-95
FM95HD-SLF-628	780-112HD, 95"CL	SL11A-HD-95	FM-600A, HD-95"	503	910A-DB-95
FM95HD-SLF-393	780-112HD, 95"BRZ	SL11D-HD-95	FM-600D, HD-95"	508	910D-DB-95
FM120-SLF-628	780-112, 120" CL	SL11A-120	FM-600A, 120"	505	910A-120
FM120-SLF-393	780-112, 120" BRZ	SL11D-120	FM-600D, 120"	509	910D-120
FM120HD-SLF-628	780-112HD, 120"CL	SL11A-HD-120	FM-600A, HD-120"	505	910A-DB-120
FM120HD-SLF-393	780-112HD, 120"BRZ	SL11D-HD-120	FM-600D, HD-120"	509	910D-DB-120

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Continuous Geared Aluminum Hinge



Product Cross Reference Chart

Full Surface Hinges

BOMMER	Roton	Select	Markar	Stanley	Zero
FS83-628	780-210, 83" CL	SL21A-83	FS/SC-609A, 83"	511	930A-83
FS83-393	780-210, 83" BRZ	SL21D-83	FS/SC-609D, 83"	517	930D-83
FS83HD-628	780-210HD, 83" CL	SL21A-HD-83	FS/SC-609A, HD-83"	511	930A-DB-83
FS83HD-393	780-210HD, 83" BRZ	SL21D-HD-83	FS/SC-609D, HD-83"	517	930D-DB-83
FS85-628	780-210, 85" CL	SL21A-85	FS/SC-609A, 85"		930A-85
FS85-393	780-210, 85" BRZ	SL21D-85	FS/SC-609D, 85"		930D-85
FS85HD-628	780-210HD, 85" CL	SL21A-HD-85	FS/SC-609A, HD-85"		930A-DB-85
FS85HD-393	780-210HD,85" BRZ	SL21D-HD-85	FS/SC-609D, HD-85"		930D-DB-85
FS95-628	780-210, 95" CL	SL21A-95	FS/SC-609A, 95"	513	930A-95
FS95-393	780-210, 9" BRZ	SL21D-95	FS/SC-609D, 95"	518	930D-95
FS95HD-628	780-210HD, 95" CL	SL21A-HD-95	FS/SC-609A, HD-95"	513	930A-DB-95
FS95HD-393	780-210HD, 95" BRZ	SL21D-HD-95	FS/SC-609D, HD-95"	518	930D-DB-95
FS120-628	780-210, 120" CL	SL21A-120	FS/SC-609A, 120"	515	930A-120
FS120-393	780-210, 120" BRZ	SL21D-120	FS/SC-609D, 120"	519	930D-120
FS120HD-628	780-210HD, 120" CL	SL21A-HD-120	FS/SC-609A, HD-120"	515	930A-DB-120
FS120HD-393	780-210HD, 120" BRZ	SL21D-HD-120	FS/SC-609D, HD-120"	519	930D-DB-120

Half Surface Hinges

BOMMER	Roton	Select	Markar	Stanley	Zero
HS83-628	780-054, 83" CL	SL54A-83	HS-603A, 83"	551	920A-83
HS83-393	780-054, 83" BRZ	SL54D-83	HS-603D, 83"	557	920D-83
HS83HD-628	780-054HD, 83" CL	SL54A-HD-83	HS-603A, HD-83"	551	920A-DB-83
HS83HD-393	780-054HD, 83" BRZ	SL54D-HD-83	HS-603D, HD-83"	557	920D-DB-83
HS85-628	780-054, 85" CL	SL54A-85	HS-603A, 85"		920A-85
HS85-393	780-054, 85" BRZ	SL54D-85	HS-603D, 85"		920D-85
HS85HD-628	780-054HD, 85" CL	SL54A-HD-85	HS-603A, HD-85"		920A-DB-85
HS85HD-393	780-054HD,85" BRZ	SL54D-HD-85	HS-603D, HD-85"		920D-DB-85
HS95-628	780-054, 95" CL	SL54A-95	HS-603A, 95"	553	920A-95
HS95-393	780-054, 9" BRZ	SL54D-95	HS-603D, 95"	558	920D-95
HS95HD-628	780-054HD, 95" CL	SL54A-HD-95	HS-603A, HD-95"	553	920A-DB-95
HS95HD-393	780-054HD, 95" BRZ	SL54D-HD-95	HS-603D, HD-95"	558	920D-DB-95
HS120-628	780-054, 120" CL	SL54A-120	HS-603A, 120"	555	920A-120
HS120-393	780-054, 120" BRZ	SL54D-120	HS-603D, 120"	559	920D-120
HS120HD-628	780-054HD, 120 "CL	SL54A-HD-120	HS-603A, HD-120"	555	920A-DB-120
HS120HD-393	780-054HD, 120" BRZ	SL54D-HD-120	HS-603D, HD-120"	559	920D-DB-120



Continuous Geared Aluminum Hinge

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